

Infrastructure, environment, facilities

Two Huntington Quadrangle Suite 1\$10 Transmittal Letter BUREAU OF EASIERN REMEDIAL ACTION Melville New York 11747 Copies: Tel 631.249.7600 Steve M. Scharf Walter Parish, NYSDEC Fax 631.249.7610 New York State Department of Environmental Abdur Rahman, NYSDEC Conservation John Cofman, Northrop Grumman Division of Environmental Remediation File 625 Broadway Albany, NY 12233 Date: William S. Wittek, PE March 21, 2008 Subject: ARCADIS Project No.: Basis-of-Design Letter, Groundwater Interim NY001464.1407.00004 Remedial Measure, Operable Unit 3, Former Grumman Settling Ponds, Bethpage, New York We are sending you: X Attached ☐ Under Separate Cover Via _____ the Following Items: ☐ Shop Drawings □ Plans ☐ Specifications ☐ Change Order □ Prints □ Samples X Copy of Letter Reports Other: Date Drawing No. Rev. Description Action* Copies 1 3/21/08 Basis-of-Design Letter FA Action* ☐ CR Correct and Resubmit Copies \Box A Approved Resubmit ☐ AN Approved As Noted □ F File Return Copies □ AS As Requested ⊠ FA For Approval □ Review and Comment Other: **Mailing Method** ☐ U.S. Postal Service 1st Class ☐ Courier/Hand Delivery FedEx Priority Overnight ☐ FedEx 2-Day Delivery ☐ Certified/Registered Mail ☐ United Parcel Service (UPS) X FedEx Standard Overnight ☐ FedEx Economy Other:

Please contact me or one of the project team members with questions or comments.

ARCADIS of New York, Inc.



Steve Scharf
New York State Department of Environmental Conservation
Division of Environmental Remediation
625 Broadway
Albany, NY 12233

Subject:

Basis of Design Letter Groundwater Interim Remedial Measure Operable Unit 3 Former Grumman Settling Ponds Bethpage, New York

Dear Mr. Scharf:

This Operable Unit 3 (OU3) Groundwater Interim Remedial Measure (Groundwater IRM) Basis of Design Letter (BOD Letter) was prepared by ARCADIS of New York, Inc. (ARCADIS) on behalf of Northrop Grumman Systems Corporation (Northrop Grumman), and is being submitted pursuant to the Order On Consent (Consent Order or CO) Index # W1-0018-04-01 that was executed by the New York State Department of Environmental Conservation (NYSDEC) and Northrop Grumman, effective July 4, 2005 (NYSDEC 2005). The present day Bethpage Community Park property (Park), has been termed the "Former Grumman Settling Ponds Area" and designated as OU3, by the NYSDEC. The Park has been owned and operated by the Town of Oyster Bay since 1962. The term Site refers to the Park and the former Grumman Plant 24 Access Road (which is located south and west of the Park).

To help ensure start-up of the Groundwater IRM in 2008, ARCADIS proposes the following accelerated design process:

- Submittal of this BOD Letter in lieu of a 50-75% Design.
- Completion of a Pumping Test, per the OU3 Groundwater IRM Work Plan revised December 12, 2007, to confirm key design parameters prior to finalizing the design.
- Preparation of a Construction/Final Design Package, which will begin after the BOD Letter has been completed and will be modified, as needed, after the pumping test is completed.

ARCADIS

Two Huntington Quadrangle

Suite 1S10

Melville

New York 11747

Tel 631.249.7600

Fax 631.249.7610

www.arcadis-us.com

ENVIRONMENT

Date:

March 21, 2008

Contact:

William S. Wittek, PE

Phone:

631-391-5270

Email

william.wittek@arcadisus.com

Our ref:

NY001464.1807.00003

Steve Scharf Basis of Design Letter OU3 Groundwater IRM March 21, 2008

This BOD Letter provides the following information associated with the proposed Groundwater IRM:

- Remedial Objectives and Treatment System Overview
- Basis of Design Information
- Process Description and Major Equipment Specifications
- Utilities
- Permitting
- Selected Drawings
- Operation, Maintenance, and Monitoring (OM&M) Requirements
- Schedule

Additional project information, such as the site locus and total volatile organic compound (TVOC) concentrations in both plan, and cross-sectional, views are provided in Appendix A.

<u>Please Note: The information provided herein should be considered preliminary and may change in later design phases.</u>

REMEDIAL OBJECTIVES AND TREATMENT SYSTEM OVERVIEW

This section presents the remedial objectives and an overview of the proposed treatment system.

Remedial Objectives

The specific remedial objectives of the Groundwater IRM are:

- To mitigate the off-Site migration of dissolved-phase volatile organic compounds (VOCs) through the implementation of a groundwater pump-and-treat system that will extract groundwater along the former Plant 24 Access Road property, south of the Park. Specifically the Groundwater IRM will address: a) groundwater that has TVOC concentrations greater than 5 micrograms per liter (ug/L) in the upper twenty feet of the surficial aquifer across the 1,200-foot wide lateral extent of the Site boundary and b) groundwater below the upper 20 feet of the surficial aquifer that has TVOC concentrations above 50 ug/L.
- To comply with applicable NYSDEC Standards, Criteria, and Guidelines (SCGs) for the various effluents (i.e. treated water and the air stripper offgas).

Steve Scharf Basis of Design Letter OU3 Groundwater IRM March 21, 2008

A secondary benefit of the Groundwater IRM will be to create a clean-water front atop the downgradient groundwater, thereby minimizing the potential for vapor intrusion issues associated with groundwater downgradient of the site.

Treatment System Overview

The Groundwater IRM will consist of a groundwater pump-and-treat system to create a hydraulic barrier across the downgradient Site boundary and to meet the other project requirements. To create the hydraulic containment barrier, groundwater will be extracted at specific pumping rates from four, strategically located recovery wells (i.e. Recovery Wells RW-1 through RW-4) that will be installed on the Former Plant 24 Access Road. The extracted groundwater will be conveyed to the treatment plant located on McKay Field via subsurface pipelines for treatment. Specifically, an air stripper will be used to reduce the VOC concentrations in the extracted groundwater prior to discharge to a recharge basin(s) located on the neighboring NWIRP property. The air stripper off-gas will be pre-treated using a duct heater and then treated using emission control units (ECUs) filled with vapor phase granular activated carbon (VPGAC) and potassium permanganate-impregnated zeolite (KMnO₄) media to reduce concentrations of VOCs prior to discharge to the atmosphere via the existing Soil Gas IRM stack. The layout of the proposed Groundwater IRM, the preliminary process control and flow diagram, and a typical recovery well detail are provided in Figures 1, 2, and 3, respectively.

BASIS OF DESIGN INFORMATION

This section presents the basis of design for the proposed Groundwater IRM. The major components of that form the basis of design include pumping rates, predicted influent groundwater concentrations, treated water effluent requirements, predicted air stripper off-gas concentrations, and air effluent requirements.

Pumping Rates

A comprehensive groundwater flow and contaminant transport model for the site was developed by ARCADIS. The model is based on data collected for Operable Unit 2 (OU2) and OU3. Based on a series of model simulations run for the GW IRM, , a total system flow rate of 210 gallons per minute (gpm) from four recovery wells is predicted to be needed to achieve the hydraulic containment objective. However, the individual system components will be designed with a safety factor of an additional 10 gpm per well, resulting in a design flow rate of 250 gpm. The approximate locations of the recovery wells are shown on Figure 1.

Steve Scharf Basis of Design Letter OU3 Groundwater IRM March 21, 2008

Currently, Recovery Well RW-2 is being installed and a pumping test is scheduled for the middle of March 2008. The results of the pumping test will be used to confirm/finalize the following:

- Number, location, and sizing of the groundwater recovery wells,
- Recovery well pumping rates, and
- Proper sizing of piping, pumps, ECUs, and the air stripper.

Predicted Influent Groundwater Concentrations

The predicted Groundwater IRM influent groundwater concentrations for the project compounds are provided in Table 1. The predicted influent concentrations; (a) are based on results of sampling and modeling activities performed by ARCADIS during the OU3 remedial investigations, (b) include a 50% safety factor for each of the project VOCs, and (c) will be used to design system components.

During the Recovery Well RW-2 pumping test, two samples will be collected and analyzed to help characterize the Groundwater IRM influent groundwater quality.

Treated Water Effluent Requirements

Prior to discharge to the NWIRP recharge basins, the treated water needs to comply with applicable regulatory requirements, specifically the "Ambient Water Quality Standards and Guidance Values and Groundwater Effluent Limitations, per Division of Water Technical and Operation Guidance Series (1.1.1), reissued June 1998 for ambient water classification "GA – Source of Drinking Water (groundwater)". The applicable, regulatory discharge limit for the project compounds are provided in Table 1. As shown in Table 1, VOC concentrations in the extracted groundwater need to be reduced prior to discharge.

An air stripper will be used to reduce the concentration of VOCs to meet the regulatory limits. Specifically, the air stripper will be designed to reduce the influent design concentration of individual VOCs to one-half its regulatory limit. The design discharge values for the individual VOCs are also provided in Table 1.

Predicted Air Stripper Off-gas Concentrations

The predicted air stripper off-gas concentrations for the project compounds are provided in Table 2. The predicted influent vapor concentrations were calculated assuming that 100% of the VOCs in the influent groundwater are transferred from the

Steve Scharf
Basis of Design Letter
OU3 Groundwater IRM
March 21, 2008

groundwater to the air stripper off-gas. Also shown in Table 2, are the potential annual mass emissions, which are the amounts of the project VOCs that would be emitted if there were no treatment of the air stripper off-gas.

Air Discharge Requirements

Prior to discharge to the atmosphere, the system vapor emission needs to comply with the applicable regulatory requirements, per the "Annual Guidance Criteria (AGC) and Short-Term Guidance Criteria (SGC) per the NYSDEC Division of Air Resources-1 (DAR-1) Guidelines for the Control of Toxic Ambient Air Contaminants dated 1991, and the AGC/SGC Tables dated December 22, 2003." The AGCs and SGCs for the project VOCs are presented in Table 2.

As shown in Table 2, vapor phase treatment is required since the potential annual emission of vinyl chloride (161 lbs) exceeds the allowable annual emission rate (122 lbs). However, since the predicted emissions include a 50% safety factor, as discussed above in the Predicted Groundwater influent concentration sub-section, treatment of the air stripper off-gas may not be needed to meet applicable SGCs or the AGCs. An emission control system will be constructed and operated to ensure compliance with applicable regulatory requirements but, in the future, depending on what the actual emissions are, Northrop Grumman may petition to eliminate or reduce the amount of vapor phase treatment. Initially, a series of ECUs will be used to reduce the VOC concentrations in the air stripper off-gas prior to discharge. The ECUs will be designed to meet applicable discharge requirements.

MAJOR EQUIPMENT

This section presents a description of the major equipment that will be used in the Groundwater IRM.

Groundwater Recovery Wells

To develop and maintain the desired hydraulic containment along the Former Plant 24 access road, groundwater will be extracted from four (4), six-inch diameter, 105-feet deep, steel-cased, recovery wells (Recovery Wells RW-1 through RW-4). The proposed well locations are shown on Figure 1.

Each well will be flush mounted, have a pitless adaptor located 3.5-feet below grade, and be completed with 20-feet of continuous slot, stainless steel screen. An example of a typical recovery well detail is provided in Figure 3.

Steve Scharf Basis of Design Letter OU3 Groundwater IRM March 21, 2008

Groundwater Extraction Pumps and Subsurface Conveyance Pipelines

Submersible groundwater pumps, one in each of the four recovery wells, will be used to extract and convey the groundwater from the wells to the treatment plant. Based on groundwater modeling, the following pumping scenario was developed to achieve the desired hydraulic containment:

- 30 gpm @ Recovery Wells RW-1 and RW-4
- 75 gpm @ Recovery Wells RW-2 and RW-3

However, the pumps and ancillary equipment will be sized to pump an additional 10 gpm per well in case higher pumping rates are needed in the future. Pump specifications are provided in Table 3.

Each well has a dedicated, subsurface, high-density polyethylene (HDPE) pipeline to convey extracted groundwater to the treatment plant. Specifically:

- Recovery Wells RW-1 and RW-4 have 3-inch diameter, SDR 17 HDPE pipelines
- Recovery Wells RW-2 and RW-3 have 4-inch diameter, SDR 17 HDPE pipelines.

Figure 1 shows the approximate layout of the conveyance pipelines.

Air Stripper

The extracted groundwater will be pumped to a low-profile air stripper located inside the treatment building. The low-flow air stripper is designed for a maximum flow rate of 250 gpm and will consist of six aeration trays, an induced draft blower, a discharge pump, and associated controls. The low-profile air stripper will use an induced-draft blower to provide counter current air stripping through the six baffled aeration trays to remove VOCs from the groundwater. The air stripper off-gas will be forced through a duct heater, treated via the ECUs and ultimately discharged to the atmosphere via the existing Soil Gas IRM stack. Specifications for the air stripper, blower, and discharge pump are provided in Table 3.

Duct Heater

Upon exiting the air stripper, the air stripper off-gas will pass through the duct heater to reduce the relative humidity of the off-gas from 100 percent to less than 50 percent by heating the air stream to approximately 98 degrees Fahrenheit. Pre-treatment of the air stripper off-gas, specifically reducing the relative humidity, is required for

Steve Scharf Basis of Design Letter OU3 Groundwater IRM March 21, 2008

effective, efficient VOC removal in the subsequent VPGAC and KMnO₄ ECUs. Specifications for the duct heater are provided in Table 3.

Emission Control Units

To reduce the concentration of project-related VOCs in the air stripper off-gas prior to discharge, two types of vapor phase media will be used. VPGAC will be used to remove non-vinyl chloride VOCs via concentration-based, equilibrium transfer kinetics (sorption) and once the other VOCs are removed, KMnO₄ will be used to reduce Vinyl Chloride concentrations by oxidation. There will be four ECUs total, two VPGAC and two KMnO₄ ECUs. To improve overall treatment effectiveness, both sets of VPGAC and KMnO₄ ECUs will be operated in lead/lag process trains. Specifications for the ECUs are provided in Table 3.

The ECUs and ancillary duct work will be insulated to reduce cooling of the vapor stream as it passes through the beds and duct work, which would result in an increase in relative humidity and could even cause condensation in the beds.

Discharge Pipeline

Treated groundwater from the low-profile air stripper will be discharged to a NWIRP recharge basin via a subsurface, 6-inch diameter, scheduled 80 PVC pipe.

Treatment Building

A pre-engineered, metal building located near the Soil Gas IRM treatment equipment in McKay Field will be used to house the Groundwater IRM air stripper, blower, and the majority of the instrumentation, controls, and electrical components. The treatment building will be installed on concrete slab. The treatment building has not been specified yet.

Process Controls and Operations

The process control system will be designed to provide the necessary safeties and interlocks to ensure that the recovery wells, piping, and treatment system operate smoothly, efficiently, and as one unit.

Controls and instrumentation will be interconnected via a serial network. The main control panel (MCP) includes a programmable logic controller (PLC) which will monitor and integrate the operation of the recovery wells, the air stripping system, the emission control system, the treated water discharge system, and all the treatment system interlocks. The MCP will serve as the node through which

Steve Scharf Basis of Design Letter OU3 Groundwater IRM March 21, 2008

communication with the control system will take place. The PLC will be integrated with the supervisory control and data acquisition (SCADA) system, including an operator interface station. The PLC will also use fail-safe logic to automatically and immediately shut down the entire treatment system in the event of a critical alarm input.

The power supplies for the PLC, system instrumentation, and process control devices will be protected with transient voltage surge suppression (TVSS) systems to limit voltage spikes to the system. The PLC, system instrumentation and process control devices will be protected by separate uninterrupted power supplies (UPS) which maintain power to these devices in case of a power outage.

Alarms, Interlocks, and Advisories

The recovery wells, air stripping system, emission control systems, and the treated water discharge system will be interlocked and alarmed to ensure the water and air are properly treated, and for efficient system operation. There are three types of interlocks and alarms that will be incorporated; primary alarms, secondary alarms, including fail-safe circuitry, and advisories. A list of all the proposed alarms and advisories is provided in Table 4.

Primary alarms are alarms that will be processed by the PLC to shut the system down. The PLC will constantly be receiving signals from the instrumentation listed in Table 4. When the PLC detects an alarm condition from one of these instruments, the PLC automatically and immediately sends a signal to relays that cause the starter coils for all the process equipment (pumps, blower, and duct heater) to open, thus causing the equipment to shut-down.

Secondary, or critical, alarms will be used to back-up key primary alarms or to shut the system down if either the PLC or the blower VFD fail. If a primary alarm instrument fails to appropriately respond to an alarm condition, a hard-wired switch will then open a remote relay contact, thus shutting down the process equipment automatically and immediately.

Fail-safe circuitry means that the normal condition of a circuit is energized. If for some reason (e.g., loss of power, a broken wire, or a relay burn out) the "switch" becomes de-energized and opens, the circuit is broken, which will immediately cut power to the other devices on the circuit. For the Groundwater IRM, this system is useful for the following reasons: (a) shuts the treatment processes down once the circuit is broken by any of the hard-wired switches (the secondary alarms), and (b) ensures that if there is a power failure or a key system component losses power, a switch/contact will open causing the entire system to shut down.

Steve Scharf Basis of Design Letter OU3 Groundwater IRM March 21, 2008

Advisories conditions occur when process variables are outside their desired range, but do not require immediate shut down of the treatment plant. Select instrumentation will continually feed signals to the PLC and if a variable is out of its desired range, the operator will be notified.

SITE WORK/UTILITIES

The former bathroom facility for McKay Field may need to be decommissioned and removed as part of the site work portion of the Groundwater IRM.

The Groundwater IRM will require electrical and telephone utility connections. Cable and natural gas utilities may also be used.

PERMITTING

Pursuant to Article 27 of The New York Environmental Conservation Law (ECL), Title 6, Section 375-1.12 of Subpart 375-1 "General Remedial Program Requirements", revised June 14, 2006 (27 ECL Title 6 Part 375-1.12), the NYSDEC has determined that the Groundwater IRM is exempt from obtaining (NYSDEC) Department issued permits. Therefore, no operational permits are required for this project, but rather, the substantive requirements of the permits must be met. Specifically, State Pollutant Discharge Elimination Permit (SPDES) and air discharge permit applications will be completed and submitted with the construction/final design package. Permit compliance monitoring and reporting will be performed as specified in the permit applications and incorporated into the Sampling and Analysis Plan (SAP), which will be provided to the NYSDEC prior to system start-up for review and approval.

In addition, the NYSDEC has determined that State and local permits, such as: building and electrical permits, will not be required, but rather, the substantive requirements of the permits must be met, pursuant to 27 ECL Title 6 Part 375-1.12

SELECTED DRAWINGS

Three figures are included. Figure 1 presents the preliminary layout of the proposed Groundwater IRM. Figure 2 is a process flow diagram that also shows the majority of the process controls that will be included in the design. Figure 3 shows construction details of a typical recovery well.

Steve Scharf Basis of Design Letter OU3 Groundwater IRM March 21, 2008

OPERATION, MAINTENANCE, AND MONITORING (OM&M) REQUIREMENTS

An OM&M Manual will be prepared prior to system start-up. The OM&M Manual will include the following information:

- Equipment manufacturer's O&M information and spare parts list;
- · System start-up and shut-down procedures;
- Emergency response procedures;
- Treatment system monitoring, sampling, and reporting requirements;
- Documentation and recordkeeping requirements;
- · Groundwater IRM closure strategy; and
- Treatment system record drawings.

SCHEDULE

A schedule for the project is provided in Appendix B.

Sincerely,

ARCADIS

William S. Wittek, PE Project Engineer

Copies:

John Cofman, Northrop Grumman Walter Parish, NYSDEC Abdur Rahman, NYSDEC File

Enclosures

Table 1. Predicted influent, regulatory discharge, and design discharge water concentrations, Groundwater IRM, Operable Unit 3, Former Grumman Settling Ponds, Bethpage, New York.

PARAMETER (1)	BASIS OF DESIGN CONCENTRATIONS - WATER (ug/L)	NCENTRATIONS - WA	ATER (ug/L)
	Predicted	Regulatory	Design
	Influent (2)	Standard (3)	Effluent (4)
Trichloroethene	46	5	<2.5
cis-1,2 Dichloroethene	280	5	<2.5
Vinyl Chloride	147	2	ļ>

NOTES

- 1. The three primary project compounds; Trichloroethene, cis 1,2 Dichloroethene, and vinyl chloride are listed.
- Predicted influent concentrations are based on data collected during the remedial investigation, projected pumping rates, and include a 50% factor of safety. 2
- per Division of Water Technical and Operational Guidance Series (1.1.1), reissued June 1998 for ambient water classification 'GA -Regulatory concentration per "Ambient Water Quality Standards and Guidance Values and Groundwater Effluent Limitations, Source Drinking Water (groundwater)". က်
 - The design effluent concentrations calculated by dividing the regulatory levels of VOCs by 2 for a safety factor. 4.

Predicted influent, regulatory discharge, and design discharge vapor concentrations, Groundwater IRM, Operable Unit 3, Former Grumman Settling Ponds, Bethpage, New York. Table 2.

PARAMETER (1)	BASIS OF DESIGN	OF DESIGN CONCENTRATIONS - VAPOR (ug/m3)	5 - VAPOR (ug/m3)	MASS EMISSIONS - VAPOR	ONS - VAPOR
	Predicted	Regulatory Standards (3,4)	andards (3,4)	Potential Annual Emission (lbs)	l Emission (lbs)
	Influent (2)	AGC	SGC	Predicted (5)	Allowable (6)
Trichloroethene	1,184	0.5	54,000	13	222
cis-1,2 Dichloroethene	20,074	1,900	190,000	854	2,107,273
Vinyl Chloride	3,783	0.11	180,000	161	122

NOTES

- 1. There are three primary project compounds: Trichloroethene, cis 1,2 Dichloroethene, and vinyl chloride.
- Predicted vapor influent concentrations calculated by multiplying the design influent (water) concentration by the design pumping rate (250 gpm) and dividing by the projected air flow rate (1,300 CFM)
 - Regulatory concentration per "New York State DAR-1 Guidelines for the Control of Toxic Ambient Air Contaminants, 1991 Edition and DAR-1 AGC/SGC Tables, dated December 22, 2003" ς.
 - 4. AGC refers to Annual Guidance Concentration.
- SGC refers to Short-term Guidance Concentration.
- concentrations by the expected flow rate of 1,300 CFM and assuming a continuous discharge for the entire year. The predicted potential (untreated) annual mass emissions were calculated by multiplying the influent (vapor) 5.
- The allowable mass that can be emitted by the system was calculated using the Standard Point Source Method; per Appendix B, Section III of the New York State DAR-1, Guidelines for the Control of Toxic Ambient Air Contaminants, Appendix B, which is the recommended first screening method to determine whether the discharge meets the AGC requirements. 9

Table 3. Major Equipment List, Groundwater IRM, Operable Unit 3, Former Grumman Settling Ponds, Bethpage, New York.

ITEM	QUANTITY DESIG	DESIGN	DESCRIPTION
Groundwater Recovery Pumps			
RW-1 and RW-4	2	40 gpm @ 200 ft TDH	Grundfos: Model 40S30-9, 3 hp, 460 V, three-phase, teflon trim
RW-2 and RW-3	2	85 gpm @ 220 ft TDH	Grundfos: Model 85S75-6, 7.5 hp, 460 V, three-phase, teflon trim
Low-Profile Air Stripper	-	250 gpm, see Table 1 for design information	250 gpm, see Table 1 for QED Model: EZ Tray 24.6SS, 304L stainless steel, 6-tray design information
Air Stripper Blower	-	1,300 CFM @ 24" inches	1,300 CFM @ 24" inches American Fan: backward inclined/induced draft, 30 hp, 460V, three phase -
		water gauge	note: blower will be between the air stripper and the emission control units
Duct Heater	_	Increase temperature of Reznor: Model RP1, 1,300 CFM by 42 degrees 409L stainless steel	Reznor: Model RP125, 125,000 BTUH, electronically modulated w/duct probe, 409L stainless steel
Emission Control Units			
granular activated carbon	2	4,400 lb units	TIGG: Model N5000 PDBs w/4,400 lbs of 5CC 0408 Virgin Coconut VPGAC
potasium permanganate	2	8,400 lb units	TIGG: Model N5000 PDBs w/8,400 lbs of Hydrosil KMnO4
Discharge Pump	1	250 gpm @ 10 ft TDH	Goulds (or equivilent) 5 hp, 460V, three-phase, self priming

TDH - total dynamic head

hp - horsepower

V - volts

BTUH - british thermal units per hour

VPGAC - vapor phase granular activated carbon

KMnO4 - potasium permangate impregnated zeolite

Table 4. Alarm and Advisory List, Groundwater IRM, Operable Unit 3, Former Grumman Settling Ponds, Bethpage, New York.

PRIMARY (PLC) ALARMS

ALARM	DEVICE	LOCATION	
Emergency/All Stop	Push Button/Touch Screen	1 on MCP and 1 on Touch Screen	
Influent line Low Pressure	Pressure transmitter	4, one for each influent line	
Blower Low Pressure	Pressure transmitter	Between blower and air stripper	
Blower Low Flow	Flow Transmitter	Air Duct Line	
Blower High Pressure	Pressure transmitter	Between blower and air stripper	
Air Stripper High-High Level	Level Transmitter	Air stripprer sump	
Off-gas Low Temperature	Temperature Transmitter	between duct heater and VPGAC ECU	
Off-gas High Temperature	Temperature Transmitter	between duct heater and VPGAC ECU	
Blower VFD Fault	VFD Fault Contact	Blower VFD	
Discharge Pump High Pressure	Pressure Transmitter	Discharge Pump Effluent	
Building Flood Alarm	Level Switch	Berm around Stripper	

SECONDARY ALARMS

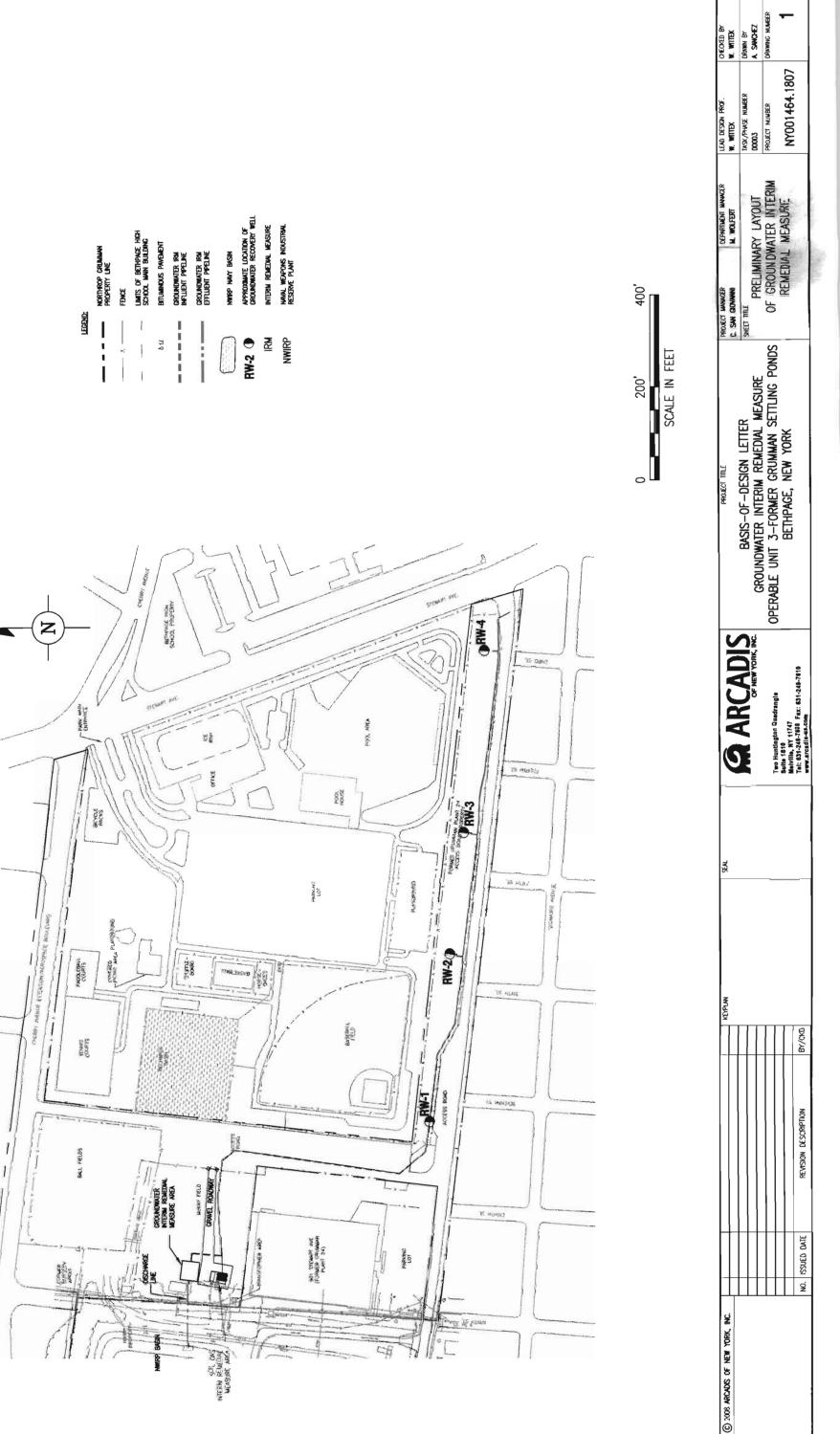
ALARM	DEVICE	LOCATION
Air Stripper High-High	Level Switch	Air Stripper sump
Influent Line Low Pressure	Pressure Switch	4, one for each influent line
Blower Low Flow/Low Pressure	Pressure/Flow Switch	Between blower and air stripper
PLC Failure	Relay Contact	PLC

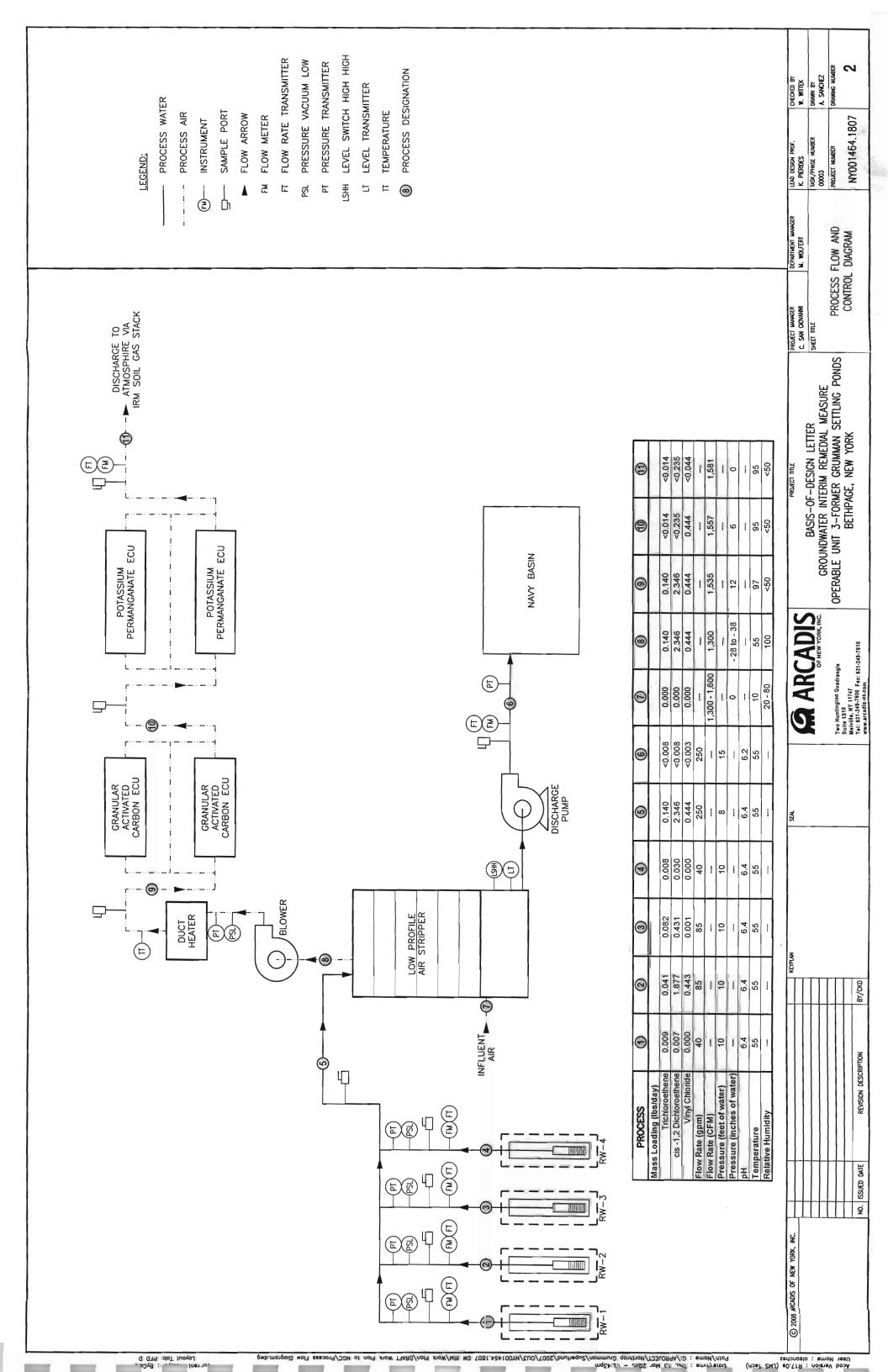
ADVISORIES

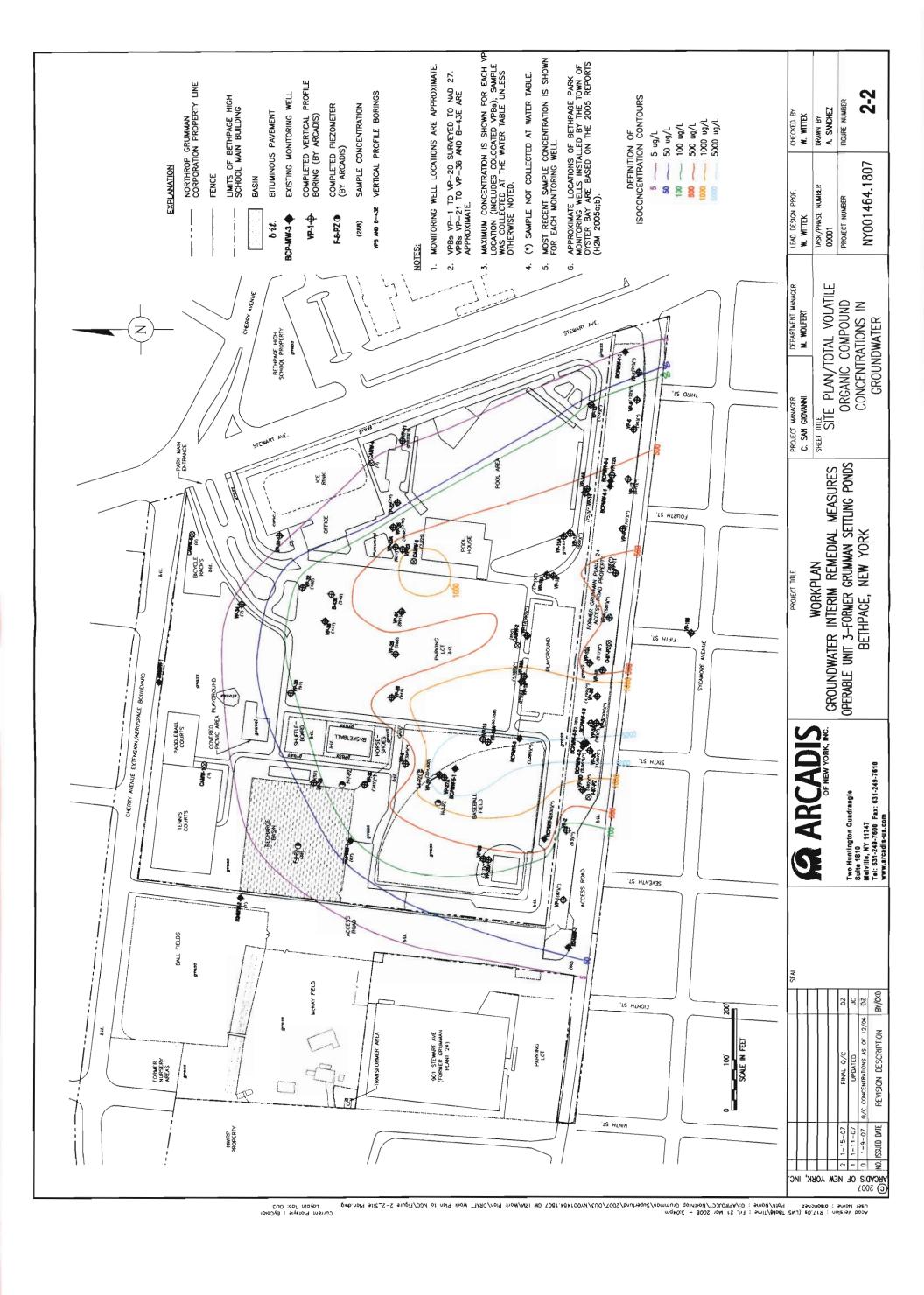
ADVISORIES	DEVICE	LOCATION
Low Pumping Rate	Flow Meter	4, one on each influent line
Influent Line High Pressure	Pressure transmitter	4, one for each influent line
Low Air Flow Rate	Flow Meter	Air Duct Line
Low Air Pressure	Pressure Transmitter	Blower Dishcarge
Air Stripper High Level	Level Transmitter	Air stripprer sump
Air Stripper Low Level	Level Transmitter	Air stripprer sump
Off-gas Low Temperature	Temperature Transmitter	between duct heater and VPGAC ECU

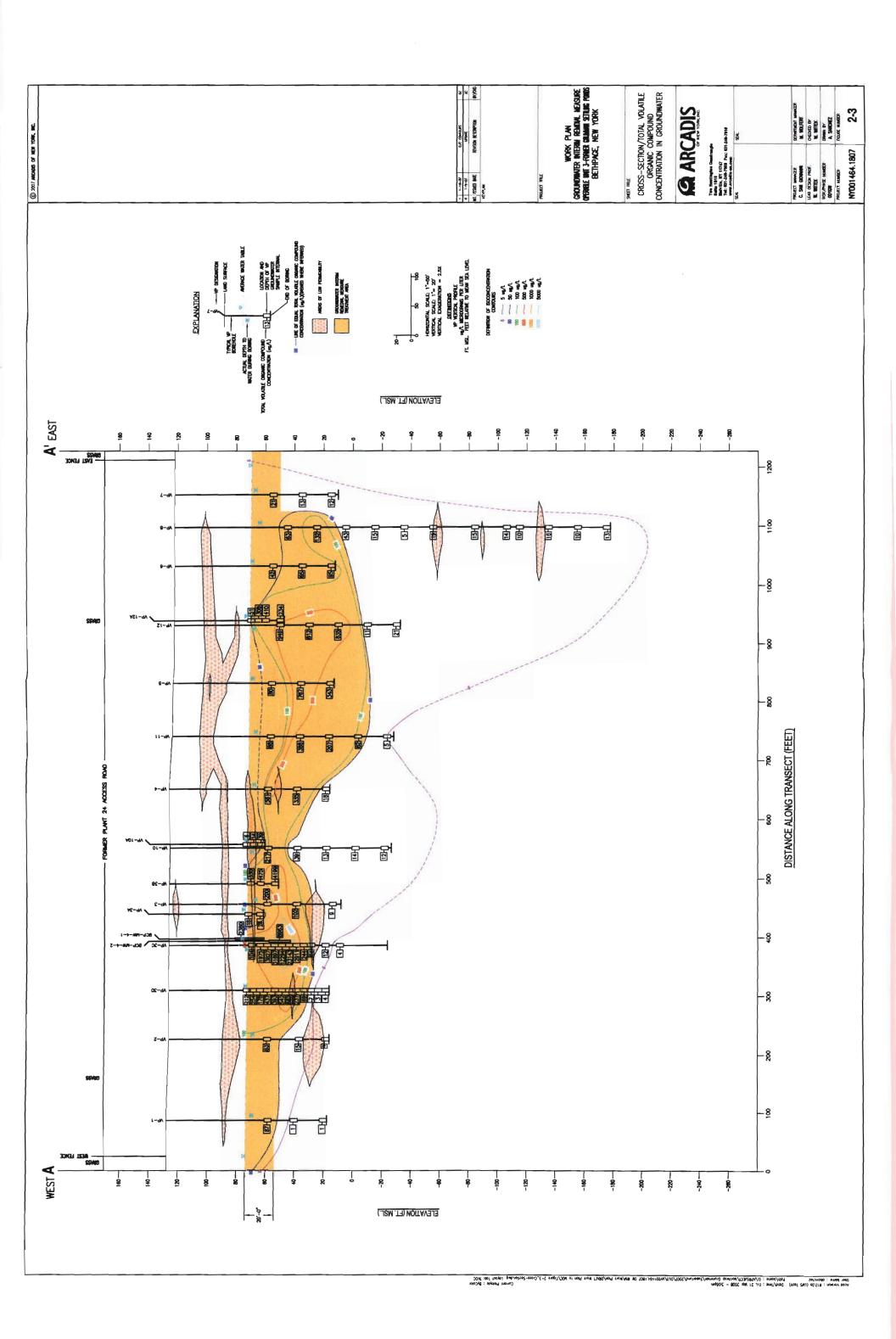
OPERATIONAL CONTROLS

OPERATIONAL CONTROLS	DEVICE	LOCATION
Air Stripper High Level	Level Transmitter	Air stripprer sump
Air Stripper Low Level	Level Transmitter	Air stripprer sump







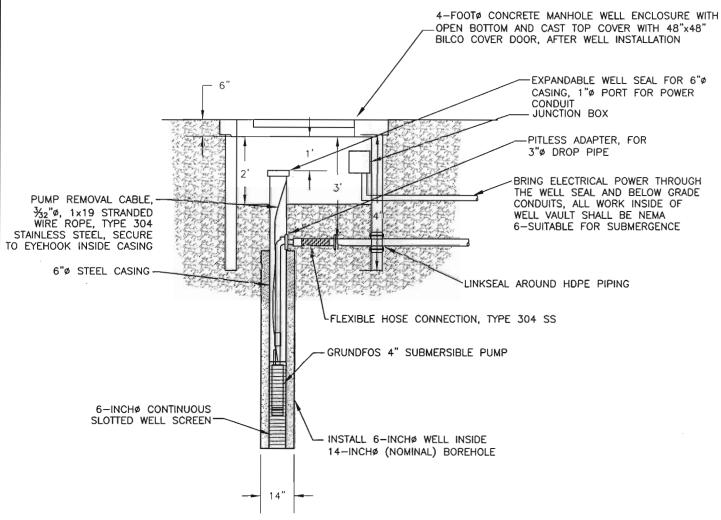


ዶ

4-FOOTØ CONCRETE MANHOLE WELL ENCLOSURE WITH OPEN BOTTOM AND CAST TOP COVER WITH 48"x48" BILCO COVER DOOR, AFTER WELL INSTALLATION

122222 6" WELL FOR GROUNDWATER RECOVERY LINKSEAL AROUND HDPE PIPING FLEXIBLE HOSE CONNECTION, TYPE 304 SS

PLAN NOT TO SCALE



TYPICAL RECOVERY WELL DETAIL NOT TO SCALE

Two Huntington Quadrangle OF NEW YORK, INC.

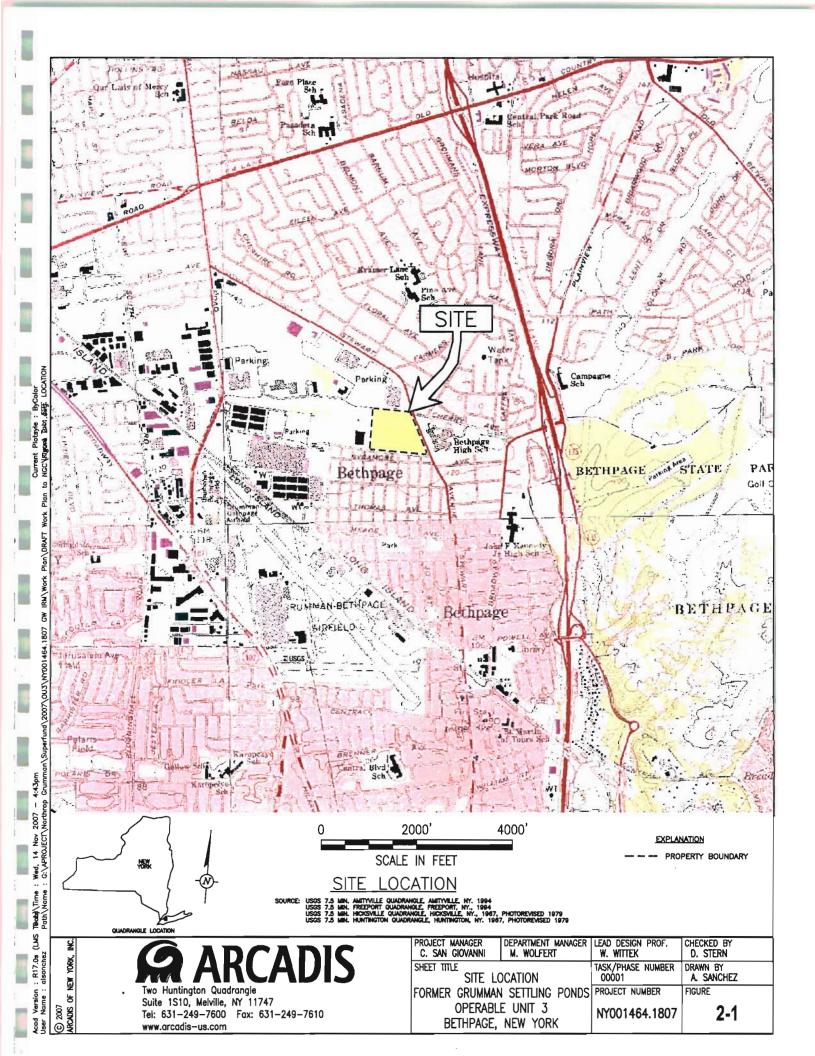
Suite 1S10, Melville, NY 11747 Tel: 631-249-7600 Fax: 631-249-7610 www.arcadis-us.com

C. SAN GIOVANNI	M. WOLFERI	K. PIERIDES
SHEET TITLE TYPICAL	DETAIL	TASK/PHASE N 00003
BASIS-OF-DE	SIGN LETTER	PROJECT NUMB
FORMER GRUMMAN BETHPAGE,	SETTLING PONDS NEW YORK	NY001464.

PROJECT MANAGER DEPARTMENT MANAGER LEAD DESIGN PROF. CHECKED BY W. WITTEK **IUMBER** DRAWN BY A. SANCHEZ BER DRAWING NUMBER 3 .1807

Appendix A

Selected Site Information



Appendix B

Project Schedule

