### Norlite Corporation



628 SO, SARATOGA ST. P.O. BOX 694 COHOES, NY 12047 PHONE (518) 235-0401 FAX (518) 235-0233

June 18, 2003

Mr. William J. Clarke
NYS Department of Environmental Conservation
Region 4 – Division of Environmental Permits
1150 N. Westcott Road
Schenectady, New York 12306-2014

CERTIFIEDMAIL# 700220300000015882839 RETURN RECIEPT REQUESTED

Re:

SPDES Permit Modification - Norlite Corporation

DEC No. 4-0103-00016/00020, SPDES No. NY 0004880

Dear Mr. Clarke:

The enclosed engineering report is for a modification to the existing Industrial State Pollution Discharge Elimination System (SPDES) permit for the Norlite Corporation facility in Cohoes, New York. This modification is submitted as indicated in a letter dated May 30, 2003 that was sent to Ms. Carol Lamb-LaFay of NYSDEC Region 4. The letter indicated Norlite would be preparing a modification for the following:

- Allow plant water to be introduced directly into the effluent storage tanks for cooling purposes;
- Allow the point of compliance for monitoring metals to be moved to a point after the carbon filters and before the effluent tanks;
- Allow non-contact trunnion water to be introduced directly into the effluent storage tanks.
- Treat the wastewater with ferric chloride or ferrous sulfate, as the primary coagulant.

Downstream hydrogen sulfide monitoring will be processed under separate communication.

It is Norlite's belief that the above modifications will present no negative impact on the operations or maintenance of the WWTP.

If you have any questions, please call me at (518) 235-0401 ext. 4037.

Sincerely,

Timothy F. Lachell Plant Manager

Enclosure

cc: Carol Lamb-Lafay, NYSDEC Region 4, w/ report

James M. Harrington, Division of Water, NYSDEC Central Office, w/o pe

Rodney L. Aldrich, w/o report

Timothy F Lackell



#### NORLITE CORPORATION

# ENGINEERING REPORT: MODIFICATIONS TO THE SCRUBBER BLOWDOWN WASTEWATER TREATMENT PLANT AND APPLICATION FOR MODIFICATION OF THE SPDES PERMIT

#### Prepared For:

Norlite Corporation 628 So. Saratoga Street P.O. Box 694 Cohoes, NY 12047

#### Prepared By:

Sterling Environmental Engineering, P.C.
Columbia Circle Office Park
One Columbia Circle
Albany, New York 12203

June 19, 2003



One Columbia Circle \* Albany, New York 12203 \* Tel: 518-456-4900 \* Fax: 518-456-3532 E-mail: sterling@sterlingenvironmental.com \* Web Site: www.sterlingenvironmental.com

#### NORLITE CORPORATION

## ENGINEERING REPORT: MODIFICATIONS TO THE SCRUBBER BLOWDOWN WASTEWATER TREATMENT PLANT AND APPLICATION FOR MODIFICATION OF THE SPDES PERMIT

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Norlite Corporation
Engineering Report and SPDES Permit Modification Application re: 006 – 6/19/03
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#### 1.0 INTRODUCTION

Sterling Environmental Engineering, P.C. (STERLING) is submitting this Engineering Report to modify the existing State Pollutant Discharge Elimination System (SPDES) Permit (Permit ID #NY0004880). This Engineering Report requests a modification to the design and operation of the existing Norlite Corporation (Norlite) Wastewater Treatment Plant (WWTP).

The Norlite facility is located on the southern boundary of the City of Cohoes, Albany County, New York. Figure 1, "Site Location Map," shows the general location of the subject property. The subject property is approximately 220 acres in size, and consists of a shale quarry and an industrial facility that produces lightweight aggregate for construction industries. The subject property has variable topography, however generally slopes downward from west to east.

The existing WWTP was designed and is presently operated to treat scrubber water blowdown from the facility's kiln air pollution control system. This treated effluent is permitted to be discharged through SPDES outfall #006 at the facility. The New York State Department of Environmental Conservation (NYSDEC) has requested certain modifications to the existing SPDES Permit for the Norlite facility. Likewise, the permittee seeks modifications, as well.

This Engineering Report contains all of the requirements for a modification to the existing SPDES Permit. The modifications will occur at the WWTP that discharges to the Mohawk River. A completed Short Environmental Assessment Form (EAF) is presented as Appendix A.

#### 2.0 PURPOSE AND OBJECTIVES

This Engineering Report has been prepared for the purpose of modifying Norlite's SPDES Permit to:

- Treat the wastewater with ferric chloride or ferrous sulfate, as the primary coagulant;
- Allow plant water to be introduced directly into the effluent storage tanks for cooling purposes;
- Allow the point of compliance for monitoring metals to be moved to a point after the carbon filters and before the effluent tanks; and
- Allow non-contact trunuion cooling water to be introduced directly into the effluent storage tanks.

#### 3.0 BASIS OF DESIGN

The scrubber water blowdown treatment system has been designed in accordance with the standards set forth in the Technical Operational Guidance Series (TOGS) 1.2.1 Industrial Permit Writing, and the 1988 NYSDEC publication, "Design Standards for Wastewater Treatment Works".

Although Norlite's current operation of the WWTP is in full compliance with its SPDES Permit, the modification requested to the treatment system is designed to improve operational efficiency while being responsive to requests by the NYSDEC. The basis of design for each specific modification is described below.

Norlite Corporation

Engineering Report and SPDES Permit Modification Application re: 006 – 6/19/2003

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#### 3.1 Iron Treatment

The scrubber water blowdown is currently treated with ferrous sulfate as the primary coagulant. Norlite will use ferric chloride in place of ferrous sulfate as the primary coagulant. Iron is the principle coagulant in both ferric chloride and ferrous sulfate. Norlite intends to reduce the overall system sulfur loading by replacing ferrous sulfate with ferric chloride. The reduction of system sulfur loading will assist to reduce the potential to form hydrogen sulfide in the system or downstream of the plant. Norlite will maintain the same dosage of iron using ferric chloride according to Section 4 of the WWTP Operators Manual dated April 7, 1997, a copy of which the NYSDEC already possesses. The current minimum dosage of iron via ferrous sulfate is 25 lbs/hour of ferrous sulfate, which equates to 15 lbs/hr of ferric chloride to maintain the same iron mass loading. Ferric chloride can be substituted for the ferrous sulfate with unaltered treatment removals. Norlite reserves the option to use either ferric chloride or ferrous sulfate depending on market availability of product, although the intent is to use ferric chloride exclusively.

#### 3.2 Effluent Cooling

Norlite's SPDES Permit limits the discharge of effluent to a temperature of 115° Fahrenheit (F) at the WWTP. Although Norlite is currently in compliance, the following modifications to the wastewater treatment system are proposed to ensure Norlite continues to meet its thermal discharge limit.

Norlite will utilize plant water to cool the water in the effluent storage tanks prior to discharge. This process is consistent with Pages 44 and 45 of the report, "Engineering Report for Norlite, Inc., Proposed Wastewater Treatment Process", dated August 10, 1994. Norlite will not be evaluating an effluent cooler as discussed in the 1994 report. The plant water is water that has been pumped from the onsite quarry and treated via a sand filtration system. This water is relatively cool and will effectively cool the effluent prior to discharge. This activity may be required during the summer months to ensure compliance with the temperature limitation in the SPDES Permit.

The addition of plant water to the effluent will also aid to reduce the potential to form hydrogen sulfide downstream of the plant.

#### 3.3 Point of Compliance

The introduction of this plant water will cause the water in the effluent storage tanks to be a mixture of treated scrubber water hlowdown, non-contact trunnion cooling water, and plant water. To avoid a situation where the chemical parameters in the treated scrubber water blowdown are being diluted by the plant and non-contact trunnion cooling water, the NYSDEC proposes to move the sampling point for compliance for metals parameters to a point after the carbon filters and before the effluent tanks. All other SPDES parameters will continue to be monitored after the effluent discharge pump.

#### 3.4 Non-Contact Trunnion Cooling Water

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Norlite's kiln operation produces non-contact trunnion cooling water that must be discharged from the trunnion when it becomes too hot. Currently the non-contact trunnion cooling water is being introduced into the overflow collection tank for treatment by pH adjustment, particulate filtering and carbon adsorption. The introduction of the non-contact trunnion water to the overflow collection tank places additional hydraulic loading on the polishing, sand, and carbon filters. Norlite proposes to place the non-contact trunnion cooling water directly into the effluent tanks, thereby eliminating the additional hydraulic loading of the filters and the dilution of the scrubber water blowdown. Additionally, the non-contact trunnion cooling water enters the system at approximately 80° F, therefore providing some additional cooling to the effluent tanks. Based on recent analysis (see Appendix B) the non-contact

trunnion cooling water meets the discharge criteria without filtration or carbon adsorption treatment. Norlite will retain the ability to discharge the non-contact trunnion cooling water into the overflow collection tank should it be necessary for treatment of the water during an "upset" condition.

#### 4.0 MODIFCATIONS TO THE WASTEWATER TREATMENT PLANT

The scrubber blowdown wastewater treatment system is located in the approximate location shown on Plate 1. This treatment system is depicted as Process & Instrumentation Diagrams (PID) in Drawings 23029002, 23029003 and 23029004. Drawing 23029002 depicts the following critical flow steps on the scrubber water blowdown treatment system:

- Equalization at the Equalization Tank, TK-4601;
- Flocculation at the Flocculation Tank TK-4604;
- Clarification at the Clarifier CL-4612; and
- pH neutralization and flow equalization at the Overflow Collection Tank TK-4613.

Drawing 23029003 depicts the subsequent critical flow step through the Sand Filter.

Drawing 23029004 depicts the subsequent critical flow steps on the scrubber water blowdown treatment system:

- Polishing at the Polishing Filters F-4625 A, B, C, and D;
- Carbon filtration at the Carbon Filtration Systems F-4626 A and B, or if needed, F-4627 A and B;
   and
- Flow equalization and sulfide reduction control at the Effluent Storage Tanks TK-4628 A and B.

The process modifications are described in more detail in the following sections.

#### 4.1 Iron Mix Tanks

Ferric Chloride has been added as an input to the Iron Mix Tanks in Drawing 23029003.

#### 4.2 Effluent Storage Tanks

A system for the introduction of Non-contact Trunnion Cooling Water and Plant Water into the effluent tanks is depicted in Drawing 23029004.

#### 4.3 Point of Compliance Monitoring Point

The compliance monitoring point is depicted between the Carbon Filters and the Equalization Tanks on Drawing 23029004 and labeled as Compliance Sampling Point #2.

#### 4.4 Metals Precipitating Agent System

The Metals Precipitating Agent (MPA) System has been removed from Drawing 2302009. The MPA System has not been used since the startup of the WWTP in 1997 and was replaced by iron as the primary coagulant.

Norlite Corporation Page 3

#### 5.0 UNIT OPERATIONS AND MONITORING

The modifications to the system will present no impact on the operations or maintenance of the WWTP.

Monitoring for the following parameters will occur at the new point of compliance:

- Arsenic, Total
- · Barium, Total
- Beryllium, Total
- · Cadmium, Total
- Chromium, Total
- Copper, Total
- Iron, Total
- · Lead, Total
- Mercury, Total
- Nickel, Total
- Selenium, Total
- Zinc, Total.

Monitoring for the following parameters will continue in the effluent discharge line:

- Flow
- Temperature
- pH
- Solids, Total Suspended
- Solids, Total Dissolved
- Total Chlorine Residual
- NH<sub>3</sub>
- Chlorides.

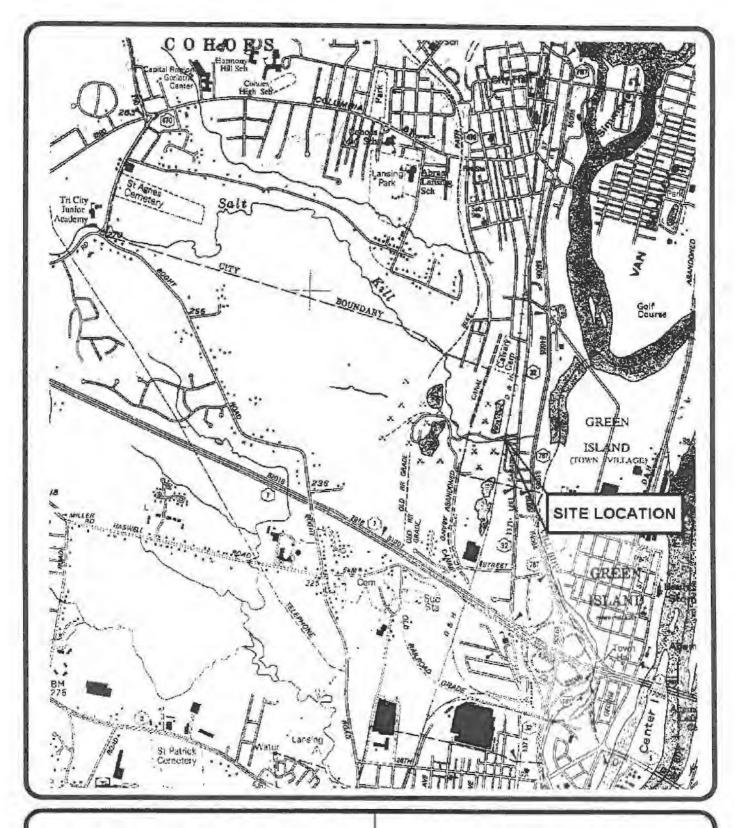
#### 5.0 ENVIRONMENTAL CONDITIONS

A completed Short Environmental Assessment Form is attached as Appendix A. The proposed project is expected to have a positive impact upon the surrounding environment in that it provides for the continued treatment of the scrubber water blowdown, while reducing the release of sulfur compounds in the effluent, allowing cooling of the effluent, and avoiding dilution of the wastewater flow prior to measuring compliance for metal parameters.

The proposed project is consistent with the prevailing land use in the vicinity of the property, which is industrial in nature. There are no significant habitats, historic or aesthetic resources on the subject property that would be affected by the project.

23029//Norlite\_ENGRPT\_SULFATE\_Txt\_rev2003,doc

FIGURE 1
SITE LOCATION MAP





Sterling Environmental Engineering, P.C.

One Columbia Circle, Albany, New York 12203

### Figure 1

**Site Location** 

NORLITE FACILITY

COHOES, NY

PROJ. No.: 23029

Date: 06/18/03

SCALE: 1" = 2,000"

Dwg. No.: 23029005

FIGURE 1

PLATES AND DRAWINGS

## APPENDIX A SHORT ENVIRONMENTAL ASSESSMENT FORM (EAF)

PROJECT	ID	NUMBER	

517,20

APPENDIX C STATE ENVIRONMENTAL QUALITY REVIEW SEQR

#### SHORT ENVIRONMENTAL ASSESSMENT FORM

for UNLISTED ACTIONS Only

PART 1 - PROJECT INFORMATION (To be completed by	Applicant or Project Sponsor)
1, APPLICANT / SPONSOR	2. PROJECT NAME
Norlite Corporation	Scrubber Wastewater Treatment Modifica
3.PROJECT LOCATION:	
Municipality Cohoes	County Albany
4 PRECISE LOCATION: Street Address and Road Intersections	
Scrubber Wastewater Treatment Facili	
5, IS PROPOSED ACTION: New Expension	Modification / piteration
6. DESCRIBE PROJECT BRIEFLY:	
purposes, allow a point of complianc	revised plant water introduction for cooling the for metals monitoring that will be non-contact trunnion cooling water to be
7 AMOUNT OF LAND AFFECTED: Initially 0 acres Ultimately 0 B, WILL PROPOSED ACTION COMPLY WITH EXISTING ZONI  X Yes No if no, describe briefly:	acres ING OR OTHER RESTRICTIONS?
9. WHAT IS PRESENT LAND USE IN VICINITY OF PROJE Residential X Industrial Commercial Agricul	CT7 (Checse as many as apply.)  #ture Park / Fores( / Open Space Other (describe)
10. DOES ACTION INVOLVE A PERMIT APPROVAL, OR FU AGENCY (Federal, State or Local)  Yes X No if yes, list agency name and permit / a	INDING, NOW OR ULTIMATELY FROM ANY OTHER GOVERNMENTAL
11 DOES ANY ASPECT OF THE ACTION HAVE A CURRENCY Name and permit	· · · · · · · · · · · · · · · · · · ·
SPDES #NY-0004880	
12 AS A RESULT OF PROPOSED ACTION WILL EXISTIN X Yes No SPDES #NY-0004880	IG PERMIT / APPROVAL REQUIRE MODIFICATION?
XYes No SPDES #NY-0004880	DED ABOVE IS TRUE TO THE BEST OF MY KNOWLEDGE

A. DOES ACTION EXCEED ANY TYPE I THRESHOLD IN 6 NYCRR, PA	
	OR UNLISTED ACTIONS IN 6 NYCRR, PART 617.67 If No. a negative
C. COULD ACTION RESULT IN ANY ADVERSE EFFECTS ASSOCIATE C1. Existing air quality, surface or groundwater quality or quantity, no potential for erosion, drainage or flooding problems? Explain brid	pise levels, existing traffic pattern, solid waste production or disposal,
C2. Aesthetic, agricultural, archaeological, historic, or other natural of	or cultural resources; or community or neighborhood character? Explain briefly:
C3. Vegetation or fauna, fish, shellfish or wildlife species, significant	habitats, or threatened or endangered species? Explain briefly:
C4. A community's existing plans or goals as officially adopted, or a cha	inge in use or intensity of use of land or other natural resources? Explain briefly:
C5. Growth, subsequent development, or related activities likely to b	e induced by the proposed action? Explain briefly:
C6. Long term, short term, cumulative, or other effects not identified	in C1-C5? Explain briefly:
C7. Other impacts (including changes in use of either quantity or type	pe of energy? Explain briefly:
D. WILL THE PROJECT HAVE AN IMPACT ON THE ENVIRONMENTA ENVIRONMENTAL AREA (CEA)? (If yes, explain briefly:	L CHARACTERISTICS THAT CAUSED THE ESTABLISHMENT OF A CRITICAL
E. IS THERE, OR IS THERE LIKELY TO BE, CONTROVERSY RELATED Yes No	ED TO POTENTIAL ADVERSE ENVIRONMENTAL IMPACTS? If yes explain:
effect should be assessed in connection with its (a) setting (i.e. geographic scope; and (f) magnitude. If necessary, add attact sufficient detail to show that all relevant adverse impacts have be	d by Agency) ermine whether it is substantial, large, important or otherwise significant. Each urban or rural); (b) probability of occurring; (c) duration; (d) irreversibility; (e) ments or reference supporting materials. Ensure that explanations containeen identified and adequately addressed. If question d of part if was checked impact of the proposed action on the environmental characteristics of the CE/
Check this box if you have identified one or more potentially larg EAF and/or prepare a positive declaration.	e or significant adverse impacts which MAY occur. Then proceed directly to the FUL
Check this box if you have determined, based on the informati WILL NOT result in any significant adverse environmental i determination.	ion and analysis abova and any supporting documentation, that the proposed action impacts AND provide, on attachments as necessary, the reasons supporting the control of t
Name of Lead Agency	Date
Print or Type Name of Responsible Officer in Lead Agency	Title of Responsible Officer
Signature of Responsible Officer in Lead Agency	Signature of Preparer (If different from responsible officer)

CCCCMENT /T.

APPENDIX B
ANALYSIS

## NORLITE LABORATORY REPORT

CLIENT NAME: NORLITE CORPORATION

DATE/TIME SAMPLED: 06/06/03 14:30

DATE/TIME RECEIVED:

06/06/03 14:35

SAMPLE CONDITION/COMMENTS:

SAMPLE WAS RECEIVED AT AMBIENT TEMPERATURE AND

PRESERVED PROPERLY.

**SAMPLE INFORMATION** 

LAB ID # 04-0823 CLIENT ID TRUNNION WATER

LOCATION

ALI Doculto /EDA 460.4\

WASTE WATER PLANT

### TOTAL METALS (EPA Method 200.7)

#### **TOTAL METALS**

ANALYTE	SAMPLE RESULT (ug/L)	Date Analyzed	pH Results (EPA 150,1)	ANALYSIS DATE
ARSENIC	< 56.0	06/09/03	7.39	06/06/03
BARIUM	73.0	06/09/03	Temp(oF) (EPA 170.1)	ANALYSIS DATE
BERYLLIUM	< 3.0	06/09/03	78.1	06/06/03
CADMIUM	< 9.0	06/09/03	TSS(mg/L) (SM 18-2540D)	ANALYSIS DATE
CHROMIUM	< 6.0	06/09/03	8	06/09/03
COPPER	7,0	06/09/03	TDS(mg/L) (SM 18-2540C)	ANALYSIS DATE
IRON	492.0	06/09/03	701	06/10/03
NICKEL	< 12.0	06/09/03	CHLORIDE(mg/L) (EPA 300)	<u>ANALYSIS DATE</u>
LEAD	< 20.0	06/09/03	22.0	06/09/03***
SELENIUM	< 25.0	06/09/03	OIL & GREASE(mg/L) ( EPA 1664)	ANALYSIS DATE
ZINC	37.0	06/09/03	< 1.0	06/10/03***
MERCURY**	< 0.2	06/09/03	RES CI-(mg/L) (HACH)	ANALYSIS DATE
			< 0.1	06/06/03

LABORATORY APPROVAL FOR RELEASE OF DATA:\_
DATE OF DATA RELEASE: 6/17/03

PAGE 1 OF 1

<sup>\*\*</sup> Mercury was determined by following EPA Method 245.2.

<sup>\*\*\*</sup> AES ELAP# 10709

## NORLITE LABORATORY REPOR

CLIENT NAME: NORLITE CORPORATION

DATE/TIME SAMPLED: 06/07/03 09:24

DATE/TIME RECEIVED:

06/07/03 09:24

SAMPLE CONDITION/COMMENTS:

SAMPLE WAS RECEIVED AT AMBIENT TEMPERATURE AND

PRESERVED PROPERLY.

SAMPLE INFORMATION

LAB ID# 04-0824

CLIENT ID TRUNNION WATER LOCATION

WASTE WATER PLANT

**TOTAL METALS (EPA Method 200.7)** 

**TOTAL METALS** 

ANALYTE	SAMPLE RESULT (ug/L)	Date Analyzed	pH Results (EPA 150.1)	ANALYSIS DATE
ARSENIC	< 56.0	06/09/03	7.55	06/07/03
BARIUM	76.0	06/09/03	Temp(oF) (EPA 170.1)	ANALYSIS DATE
BERYLLIUM	< 3.0	06/09/03	71.4	06/07/03
CADMIUM	< 9.0	06/09/03	TSS(mg/L) (SM 18-2540D)	ANALYSIS DATE
CHROMIUM	< 6.0	06/09/03	7	06/09/03
COPPER	< 5.0	06/09/03	TDS(mg/L) (SM 18-2540C)	ANALYSIS DATE
IRON	647.0	06/09/03	463	06/10/03
NICKEL	< 12.0	06/09/03	CHLORIDE(mg/L) (EPA 300)	ANALYSIS DATE
LEAD	< 20.0	06/09/03	22.0	06/09/03***
SELENIUM	< 25.0	06/09/03	OIL & GREASE(mg/L) ( EPA 1864)	ANALYSIS DATE
ZINC	< 19.0	06/09/03	< 1.0	06/10/03***
MERCURY**	< 0.2	06/09/03	RES CI-(mg/L) (HACH)	ANALYSIS DATE
- · · · · ·			< 0.1	06/07/03

LABORATORY APPROVAL FOR RELEASE OF DATA:

PAGE 1 OF 1

<sup>\*\*</sup> Mercury was determined by following EPA Method 245.2.

<sup>\*\*\*</sup> AES ELAP# 10709

## NORLITE LABORATORY REPOR

CLIENT NAME: NORLITE CORPORATION

DATE/TIME SAMPLED: 06/08/03 09:00

DATE/TIME RECEIVED:

06/08/03 09:10

SAMPLE CONDITION/COMMENTS:

SAMPLE WAS RECEIVED AT AMBIENT TEMPERATURE AND

PRESERVED PROPERLY.

SAMPLE INFORMATION

LAB ID# 04-0825

CLIENT ID TRUNNION WATER

LOCATION WASTE WATER PLANT

**TOTAL METALS (EPA Method 200.7)** 

TOTAL METALS

ANALYTE	SAMPLE RESULT (ug/L)	Date Analyzed	pH Results (EPA 150.1)	ANALYSIS DATE
ARSENIC	< 56.0	06/09/03	8.02	06/08/03
BARIUM	76.0	06/09/03	Temp(oF) (EPA 170.1)	ANALYSIS DATE
BERYLLIUM	< 3.0	06/09/03	79.2	06/08/03
CADMIUM	< 9.0	06/09/03	TSS(mg/L) (SM 18-2540D)	ANALYSIS DATE
CHROMIUM	< 6.0	06/09/03	6	06/09/03
COPPER	5,0	06/09/03	TDS(mg/L) (SM 18-2540C)	ANALYSIS DATE
IRON	635.0	06/09/03	460	06/10/03
NICKEL	< 12.0	06/09/03	CHLORIDE(mg/L) (EPA 300)	ANALYSIS DATE
LEAD	< 20.0	06/09/03	21.0	06/09/03***
SELENIUM	< 25.0	06/09/03	OIL & GREASE(mg/L) ( EPA 1664)	ANALYSIS DATE
ZINC	30.0	06/09/03	< 1.0	06/10/03***
MERCURY**	< 0.2	06/09/03	RES CI-(mg/L) (HACH)	ANALYSIS DATE
			< 0.1	06/08/03

LABORATORY APPROVAL FOR RELEASE OF DATA:

PAGE 1 OF 1

<sup>\*\*</sup> Mercury was determined by following EPA Method 245.2.

<sup>\*\*\*</sup> AES ELAP# 10709