PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air State Facility
Permit ID: 4-3814-00016/00254
  Mod 0 Effective Date: 04/10/2017 Expiration Date: 04/09/2027
  Mod 1 Effective Date: 10/25/2018 Expiration Date: 04/09/2027
  Mod 2 Effective Date: 11/21/2018 Expiration Date: 04/09/2027
  Mod 3 Effective Date: 10/01/2019 Expiration Date: No expiration date.
  Mod 4 Effective Date: 05/20/2020 Expiration Date: No expiration date.
  Mod 5 Effective Date: 11/19/2020 Expiration Date: No expiration date.
  Mod 6 Effective Date: 07/28/2021 Expiration Date: 04/09/2027
  Mod 7 Effective Date: 03/23/2021 Expiration Date: 04/09/2027
  Mod 8 Effective Date: 06/29/2022 Expiration Date: 04/09/2027

Permit Issued To: Curia New York Inc
  33 Riverside Ave
  Rensselaer, NY 12144

Facility: Curia New York Inc
  33 RIVERSIDE AVE
  RENSSELAER, NY 12144

Contact: DAVID ORTON
  AMRI
  33 Riverside Ave
  Rensselaer, NY 12144
  (518) 433-7773

Description:
This permit action is for the expansion of existing Building 9; where two storage bays will be converted into production suites. A thermal oxidizer and scrubber will be installed to control Hazardous Air Pollutants (HAPs) and Volatile Organic Compounds (VOCs) emissions associated with the new production suite.
Facility DEC ID: 4381400016

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator:  KATE KORNK
NYSDEC - REGION 4
1130 N WESTCOTT RD
SCHENECTADY, NY 12306-2014

Authorized Signature: _________________________________ Date: ___ / ___ / ______
Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.
## PAGE LOCATION OF CONDITIONS

### PAGE

<table>
<thead>
<tr>
<th>DEC GENERAL CONDITIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>General Provisions</strong></td>
</tr>
<tr>
<td>5 1 Facility Inspection by the Department</td>
</tr>
<tr>
<td>5 2 Relationship of this Permit to Other Department Orders and Determinations</td>
</tr>
<tr>
<td>5 3 Applications for permit renewals, modifications and transfers</td>
</tr>
<tr>
<td>6 4 Applications for permit renewals, modifications and transfers</td>
</tr>
<tr>
<td>6 5 Permit modifications, suspensions or revocations by the Department</td>
</tr>
<tr>
<td><strong>Facility Level</strong></td>
</tr>
<tr>
<td>6 6 Submission of application for permit modification or renewal-REGION 4 HEADQUARTERS</td>
</tr>
</tbody>
</table>

---

DEC Permit Conditions

Page 4
DEC GENERAL CONDITIONS

***** General Provisions *****

GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305

Item 1.1:
The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:
The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:
A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301 (2) (m)

Item 2.1:
Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for permit renewals, modifications and transfers
Applicable State Requirement: 6 NYCRR 621.11

Item 3.1:
The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:
The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 3.3
Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.
Facility DEC ID: 4381400016

Condition 1-1: Applications for permit renewals, modifications and transfers
Applicable State Requirement: 6 NYCRR 621.11

Item 1-1.1:
The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 1-1.2:
The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 1-1.3
Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Condition 4: Permit modifications, suspensions or revocations by the Department
Applicable State Requirement: 6 NYCRR 621.13

Item 4.1:
The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

a) materially false or inaccurate statements in the permit application or supporting papers;
b) failure by the permittee to comply with any terms or conditions of the permit;
c) exceeding the scope of the project as described in the permit application;
d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

**** Facility Level ****

Condition 5: Submission of application for permit modification or renewal-REGION 4 HEADQUARTERS
Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 5.1:
Submission of applications for permit modification or renewal are to be submitted to:
NYSDEC Regional Permit Administrator
Region 4 Headquarters
Division of Environmental Permits
1130 North Westcott Rd.
Schenectady, NY 12306-2014
Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT

IDENTIFICATION INFORMATION

Permit Issued To: Curia New York Inc
33 Riverside Ave
Rensselaer, NY 12144

Facility: Curia New York Inc
33 RIVERSIDE AVE
RENSSELAER, NY 12144

Authorized Activity By Standard Industrial Classification Code:
2834 - PHARMACEUTICAL PREPARATIONS
2835 - DIAGNOSTIC SUBSTANCES

Mod 0 Permit Effective Date: 04/10/2017  Permit Expiration Date: 04/09/2027
Mod 1 Permit Effective Date: 10/25/2018  Permit Expiration Date: 04/09/2027
Mod 2 Permit Effective Date: 11/21/2018  Permit Expiration Date: 04/09/2027
Mod 7 Permit Effective Date: 03/23/2021  Permit Expiration Date: 04/09/2027
Mod 6 Permit Effective Date: 07/28/2021  Permit Expiration Date: 04/09/2027
Mod 8 Permit Effective Date: 06/29/2022  Permit Expiration Date: 04/09/2027
PAGE LOCATION OF CONDITIONS

FEDERALLY ENFORCEABLE CONDITIONS

Facility Level

<table>
<thead>
<tr>
<th>PAGE</th>
<th>CONDITION</th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td>6 NYCRR 201-7.1: Facility Permissible Emissions</td>
</tr>
<tr>
<td>7</td>
<td>6 NYCRR 201-7.1: Capping Monitoring Condition</td>
</tr>
<tr>
<td>8</td>
<td>6 NYCRR 201-7.1: Capping Monitoring Condition</td>
</tr>
<tr>
<td>10</td>
<td>6 NYCRR 201-7.1: Capping Monitoring Condition</td>
</tr>
<tr>
<td>11</td>
<td>6 NYCRR 201-7.1: Capping Monitoring Condition</td>
</tr>
<tr>
<td>12</td>
<td>6 NYCRR 201-7.1: Capping Monitoring Condition</td>
</tr>
<tr>
<td>16</td>
<td>6 NYCRR Part 212: Compliance Demonstration</td>
</tr>
<tr>
<td>17</td>
<td>6 NYCRR 225-1.2: Compliance Demonstration</td>
</tr>
<tr>
<td>19</td>
<td>6 NYCRR Part 233: Compliance Demonstration</td>
</tr>
<tr>
<td>19</td>
<td>6 NYCRR Part 233: Compliance Demonstration</td>
</tr>
<tr>
<td>20</td>
<td>6 NYCRR Part 233: Compliance Demonstration</td>
</tr>
<tr>
<td>22</td>
<td>6 NYCRR Part 233: Compliance Demonstration</td>
</tr>
<tr>
<td>25</td>
<td>6 NYCRR Part 233: Compliance Demonstration</td>
</tr>
<tr>
<td>26</td>
<td>6 NYCRR Part 233: Compliance Demonstration</td>
</tr>
<tr>
<td>27</td>
<td>6 NYCRR Part 233: Compliance Demonstration</td>
</tr>
<tr>
<td>28</td>
<td>6 NYCRR Part 233: Compliance Demonstration</td>
</tr>
<tr>
<td>29</td>
<td>6 NYCRR 233.3 (a) (1): Compliance Demonstration</td>
</tr>
<tr>
<td>30</td>
<td>6 NYCRR 233.3 (b) (2): Compliance Demonstration</td>
</tr>
<tr>
<td>30</td>
<td>6 NYCRR 233.3 (b) (2): Compliance Demonstration</td>
</tr>
<tr>
<td>31</td>
<td>6 NYCRR 233.3 (b) (2): Compliance Demonstration</td>
</tr>
<tr>
<td>32</td>
<td>6 NYCRR 233.3 (b) (2): Compliance Demonstration</td>
</tr>
<tr>
<td>33</td>
<td>6 NYCRR 233.3 (b) (2): Compliance Demonstration</td>
</tr>
<tr>
<td>34</td>
<td>6 NYCRR 233.3 (b) (2): Compliance Demonstration</td>
</tr>
<tr>
<td>35</td>
<td>40CFR 60.42c(d), NSPS Subpart Dc: Compliance Demonstration</td>
</tr>
<tr>
<td>36</td>
<td>40CFR 60.42c(h), NSPS Subpart Dc: Exemption from the averaging period</td>
</tr>
<tr>
<td>36</td>
<td>40CFR 60.42c(i), NSPS Subpart Dc: Enforceability</td>
</tr>
<tr>
<td>36</td>
<td>40CFR 60.44c(h), NSPS Subpart Dc: Compliance Demonstration</td>
</tr>
<tr>
<td>37</td>
<td>40CFR 60.46c(e), NSPS Subpart Dc: Exemption from sulfur dioxide monitoring requirements</td>
</tr>
<tr>
<td>37</td>
<td>40CFR 60.48c(d), NSPS Subpart Dc: Compliance Demonstration</td>
</tr>
<tr>
<td>38</td>
<td>40CFR 60.48c(e)(11), NSPS Subpart Dc: Compliance Demonstration</td>
</tr>
<tr>
<td>39</td>
<td>40CFR 60.48c(f)(1), NSPS Subpart Dc: Compliance Demonstration</td>
</tr>
<tr>
<td>40</td>
<td>40CFR 63, Subpart JJJJJ: Compliance and Enforcement</td>
</tr>
</tbody>
</table>

Emission Unit Level

<table>
<thead>
<tr>
<th>PAGE</th>
<th>CONDITION</th>
</tr>
</thead>
<tbody>
<tr>
<td>41</td>
<td>6 NYCRR 201-7.1: Process Permissible Emissions</td>
</tr>
</tbody>
</table>

EU=1-PROCS

<table>
<thead>
<tr>
<th>PAGE</th>
<th>CONDITION</th>
</tr>
</thead>
<tbody>
<tr>
<td>41</td>
<td>6 NYCRR 233.3 (a) (1): Process equipment requirements (&gt;0.5 psi)</td>
</tr>
<tr>
<td>41</td>
<td>6 NYCRR 233.3 (d): Storage tank requirements</td>
</tr>
</tbody>
</table>

EU=2-BOIL

<table>
<thead>
<tr>
<th>PAGE</th>
<th>CONDITION</th>
</tr>
</thead>
<tbody>
<tr>
<td>42</td>
<td>40CFR 60, NSPS Subpart A: Applicability of General</td>
</tr>
</tbody>
</table>
Provisions of 40 CFR 60 Subpart A
38 40CFR 60.4, NSPS Subpart A: EPA Region 2 address.
39 40CFR 60.48c(g), NSPS Subpart Dc: Compliance Demonstration

**EU=3--WWTP**
40 6 NYCRR Part 233: Compliance Demonstration
41 6 NYCRR Part 233: Compliance Demonstration
42 6 NYCRR Part 233: Compliance Demonstration

**EU=4-BULKS**
43 6 NYCRR 233.3 (c): VOC transfer requirements
44 6 NYCRR 233.3 (c): Compliance Demonstration

**STATE ONLY ENFORCEABLE CONDITIONS**

**Facility Level**
44 ECL 19-0301: Contaminant List
45 6 NYCRR 201-1.4: Malfunctions and Start-up/Shutdown Activities
46 6 NYCRR Subpart 201-5: Emission Unit Definition
47 6 NYCRR 201-5.1 (a) (1): General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits
48 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits
49 6 NYCRR 201-5.3 (c): Compliance Demonstration
50 6 NYCRR 201-5.4 (c): Compliance Demonstration
51 6 NYCRR 201-5.4 (e): Compliance Demonstration
52 9 6 NYCRR 211.1: Air pollution prohibited

**Emission Unit Level**
52 6 NYCRR Subpart 201-5: Emission Point Definition By Emission Unit
60 6 NYCRR Subpart 201-5: Process Definition By Emission Unit

NOTE: * preceding the condition number indicates capping.
NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS
This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Sealing - 6 NYCRR 200.5
The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation. Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6 NYCRR 200.6
Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6 NYCRR 200.7
Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications,
required to operate such device effectively.

Item D: Unpermitted Emission Sources - 6 NYCRR 201-1.2

(a) Except as otherwise provided by this Part, construction or operation of a new, modified or existing air contamination source without a registration or permit issued pursuant to this Part is prohibited.

(b) If an existing facility or emission source was subject to the permitting requirements of this Part at the time of construction or modification, and the owner or operator failed to apply for a permit or registration as described in this Part, the owner or operator must apply for a permit or registration in accordance with the provisions of this Part. The facility or emission source is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing emission sources.

Item E: Recycling and Salvage - 6 NYCRR 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item F: Prohibition of Reintroduction of Collected Contaminants to the Air - 6 NYCRR 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item G: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR 201-3.2 (a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item H: Proof of Eligibility for Sources Defined as Trivial
Activities - 6 NYCRR 201-3.3 (a)
The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item I: Required Emission Tests - 6 NYCRR 202-1.1
An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6 NYCRR Subpart 202-1.

Item J: Open Fires Prohibitions - 6 NYCRR 215.2
Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

Item K: Permit Exclusion - ECL 19-0305
The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item L: Federally Enforceable Requirements - 40 CFR 70.6 (b)
All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

FEDERAL APPLICABLE REQUIREMENTS
The following conditions are federally enforceable.

**Condition 1: Facility Permissible Emissions**  
Effective between the dates of 04/10/2017 and 04/09/2027

**Applicable Federal Requirement:** 6 NYCRR 201-7.1

**Item 1.1:**  
The sum of emissions from the emission units specified in this permit shall not equal or exceed the following Potential To Emit (PTE) rate for each regulated contaminant:

<table>
<thead>
<tr>
<th>CAS No: 0NY100-00-0 (From Mod 8)</th>
<th>PTE: 47,500 pounds per year</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Name:</strong> TOTAL HAP</td>
<td></td>
</tr>
</tbody>
</table>

**Condition 8-1: Capping Monitoring Condition**  
Effective between the dates of 06/29/2022 and 04/09/2027

**Applicable Federal Requirement:** 6 NYCRR 201-7.1

**Replaces Condition(s) 1-1**

**Item 8-1.1:**  
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

- 6 NYCRR Subpart 201-6
- 40 CFR Part 63, Subpart GGG

**Item 8-1.2:**  
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

**Item 8-1.3:**  
The owner or operator of the permitted facility must maintain all required records on-site for a
period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**Item 8-1.4:**
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

**Item 8-1.5:**
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

**Item 8-1.6:**
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
- CAS No: 0NY100-00-0 TOTAL HAP

**Item 8-1.7:**
Compliance Demonstration shall include the following monitoring:

- **Capping:** Yes
- **Monitoring Type:** RECORD KEEPING/MAINTENANCE PROCEDURES
- **Monitoring Description:**
  The facility will cap emissions of Hazardous Air Pollutants (HAPs) facility-wide at 23.75 tons (47,500 pounds) per year. The facility will determine emissions of total HAP by tracking the use of HAP containing compounds in their various processes at the facility.

- **Monitoring Frequency:** MONTHLY
- **Averaging Method:** ANNUAL MAXIMUM ROLLED MONTHLY
- **Reporting Requirements:** ANNUALLY (CALENDAR)
- **Reports due 30 days after the reporting period.**
- **The initial report is due 7/30/2022.**
- **Subsequent reports are due every 12 calendar month(s).**

**Condition 2:** **Capping Monitoring Condition**
*Effective between the dates of 04/10/2017 and 04/09/2027*

**Applicable Federal Requirement:** 6 NYCRR 201-7.1

**Item 2.1:**
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would

Air Pollution Control Permit Conditions

Mod 8/Active  Page 8  FINAL
otherwise be subject to:

6 NYCRR Subpart 201-6

**Item 2.2:**
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

**Item 2.3:**
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**Item 2.4:**
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

**Item 2.5:**
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

**Item 2.6:**
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
- CAS No: 007446-09-5 SULFUR DIOXIDE

**Item 2.7:**
Compliance Demonstration shall include the following monitoring:

- Capping: Yes
- Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
- Monitoring Description:
  Emissions of sulfur dioxide shall be capped, facility-wide, at 58 tons per year by limiting the amount of fuel oil burned in the boilers. Emissions shall be calculated using appropriate emission factors for the boilers and tracking the amount of fuel oil burned in the boilers.

  Parameter Monitored: SULFUR DIOXIDE
  Upper Permit Limit: 58 tons per year
  Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY  
Reporting Requirements: ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2017.  
Subsequent reports are due every 12 calendar month(s).

Condition 8-2:  Capping Monitoring Condition  
Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1

Replaces Condition(s) 1-3

Item 8-2.1:  
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 8-2.2:  
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 8-2.3:  
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 8-2.4:  
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 8-2.5:  
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 8-2.6:  
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):  
CAS No: 0NY998-00-0 VOC

Item 8-2.7:  
Compliance Demonstration shall include the following monitoring:
Capping: Yes
Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
The facility will cap emissions of Volatile Organic Compounds facility wide to 45 tons (90,000 pounds) per year.

Monitoring Frequency: MONTHLY
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2022.
Subsequent reports are due every 12 calendar month(s).

Condition 8-3: Capping Monitoring Condition
Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 201-7.1
Replaces Condition(s) 1-2

Item 8-3.1:
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 8-3.2:
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 8-3.3:
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 8-3.4:
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 8-3.5:
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.
Item 8-3.6:  
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY100-00-0 TOTAL HAP

Item 8-3.7:  
Compliance Demonstration shall include the following monitoring:

  Capping: Yes
  Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
  Monitoring Description:
  The facility will cap emissions of individual Hazardous Air Pollutants facility wide to 9.5 tons (19,000 pounds) per year.

  The facility will record the number of batches associated with each of the processes and track individual HAP emissions on a monthly basis.

  The facility will maintain individual HAP emission calculations for each process on a monthly basis and have available on site for Department review.

  Monitoring Frequency: MONTHLY
  Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
  Reporting Requirements: ANNUALLY (CALENDAR)
  Reports due 30 days after the reporting period.
  The initial report is due 7/30/2022.
  Subsequent reports are due every 12 calendar month(s).

Condition 4: **Capping Monitoring Condition**
  Effective between the dates of 04/10/2017 and 04/09/2027

  Applicable Federal Requirement: 6 NYCRR 201-7.1

Item 4.1:  
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

  6 NYCRR Subpart 201-6

Item 4.2:  
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 4.3:  
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request.
Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**Item 4.4:**
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

**Item 4.5:**
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

**Item 4.6:**
The Compliance Demonstration activity will be performed for the Facility.

---

Regulated Contaminant(s):
- CAS No: 000630-08-0 CARBON MONOXIDE

**Item 4.7:**
Compliance Demonstration shall include the following monitoring:

- Capping: Yes
- Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
- Monitoring Description:
  - AMRI will cap emissions of Carbon Monoxide (CO) to 30 tons (60,000 pounds) per year. AMRI will calculate the CO emissions using appropriate emissions factors for the boilers and the amount of fuel burned in them.

Parameter Monitored: CARBON MONOXIDE
- Upper Permit Limit: 60,000 pounds per year
- Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
- Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
- Reporting Requirements: ANNUALLY (CALENDAR)
- Reports due 30 days after the reporting period.
- The initial report is due 7/30/2017.
- Subsequent reports are due every 12 calendar month(s).

**Condition 7:** Capping Monitoring Condition
Effective between the dates of 04/10/2017 and 04/09/2027

**Applicable Federal Requirement:** 6 NYCRR 201-7.1

**Item 7.1:**
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the
purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 201-6

Item 7.2:
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 7.3:
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 7.4:
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 7.5:
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 7.6:
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 7.7:
Compliance Demonstration shall include the following monitoring:

Capping: Yes
Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
AMRI will cap emissions of Oxides of Nitrogen (NOx) to 47 tons (94,000 pounds) per year. AMRI will calculate the NOx emissions using appropriate emissions factors for the boilers and the amount of fuel burned in them.

Parameter Monitored: OXIDES OF NITROGEN
Upper Permit Limit: 94,000 pounds per year
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

**Condition 8: Compliance Demonstration**

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Subpart 202-1

**Item 8.1:**
The Compliance Demonstration activity will be performed for the Facility.

**Item 8.2:**
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:

Emissions testing of various process steps shall be done over the course of the permit term. A total of four (4) emission tests shall be performed during the term of the permit. The facility will propose four (4) emission tests to be done and respective protocols for each test shall include the applicable process being tested along with the respective emission points and contaminants being analyzed. The protocol shall be approved by the Department prior to testing and notification shall be given when the emissions tests will occur to ensure witnessing by the Department. All stack tests will strictly follow defined stack test protocols as prescribed. The facility shall plan and perform these emission tests in a timely manner within the term of the permit as the production process campaigns allow.

Reference Test Method: EPA METHOD 18
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

**Condition 51: Visible Emissions Limited**

Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 211.2

**Item 51.1:**
Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute
average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

**Condition 8-4: Compliance Demonstration**  
Effective between the dates of 06/29/2022 and 04/09/2027

**Applicable Federal Requirement:** 6 NYCRR Part 212

**Item 8-4.1:**  
The Compliance Demonstration activity will be performed for the Facility.

**Item 8-4.2:**  
Compliance Demonstration shall include the following monitoring:

- **Monitoring Type:** RECORD KEEPING/MAINTENANCE PROCEDURES  
  **Monitoring Description:** In order to demonstrate continued compliance with 6 NYCRR 212 the facility should model emissions related to batch production and all other facility emissions each month to ensure compliance with AGCs for respective contaminants.

  - The facility shall use permitted PTE emission rates for all contaminants related to actual batches produced and all other facility emissions. Permitted PTE's shall be used in preparing the modelling results using the Department approved modeling protocol.

  - The facility shall maintain a chronological file including monthly verification of AGC compliance.

- **Monitoring Frequency:** MONTHLY  
  **Averaging Method:** ANNUAL MAXIMUM ROLLED MONTHLY  
  **Reporting Requirements:** UPON REQUEST BY REGULATORY AGENCY

**Condition 10: Compliance Demonstration**  
Effective between the dates of 04/10/2017 and 04/09/2027

**Applicable Federal Requirement:** 6 NYCRR 225-1.2

**Item 10.1:**  
The Compliance Demonstration activity will be performed for the Facility.

**Item 10.2:**  
Compliance Demonstration shall include the following monitoring:

- **Monitoring Type:** WORK PRACTICE INVOLVING SPECIFIC OPERATIONS  
  **Monitoring Description:** Owners and/or operators of a stationary combustion installation that fires distillate oil other than number two heating oil are limited to the purchase of distillate
oil with 0.0015 percent sulfur by weight or less on or after July 1, 2014 and are limited to the firing of distillate oil including number two heating oil with 0.0015 percent sulfur by weight or less on or after July 1, 2016.

The department will require fuel analyses, information on the quantity of fuel received, fired or sold, and results of stack sampling, stack monitoring, and other procedures to ensure compliance with the provisions of this Subpart. All records must be maintained at the facility for a minimum of five years.

Facility owners subject to this Subpart must submit a written report of the fuel sulfur content exceeding the applicable sulfur-in-fuel limitation, measured emissions exceeding the applicable sulfur-in-fuel limitation, measured emissions exceeding the applicable equivalent emission rate, and the nature and cause of such exceedances if known, for each calendar quarter, within 30 days after the end of any quarterly period in which an exceedances takes place.

Work Practice Type: PARAMETER OF PROCESS MATERIAL
Process Material: DISTILLATES - NUMBER 1 AND NUMBER 2 OIL
Parameter Monitored: SULFUR CONTENT
Upper Permit Limit: 0.0015 percent by weight
Monitoring Frequency: PER DELIVERY
Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTITANTEOUS/DISCRETE OR GRAB)
Reporting Requirements: QUARTERLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 3 calendar month(s).

Condition 11: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 227-1.3

Item 11.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: 2--BOIL
Process: 903

Emission Unit: 2--BOIL
Process: 904
Item 11.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:
Operators of oil-fired boilers which are not exempt from permitting and where a continuous opacity monitor is not utilized for measuring smoke emissions, shall be required to perform the following:

1) Observe the stack for each boiler which is operating on oil once per day for visible emissions. This observation(s) must be conducted during daylight hours except during adverse weather conditions (fog, rain, or snow).

2) The results of each observation must be recorded in a bound logbook or other format acceptable to the Department. The following data must be recorded for each stack:
   - date and time of day
   - observer's name
   - identity of emission point
   - weather condition
   - was a plume observed?

Inclement weather conditions shall be recorded for those days when observations are prohibited. This logbook must be retained at the facility for five (5) years after the date of the last entry.

3) If the operator observes any visible emissions (other than steam - see below) two consecutive days firing oil (the firing of other fuels in between days of firing oil does not count as an interruption in the consecutive days of firing oil), then a Method 9 analysis (based upon a 6-minute mean) of the affected emission point(s) must be conducted within two (2) business days of such occurrence. The results of the Method 9 analysis must be recorded in the logbook. The operator must contact the Regional Air Pollution Control Engineer within one (1) business day of performing the Method 9 analysis if the opacity standard is contravened. Upon notification, any corrective actions or future compliance schedules shall be presented to the Department for acceptance.

** NOTE ** Steam plumes generally form after leaving the top of the stack (this is known as a detached plume). The distance between the stack and the beginning of the detached plume may vary, however, there is (normally) a distinctive distance between the plume and stack. Steam plumes are white in color and have a billowy consistency.
Steam plumes dissipate within a short distance of the stack (the colder the air the longer the steam plume will last) and leave no dispersion trail downwind of the stack.

Monitoring Frequency: DAILY
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 8-5: Compliance Demonstration
Effective between the dates of 06/29/2022 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 8-5.1:
The Compliance Demonstration activity will be performed for the facility:

The Compliance Demonstration applies to:

Emission Unit: 1-PROCS  
Process: 921

Emission Unit: 1-PROCS  
Process: 922

Emission Unit: 1-PROCS  
Process: 923

Regulated Contaminant(s):
CAS No: 0NY100-00-0  TOTAL HAP

Item 8-5.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
The flow of liquid to the top of the packed column will be monitored while the unit is in operation to ensure the flow does not fall below the manufacturer rated flow rate.

The volumetric flow rate limit will be established upon installation of equipment, and submitted to the Department. The limit will be enforceable moving forward and shall be included in the permit during next permitting action.

Monitoring Frequency: CONTINUOUS
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2022.
Subsequent reports are due every 12 calendar month(s).

Condition 12: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027
Applicable Federal Requirement: 6 NYCRR Part 233

Item 12.1:
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 12.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
The facility shall re-evaluate all processes for VOC RACT within 3 years of issuance of this permit.

Monitoring Frequency: SINGLE OCCURRENCE
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 13: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 13.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

<table>
<thead>
<tr>
<th>Emission Unit: 1-PROCS</th>
<th>Emission Source: 01S05</th>
</tr>
</thead>
<tbody>
<tr>
<td>Process: 106</td>
<td></td>
</tr>
<tr>
<td>Process: 107</td>
<td></td>
</tr>
<tr>
<td>Process: 205</td>
<td></td>
</tr>
<tr>
<td>Process: 206</td>
<td></td>
</tr>
<tr>
<td>Process: 208</td>
<td></td>
</tr>
<tr>
<td>Process: 209</td>
<td></td>
</tr>
<tr>
<td>Process: 216</td>
<td></td>
</tr>
<tr>
<td>Process: 221</td>
<td></td>
</tr>
</tbody>
</table>

Air Pollution Control Permit Conditions
Emission Unit: 1-PROCS
Process: 401 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 402 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 403 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 404 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 407 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 408 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 411 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 412 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 413 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 414 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 415 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 416 Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 417 Emission Source: 04S01

Regulated Contaminant(s):
CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)
CAS No: 000067-63-0 ISOPROPYL ALCOHOL
CAS No: 000068-12-2 FORMAMIDE, N,N-DIMETHYL
CAS No: 000071-23-8 PROPANOL
CAS No: 000075-05-8 ACETONITRILE
CAS No: 000095-53-4 BENZENAMINE, 2-METHYL
CAS No: 000108-21-4 ISOPROPYL ACETATE
CAS No: 000108-88-3 TOLUENE
CAS No: 000142-82-5 N-HEPTANE
CAS No: 001330-20-7 XYLENE, M, O & P MIXT.
CAS No: 000067-56-1 METHYL ALCOHOL
Item 13.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow shall not fall below the limit cited below.

Parameter Monitored: VOLUMETRIC FLOW RATE
Lower Permit Limit: 8   gallons per minute
Monitoring Frequency: DAILY
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED VALUE AT ANY TIME
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

Condition 14: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 14.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: 1-PROCS
Process: 101
Emission Source: 01S04

Emission Unit: 1-PROCS
Process: 106
Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 108
Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 109
Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 110
Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 111
Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 112
Emission Source: 01S04
<table>
<thead>
<tr>
<th>Process</th>
<th>Emission Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>113</td>
<td>01S04</td>
</tr>
<tr>
<td>114</td>
<td>01S04</td>
</tr>
<tr>
<td>115</td>
<td>01S03</td>
</tr>
<tr>
<td>115</td>
<td>01S06</td>
</tr>
<tr>
<td>116</td>
<td>01S04</td>
</tr>
<tr>
<td>205</td>
<td>02S02</td>
</tr>
<tr>
<td>206</td>
<td>02S02</td>
</tr>
<tr>
<td>208</td>
<td>02S02</td>
</tr>
<tr>
<td>209</td>
<td>02S02</td>
</tr>
<tr>
<td>216</td>
<td>02S02</td>
</tr>
<tr>
<td>221</td>
<td>02S02</td>
</tr>
<tr>
<td>301</td>
<td>33S01</td>
</tr>
<tr>
<td>334</td>
<td>33S01</td>
</tr>
<tr>
<td>401</td>
<td>04S01</td>
</tr>
<tr>
<td>402</td>
<td>04S01</td>
</tr>
<tr>
<td>403</td>
<td>04S01</td>
</tr>
<tr>
<td>404</td>
<td>04S01</td>
</tr>
<tr>
<td>407</td>
<td>04S01</td>
</tr>
</tbody>
</table>
Emission Unit: 1-PROCS
Process: 408  Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 411  Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 412  Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 413  Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 414  Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 415  Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 416  Emission Source: 04S01

Emission Unit: 1-PROCS
Process: 417  Emission Source: 04S01

Regulated Contaminant(s):
- CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)
- CAS No: 000067-63-0 ISOPROPYL ALCOHOL
- CAS No: 000068-12-2 FORMAMIDE, N,N-DIMETHYL
- CAS No: 000071-23-8 PROpanol
- CAS No: 000075-05-8 ACETONITRILE
- CAS No: 000075-65-0 2-METHYL-2-PROPANOL
- CAS No: 000095-53-4 BENZENAMINE, 2-METHYL
- CAS No: 000100-44-7 BENZYL CHLORIDE
- CAS No: 000108-21-4 ISOPROPYL ACETATE
- CAS No: 000108-88-3 TOLUENE
- CAS No: 000109-99-9 TETRAHYDROFURAN
- CAS No: 000142-82-5 N-HEPTANE
- CAS No: 000872-50-4 1-METHYL-2-PYRROLIDONE
- CAS No: 001330-20-7 XYLENE, M, O & P MIXT.
- CAS No: 007647-01-0 HYDROGEN CHLORIDE
- CAS No: 007664-93-9 SULFURIC ACID
- CAS No: 000067-56-1 METHYL ALCOHOL

Item 14.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:
The pH of the scrubbing liquid from the wet scrubber shall be monitored.
Parameter Monitored: ACIDITY/ALKALINITY  
Lower Permit Limit: 7 pH (STANDARD) units  
Monitoring Frequency: DAILY  
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED VALUE AT ANY TIME  
Reporting Requirements: ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2017.  
Subsequent reports are due every 12 calendar month(s).

**Condition 15: Compliance Demonstration**  
Effective between the dates of 04/10/2017 and 04/09/2027

**Applicable Federal Requirement: 6 NYCRR Part 233**

**Item 15.1:**  
The Compliance Demonstration activity will be performed for the facility:  
The Compliance Demonstration applies to:

<table>
<thead>
<tr>
<th>Emission Unit</th>
<th>Emission Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-PROCS</td>
<td>33S01</td>
</tr>
<tr>
<td>Process: 301</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Emission Unit</th>
<th>Emission Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-PROCS</td>
<td>33S01</td>
</tr>
<tr>
<td>Process: 334</td>
<td></td>
</tr>
</tbody>
</table>

Regulated Contaminant(s):

- CAS No: 000100-44-7 BENZYL CHLORIDE
- CAS No: 000108-21-4 ISOPROPYL ACETATE
- CAS No: 000108-88-3 TOLUENE
- CAS No: 007647-01-0 HYDROGEN CHLORIDE
- CAS No: 000067-56-1 METHYL ALCOHOL

**Item 15.2:**  
Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE  
Monitoring Description:  
The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow shall not fall below the limit cited below.

Parameter Monitored: VOLUMETRIC FLOW RATE  
Lower Permit Limit: 15 gallons per minute  
Monitoring Frequency: DAILY  
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED VALUE AT ANY TIME  
Reporting Requirements: ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2017.  
Subsequent reports are due every 12 calendar month(s).
Condition 16: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 16.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

- Emission Unit: 1-PROCS
  Process: 205
  Emission Source: 02S02

- Emission Unit: 1-PROCS
  Process: 206
  Emission Source: 02S02

- Emission Unit: 1-PROCS
  Process: 208
  Emission Source: 02S02

- Emission Unit: 1-PROCS
  Process: 209
  Emission Source: 02S02

- Emission Unit: 1-PROCS
  Process: 216
  Emission Source: 02S02

- Emission Unit: 1-PROCS
  Process: 221
  Emission Source: 02S02

Regulated Contaminant(s):
- CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)
- CAS No: 000067-63-0 ISOPROPYL ALCOHOL
- CAS No: 000068-12-2 FORMAMIDE, N,N-DIMETHYL
- CAS No: 000075-05-8 ACETONITRILE
- CAS No: 000108-88-3 TOLUENE
- CAS No: 000067-56-1 METHYL ALCOHOL

Item 16.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow shall not fall below the limit cited below.

Parameter Monitored: VOLUMETRIC FLOW RATE
Lower Permit Limit: 100 gallons per minute
Monitoring Frequency: DAILY
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED VALUE AT ANY TIME
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period. 
The initial report is due 7/30/2017. 
Subsequent reports are due every 12 calendar month(s).

**Condition 17: Compliance Demonstration**
*Effective between the dates of 04/10/2017 and 04/09/2027*

**Applicable Federal Requirement:** 6 NYCRR Part 233

**Item 17.1:**
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

- Emission Unit: 1-PROCS
  - Process: 101
    - Emission Source: 01S04
- Emission Unit: 1-PROCS
  - Process: 112
    - Emission Source: 01S04
- Emission Unit: 1-PROCS
  - Process: 113
    - Emission Source: 01S04
- Emission Unit: 1-PROCS
  - Process: 114
    - Emission Source: 01S04
- Emission Unit: 1-PROCS
  - Process: 116
    - Emission Source: 01S04

**Regulated Contaminant(s):**
- CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)
- CAS No: 000067-63-0 ISOPROPYL ALCOHOL
- CAS No: 000108-21-4 ISOPROPYL ACETATE
- CAS No: 000108-88-3 TOLUENE
- CAS No: 000109-99-9 TETRAHYDROFURAN
- CAS No: 000872-50-4 1-METHYL-2-PYRROLIDONE
- CAS No: 007647-01-0 HYDROGEN CHLORIDE
- CAS No: 000067-56-1 METHYL ALCOHOL

**Item 17.2:**
Compliance Demonstration shall include the following monitoring:

**Monitoring Type:** MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

**Monitoring Description:**
The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow shall not fall below the limit cited below.

**Parameter Monitored:** VOLUMETRIC FLOW RATE
**Lower Permit Limit:** 18 gallons per minute
**Monitoring Frequency:** DAILY
**Averaging Method:** MINIMUM - NOT TO FALL BELOW STATED
VALUE AT ANY TIME
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

Condition 18: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 18.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: 1-PROCS
Process: 106                  Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 108                  Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 109                  Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 110                  Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 111                  Emission Source: 01S03

Emission Unit: 1-PROCS
Process: 115                  Emission Source: 01S03

Regulated Contaminant(s):
CAS No: 000064-17-5    ETHYL ALCOHOL (ETHANOL)
CAS No: 000067-63-0    ISOPROPYL ALCOHOL
CAS No: 000075-65-0    2-METHYL-2-PROPA NOLE
CAS No: 000108-21-4    ISOPROPYL ACETATE
CAS No: 007647-01-0    HYDROGEN CHLORIDE
CAS No: 007664-93-9    SULFURIC ACID
CAS No: 000067-56-1    METHYL ALCOHOL

Item 18.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
The flow of liquid to the top of the packed column shall be monitored while the unit is in operation. The flow shall not fall below the limit cited below.
Parameter Monitored: VOLUMETRIC FLOW RATE  
Lower Permit Limit: 10 gallons per minute  
Monitoring Frequency: DAILY  
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED VALUE AT ANY TIME  
Reporting Requirements: ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2017.  
Subsequent reports are due every 12 calendar month(s).

Condition 8-6: Compliance Demonstration  
Effective between the dates of 06/29/2022 and 04/09/2027  

Applicable Federal Requirement: 6 NYCRR 233.3 (a) (1)

Item 8-6.1:  
The Compliance Demonstration activity will be performed for the facility:  
The Compliance Demonstration applies to:

- Emission Unit: 1-PROCS  
  Process: 921

- Emission Unit: 1-PROCS  
  Process: 922

- Emission Unit: 1-PROCS  
  Process: 923

- Regulated Contaminant(s):  
  CAS No: 0NY998-00-0  
  VOC

Item 8-6.2:  
Compliance Demonstration shall include the following monitoring:

- Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

- Monitoring Description:  
  When surface condensers are used, the allowable condenser outlet gas temperature must not exceed 25 degrees Centigrade for VOC emissions with a VOC vapor pressure greater than 0.5 psi at 20 degrees Centigrade.

- Parameter Monitored: TEMPERATURE  
  Upper Permit Limit: 25 degrees Centigrade (or Celsius)  
  Monitoring Frequency: CONTINUOUS  
  Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)  
  Reporting Requirements: ANNUALLY (CALENDAR)  
  Reports due 30 days after the reporting period.  
  The initial report is due 7/30/2022.  
  Subsequent reports are due every 12 calendar month(s).
Condition 19: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 19.1:
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 19.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: AMBIENT AIR MONITORING
Monitoring Description:
Monitoring shall be conducted in accordance with the facility's December, 1993 LDAR Plan (updated in 2009) in their VOC RACT Compliance Plan. All pumps in Building 1 and Building 20 and/or associated with bulk storage system shall be monitored on an annual basis using EPA Method 21 of 40 CFR 60.

If instrument confirms leakage above 10,000 ppm as methane for any component the repair must be made within 5 calendar days. If the instrument confirms leakage greater than the upper limit, but less than 10,000 ppm repairs must be made within 15 calendar days. Delay of a repair is allowed if the conditions described in the Leak Detection and Repair (LDAR) Plan exist.

When the leak is repaired, the component that was leaking shall be retested within 15 days of its initial repair attempt. Days that the component is not in Volatile Organic Compound (VOC) service shall not be considered part of this period.

Upper Permit Limit: 2,000 parts per million (by volume)
Reference Test Method: USEPA Method 21
Monitoring Frequency: ANNUALLY
Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

Condition 20: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)
Item 20.1:
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 20.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
The Annual Leak Detection and Repair (LDAR) Report for the facility shall include the number of valves, pumps, agitators, connectors, sampling connection systems, and instrumentation systems for which:

- The number of leaks detected and the number of components monitored.
- The leaks that were not repaired within the specified time limit.

When the leak was not repaired within the time frame indicated, the report shall explain the reason for the delay of repair, dates of process unit shutdowns, and why a process unit shutdown was technically unfeasible.

The LDAR report shall reflect all applicable monitoring and repair activities from the previous calendar year.

Monitoring Frequency: ANNUALLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

Condition 21: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 21.1:
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 21.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: AMBIENT AIR MONITORING
Monitoring Description:
Monitoring shall be conducted in accordance with
the facility's December, 1993 LDAR Plan (updated in 2009) in their VOC RACT Compliance Plan.

All pumps and valves in heavy liquid service, pressure relief devices in light and heavy liquid service, and flanges and other connectors shall be instrumentally monitored on an annual basis using EPA Method 21 of 40 CFR 60. If the instrument confirms leakage greater than the upper limit, repairs must be made within 5 calendar days. Delay of a repair is allowed if the conditions described in the LDAR Plan exist.

When the leak is repaired, the component that was leaking shall be retested within 15 days of its initial repair attempt. Days that the component is not in Volatile Organic Compound (VOC) service shall not be considered part of this period.

Upper Permit Limit: 10,000 parts per million (by volume)
Reference Test Method: USEPA Method 21
Monitoring Frequency: ANNUALLY
Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

**Condition 22: Compliance Demonstration**
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

**Item 22.1:**
The Compliance Demonstration activity will be performed for the Facility.

  Regulated Contaminant(s):
  CAS No: 0NY998-00-0  VOC

**Item 22.2:**
Compliance Demonstration shall include the following monitoring:

Monitoring Type: AMBIENT AIR MONITORING
Monitoring Description:
Monitoring shall be conducted in accordance with the facility's December, 1993 LDAR Plan (updated in 2009) in their VOC RACT Compliance Plan. All connectors and valves in Building 1 and Building 20 and/or associated with bulk storage system shall be monitored on an annual basis using EPA Method 21 of 40 CFR 60.

  If instrument confirms leakage above 10,000 ppm
as methane for any component the repair must be made within 5 calendar days. If the instrument confirms leakage greater than the upper limit, but less than 10,000 ppm repairs must be made within 15 calendar days. Delay of a repair is allowed if the conditions described in the LDAR Plan exist.

When the leak is repaired, the component that was leaking shall be retested within 15 days of its initial repair attempt. Days that the component is not in Volatile Organic Compound (VOC) service shall not be considered part of this period.

Parameter Monitored: VOC  
Upper Permit Limit: 500 parts per million (by volume)  
Reference Test Method: USEPA Method 21  
Monitoring Frequency: ANNUALLY  
Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED  
Reporting Requirements: ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2017.  
Subsequent reports are due every 12 calendar month(s).

Condition 23: Compliance Demonstration  
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 23.1:  
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):  
CAS No: 0NY998-00-0  VOC

Item 23.2:  
Compliance Demonstration shall include the following monitoring:

Monitoring Type: AMBIENT AIR MONITORING  
Monitoring Description:  
Monitoring shall be conducted in accordance with the facility's December, 1993 LDAR Plan (updated in 2009) in their VOC RACT Compliance Plan. All agitators in Building 1 and Building 20 and/or associated with bulk storage system shall be monitored on an annual basis using EPA Method 21 of 40 CFR 60.

If instrument confirms leakage above 10,000 ppm as methane for any component the repair must be made within 5 calendar days. If the instrument confirms leakage greater than the upper limit, but less than 10,000 ppm repairs must be made within 15 calendar days. Delay
of a repair is allowed if the conditions described in the LDAR Plan exist.

When the leak is repaired, the component that was leaking shall be retested within 15 days of its initial repair attempt. Days that the component is not in Volatile Organic Compound (VOC) service shall not be considered part of this period.

Upper Permit Limit: 8,000 parts per million (by volume)
Reference Test Method: USEPA Method 21
Monitoring Frequency: ANNUALLY
Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

Condition 24: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (b) (2)

Item 24.1:
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
   CAS No: 0NY998-00-0 VOC

Item 24.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
   Monitoring shall be conducted in accordance with the facility's December, 1993 Leak Detection and Repair (LDAR) Plan in their Volatile Organic Compound (VOC) RACT Compliance Plan: In buildings 2, 4, 19, and 33, the batch product equipment train shall be tested for leaks before Volatile Organic Compounds (VOC's) are fed to the equipment and the equipment is placed in VOC service.

   Testing is required only for the new or disturbed equipment. Testing shall only apply to those batch processes that operate for more than 300 hours in VOC service during a calendar year. For pressure or vacuum tests, a leak is detected if the rate of change in pressure is greater than the upper limit or if there is visible, audible or olfactory evidence of fluid loss. For
pressure tests using a liquid, a leak is detected if there are indications of liquids dripping or if there is other evidence of fluid loss. If a leak is detected, it shall be repaired and batch process equipment shall be retested prior to startup of the process. Alternately, the batch product-process equipment train can be tested during the same manner as in Buildings 1, 20, and bulk tank associated distributed systems.

Parameter Monitored: PRESSURE CHANGE
Upper Permit Limit: 2 pounds per square inch gauge
Monitoring Frequency: PER BATCH OF PRODUCT/RAW MATERIAL CHANGE
Averaging Method: 1 HOUR MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

Condition 25: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.42c(d), NSPS Subpart Dc

Item 25.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

- Emission Unit: 2--BOIL
  Process: 903

- Emission Unit: 2--BOIL
  Process: 904

Item 25.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS
Monitoring Description:
On or after the date on which the initial performance test is completed or required to be completed under section 60.8 of this part, no owner or operator of an affected facility that combusts oil shall combust oil with a sulfur content in excess of 0.5 percent by weight.

Work Practice Type: PARAMETER OF PROCESS MATERIAL
Process Material: DISTILLATES - NUMBER 1 AND NUMBER 2 OIL
Parameter Monitored: SULFUR CONTENT
Upper Permit Limit: 0.50 percent by weight
Monitoring Frequency: PER DELIVERY
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 6 calendar month(s).

**Condition 26: Exemption from the averaging period**
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.42c(h), NSPS Subpart Dc

**Item 26.1:**
This Condition applies to:

- Emission Unit: 2-BOIL
  Process: 903

- Emission Unit: 2-BOIL
  Process: 904

**Item 26.2:**
Compliance with emission limits and/or fuel oil sulfur limitations shall be based on a certification from the fuel supplier as stated in paragraph 40 CFR 60-Dc.48c(f)(1), (2), or (3) as applicable.

**Condition 27: Enforceability**
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.42c(i), NSPS Subpart Dc

**Item 27.1:**
This Condition applies to:

- Emission Unit: 2-BOIL
  Process: 903

- Emission Unit: 2-BOIL
  Process: 904

**Item 27.2:**
The sulfur dioxide emission limits, percentage reductions, and fuel oil sulfur limitations shall apply at all times, including periods of startup, shutdown, and malfunction.

**Condition 28: Compliance Demonstration**
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.44c(h), NSPS Subpart Dc

**Item 28.1:**
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:
Item 28.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
The facility owner and/or operator must demonstrate compliance with the requirements of 40 CFR 60.42c(h). Facilities demonstrating compliance using the fuel supplier certification, for sulfur-in-fuel limitations (based on a percent by weight of sulfur in the fuel), shall submit the certification in accordance with the provisions of 40 CFR 60.48c(f)(1), (2), and (3), as applicable.

Parameter Monitored: SULFUR CONTENT
Upper Permit Limit: 0.50 percent by weight
Monitoring Frequency: SINGLE OCCURRENCE
Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 29: Exemption from sulfur dioxide monitoring requirements
Effective between the dates of 04/10/2017 and 04/09/2027
Applicable Federal Requirement: 40 CFR 60.46c(e), NSPS Subpart Dc

Item 29.1:
This Condition applies to:

Emission Unit: 2-BOIL
Process: 903

Emission Unit: 2-BOIL
Process: 904

Item 29.2:
Facilities subject to paragraphs 40 CFR 60-Dc.42c(h)(1), (2), or (3) showing compliance through vendor certification shall be exempt from section 40 CFR 60-Dc.46c.

Condition 30: Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027
Applicable Federal Requirement: 40 CFR 60.48c(d), NSPS Subpart Dc

Item 30.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: 2--BOIL  
Process: 903

Emission Unit: 2--BOIL  
Process: 904

**Item 30.2:**  
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES  
Monitoring Description:  
The owner or operator of each affected facility subject  
to the SO2 emission limits, fuel oil sulfur limits, or  
percent reduction requirements under §60.42c shall submit  
semi-annual reports to the Administrator.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING  
DESCRIPTION  
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2017.  
Subsequent reports are due every 6 calendar month(s).

**Condition 31:**  
Compliance Demonstration  
Effective between the dates of  04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.48c(e)(11), NSPS Subpart Dc

**Item 31.1:**  
The Compliance Demonstration activity will be performed for the facility:

The Compliance Demonstration applies to:

Emission Unit: 2--BOIL  
Process: 903

Emission Unit: 2--BOIL  
Process: 904

**Item 31.2:**  
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES  
Monitoring Description:  
The owner or operator of each affected facility subject  
to the SO2 emission limits, fuel oil sulfur limits, or  
percent reduction requirements under §60.42c shall keep  
records as required under §60.48c(d) including the  
following information.
If fuel supplier certification is used to demonstrate compliance, records of fuel supplier certification as described under paragraph §60.48c(f)(1)(2) or (3). In addition to records of fuel supplier certification, the semi-annual report shall include a certified statement signed by the owner or operator of the affected facility that the records of fuel supplier certifications submitted represent all of the fuel combusted during the period.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 6 calendar month(s).

**Condition 32:** Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

**Applicable Federal Requirement:** 40CFR 60.48c(f)(1), NSPS Subpart Dc

**Item 32.1:**
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

- Emission Unit: 2--BOIL
  Process: 903

- Emission Unit: 2--BOIL
  Process: 904

**Item 32.2:**
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
Fuel supplier certification shall include the following information for distillate oil:

i) The name of the oil supplier, and

ii) A statement from the oil supplier that the oil complies with the specifications under the definition of distillate oil in §60.41c. 60-Dc 41c defines distillate oil as fuel that complies with the specifications for fuel oil numbers 1 or 2, as defined by the American Society for Testing and Materials in ASTM D396-78, A standard Specification for Fuel Oils.

iii) The sulfur content or maximum sulfur content of the oil.
**Monitoring Frequency:** AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION  
**Reporting Requirements:** AS REQUIRED - SEE MONITORING DESCRIPTION  

**Condition 33: Compliance and Enforcement**  
**Effective between the dates of 04/10/2017 and 04/09/2027**  

**Applicable Federal Requirement:** 40CFR 63, Subpart JJJJJJ  

**Item 33.1:**  
The Department has not accepted delegation of 40 CFR Part 63 Subpart JJJJJJ. Any questions concerning compliance and/or enforcement of this regulation should be referred to USEPA Region 2, 290 Broadway, 21st Floor, New York, NY 10007-1866; (212) 637-4080. Should the Department decide to accept delegation of 40 CFR Part 63 Subpart JJJJJJ during the term of this permit, enforcement of this regulation will revert to the Department as of the effective date of delegation.

**** Emission Unit Level ****

**Condition 34: Process Permissible Emissions**  
**Effective between the dates of 04/10/2017 and 04/09/2027**  

**Applicable Federal Requirement:** 6 NYCRR 201-7.1  

**Item 34.1:**  
The sum of emissions from the regulated process cited shall not exceed the following Potential to Emit (PTE) rates for each regulated contaminant:

*Emission Unit: 2--BOIL  Process: 901*

- **CAS No:** 000630-08-0  
  **Name:** CARBON MONOXIDE  
  **PTE(s):** 2.812 pounds per hour  

- **CAS No:** 007446-09-5  
  **Name:** SULFUR DIOXIDE  
  **PTE(s):** 0.02 pounds per hour

*Emission Unit: 2--BOIL  Process: 902*

- **CAS No:** 000630-08-0  
  **Name:** CARBON MONOXIDE  
  **PTE(s):** 2.812 pounds per hour  

- **CAS No:** 007446-09-5  
  **Name:** SULFUR DIOXIDE  
  **PTE(s):** 0.02 pounds per hour
Name: SULFUR DIOXIDE
PTE(s): 0.02 pounds per hour

Emission Unit: 2--BOIL Process: 903

CAS No: 000630-08-0 (From Mod 0)
Name: CARBON MONOXIDE
PTE(s): 1.2 pounds per hour

CAS No: 007446-09-5 (From Mod 0)
Name: SULFUR DIOXIDE
PTE(s): 0.051 pounds per hour

Condition 35: Process equipment requirements (>0.5 psi)
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (a) (1)

Item 35.1:
This Condition applies to Emission Unit: 1-PROCS

Item 35.2:
When surface condensers are used, the allowable condenser outlet gas temperature must not exceed 25 degrees Centigrade for VOC emissions with a VOC vapor pressure greater than 0.5 psi at 20 degrees Centigrade.

Condition 36: Storage tank requirements
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR 233.3 (d)

Item 36.1:
This Condition applies to:

Emission Unit: 4BULKS

Item 36.1:
This Condition applies to Emission Unit: 1-PROCS
Item 36.2.3:
For all storage tanks that store volatile organic compounds with vapor pressure greater than 1.5 psi at 20 degrees C, pressure/vacuum conservation vents set at 0.03 psi must be installed, unless more effective control equipment is used.

Condition 37:  
Applicability of General Provisions of 40 CFR 60 Subpart A  
Effective between the dates of 04/10/2017 and 04/09/2027  
Applicable Federal Requirement: 40CFR 60, NSPS Subpart A

Item 37.1:  
This Condition applies to Emission Unit: 2--BOIL

Item 37.2:  
This emission source is subject to the applicable General Provisions of 40 CFR 60. The facility owner is responsible for reviewing these general provisions in detail and complying with all applicable technical, administrative and reporting requirements.

Condition 38:  
EPA Region 2 address.  
Effective between the dates of 04/10/2017 and 04/09/2027  
Applicable Federal Requirement: 40CFR 60.4, NSPS Subpart A

Item 38.1:  
This Condition applies to Emission Unit: 2--BOIL

Item 38.2:  
All requests, reports, applications, submittals, and other communications to the Administrator pursuant to this part shall be submitted in duplicate to the following address:

Director, Division of Enforcement and Compliance Assistance  
USEPA Region 2  
290 Broadway, 21st Floor  
New York, NY 10007-1886

Copies of all correspondence to the administrator pursuant to this part shall also be submitted to the NYSDEC Regional Office issuing this permit (see address at the beginning of this permit) and to the following address:

NYSDEC  
Bureau of Quality Assurance  
625 Broadway  
Albany, NY 12233-3258
Condition 39:  Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 40CFR 60.48c(g), NSPS Subpart Dc

Item 39.1:
The Compliance Demonstration activity will be performed for:

Emission Unit: 2--BOIL

Regulated Contaminant(s):
CAS No: 007446-09-5 SULFUR DIOXIDE

Item 39.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
1. The facility shall record and maintain records of the amount of fuels combusted during each calendar month in the source, provided that the facility only burns very low sulfur fuel oil or other liquid or gaseous fuels with a potential sulfur dioxide (SO2) emissions rate of 0.32 lb/MMBtu (140 ng/J) heat input or less.

2. The records for the amount of fuel burned monthly must be made available for review upon request.

Monitoring Frequency: MONTHLY
Averaging Method: CALENDAR MONTH TOTAL
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 40:  Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable Federal Requirement: 6 NYCRR Part 233

Item 40.1:
The Compliance Demonstration activity will be performed for:

Emission Unit: 3--WWTP

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 40.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
The trickling filter shall be washed down weekly. This will include increasing the flow to the bio tower for a
short period of time (usually less than 5 minutes) to wash away some of the bio mass on the filter. Records of this maintenance shall be kept in a logbook.

Monitoring Frequency: WEEKLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

**Condition 41:** Compliance Demonstration
**Effective between the dates of 04/10/2017 and 04/09/2027**

**Applicable Federal Requirement:** 6 NYCRR Part 233

**Item 41.1:**
The Compliance Demonstration activity will be performed for:

- Emission Unit: 3--WWTP

  Regulated Contaminant(s):
  - CAS No: 0NY998-00-0 VOC

**Item 41.2:**
Compliance Demonstration shall include the following monitoring:

- Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
- Monitoring Description:
  - The trickling filter shall be inspected daily. Records of these inspections shall be kept in a logbook.

Monitoring Frequency: DAILY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

**Condition 42:** Compliance Demonstration
**Effective between the dates of 04/10/2017 and 04/09/2027**

**Applicable Federal Requirement:** 6 NYCRR Part 233

**Item 42.1:**
The Compliance Demonstration activity will be performed for:

- Emission Unit: 3--WWTP

  Regulated Contaminant(s):
  - CAS No: 0NY998-00-0 VOC

**Item 42.2:**
Compliance Demonstration shall include the following monitoring:
Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:
The pH of the wastewater being sent to the biotower shall be monitored and shall not fall below 6.0.

Parameter Monitored: ACIDITY/ALKALINITY
Upper Permit Limit: 6.0 pH (STANDARD) units
Monitoring Frequency: DAILY
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED VALUE AT ANY TIME
Reporting Requirements: ANNually (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).

**Condition 8-7:**  VOC transfer requirements
Effective between the dates of 06/29/2022 and 04/09/2027

**Applicable Federal Requirement:** 6 NYCRR 233.3 (c)

**Item 8-7.1:**
This Condition applies to  Emission Unit: 4-BULKS

**Item 8-7.2:**
For the transfer of volatile organic compounds with vapor pressures greater than 4.1 psi at 20 degrees C from trucks or railcars to storage tanks with capacities greater than 2000 gallons, other than tanks with floating roofs, vapors recovery, or equivalent controls, a vapor balance system or equivalent control that provides at least 90.0 percent control of the volatile organic compound emissions is required.

**Condition 43:**  Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

**Applicable Federal Requirement:** 6 NYCRR 233.3 (c)

**Item 43.1:**
The Compliance Demonstration activity will be performed for:

Emission Unit: 4-BULKS

**Item 43.2:**
Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
For the transfer of volatile organic compounds with vapor pressures greater than 4.1 psi at 20 degrees C from trucks or railcars to storage tanks with capacities greater than
2000 gallons, other than tanks with floating roofs, vapors recovery, or equivalent controls, a vapor balance system or equivalent control that provides at least 90.0 percent control of the volatile organic compound emissions is required.

Parameter Monitored: VOC
Upper Permit Limit: 90 percent degree of air cleaning or greater
Monitoring Frequency: WHEN THE SOURCE IS OPERATING
Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2017.
Subsequent reports are due every 12 calendar month(s).
STATE ONLY ENFORCEABLE CONDITIONS
**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS
This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined in 6 NYCRR subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall demonstrate, through properly signed, contemporaneous operating logs, or other relevant evidence that:

   (1) an emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;
   (2) the equipment at the facility was being properly operated and maintained;
   (3) during the period of the emergency the facility owner or operator took all reasonable steps to minimize the levels of emissions that exceeded the emission standards, or other requirements in the permit; and
   (4) the facility owner or operator notified the department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and any corrective actions taken.

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or malfunction provision contained in any applicable requirement.

Item B: Public Access to Recordkeeping for Facilities With State Facility Permits - 6 NYCRR 201-1.10 (a)

Where facility owners and/or operators keep records pursuant to compliance with the requirements of 6 NYCRR Subpart 201-5.4, and/or the emission capping requirements of 6 NYCRR Subpart 201-7, the Department will make such records available to the public upon request in accordance
with 6 NYCRR Part 616 - Public Access to Records. Facility owners and/or operators must submit the records required to comply with the request within sixty working days of written notification by the Department.

Item C: **General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5**

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**STATE ONLY APPLICABLE REQUIREMENTS**

The following conditions are state only enforceable.

**Condition 44: Contaminant List**

Effective between the dates of 04/10/2017 and 04/09/2027

**Applicable State Requirement:** ECL 19-0301

**Item 44.1:**

Emissions of the following contaminants are subject to contaminant specific requirements in this permit (emission limits, control requirements or compliance monitoring conditions).

- CAS No: 000064-17-5
  Name: ETHYL ALCOHOL (ETHANOL)

- CAS No: 000067-56-1
  Name: METHYL ALCOHOL

- CAS No: 000067-63-0
  Name: ISOPROPYL ALCOHOL
CAS No: 000068-12-2
Name: FORMAMIDE, N,N-DIMETHYL

CAS No: 000071-23-8
Name: PROPA NOL

CAS No: 000075-05-8
Name: ACETONITRILE

CAS No: 000075-65-0
Name: 2-METHYL-2-PROPANOL

CAS No: 000095-53-4
Name: BENZENAMINE, 2-METHYL

CAS No: 000100-44-7
Name: BENZYL CHLORIDE

CAS No: 000108-21-4
Name: ISO PROPYL ACETATE

CAS No: 000108-88-3
Name: TOLUENE

CAS No: 000109-99-9
Name: TETRAHYDROFURAN

CAS No: 000142-82-5
Name: N-HEPTANE

CAS No: 000630-08-0
Name: CARBON MONOXIDE

CAS No: 000872-50-4
Name: 1-METHYL-2-PYRROLIDONE

CAS No: 001330-20-7
Name: XYLENE, M, O & P MIXT.

CAS No: 007446-09-5
Name: SULFUR DIOXIDE

CAS No: 007647-01-0
Name: HYDROGEN CHLORIDE

CAS No: 007664-93-9
Name: SULFURIC ACID

CAS No: 0NY100-00-0
Name: TOTAL HAP

CAS No: 0NY210-00-0
Name: OXIDES OF NITROGEN
CAS No: 0NY998-00-0
Name: VOC

Condition 8-8: Malfunctions and Start-up/Shutdown Activities
Effective between the dates of 06/29/2022 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-1.4

Replaces Condition(s) 45

Item 8-8.1:
(a) The facility owner or operator shall take all necessary and appropriate actions to prevent the emission of air pollutants that result in contravention of any applicable emission standard during periods of start-up, shutdown, or malfunction.

(b) The facility owner or operator shall compile and maintain records of all equipment maintenance and start-up/shutdown activities when they are expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the department when required by a permit condition or upon request by the department. Such reports shall state whether an exceedance occurred and if it was unavoidable, include the time, frequency and duration of the exceedance, and an estimate of the emission rates of any air contaminants released. Such records shall be maintained for a period of at least five years and made available for review to department representatives upon request. Facility owners or operators subject to continuous monitoring and quarterly reporting requirements need not submit additional reports of exceedances to the department.

(c) In the event that air contaminant emissions exceed any applicable emission standard due to a malfunction, the facility owner or operator shall notify the department as soon as possible during normal working hours, but not later than two working days after becoming aware that the malfunction occurred. In addition, the facility owner or operator shall compile and maintain a record of all malfunctions. Such records shall be maintained at the facility for a period of at least five years and must be made available to the department upon request. When requested by the department, the facility owner or operator shall submit a written report to the department describing the malfunction, the corrective action taken, the air contaminants emitted, and the resulting emission rates and/or opacity.

(d) The department may also require the facility owner or operator to include, in reports described under Subdivisions (b) and (c) of this Section, an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions.

(e) A violation of any applicable emission standard resulting from start-up, shutdown, or malfunction conditions at a permitted or registered facility may not be subject to an enforcement action by the department and/or penalty if the department determines, in its sole discretion, that such a violation was unavoidable. The actions and recordkeeping and reporting requirements listed above must be adhered to in such circumstances.
Condition 46:  Emission Unit Definition
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR Subpart 201-5

Item 46.1 (From Mod 8):
The facility is authorized to perform regulated processes under this permit for:
Emission Unit: 1-PROCS
Emission Unit Description:
Emission Unit 1-PROCS consists of bulk pharmaceutical manufacturing operations involving chemical synthesis and extraction methodologies, including production techniques such as reaction, distillation, crystallization, separation, purification and drying.

Building(s): 9

Item 46.2 (From Mod 8):
The facility is authorized to perform regulated processes under this permit for:
Emission Unit: 4-BULKS
Emission Unit Description:
Emission Unit 4 - BULK includes all bulk storage activities site-wide.

Item 46.3 (From Mod 0):
The facility is authorized to perform regulated processes under this permit for:
Emission Unit: 2-BOIL
Emission Unit Description:
Emission unit 2-BOIL consists of two (2) existing combustion installations operated under the current permit. The boilers are +/−33.5 mmBTUs per hour boilers manufactured by Burnham Industrial. This emission unit will have four (4) processes (901, 902, 903, 904), two (2) emissions points (70001 & 70002), and two (2) emission sources (B0001 & B0002) associated with it.

Item 46.4 (From Mod 0):
The facility is authorized to perform regulated processes under this permit for:
Emission Unit: 3-WWTP
Emission Unit Description:
Emission Unit 3-WWTP includes all secondary emission sources associated with the site's wastewater treatment plant (WWTP).

Condition 47:  General Conditions - Synthetic Minor Facilities Obtaining State Facility Permits
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.1 (a) (1)

Item 47.1:
Operation of this facility shall take place in accordance with the approved criteria, emission
limits, terms, conditions and standards in this permit.

**Item 47.2:**
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**Item 47.3:**
On an annual basis, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to those threshold levels that would require the submission of an application for a Title V facility permit, or compliance with an applicable requirement.

**Item 47.4:**
The emission of pollutants in exceedance of the applicability thresholds for obtaining a Title V facility permit or other applicable requirements constitutes a violation of Part 201 and of the Act.

**Condition 48:** Renewal deadlines for state facility permits
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.2 (c)

**Item 48.1:**
The owner or operator of a facility having an issued state facility permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

**Condition 49:** Compliance Demonstration
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.3 (c)

**Item 49.1:**
The Compliance Demonstration activity will be performed for the Facility.

**Item 49.2:**
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
- Any reports or submissions required by this permit shall be submitted to the Regional Air Pollution Control Engineer (RAPCE) at the following address:

  Division of Air Resources  
  NYS Dept. of Environmental Conservation
Region 4  
1130 N. Westcott Rd.  
Schenectady, NY 12306

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 50: Compliance Demonstration  
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.4 (e)

Item 50.1:  
The Compliance Demonstration activity will be performed for the Facility.

Item 50.2:  
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:  
Changes at a facility that meet all of the criteria listed below may not require a permit modification and may be conducted without the prior approval of the Department.

1. Changes that do not cause facility emissions to exceed any emission limitation or other condition in the facility's permit.

2. Changes that do not cause the facility to become subject to any additional regulations or requirements.

3. Changes that do not seek to establish or modify a federally enforceable emission cap or limit.

The facility owner or operator must maintain records of the date and description of each such change for a period of at least five years. Records must be made available for review to Department representatives upon request, and must include the following information at a minimum:

1. Identification of the emission unit, process(es), emission source(s), and emission point(s) affected by the change;

2. The date on which the change occurred; and

3. A description of the change.

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 8-9: Compliance Demonstration
Effective between the dates of 06/29/2022 and 04/09/2027

Applicable State Requirement: 6 NYCRR 201-5.4 (e)

Item 8-9.1:
The Compliance Demonstration activity will be performed for the Facility.

Item 8-9.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:
Operation Flexibility Requests for changing the allowable number of batches produced in a 12-month period.

To demonstrate compliance with 6 NYCRR 212 and maintain operation flexibility within the facility, the facility shall submit and record operational flexibility requests as follows:

1. The facility shall maintain a chronological file including all operational flexibility requests in respect to changing the batch limits scenarios. The file shall be made available upon request.

2. The facility shall propose a batch limit scenario detailing the number of batches that can be produced for each of the respective permitted processes on a 12-month rolling total annual basis and confirm the facility is maintaining its status as a minor HAP and VOC source for each month.

3. The facility shall utilize Potential to Emit (PTE) based on facility process calculations to permit annual PTE emissions for all contaminants and determine that AGC’s are not exceeded.

4. For SGC’s the facility shall determine the maximum short term emission rate for each process for each contaminant in pounds per hour. The maximum short-term Potential to Emit (PTE) emission rate for each process shall be utilized to ensure there are not any SGC exceedances.

5. The facility must provide the Department with modeling results demonstrating compliance with AGC/SGC’s related to contaminants for overall facility emissions utilizing the Department approved modeling protocol. The proposed emission profile scenario shall meet AGC/SGC thresholds looking forward for the proposed 12-month period.

6. To ensure that there are not any AGC maximum offsite
exceedances with regards to any given contaminant utilized in previously batch limited processes, the facility shall maintain a monthly modeling result for all contaminants that are emitted from the facility for those process contaminants for which a batch limit change was requested. The facility shall model actual batches to include changed and unchanged processes with the current month and the previous 11 months, and this shall be kept onsite and made available upon request. For any processes with a common contaminant that don’t have the potential to exceed the AGC operating all processes at 8,760 hours per year the facility does not have to model the actual batches produced for that specific contaminant.

7. If there are not any operational flexibility batch limit changes for a 12 month period after approval of most recent operational flexibility request, monthly modeling of annual rolling batch totals will no longer be required.

8. The most recent 5 calendar years of DEC processed meteorological data available shall be utilized for all modeling demonstrations.

9. For individual contaminants that exceed any annual PTE in the facility emissions summary, the emissions summary shall be adjusted in the subsequent permitting action.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 9: Air pollution prohibited
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR 211.1

Item 9.1:
No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

**** Emission Unit Level ****
Condition 52: Emission Point Definition By Emission Unit
Effective between the dates of 04/10/2017 and 04/09/2027

Applicable State Requirement: 6 NYCRR Subpart 201-5

Item 52.1 (From Mod 0):
The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 1-PROCS

Emission Point: 01001
Height (ft.): 85 Diameter (in.): 14
NYTMN (km.): 4720.153 NYTME (km.): 603.272

Emission Point: 01002
Height (ft.): 85 Diameter (in.): 8
NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 01003
Height (ft.): 80 Diameter (in.): 6
NYTMN (km.): 4720.1 NYTME (km.): 603.3 Building: 1

Emission Point: 01004
Height (ft.): 85 Diameter (in.): 14
NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 02014
Height (ft.): 30 Diameter (in.): 6
NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 04001
Height (ft.): 30 Diameter (in.): 3
NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19012
Height (ft.): 35 Diameter (in.): 2
NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19013
Height (ft.): 20 Diameter (in.): 1
NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19016
Height (ft.): 12 Diameter (in.): 1
NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19017
Height (ft.): 27 Diameter (in.): 2
NYTMN (km.): 4720.1 NYTME (km.): 603.3

Emission Point: 19018
<table>
<thead>
<tr>
<th>Emission Point</th>
<th>Height (ft.)</th>
<th>Diameter (in.)</th>
<th>NYTMN (km.)</th>
<th>NYTME (km.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>19019</td>
<td>20</td>
<td>1</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>20001</td>
<td>34</td>
<td>2</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33001</td>
<td>30</td>
<td>2</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33002</td>
<td>37</td>
<td>2</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33003</td>
<td>37</td>
<td>2</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33004</td>
<td>37</td>
<td>2</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33006</td>
<td>37</td>
<td>1</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33007</td>
<td>31</td>
<td>2</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33008</td>
<td>37</td>
<td>1</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33010</td>
<td>37</td>
<td>1</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33017</td>
<td>30</td>
<td>2</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33020</td>
<td>30</td>
<td>2</td>
<td>4720.1</td>
<td>603.3</td>
</tr>
<tr>
<td>33021</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Permit ID: 4-3814-00016/00254  Facility DEC ID: 4381400016

Air Pollution Control Permit Conditions

Height (ft.): 32  Diameter (in.): 2  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33022
  Height (ft.): 34  Diameter (in.): 6  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33023
  Height (ft.): 6  Diameter (in.): 10  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33024
  Height (ft.): 34  Diameter (in.): 6  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33025
  Height (ft.): 34  Diameter (in.): 6  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33026
  Height (ft.): 34  Diameter (in.): 6  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33027
  Height (ft.): 30  Diameter (in.): 1  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33029
  Height (ft.): 30  Diameter (in.): 2  NYTMN (km.): 4720.794  NYTME (km.): 602.766  Building: 33

Emission Point: 33035
  Height (ft.): 31  Diameter (in.): 1  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33037
  Height (ft.): 30  Diameter (in.): 6  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33038
  Height (ft.): 35  Diameter (in.): 1  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33040
  Height (ft.): 31  Diameter (in.): 1  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33042
  Height (ft.): 50  Diameter (in.): 2  NYTMN (km.): 4720.1  NYTME (km.): 603.3

Emission Point: 33043
### Permits Conditions

**Permit ID:** 4-3814-00016/00254  
**Facility DEC ID:** 4381400016

**Height (ft.):** 50  
**Diameter (in.):** 2  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3  

**Emission Point:** 33047  
**Height (ft.):** 28  
**Diameter (in.):** 1  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33048  
**Height (ft.):** 28  
**Diameter (in.):** 2  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33049  
**Height (ft.):** 28  
**Diameter (in.):** 3  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33054  
**Height (ft.):** 29  
**Diameter (in.):** 4  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33055  
**Height (ft.):** 31  
**Diameter (in.):** 3  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33066  
**Height (ft.):** 30  
**Diameter (in.):** 1  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33069  
**Height (ft.):** 32  
**Diameter (in.):** 1  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33079  
**Height (ft.):** 31  
**Diameter (in.):** 3  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33081  
**Height (ft.):** 30  
**Diameter (in.):** 3  
**NYTMN (km.):** 4720.78  
**NYTME (km.):** 602.792  
**Building:** 33

**Emission Point:** 33084  
**Height (ft.):** 31  
**Diameter (in.):** 2  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

**Emission Point:** 33085  
**Height (ft.):** 31  
**Diameter (in.):** 1  
**NYTMN (km.):** 4720.1  
**NYTME (km.):** 603.3

---

**Item 52.2 (From Mod 0):**
The following emission points are included in this permit for the cited Emission Unit:

**Emission Unit:** 2--BOIL
Permit ID: 4-3814-00016/00254        Facility DEC ID: 4381400016

Emission Point: 70001
   Height (ft.): 56       Diameter (in.): 30
   NYTMN (km.): 4720.1   NYTME (km.): 603.3

Emission Point: 70002
   Height (ft.): 56       Diameter (in.): 30
   NYTMN (km.): 4720.1   NYTME (km.): 603.3

**Item 52.3 (From Mod 0):**
The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 3--WWTP

Emission Point: WW003
   Height (ft.): 45       Diameter (in.): 48
   NYTMN (km.): 4720.1   NYTME (km.): 603.3

**Item 52.4 (From Mod 0):**
The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 4-BULKS

Emission Point: TANKR
   Height (ft.): 15       Diameter (in.): 2
   NYTMN (km.): 4718.0    NYTME (km.): 624.0

Emission Point: YD001
   Height (ft.): 20       Diameter (in.): 3
   NYTMN (km.): 4720.742  NYTME (km.): 602.775

Emission Point: YD002
   Height (ft.): 20       Diameter (in.): 3
   NYTMN (km.): 4720.742  NYTME (km.): 602.775

Emission Point: YD005
   Height (ft.): 24       Diameter (in.): 2
   NYTMN (km.): 4720.742  NYTME (km.): 602.775

Emission Point: YD007
   Height (ft.): 20       Diameter (in.): 2
   NYTMN (km.): 4720.743  NYTME (km.): 602.774

Emission Point: YD011
   Height (ft.): 21       Diameter (in.): 10
   NYTMN (km.): 4720.742  NYTME (km.): 602.774

Emission Point: YD013
   Height (ft.): 24       Diameter (in.): 2
   NYTMN (km.): 4720.7    NYTME (km.): 602.7

**Condition 53:**  Process Definition By Emission Unit
Effective between the dates of 04/10/2017 and 04/09/2027
Applicable State Requirement: 6 NYCRR Subpart 201-5

Item 53.1 (From Mod 8):
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: 1-PROCS
- Process: 921  
  Source Classification Code: 3-01-060-99
- Process Description: MGL-3196-Batch Pharmaceutical Production (Chemical Synthesis)
- Emission Source/Control: 99S01 - Control
  Control Type: THERMAL OXIDATION
- Emission Source/Control: 9WF03 - Process
- Emission Source/Control: 9WF04 - Process
- Emission Source/Control: 9WK01 - Process
  Design Capacity: 1,000 gallons
- Emission Source/Control: 9WK02 - Process
  Design Capacity: 2,000 gallons
- Emission Source/Control: 9WK03 - Process
  Design Capacity: 2,000 gallons
- Emission Source/Control: 9WK04 - Process
  Design Capacity: 2,000 gallons
- Emission Source/Control: 9WP06 - Process
- Emission Source/Control: 9WP07 - Process
- Emission Source/Control: 9WP08 - Process

Item 53.2 (From Mod 8):
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: 1-PROCS  
  Source Classification Code: 3-01-060-99
- Process: 922  
  Source Classification Code: 3-01-060-99
- Process Description: SYR322 Unmilled- Batch Pharmaceutical Production (Chemical Synthesis)
- Emission Source/Control: 99S01 - Control
  Control Type: THERMAL OXIDATION
- Emission Source/Control: 9WF03 - Process
- Emission Source/Control: 9WF04 - Process
Emission Source/Control: 9WK01 - Process
Design Capacity: 1,000 gallons

Emission Source/Control: 9WK02 - Process
Design Capacity: 2,000 gallons

Emission Source/Control: 9WK03 - Process
Design Capacity: 2,000 gallons

Emission Source/Control: 9WK04 - Process
Design Capacity: 2,000 gallons

Emission Source/Control: 9WP06 - Process

Emission Source/Control: 9WP07 - Process

Emission Source/Control: 9WP08 - Process

**Item 53.3 (From Mod 8):**  
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS  
Process: 923  
Process Description:  
MDV 3100 - Batch Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 99S01 - Control  
Control Type: THERMAL OXIDATION

Emission Source/Control: 9WF03 - Process

Emission Source/Control: 9WF04 - Process

Emission Source/Control: 9WK01 - Process
Design Capacity: 1,000 gallons

Emission Source/Control: 9WK02 - Process
Design Capacity: 2,000 gallons

Emission Source/Control: 9WK03 - Process
Design Capacity: 2,000 gallons

Emission Source/Control: 9WK04 - Process
Design Capacity: 2,000 gallons

Emission Source/Control: 9WP06 - Process

Emission Source/Control: 9WP07 - Process

Emission Source/Control: 9WP08 - Process
Item 53.4 (From Mod 8):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 4-BULKS
Process: 601 Source Classification Code: 3-01-060-10
Process Description:
Bulk Storage Tanks - Fixed Roof Bulk Storage Tanks.

Emission Source/Control: 99T01 - Process
Design Capacity: 15,000 gallons

Emission Source/Control: 99T02 - Process

Emission Source/Control: 99T03 - Process

Emission Source/Control: 99T04 - Process
Design Capacity: 10,000 gallons

Emission Source/Control: 99T05 - Process

Emission Source/Control: 99T06 - Process

Emission Source/Control: 99T11 - Process

Emission Source/Control: 99T12 - Process
Design Capacity: 9,400 gallons

Emission Source/Control: TANKR - Process

Item 53.5 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS Source Classification Code: 2-01-002-02
Process: 006
Process Description: Emergency Generators

Emission Source/Control: 09S04 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 09F39 - Process
Design Capacity: 4 square meters

Emission Source/Control: 09K22 - Process
Design Capacity: 2,000 gallons

Emission Source/Control: 09K29 - Process
Design Capacity: 1,000 gallons

Emission Source/Control: 09R19 - Process
Design Capacity: 2,000 gallons
Emission Source/Control: 09R20 - Process
Design Capacity: 2,000 gallons

Emission Source/Control: 09R21 - Process
Design Capacity: 300 gallons

Emission Source/Control: 09T30 - Process
Design Capacity: 300 gallons

**Item 53.6 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 101  Source Classification Code: 3-01-060-99
Process Description:
Aminobisamide - batch pharmaceutical production (chemical synthesis)

Emission Source/Control: 01S04 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 01C01 - Process

Emission Source/Control: 01E06 - Process

Emission Source/Control: 01E08 - Process

Emission Source/Control: 01E41 - Process

Emission Source/Control: 01E46 - Process

Emission Source/Control: 01E50 - Process

Emission Source/Control: 01F02 - Process

Emission Source/Control: 01F05 - Process

Emission Source/Control: 01F09 - Process

Emission Source/Control: 01F11 - Process

Emission Source/Control: 01F12 - Process

Emission Source/Control: 01K01 - Process

Emission Source/Control: 01K04 - Process

Emission Source/Control: 01K05 - Process

Emission Source/Control: 01K16 - Process

Emission Source/Control: 01R08 - Process
Emission Source/Control: 01R10 - Process
Emission Source/Control: 01R35 - Process
Emission Source/Control: 01R37 - Process

**Item 53.7 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

- **Emission Unit:** 1-PROCS
- **Process:** 105  
  **Source Classification Code:** 3-01-060-99
  **Process Description:** Methanol Recovery System - methanol distillation column.
- **Emission Source/Control:** 20E01 - Process
- **Emission Source/Control:** 20E04 - Process
- **Emission Source/Control:** 20L01 - Process
- **Emission Source/Control:** 20R01 - Process
- **Emission Source/Control:** 20T01 - Process
- **Emission Source/Control:** 20T02 - Process
- **Emission Source/Control:** 20T03 - Process
- **Emission Source/Control:** 20T04 - Process
- **Emission Source/Control:** 20T05 - Process
- **Emission Source/Control:** 20T07 - Process

**Item 53.8 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

- **Emission Unit:** 1-PROCS  
  **Process:** 106  
  **Source Classification Code:** 3-01-060-99
  **Process Description:** Mafenide Intermediate I - batch pharmaceutical production (chemical synthesis).
- **Emission Source/Control:** 01S03 - Control  
  **Control Type:** WET SCRUBBER
- **Emission Source/Control:** 01S05 - Control  
  **Control Type:** WET SCRUBBER
- **Emission Source/Control:** 01D01 - Process
Emission Source/Control: 01E43 - Process
Emission Source/Control: 01F01 - Process
Emission Source/Control: 01K06 - Process
Emission Source/Control: 01K07 - Process
Emission Source/Control: 01K08 - Process

**Item 53.9 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 107  Source Classification Code: 3-01-060-99
Process Description:

Hydroxychloroquine Base - batch pharmaceutical production (chemical synthesis).

Emission Source/Control: 01S05 - Control
Control Type: WET SCRUBBER
Emission Source/Control: 01D01 - Process
Emission Source/Control: 01E43 - Process
Emission Source/Control: 01F01 - Process
Emission Source/Control: 01K06 - Process
Emission Source/Control: 01K07 - Process
Emission Source/Control: 01K08 - Process
Emission Source/Control: 01R05 - Process
Emission Source/Control: 01R06 - Process
Emission Source/Control: 01R07 - Process

**Item 53.10 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 108  Source Classification Code: 3-01-060-05
Process Description:

Danazol Crude - batch pharmaceutical production (chemical synthesis).

Emission Source/Control: 01S03 - Control
Control Type: WET SCRUBBER
Emission Source/Control: 01D01 - Process
Emission Source/Control: 01E17 - Process
Emission Source/Control: 01E43 - Process
Emission Source/Control: 01E44 - Process
Emission Source/Control: 01F01 - Process
Emission Source/Control: 01F04 - Process
Emission Source/Control: 01K06 - Process
Emission Source/Control: 01K07 - Process
Emission Source/Control: 01K08 - Process
Emission Source/Control: 01K12 - Process
Emission Source/Control: 01K13 - Process
Emission Source/Control: 01K14 - Process
Emission Source/Control: 01R05 - Process
Emission Source/Control: 01R06 - Process
Emission Source/Control: 01R15 - Process
Emission Source/Control: 01R16 - Process
Emission Source/Control: 01R39 - Process
Emission Source/Control: 01R40 - Process

Item 53.11(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 109
Source Classification Code: 3-01-060-99
Process Description:
Metolazone Intermediate I - batch pharmaceutical production (chemical synthesis).

Emission Source/Control: 01S03 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 01D01 - Process
Emission Source/Control: 01E43 - Process
Item 53.12(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 110 Source Classification Code: 3-01-060-99
Process Description:
Metaolazone Intermediate II - batch pharmaceutical production (chemical synthesis).

Item 53.13(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS Source Classification Code: 3-01-060-99
Process: 111
Process Description:
Metaolazone Intermediate III - batch pharmaceutical production (Chemical Synthesis).
Emission Source/Control: 01K07 - Process
Emission Source/Control: 01K08 - Process
Emission Source/Control: 01R07 - Process
Emission Source/Control: 01R26 - Process

Item 53.14(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS  Source Classification Code: 3-01-060-99
Process: 112  Process Description:
SYR110322-3 : Batch Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 01S04 - Control  Control Type: WET SCRUBBER
Emission Source/Control: 01E36 - Process
Emission Source/Control: 01E41 - Process
Emission Source/Control: 01E70 - Process
Emission Source/Control: 01F02 - Process
Emission Source/Control: 01K09 - Process
Emission Source/Control: 01K10 - Process
Emission Source/Control: 01K11 - Process
Emission Source/Control: 01R10 - Process
Emission Source/Control: 01R24 - Process

Item 53.15(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS  Source Classification Code: 3-01-060-99
Process: 113  Process Description:
SYR110322 - HCl : Batch Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 01S04 - Control  Control Type: WET SCRUBBER
Emission Source/Control: 01E36 - Process
Emission Source/Control: 01E41 - Process
Emission Source/Control: 01E70 - Process
Emission Source/Control: 01F02 - Process
Emission Source/Control: 01K09 - Process
Emission Source/Control: 01K10 - Process
Emission Source/Control: 01K11 - Process
Emission Source/Control: 01R10 - Process
Emission Source/Control: 01R24 - Process

**Item 53.16 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

- **Emission Unit:** 1-PROCS
- **Process:** 114
- **Source Classification Code:** 3-01-060-99
- **Process Description:** FBNA: Batch Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 01S04 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 01E17 - Process
Emission Source/Control: 01E19 - Process
Emission Source/Control: 01E41 - Process
Emission Source/Control: 01F02 - Process
Emission Source/Control: 01K12 - Process
Emission Source/Control: 01K13 - Process
Emission Source/Control: 01K14 - Process
Emission Source/Control: 01R16 - Process

**Item 53.17 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

- **Emission Unit:** 1-PROCS
- **Process:** 115
- **Source Classification Code:** 3-01-060-99
- **Process Description:** Retigabine Crude: Batch Pharmaceutical Production (Chemical Synthesis)
Emission Source/Control: 01S03 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 01S06 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 01D01 - Process

Emission Source/Control: 01E43 - Process

Emission Source/Control: 01E51 - Process

Emission Source/Control: 01F01 - Process

Emission Source/Control: 01K06 - Process

Emission Source/Control: 01K07 - Process

Emission Source/Control: 01K08 - Process

Emission Source/Control: 01R03 - Process

Emission Source/Control: 01R05 - Process

Emission Source/Control: 01R06 - Process

**Item 53.18 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 116 Source Classification Code: 3-01-060-99
Process Description:
   BOC-L-LYS(BOC)-OSU INT: Batch Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 01S04 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 01E34 - Process

Emission Source/Control: 01E36 - Process

Emission Source/Control: 01E70 - Process

Emission Source/Control: 01K09 - Process

Emission Source/Control: 01K10 - Process

Emission Source/Control: 01K11 - Process

Emission Source/Control: 01R10 - Process
Item 53.19 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 205  Source Classification Code: 3-01-060-99
Process Description:
Levophed Bitartrate Pure - Bulk Pharmaceutical Production
(Chemical Synthesis).

Emission Source/Control: 02S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 02D02 - Process

Emission Source/Control: 02E13 - Process

Emission Source/Control: 02E27 - Process

Emission Source/Control: 02K13 - Process

Emission Source/Control: 02K14 - Process

Item 53.20 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 206  Source Classification Code: 3-01-060-99
Process Description:
ARTERENOL BASE - BULK PHARMACEUTICAL PRODUCTION (CHEMICAL SYNTHESIS).

Emission Source/Control: 02S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 02K17 - Process

Emission Source/Control: 02K18 - Process

Item 53.21 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:
Emission Unit: 1-PROCS  
Process: 208  
Source Classification Code: 3-01-060-99  
Process Description:  
Ambenonium chloride - Bulk Pharmaceutical Production  
(Chemical Synthesis).

Emission Source/Control: 02S01 - Control  
Control Type: WET SCRUBBER
Emission Source/Control: 02S02 - Control  
Control Type: WET SCRUBBER
Emission Source/Control: 02E06 - Process
Emission Source/Control: 02E07 - Process
Emission Source/Control: 02F08 - Process
Emission Source/Control: 02K01 - Process
Emission Source/Control: 02K02 - Process
Emission Source/Control: 02R01 - Process
Emission Source/Control: 02R02 - Process
Emission Source/Control: 02R05 - Process
Emission Source/Control: 02R06 - Process

Item 53.22(From Mod 1):  
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS  
Process: 209  
Source Classification Code: 3-01-060-99  
Process Description:  
Ambenonium Intermediate 1 - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 02S01 - Control  
Control Type: WET SCRUBBER
Emission Source/Control: 02S02 - Control  
Control Type: WET SCRUBBER
Emission Source/Control: 02E13 - Process
Emission Source/Control: 02K13 - Process
Emission Source/Control: 02R13 - Process

Item 53.23(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 216  Source Classification Code: 3-01-060-99
Process Description:
Levophed Bitartrate Crude - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 02S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 02D02 - Process

Emission Source/Control: 02E27 - Process

Emission Source/Control: 02F61 - Process

Emission Source/Control: 02K14 - Process

Item 53.24 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 221  Source Classification Code: 3-01-060-99
Process Description:
Racepinephrine - Bulk Pharmaceutical Production (chemical synthesis).

Emission Source/Control: 02S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 02S02 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 02D01 - Process

Emission Source/Control: 02E27 - Process

Emission Source/Control: 02E76 - Process

Emission Source/Control: 02K09 - Process

Emission Source/Control: 02K14 - Process

Emission Source/Control: 02R22 - Process

Item 53.25 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:
Emission Unit: 1-PROCS
Process: 301  Source Classification Code: 3-01-060-99
Process Description:
Nitrile chloride - Bulk Pharmaceutical Production
(Chemical Synthesis).

Emission Source/Control: 33S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 33C01 - Process

Emission Source/Control: 33D83 - Process

Emission Source/Control: 33D84 - Process

Emission Source/Control: 33D85 - Process

Emission Source/Control: 33D86 - Process

Emission Source/Control: 33D87 - Process

Emission Source/Control: 33E03 - Process

Emission Source/Control: 33E40 - Process

Emission Source/Control: 33E42 - Process

Emission Source/Control: 33E82 - Process

Emission Source/Control: 33K01 - Process

Emission Source/Control: 33K03 - Process

Emission Source/Control: 33K04 - Process

Emission Source/Control: 33K07 - Process

Emission Source/Control: 33K08 - Process

Emission Source/Control: 33R01 - Process

Emission Source/Control: 33R02 - Process

Emission Source/Control: 33R05 - Process

Emission Source/Control: 33R06 - Process

Emission Source/Control: 33R07 - Process

Emission Source/Control: 33T03 - Process

Emission Source/Control: 33T07 - Process
Item 53.26 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: 1-PROCS
- Process: 302
- Source Classification Code: 3-01-060-99
- Process Description: Benzyl Ester - Bulk Pharmaceutical Production (Chemical Synthesis).
- Emission Source/Control: 33S02 - Control
- Control Type: WET SCRUBBER
- Emission Source/Control: 01R03 - Process
- Emission Source/Control: 33E05 - Process
- Emission Source/Control: 33E10 - Process
- Emission Source/Control: 33E14 - Process
- Emission Source/Control: 33E38 - Process
- Emission Source/Control: 33E50 - Process
- Emission Source/Control: 33E63 - Process
- Emission Source/Control: 33E79 - Process
- Emission Source/Control: 33F01 - Process
- Emission Source/Control: 33K09 - Process
- Emission Source/Control: 33K10 - Process
- Emission Source/Control: 33K11 - Process
- Emission Source/Control: 33K25 - Process
- Emission Source/Control: 33R01 - Process
- Emission Source/Control: 33R02 - Process
- Emission Source/Control: 33R22 - Process

Item 53.27 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: 1-PROCS
- Process: 303
- Source Classification Code: 3-01-060-99
- Process Description: Demerol HCl - Bulk Pharmaceutical Production (Chemical
Item 53.28 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 304  Source Classification Code: 3-01-060-99
Process Description: Dibenzyl Arterenone HCl - Bulk Pharmaceutical Production
(Chemical Synthesis).

Emission Source/Control: 19E16 - Process
Emission Source/Control: 19K03 - Process
Emission Source/Control: 19K08 - Process
Emission Source/Control: 33D83 - Process
Emission Source/Control: 33D84 - Process
Emission Source/Control: 33E06 - Process
Emission Source/Control: 33E08 - Process
Emission Source/Control: 33E13 - Process
Emission Source/Control: 33K02 - Process
Emission Source/Control: 33K05 - Process
Emission Source/Control: 33K06 - Process

**Item 53.29 (From Mod 1):**  
This permit authorizes the following regulated processes for the cited Emission Unit:

**Emission Unit:** 1-PROCS  
**Process:** 305  
**Source Classification Code:** 3-01-060-99  
**Process Description:** Danazol Intermediate I - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 33S02 - Control  
**Control Type:** WET SCRUBBER

Emission Source/Control: 33E05 - Process  
Emission Source/Control: 33E10 - Process  
Emission Source/Control: 33E38 - Process  
Emission Source/Control: 33E50 - Process  
Emission Source/Control: 33E79 - Process  
Emission Source/Control: 33F01 - Process  
Emission Source/Control: 33K09 - Process  
Emission Source/Control: 33K10 - Process  
Emission Source/Control: 33K11 - Process  
Emission Source/Control: 33R01 - Process  
Emission Source/Control: 33R03 - Process  
Emission Source/Control: 33T09 - Process

**Item 53.30 (From Mod 1):**  
This permit authorizes the following regulated processes for the cited Emission Unit:

**Emission Unit:** 1-PROCS  
**Process:** 306  
**Source Classification Code:** 3-01-060-99  
**Process Description:** Mafenide Acetate - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 33105 - Process  
Emission Source/Control: 33106 - Process
Emission Source/Control: 33D02 - Process
Emission Source/Control: 33E01 - Process
Emission Source/Control: 33E02 - Process
Emission Source/Control: 33E34 - Process
Emission Source/Control: 33F37 - Process
Emission Source/Control: 33R05 - Process
Emission Source/Control: 33R06 - Process

Item 53.31 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 307
Source Classification Code: 3-01-060-99
Process Description:
Mafenide Base - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 33C01 - Process
Emission Source/Control: 33D83 - Process
Emission Source/Control: 33D84 - Process
Emission Source/Control: 33D85 - Process
Emission Source/Control: 33D86 - Process
Emission Source/Control: 33D87 - Process
Emission Source/Control: 33E05 - Process
Emission Source/Control: 33E38 - Process
Emission Source/Control: 33E50 - Process
Emission Source/Control: 33E63 - Process
Emission Source/Control: 33F01 - Process
Emission Source/Control: 33K09 - Process
Emission Source/Control: 33K11 - Process
Emission Source/Control: 33K25 - Process
Emission Source/Control: 33R01 - Process
Emission Source/Control:  33R02 - Process
Emission Source/Control:  33T01 - Process

Item 53.32(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:    1-PROCS
Process: 308        Source Classification Code: 3-01-060-99
Process Description:
  Dibenzyl Arterenone HCl Crude - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control:  33D83 - Process
Emission Source/Control:  33D84 - Process
Emission Source/Control:  33D85 - Process
Emission Source/Control:  33D86 - Process
Emission Source/Control:  33D87 - Process

Item 53.33(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:    1-PROCS
Process: 309        Source Classification Code: 3-01-060-99
Process Description:
  Cetylkonium Chloride- Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control:  33105 - Process
Emission Source/Control:  33106 - Process
Emission Source/Control:  33D87 - Process
Emission Source/Control:  33E02 - Process

Item 53.34(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:    1-PROCS
Process: 310        Source Classification Code: 3-01-060-99
Process Description:
  Diatrizoate Sodium - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control:  33104 - Process
Emission Source/Control: 33105 - Process
Emission Source/Control: 33106 - Process
Emission Source/Control: 33D02 - Process
Emission Source/Control: 33E01 - Process
Emission Source/Control: 33E02 - Process
Emission Source/Control: 33E21 - Process
Emission Source/Control: 33E34 - Process
Emission Source/Control: 33F37 - Process
Emission Source/Control: 33R04 - Process
Emission Source/Control: 33R05 - Process
Emission Source/Control: 33T06 - Process

**Item 53.35 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 311 Source Classification Code: 3-01-060-99
Process Description:
    Levophed Bitartrate Crude - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 33D03 - Process
Emission Source/Control: 33D04 - Process
Emission Source/Control: 33D05 - Process
Emission Source/Control: 33K02 - Process

**Item 53.36 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 316 Source Classification Code: 3-01-060-99
Process Description:
    Hydroxychloroquine Sulfate - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 33101 - Process
Emission Source/Control: 33102 - Process
Emission Source/Control: 33D02 - Process
Emission Source/Control: 33E34 - Process
Emission Source/Control: 33E43 - Process
Emission Source/Control: 33F36 - Process
Emission Source/Control: 33R22 - Process
Emission Source/Control: 33T09 - Process

Item 53.37 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 317 Source Classification Code: 3-01-060-99
Process Description:
  Pralidoxime Chloride - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 33101 - Process
Emission Source/Control: 33102 - Process
Emission Source/Control: 33D01 - Process
Emission Source/Control: 33E32 - Process
Emission Source/Control: 33F37 - Process
Emission Source/Control: 33R23 - Process

Item 53.38 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 318 Source Classification Code: 3-01-060-99
Process Description:
  Pralidoxime Crude - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 33S02 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 33E05 - Process
Emission Source/Control: 33E38 - Process
Emission Source/Control: 33E50 - Process
Emission Source/Control: 33E79 - Process
Emission Source/Control: 33F01 - Process
Emission Source/Control: 33K09 - Process
Emission Source/Control: 33K11 - Process
Emission Source/Control: 33R01 - Process
Emission Source/Control: 33R03 - Process
Emission Source/Control: 33T09 - Process

Item 53.39 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 321 Source Classification Code: 3-01-060-99
Process Description:
Ethanolic HCl (33-35%) - Bulk Pharmaceutical Production
(Chemical Synthesis)

Emission Source/Control: 33102 - Process
Emission Source/Control: 33R02 - Process

Item 53.40 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 324 Source Classification Code: 3-01-060-99
Process Description:
Ethyl Butyl Malonate-Bulk Pharmaceutical Production
(Chemical Synthesis)

Emission Source/Control: 33K15 - Process
Emission Source/Control: 33K24 - Process
Emission Source/Control: 33R05 - Process
Emission Source/Control: 33R08 - Process
Emission Source/Control: 33R15 - Process
Emission Source/Control: 33R16 - Process

Item 53.41 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 326 Source Classification Code: 3-01-060-99
Process Description:
  Ethyl Butyl Malonate Crude - Bulk Pharmaceutical
  Production (Chemical Synthesis)

Emission Source/Control:  33E12 - Process
Emission Source/Control:  33K24 - Process
Emission Source/Control:  33R08 - Process

**Item 53.42 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:  1-PROCS
Process:  330  Source Classification Code: 3-01-060-99
Process Description:
  Cis Trans DTHD - Bulk Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control:  33D03 - Process
Emission Source/Control:  33D04 - Process
Emission Source/Control:  33E12 - Process
Emission Source/Control:  33K14 - Process
Emission Source/Control:  33K24 - Process
Emission Source/Control:  33R08 - Process
Emission Source/Control:  33R14 - Process

**Item 53.43 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:  1-PROCS
Process:  332  Source Classification Code: 3-01-060-99
Process Description:
  2 Mesyl Pentane - bulk pharmaceutical production
  (chemical synthesis)

Emission Source/Control:  33E06 - Process
Emission Source/Control:  33K06 - Process
Emission Source/Control:  33R08 - Process
Emission Source/Control:  33T41 - Process

**Item 53.44 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:
Emission Unit: 1-PROCS
Process: 334  Source Classification Code: 3-01-060-99
Process Description:
BOC-L-LYS(BOC)-OSU INT: Batch Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 33S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 33E42 - Process

Emission Source/Control: 33K01 - Process

Emission Source/Control: 33K03 - Process

Emission Source/Control: 33K04 - Process

Emission Source/Control: 33K07 - Process

Emission Source/Control: 33R07 - Process

Item 53.45(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS  Source Classification Code: 3-01-060-99
Process: 401  Source Classification Code: 3-01-060-99
Process Description:
Trientine HCl - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 04E01 - Process

Emission Source/Control: 04E03 - Process

Emission Source/Control: 04E24 - Process

Emission Source/Control: 04F01 - Process

Emission Source/Control: 04K01 - Process

Emission Source/Control: 04K03 - Process

Emission Source/Control: 04R01 - Process

Emission Source/Control: 04R02 - Process

Item 53.46(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:
Emission Unit: 1-PROCS
Process: 402  Source Classification Code: 3-01-060-99
Process Description:
Trientine HCl Crude - Bulk Pharmaceutical Production
(Chemical Synthesis).

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 04K01 - Process

Item 53.47 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 403  Source Classification Code: 3-01-060-99
Process Description:
Danazol - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 04E01 - Process
Emission Source/Control: 04E02 - Process
Emission Source/Control: 04E04 - Process
Emission Source/Control: 04E24 - Process
Emission Source/Control: 04F01 - Process
Emission Source/Control: 04K01 - Process
Emission Source/Control: 04K02 - Process
Emission Source/Control: 04K03 - Process
Emission Source/Control: 04R01 - Process

Item 53.48 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 404  Source Classification Code: 3-01-060-99
Process Description:
Acetone Sodium Bisulfide - Bulk Pharmaceutical Production
(Chemical Synthesis).

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 04E24 - Process
Emission Source/Control: 04F01 - Process
Emission Source/Control: 04K01 - Process
Emission Source/Control: 04R01 - Process
Emission Source/Control: 04R02 - Process

Item 53.49 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 407 Source Classification Code: 3-01-060-99
Process Description:
Metolazone Intermediate IV - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER
Emission Source/Control: 04E01 - Process
Emission Source/Control: 04E24 - Process
Emission Source/Control: 04F01 - Process
Emission Source/Control: 04K01 - Process
Emission Source/Control: 04K02 - Process
Emission Source/Control: 04K03 - Process
Emission Source/Control: 04R01 - Process
Emission Source/Control: 04R06 - Process

Item 53.50 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 408 Source Classification Code: 3-01-060-99
Process Description:
Metolazone Int. V - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER
Item 53.51 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 411  Source Classification Code: 3-01-060-99
Process Description:
Pentobarbitol Sodium - Bulk Pharmaceutical Production
(Chemical Synthesis)

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 04E16 - Process
Emission Source/Control: 04E24 - Process
Emission Source/Control: 04F01 - Process
Emission Source/Control: 04K04 - Process
Emission Source/Control: 04K06 - Process
Emission Source/Control: 04R09 - Process
Emission Source/Control: 04R11 - Process
Emission Source/Control: 04R12 - Process

Item 53.52 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 412  Source Classification Code: 3-01-060-99
Process Description:
Metolazone Crude - Bulk Pharmaceutical Production
(Chemical Synthesis)

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 04E02 - Process
Emission Source/Control: 04E04 - Process
Emission Source/Control: 04F10 - Process
Emission Source/Control: 04K02 - Process
Emission Source/Control: 04R01 - Process

Item 53.53(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 413 Source Classification Code: 3-01-060-99
Process Description:
Metolazone - Bulk Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER
Emission Source/Control: 04E01 - Process
Emission Source/Control: 04E02 - Process
Emission Source/Control: 04E03 - Process
Emission Source/Control: 04E04 - Process
Emission Source/Control: 04F10 - Process
Emission Source/Control: 04K01 - Process
Emission Source/Control: 04K02 - Process
Emission Source/Control: 04K03 - Process
Emission Source/Control: 04R01 - Process
Emission Source/Control: 04R06 - Process

Item 53.54(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 414 Source Classification Code: 3-01-060-99
Process Description:
SYR110322 Unmilled : Batch Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER
Emission Source/Control: 04E14 - Process
Emission Source/Control: 04E15 - Process
Emission Source/Control: 04E16 - Process
Emission Source/Control: 04E24 - Process
Emission Source/Control: 04F01 - Process
Emission Source/Control: 04K04 - Process
Emission Source/Control: 04K05 - Process
Emission Source/Control: 04K06 - Process
Emission Source/Control: 04R09 - Process
Emission Source/Control: 04R11 - Process
Emission Source/Control: 04R12 - Process

Item 53.55(From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 415 Source Classification Code: 3-01-060-09
Process Description:
    Retigabine : Batch Pharmaceutical Production (Chemical Synthesis)

Emission Source/Control: 04S01 - Control
Control Type: WET SCRUBBER

Emission Source/Control: 04E14 - Process
Emission Source/Control: 04E16 - Process
Emission Source/Control: 04E24 - Process
Emission Source/Control: 04F01 - Process
Emission Source/Control: 04K04 - Process
Emission Source/Control: 04K06 - Process
Emission Source/Control: 04R09 - Process
Emission Source/Control: 04R11 - Process
Emission Source/Control: 04R12 - Process
Item 53.56 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: 1-PROCS
- Process: 416
- Source Classification Code: 3-01-060-99
- Process Description:
  - NRP - 104 East: Batch Pharmaceutical Production (Chemical Synthesis)
- Emission Source/Control: 04S01 - Control
- Control Type: WET SCRUBBER
- Emission Source/Control: 04E14 - Process
- Emission Source/Control: 04E15 - Process
- Emission Source/Control: 04E16 - Process
- Emission Source/Control: 04E24 - Process
- Emission Source/Control: 04F01 - Process
- Emission Source/Control: 04K04 - Process
- Emission Source/Control: 04K05 - Process
- Emission Source/Control: 04K06 - Process
- Emission Source/Control: 04R09 - Process
- Emission Source/Control: 04R11 - Process

Item 53.57 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: 1-PROCS
- Process: 417
- Source Classification Code: 3-01-060-99
- Process Description:
  - NRP - 104 West: Batch Pharmaceutical Production (Chemical Synthesis)
- Emission Source/Control: 04S01 - Control
- Control Type: WET SCRUBBER
- Emission Source/Control: 04E01 - Process
- Emission Source/Control: 04E02 - Process
- Emission Source/Control: 04E03 - Process
- Emission Source/Control: 04E04 - Process
Emission Source/Control: 04F10 - Process
Emission Source/Control: 04K01 - Process
Emission Source/Control: 04K02 - Process
Emission Source/Control: 04K03 - Process
Emission Source/Control: 04R01 - Process
Emission Source/Control: 04R06 - Process

**Item 53.58 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 501 Source Classification Code: 3-01-060-99
Process Description:
Tyloxapol - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 19E15 - Process
Emission Source/Control: 19K10 - Process

**Item 53.59 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 502 Source Classification Code: 3-01-060-99
Process Description:
Hydroxychloroquine Base - Bulk Pharmaceutical Production (Chemical Synthesis).

Emission Source/Control: 19E01 - Process
Emission Source/Control: 19K05 - Process
Emission Source/Control: 19R02 - Process

**Item 53.60 (From Mod 1):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS
Process: 503 Source Classification Code: 3-01-060-99
Process Description:
Dibenzyl Arterenone HCl Crude - bulk pharmaceutical production (chemical synthesis)

Emission Source/Control: 19E14 - Process
Emission Source/Control: 19E17 - Process
Emission Source/Control: 19K02 - Process
Emission Source/Control: 19K06 - Process
Emission Source/Control: 19R02 - Process
Emission Source/Control: 33F85 - Process
Emission Source/Control: 33F89 - Process

Item 53.61 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS  
Process: 505  
Source Classification Code: 3-01-060-99
Process Description:
Adrenalone HCl - bulk pharmaceutical production (chemical synthesis)
Emission Source/Control: 19E17 - Process
Emission Source/Control: 19K06 - Process
Emission Source/Control: 33D05 - Process

Item 53.62 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-PROCS  
Process: 701  
Source Classification Code: 3-01-060-99
Process Description:
Process 701 includes all process related fugitive emissions sources covered by the facility's RACT plan.
Emission Source/Control: LDARC - Process

Item 53.63 (From Mod 0):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2--BOIL  
Process: 901  
Source Classification Code: 1-02-006-02
Process Description:
One 800 mean horsepower model IN5p-800-50-GO-Webb boiler, manufactured by Burnham industrial. The unit is equipped with a low NOx burner. This process involves firing the boiler using natural gas.
Emission Source/Control: B0001 - Combustion
Design Capacity: 33.5 million Btu per hour

Item 53.64 (From Mod 0):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2--BOIL
Process: 902  Source Classification Code: 1-02-006-02
Process Description:
One 800 mean horsepower model IN5p-800-50-GO-Webb boiler, manufactured by Burnham industrial. The unit is equipped with a low NOx burner. This process involves firing the boiler using natural gas.

Emission Source/Control: B0002 - Combustion
Design Capacity: 33.5 million Btu per hour

Item 53.65(From Mod 0):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2--BOIL
Process: 903  Source Classification Code: 1-02-005-03
Process Description:
One 800 mean horsepower Model IN5P-800-GO Webb boiler, manufactured by Burnham Industrial. This unit is equipped with a low NOx burner. This process involves firing the boiler using No. 2 fuel oil during periods of natural gas curtailment.

Emission Source/Control: B0001 - Combustion
Design Capacity: 33.5 million Btu per hour

Item 53.66(From Mod 0):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2--BOIL
Process: 904  Source Classification Code: 1-02-005-03
Process Description:
One 800 mean horsepower Model IN5P-800-GO Webb boiler, manufactured by Burnham Industrial. This unit is equipped with a low NOx burner. This process involves firing the boiler using No. 2 fuel oil during periods of natural gas curtailment.

Emission Source/Control: B0002 - Combustion
Design Capacity: 33.5 million Btu per hour

Item 53.67(From Mod 0):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3--WWTP
Process: 801  Source Classification Code: 3-01-060-99
Process Description:
WWTP - fugitive emissions related to the waste water treatment plant operations.
Emission Source/Control: WW003 - Process