SAFETY DATA SHEET

SECTION 1  PRODUCT AND COMPANY IDENTIFICATION

PRODUCT
Product Name:   DF-2000™ FLUID
Product Description:  Isoparaffinic Hydrocarbon

Intended Use:  Dry cleaning Fluid (see also Section 11)

COMPANY IDENTIFICATION
Supplier:  EXXONMOBIL CHEMICAL COMPANY
SDS – LOC. 106
22777 Springwoods Village Parkway
Spring, TX  77389-1425     USA

24 Hour Health Emergency  (800) 726-2015
Transportation Emergency Phone  (800) 424-9300 or (703) 527-3887  CHEMTREC
Product Technical Information  (832) 624-8500
Supplier General Contact  (832) 624-8500

SECTION 2  HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

CLASSIFICATION:
Flammable liquid: Category 4.
Aspiration toxicant: Category 1.

LABEL:
Pictogram:

Signal Word:  Danger

Hazard Statements:
H227:  Combustible liquid.  H304:  May be fatal if swallowed and enters airways.

Precautionary Statements:
Contains: NAPHTHA (PETROLEUM), HYDROTREATED HEAVY

Other hazard information:

HAZARD NOT OTHERWISE CLASSIFIED (HNOC): None as defined under 29 CFR 1910.1200.

PHYSICAL / CHEMICAL HAZARDS
Material can accumulate static charges which may cause an ignition. Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited. Combustible.

HEALTH HAZARDS
May be irritating to the eyes, nose, throat, and lungs. Repeated exposure may cause skin dryness or cracking.

ENVIRONMENTAL HAZARDS
No significant hazards.

NFPA Hazard ID:    Health:  1    Flammability:   2    Reactivity:   0
HMIS Hazard ID:    Health:  1*    Flammability:   2    Reactivity:   0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS
This material is defined as a complex substance.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS#</th>
<th>Concentration*</th>
<th>GHS Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>NAPHTHA (PETROLEUM), HYDROTREATED HEAVY</td>
<td>64742-48-9</td>
<td>100%</td>
<td>H227, H304</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume. Concentration values may vary.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

SECTION 4 FIRST AID MEASURES

INHALATION
Remove from further exposure. Adequate respiratory protection. Immediate medical assistance. Mouth-to-mouth resuscitation.
For those providing assistance, avoid exposure to yourself or others. Use immediate medical assistance. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
SKIN CONTACT
Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

EYE CONTACT
Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION
Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN
If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5  FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

FIRE FIGHTING
Fire Fighting Instructions: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Combustible. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Incomplete combustion products, Oxides of carbon, Smoke, Fume

FLAMMABILITY PROPERTIES
Flash Point [Method]: 62°C (144°F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 6.0
Autoignition Temperature: 332°C (630°F) [ASTM E659]

SECTION 6  ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES
In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

PROTECTIVE MEASURES
Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information.
Hazard Identification Section for Significant Hazards.  See Section 4 for First Aid Advice.  See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders:  Respiratory protection: half-face or full-face respirator with filter(s) for organic vapor and, when applicable, H2S, or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure.  If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended.  Work gloves that are resistant to aromatic hydrocarbons are recommended.  Note: gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use.  Chemical goggles are recommended if splashes or contact with eyes is possible.  Small spills: normal antistatic work clothes are usually adequate.  Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill:  Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area).  Stop leak if you can do it without risk.  All equipment used when handling the product must be grounded.  Do not touch or walk through spilled material.  Prevent entry into waterways, sewer, basements or confined areas.  A vapor suppressing foam may be used to reduce vapors.  Use clean non-sparking tools to collect absorbed material.  Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.  Large Spills:  Water spray may reduce vapor; but may not prevent ignition in closed spaces.  Recover by pumping or with suitable absorbent.

Water Spill:  Stop leak if you can do it without risk.  Warn other shipping.  Remove from the surface by skimming or with suitable absorbents.  Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken.  For this reason, local experts should be consulted.  Note:  Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills:  Dike far ahead of liquid spill for later recovery and disposal.  Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7  HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source).  When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations).  Use proper bonding and/or ground procedures.  However, bonding and grounds may not eliminate the hazard from static accumulation.  Consult local applicable standards for guidance.  Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature:  [Ambient]

Transport Temperature:  [Ambient]

Transport Pressure:  [Ambient]
Static Accumulator: This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100×10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

STORAGE
The type of container used to store the material may affect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be grounded and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.

Storage Temperature: [Ambient]
Storage Pressure: [Ambient]

Suitable Containers/Packing: Tankers; Drums; Tank Trucks; Barges; Railcars

Suitable Materials and Coatings (Chemical Compatibility): Carbon Steel; Stainless Steel; Teflon; Neoprene; Epoxy Phenolics; Inorganic Zinc Coatings

Unsuitable Materials and Coatings: Butyl Rubber; Ethylene-propylene-diene monomer (EPDM); Natural Rubber; Vinyl Coatings

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

<table>
<thead>
<tr>
<th>Substance Name</th>
<th>Form</th>
<th>Limit / Standard</th>
<th>NOTE</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>NAPHTHA (PETROLEUM), HYDROTREATED HEAVY</td>
<td>TWA</td>
<td>400 mg/m³</td>
<td>100 ppm</td>
<td>N/A</td>
</tr>
<tr>
<td>NAPHTHA (PETROLEUM), HYDROTREATED HEAVY</td>
<td>Vapor.</td>
<td>RCP - TWA</td>
<td>1200 mg/m³</td>
<td>171 ppm</td>
</tr>
</tbody>
</table>

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosion-proof ventilation equipment.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use
Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS
Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION
Physical State: Liquid
Form: Clear
Color: Colorless
Odor: Faint
Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION
Relative Density (at 15.6 °C): 0.77 [With respect to water] [Calculated]
Density (at 15.6 °C): 760 kg/m³ (6.34 lbs/gal, 0.76 kg/dm³) [ASTM D4052]
Flammability (Solid, Gas): N/A
Flash Point [Method]: 62°C (144°F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 6.0
Autoignition Temperature: 332°C (630°F) [ASTM E659]
Boiling Point / Range: 190°C (374°F) - 208°C (406°F) [ASTM D86]
Decomposition Temperature: N/D
Vapor Density (Air = 1): 5.6 at 101 kPa [In-house method]
Vapor Pressure: 0.04 kPa (0.3 mm Hg) at 20 °C [Calculated]
Evaporation Rate (n-butyl acetate = 1): 0.03 [In-house method]
Viscosity: 1.6 cSt (1.6 mm2/sec) at 40 °C | 2.3 cSt (2.3 mm2/sec) at 20°C [Calculated]
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION
Freezing Point: N/D
Melting Point: N/A
Pour Point: < -69°C (-92°F) [ASTM D5950]
Molecular Weight: 162 G/MOLE [Calculated]
Hygroscopic: No
Coefficient of Thermal Expansion: 0.00078 per Deg C [Calculated]

SECTION 10 STABILITY AND REACTIVITY

REACTIVITY: See sub-sections below.

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Avoid heat, sparks, open flames and other ignition sources.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

<table>
<thead>
<tr>
<th>Hazard Class</th>
<th>Conclusion / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Minimally Toxic. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 403</td>
</tr>
<tr>
<td>Acute Toxicity (Rat)</td>
<td>8 hour(s) LC50 &gt; 5000 mg/m3 (Vapor)</td>
</tr>
<tr>
<td>Irritation</td>
<td>Negligible hazard at ambient/normal handling temperatures.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Minimally Toxic. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 401</td>
</tr>
<tr>
<td>Acute Toxicity (Rat)</td>
<td>LD50 &gt; 5000 mg/kg</td>
</tr>
<tr>
<td>Skin</td>
<td>Minimally Toxic. Based on test data for structurally similar</td>
</tr>
</tbody>
</table>
**OTHER INFORMATION**

**For the product itself:**

Vapor/aerosol concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness and other central nervous system effects including death.

Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis.

Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema. Care must be taken to ensure garments cleaned with solvents are completely dry before being worn. Drycleaning solvent not totally removed from adsorbent clothing (e.g., shoulder pads, waist bands, etc.) that remains in contact with the skin for prolonged periods may cause skin irritation including redness, swelling and possibly blistering.

The following ingredients are cited on the lists below: None.
SECTION 12  ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.
Material -- Not expected to demonstrate chronic toxicity to aquatic organisms.

PERSISTENCE AND DEGRADABILITY

Biodegradation:
Material -- Expected to be readily biodegradable.

Hydrolysis:
Material -- Transformation due to hydrolysis not expected to be significant.

Photolysis:
Material -- Transformation due to photolysis not expected to be significant.

Atmospheric Oxidation:
Material -- Expected to degrade rapidly in air

OTHER ECOLOGICAL INFORMATION

VOC (EPA Method 24): 6.426 lbs/gal

SECTION 13  DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrositivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

Empty Container Warning: Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be
taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (DOT)

Proper Shipping Name: PETROLEUM DISTILLATES, N.O.S.
Hazard Class & Division: COMBUSTIBLE LIQUID
ID Number: 1268
Packing Group: III
ERG Number: 128
Label(s): NONE
Transport Document Name: UN1268, PETROLEUM DISTILLATES, N.O.S., COMBUSTIBLE LIQUID, PG III

Footnote: This material is not regulated under 49 CFR in a container of 119 gallon capacity or less when transported solely by land, as long as the material is not a hazardous waste, a marine pollutant, or specifically listed as a hazardous substance.

LAND (TDG): Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD: This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

Listed or exempt from listing/notification on the following chemical inventories: AICS, DSL, ENCS, IECSC, KECI, PICCS, TCSI, TSCA

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

CERCLA: This material is not subject to any special reporting under the requirements of the Comprehensive Environmental Response, Compensation and Liability Act (CERCLA). CERCLA petroleum exclusion applies for this product. Contact local authorities to determine if other reporting requirements apply.

SARA (311/312) REPORTABLE GHS HAZARD CLASSES: Aspiration Hazard, Flammable (gases, aerosols, liquids, or solids)
SARA (313) TOXIC RELEASE INVENTORY: This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The following ingredients are cited on the lists below:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>List Citations</th>
</tr>
</thead>
<tbody>
<tr>
<td>NAPHTHA (PETROLEUM), HYDROTREATED HEAVY</td>
<td>64742-48-9</td>
<td>4, 16, 17, 18</td>
</tr>
</tbody>
</table>

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL  
2 = ACGIH A1  
3 = ACGIH A2  
4 = OSHA Z  
5 = TSCA 4  
6 = TSCA 5a2  
7 = TSCA 5e  
8 = TSCA 6  
9 = TSCA 12b  
10 = CA P65 CARC  
11 = CA P65 REPRO  
12 = CA RTK  
13 = IL RTK  
14 = LA RTK  
15 = MI 293  
16 = MN RTK  
17 = NJ RTK  
18 = PA RTK  
19 = RI RTK  

Code key: CARC=Carcinogen; REPRO=Reproductive

SECTION 16 OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):
H227: Combustible liquid; Flammable Liquid, Cat 4  
H304: May be fatal if swallowed and enters airways; Aspiration, Cat 1

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:
Section 01: Company Mailing Address information was deleted.  
Section 01: Company Mailing Address information was modified.

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DGN: 4400292HUS (1013425)