

Facility DEC ID: 3335200371

**PERMIT**  
**Under the Environmental Conservation Law (ECL)**

**IDENTIFICATION INFORMATION**

Permit Type: Air State Facility  
Permit ID: 3-3352-00371/00002  
Mod 0 Effective Date: 06/05/2015 Expiration Date: 06/04/2025  
Mod 1 Effective Date: 10/04/2016 Expiration Date: 06/04/2025  
Mod 2 Effective Date: 06/06/2019 Expiration Date: 06/04/2025  
Mod 3 Effective Date: 08/12/2020 Expiration Date: 06/04/2025

Permit Issued To: ADVANCED COATING TECHNOLOGIES LLC  
60 TURNER RD STE A  
MIDDLETOWN, NY 10941

Contact: WALLI HAELEN  
ADVANCED COATING TECHNOLOGIES  
60 TURNER RD STE A  
MIDDLETOWN, NY 10941  
(845) 695-9420

Facility: ADVANCED COATING TECHNOLOGIES  
225 TOWER DR  
MIDDLETOWN, NY 10941

Description:  
The air permit is for emission sources associated with applying engineered coatings to turbine parts. Emission sources at the facility include plasma and ceramic coaters, a central vacuum, and an evaporator. The facility is subject to limitations on particulate emissions, pursuant to 6 NYCRR Part 212. Cartridge and high efficiency particulate air filters are used to reduce particulate emissions from the coaters and the central vacuum.

Modification #1 of the permit is to add a new emission point for rinsing out a residual slurry from mixing containers.

Modification #2 of the permit is to add two new ceramic coaters, to remove two plasma coaters and two feeder enclosures, to combine two pairs of emission points into three individual emission points, and to designate an evaporator as a fume extractor.

Modification #3 of the permit is to add a new Gas Box Furnace and to combine the (2) EBPVD Coaters #4 and #5 into one single emission point.

Facility DEC ID: 3335200371

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: REBECCA S CRIST  
21 S PUTT CORNERS RD  
NEW PALTZ, NY 12561

Authorized Signature: \_\_\_\_\_ Date: \_\_\_ / \_\_\_ / \_\_\_

Facility DEC ID: 3335200371

### Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.

Facility DEC ID: 3335200371

**PAGE LOCATION OF CONDITIONS**

**PAGE**

**DEC GENERAL CONDITIONS**

**General Provisions**

- 4 1 Facility Inspection by the Department
- 4 2 Relationship of this Permit to Other Department Orders and Determinations
- 4 3 Applications for permit renewals, modifications and transfers
- 5 4 Applications for permit renewals, modifications and transfers
- 5 5 Permit modifications, suspensions or revocations by the Department

**Facility Level**

- 5 6 Submission of application for permit modification or renewal-REGION 3 HEADQUARTERS

Facility DEC ID: 3335200371

**DEC GENERAL CONDITIONS**  
**\*\*\*\* General Provisions \*\*\*\***  
**GENERAL CONDITIONS - Apply to ALL Authorized Permits.**

**Condition 1-1: Facility Inspection by the Department**  
**Applicable State Requirement: ECL 19-0305**

**Item 1-1.1:**  
 The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

**Item 1-1.2:**  
 The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

**Item 1-1.3:**  
 A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

**Condition 1-2: Relationship of this Permit to Other Department Orders and Determinations**  
**Applicable State Requirement: ECL 3-0301 (2) (m)**

**Item 1-2.1:**  
 Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

**Condition 1-3: Applications for permit renewals, modifications and transfers**  
**Applicable State Requirement: 6 NYCRR 621.11**

**Item 1-3.1:**  
 The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

**Item 1-3.2:**  
 The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

**Item 1-3.3**  
 Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Facility DEC ID: 3335200371

**Condition 2-1: Applications for permit renewals, modifications and transfers**  
**Applicable State Requirement: 6 NYCRR 621.11**

**Item 2-1.1:**

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

**Item 2-1.2:**

The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

**Item 2-1.3**

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

**Condition 1-4: Permit modifications, suspensions or revocations by the Department**

**Applicable State Requirement: 6 NYCRR 621.13**

**Item 1-4.1:**

The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

**\*\*\*\* Facility Level \*\*\*\***

**Condition 1-5: Submission of application for permit modification or renewal-REGION 3**

**HEADQUARTERS**

**Applicable State Requirement: 6 NYCRR 621.6 (a)**

**Item 1-5.1:**

Submission of applications for permit modification or renewal are to be submitted to:  
 NYSDEC Regional Permit Administrator  
 Region 3 Headquarters  
 Division of Environmental Permits  
 21 South Putt Corners Road

**Facility DEC ID: 3335200371**

New Paltz, NY 12561-1696  
(845) 256-3054

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

**Permit Under the Environmental Conservation Law (ECL)**

ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT

IDENTIFICATION INFORMATION

Permit Issued To: ADVANCED COATING TECHNOLOGIES LLC  
60 TURNER RD STE A  
MIDDLETOWN, NY 10941

Facility: ADVANCED COATING TECHNOLOGIES  
225 TOWER DR  
MIDDLETOWN, NY 10941

Authorized Activity By Standard Industrial Classification Code:  
3479 - METAL COATING AND ALLIED SERVICES, NEC

Mod 0 Permit Effective Date: 06/05/2015

Permit Expiration Date: 06/04/2025

Mod 1 Permit Effective Date: 10/04/2016

Permit Expiration Date: 06/04/2025

Mod 2 Permit Effective Date: 06/06/2019

Permit Expiration Date: 06/04/2025

Mod 3 Permit Effective Date: 08/12/2020

Permit Expiration Date: 06/04/2025



**PAGE LOCATION OF CONDITIONS**

**PAGE**

**FEDERALLY ENFORCEABLE CONDITIONS**

**Facility Level**

- 6 1 6 NYCRR 200.7: Maintenance of Equipment
- 6 2 6 NYCRR 202-1.1: Required Emissions Tests
- 6 3 6 NYCRR 200.7: Compliance Demonstration
- 7 3-1 6 NYCRR 202-1.1: Required Emissions Tests - Facility Level
- 7 13 6 NYCRR 211.2: Visible Emissions Limited
- 7 3-2 6 NYCRR 211.2: Compliance Demonstration
- 8 1-1 6 NYCRR 212-1.6 (a): Compliance Demonstration
- 8 3-3 6 NYCRR 212-2.4 (b): Compliance Demonstration
- 9 2-1 6 NYCRR 212-2.4 (b): Compliance Demonstration

**Emission Unit Level**

**EU=U-00001,EP=00009**

- 10 2-2 6 NYCRR 212-2.4 (b): Compliance Demonstration

**STATE ONLY ENFORCEABLE CONDITIONS**

**Facility Level**

- 13 8 ECL 19-0301: Contaminant List
- 13 9 6 NYCRR 201-1.4: Malfunctions and start-up/shutdown activities
- 14 10 6 NYCRR Subpart 201-5: Emission Unit Definition
- 15 11 6 NYCRR 201-5.2 (c): Renewal deadlines for state facility permits
- 15 12 6 NYCRR 201-5.3 (c): Compliance Demonstration
- 16 4 6 NYCRR 211.1: Air pollution prohibited

**Emission Unit Level**

- 16 14 6 NYCRR Subpart 201-5: Emission Point Definition By Emission Unit
- 18 15 6 NYCRR Subpart 201-5: Process Definition By Emission Unit

**EU=U-00001,EP=00019**

- 21 1-4 6 NYCRR 212-2.3 (b): Compliance Demonstration

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

**FEDERALLY ENFORCEABLE CONDITIONS**

Mod 3/FINAL

\*\*\*\* Facility Level \*\*\*\*

**NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

**This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability**

**Item A: Sealing - 6 NYCRR 200.5**

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation. Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

**Item B: Acceptable Ambient Air Quality - 6 NYCRR 200.6**

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

**Item C: Maintenance of Equipment - 6 NYCRR 200.7**

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

**Item D: Unpermitted Emission Sources - 6 NYCRR 201-1.2**

If an existing emission source was subject to the permitting requirements of 6 NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

(a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.

(b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

**Item E: Recycling and Salvage - 6 NYCRR 201-1.7**

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

**Item F: Prohibition of Reintroduction of Collected Contaminants to the Air - 6 NYCRR 201-1.8**

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

**Item G: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR 201-3.2 (a)**

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

**Item H: Proof of Eligibility for Sources Defined as Trivial Activities - 6 NYCRR 201-3.3 (a)**

The owner and/or operator of an emission source or unit

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

**Item I: Required Emission Tests - 6 NYCRR 202-1.1**

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6 NYCRR Subpart 202-1.

**Item J: Open Fires Prohibitions - 6 NYCRR 215.2**

Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

**Item K: Permit Exclusion - ECL 19-0305**

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

**Item L: Federally Enforceable Requirements - 40 CFR 70.6 (b)**

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

**FEDERAL APPLICABLE REQUIREMENTS**  
**The following conditions are federally enforceable.**

**Condition 1: Maintenance of Equipment**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 200.7**

**Item 1.1:**

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.

**Condition 2: Required Emissions Tests**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 202-1.1**

**Item 2.1:**

For the purpose of ascertaining compliance or non-compliance with any air pollution control code, rule or regulation, the commissioner may require the person who owns such air contamination source to submit an acceptable report of measured emissions within a stated time.

**Condition 3: Compliance Demonstration**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 200.7**

**Item 3.1:**

The Compliance Demonstration activity will be performed for the facility:  
 The Compliance Demonstration applies to:

Emission Unit: U-00001

Emission Unit: U-00002

Emission Unit: U-00003

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

Regulated Contaminant(s):  
CAS No: 0NY075-00-0 PARTICULATES

**Item 3.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Dust collector filters and HEPA filters must be maintained in good working condition. Filters shall be replaced as necessary, and a record shall be kept of when filters are replaced.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

**Condition 3-1: Required Emissions Tests - Facility Level**  
**Effective between the dates of 08/12/2020 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 202-1.1**

**Item 3-1.1:**

An acceptable report of measured emissions shall be submitted, as required by the commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation.

**Condition 13: Visible Emissions Limited**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 211.2**

**Item 13.1:**

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

**Condition 3-2: Compliance Demonstration**  
**Effective between the dates of 08/12/2020 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 211.2**

**Item 3-2.1:**

The Compliance Demonstration activity will be performed for the Facility.

**Item 3-2.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Except as permitted by a specific part of Title 6 of the NYCRR and for open fires for which a restricted burning

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

permit has been issued, no person shall cause or allow any air contamination source to emit material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Reference Test Method: Reference Method 9

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 6 MINUTE AVERAGE

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

**Condition 1-1: Compliance Demonstration**  
**Effective between the dates of 10/04/2016 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 212-1.6 (a)**

**Item 1-1.1:**

The Compliance Demonstration activity will be performed for the Facility.

**Item 1-1.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No facility owner or operator shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source or emission point, except for the emission of uncombined water. The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation at any time during facility operation.

The opacity limit applies to any emission point, identified in this permit, from which particulate matter is discharged.

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Reference Test Method: EPA Method 9

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 6 MINUTE AVERAGE

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

**Condition 3-3: Compliance Demonstration**  
**Effective between the dates of 08/12/2020 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 212-2.4 (b)**

**Item 3-3.1:**

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):  
CAS No: 0NY075-00-5 PM-10

**Item 3-3.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Emissions from any process emission source for which an application was received by the department after July 1, 1973 are restricted as follows:

No facility owner or operator shall cause or allow emissions of particulate that exceed 0.050 grains per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis, except in instances where determination of permissible emission rate using process weight for a specific source category emitting solid particulate is based upon Table 5 and Table 6 of Subdivisions 212-2.5(a) and (b) of this Part.

Parameter Monitored: PM-10

Upper Permit Limit: 0.050 grains per dscf

Reference Test Method: Method 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

**Condition 2-1: Compliance Demonstration**

**Effective between the dates of 06/06/2019 and 06/04/2025**

**Applicable Federal Requirement:6 NYCRR 212-2.4 (b)**

**Replaces Condition(s) 1-2**

**Item 2-1.1:**

The Compliance Demonstration activity will be performed for the facility:

The Compliance Demonstration applies to:

Emission Unit: U-00001	Emission Point: 00014
Emission Unit: U-00001	Emission Point: 00015
Emission Unit: U-00002	Emission Point: 00003
Emission Unit: U-00002	Emission Point: 00004
Emission Unit: U-00002	Emission Point: 00005
Emission Unit: U-00002	Emission Point: 00006



Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

Emission Unit: U-00002

Emission Point: 00007

Emission Unit: U-00003

Emission Point: 00010

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 2-1.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

No facility owner or operator shall cause or allow emissions of particulates that exceed 0.050 grains per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis. Emission control devices must be utilized on each of the emission points listed in this permit condition, in order to achieve compliance with the emission limit. Emission testing will be conducted if directed by the Department.

Parameter Monitored: PARTICULATES

Upper Permit Limit: 0.050 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 1-HOUR AVERAGE

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

**\*\*\*\* Emission Unit Level \*\*\*\***

**Condition 2-2: Compliance Demonstration**

Effective between the dates of 06/06/2019 and 06/04/2025

**Applicable Federal Requirement: 6 NYCRR 212-2.4 (b)**

**Replaces Condition(s) 1-3**

**Item 2-2.1:**

The Compliance Demonstration activity will be performed for:

Emission Unit: U-00001

Emission Point: 00009

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 2-2.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

No facility owner or operator shall cause or allow emissions of particulates that exceed 0.050 grains per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis. Emission testing will be conducted if directed by the Department.

Parameter Monitored: PARTICULATES

Upper Permit Limit: 0.050 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING  
DESCRIPTION

Averaging Method: 1-HOUR AVERAGE

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

**STATE ONLY ENFORCEABLE CONDITIONS**  
**\*\*\*\* Facility Level \*\*\*\***

**NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

**This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability**

**Item A: Emergency Defense - 6 NYCRR 201-1.5**

An emergency, as defined by subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the Department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated and maintained;

(3) During the period of the emergency the facility owner or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

**Item B: Public Access to Recordkeeping for Facilities With State Facility Permits - 6 NYCRR 201-1.10 (a)**

Where facility owners and/or operators keep records pursuant to compliance with the requirements of 6 NYCRR Subpart 201-5.4, and/or the emission capping requirements of 6 NYCRR Subpart 201-7, the Department will make such records available to the public upon request in accordance with 6 NYCRR Part 616 - Public Access to Records. Facility owners and/or operators must submit the records

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

required to comply with the request within sixty working days of written notification by the Department.

Item C: **General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5**

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**STATE ONLY APPLICABLE REQUIREMENTS**

**The following conditions are state only enforceable.**

**Condition 8: Contaminant List**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable State Requirement:ECL 19-0301**

**Item 8.1:**

Emissions of the following contaminants are subject to contaminant specific requirements in this permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 000064-17-5  
Name: ETHYL ALCOHOL (ETHANOL)

CAS No: 0NY075-00-0  
Name: PARTICULATES

CAS No: 0NY075-00-5  
Name: PM-10

**Condition 9: Malfunctions and start-up/shutdown activities**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

**Applicable State Requirement:6 NYCRR 201-1.4**

**Item 9.1:**

(a) The facility owner or operator shall take all necessary and appropriate actions to prevent the emission of air pollutants that result in contravention of any applicable emission standard during periods of start-up, shutdown, or malfunction.

(b) The facility owner or operator shall compile and maintain records of all equipment malfunctions, maintenance, or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the department when requested to do so, or when so required by a condition of a permit issued for the corresponding air contamination source. Such reports shall state whether any violations occurred and, if so, whether they were unavoidable, include the time, frequency and duration of the maintenance and/or start-up/shutdown activities, and an estimate of the emission rates of any air contaminants released. Such records shall be maintained for a period of at least five years and made available for review to department representatives upon request. Facility owners or operators subject to continuous stack monitoring and quarterly reporting requirements need not submit additional reports for equipment maintenance or start-up/shutdown activities for the facility to the department.

(c) In the event that emissions of air contaminants in excess of any emission standard in this Subchapter occur due to a malfunction, the facility owner or operator shall compile and maintain records of the malfunction and notify the department as soon as possible during normal working hours, but not later than two working days after becoming aware that the malfunction occurred. When requested by the department, the facility owner or operator shall submit a written report to the department describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates.

(d) The department may also require the owner or operator to include, in reports described under Subdivisions (b) and (c) of this Section, an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions.

(e) A violation of any applicable emission standard resulting from start-up, shutdown, or malfunction conditions at a permitted or registered facility may not be subject to an enforcement action by the department and/or penalty if the department determines, in its sole discretion, that such a violation was unavoidable. The actions and recordkeeping and reporting requirements listed above must be adhered to in such circumstances.

**Condition 10: Emission Unit Definition**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable State Requirement:6 NYCRR Subpart 201-5**

**Item 10.1(From Mod 3):**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00001

Emission Unit Description:

Plasma Coating Equipment

Building(s): MAIN

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

**Item 10.2(From Mod 3):**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00002

Emission Unit Description:

EBPVD Coaters apply ceramic coating to parts. Fine ceramic dust is pulled into vacuum pumps which is vented outside. Coaters vent to a dust collector and HEPA filters.

Building(s): MAIN

**Item 10.3(From Mod 3):**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00003

Emission Unit Description:

Central Vacuum

Building(s): MAIN

**Item 10.4(From Mod 3):**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00004

Emission Unit Description:

Evaporator

Building(s): MAIN

**Item 10.5(From Mod 3):**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00005

Emission Unit Description:

Gas Box Furnace which is used to ensure removal of organic materials prior to coating.

Building(s): MAIN

**Condition 11: Renewal deadlines for state facility permits**  
Effective between the dates of 06/05/2015 and 06/04/2025

**Applicable State Requirement:6 NYCRR 201-5.2 (c)**

**Item 11.1:**

The owner or operator of a facility having an issued state facility permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

**Condition 12: Compliance Demonstration**  
Effective between the dates of 06/05/2015 and 06/04/2025

**Applicable State Requirement:6 NYCRR 201-5.3 (c)**

**Item 12.1:**

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

The Compliance Demonstration activity will be performed for the Facility.

**Item 12.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Any reports or submissions required by this permit shall be submitted to the Regional Air Pollution Control Engineer (RAPCE) at the following address:

Division of Air Resources  
NYS Dept. of Environmental Conservation  
Region 3  
21 South Putt Corners Rd.  
New Paltz, NY 12561

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

**Condition 4: Air pollution prohibited**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable State Requirement:6 NYCRR 211.1**

**Item 4.1:**

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

**\*\*\*\* Emission Unit Level \*\*\*\***

**Condition 14: Emission Point Definition By Emission Unit**  
**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable State Requirement:6 NYCRR Subpart 201-5**

**Item 14.1(From Mod 3):**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00001

Emission Point: 00009

Height (ft.): 36

Diameter (in.): 12

NYTMN (km.): 4590.995

NYTME (km.): 551.679

Building: MAIN

Emission Point: 00013

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

Height (ft.): 34 NYTMN (km.): 4590.995	Length (in.): 12 NYTME (km.): 551.679	Width (in.): 18 Building: MAIN
Emission Point: 00014		
Height (ft.): 19 NYTMN (km.): 4590.995	Length (in.): 26 NYTME (km.): 551.679	Width (in.): 32 Building: MAIN
Emission Point: 00015		
Height (ft.): 19 NYTMN (km.): 4590.995	Length (in.): 26 NYTME (km.): 551.679	Width (in.): 32 Building: MAIN
Emission Point: 00018		
Height (ft.): 22 NYTMN (km.): 4590.995	Diameter (in.): 5 NYTME (km.): 551.679	Building: MAIN
Emission Point: 00019		
Height (ft.): 12 NYTMN (km.): 4590.995	Diameter (in.): 4 NYTME (km.): 551.679	Building: MAIN

**Item 14.2(From Mod 3):**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00002		
Emission Point: 00003		
Height (ft.): 38 NYTMN (km.): 4590.995	Diameter (in.): 10 NYTME (km.): 551.679	Building: MAIN
Emission Point: 00004		
Height (ft.): 38 NYTMN (km.): 4590.995	Diameter (in.): 6 NYTME (km.): 551.679	Building: MAIN
Emission Point: 00007		
Height (ft.): 38 NYTMN (km.): 4590.995	Diameter (in.): 12 NYTME (km.): 551.679	Building: MAIN

**Item 14.3(From Mod 3):**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00003		
Emission Point: 00010		
Height (ft.): 24 NYTMN (km.): 4590.995	Diameter (in.): 8 NYTME (km.): 551.679	Building: MAIN

**Item 14.4(From Mod 3):**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00004		
Emission Point: 00011		
Height (ft.): 22 NYTMN (km.): 4590.995	Diameter (in.): 4 NYTME (km.): 551.679	Building: MAIN



Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

**Item 14.5(From Mod 3):**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00005

Emission Point: 00020

Height (ft.): 37 Diameter (in.): 36  
 NYTMN (km.): 4590.995 NYTME (km.): 551.679 Building: MAIN

**Item 14.6(From Mod 2):**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00002

Emission Point: 00005

Height (ft.): 38 Diameter (in.): 6  
 NYTMN (km.): 4590.995 NYTME (km.): 551.679 Building: MAIN

Emission Point: 00006

Height (ft.): 38 Diameter (in.): 12  
 NYTMN (km.): 4590.995 NYTME (km.): 551.679 Building: MAIN

**Condition 15: Process Definition By Emission Unit**

**Effective between the dates of 06/05/2015 and 06/04/2025**

**Applicable State Requirement:6 NYCRR Subpart 201-5**

**Item 15.1(From Mod 3):**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00001

Process: 002

Source Classification Code: 3-09-045-00

Process Description:

Suspension Plasma Spray (SPS) coaters are used to apply ceramic coatings to turbine parts. Emission sources associated with the SPS coaters include feeder lines, a fume extractor, and a room used for mixing the coatings in tanks and washing a residual slurry from containers. Particulate emissions from the coaters vent to a dust collector and then to a HEPA filter which exhausts to the atmosphere. Emissions from the feeder lines consist of particulates and ethanol. There are also ethanol emissions from the fume extractor and the mixing and washing operations.

Emission Source/Control: 01402 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 01403 - Control

Control Type: HIGH EFFICIENCY PARTICULATE AIR FILTER

Emission Source/Control: 01502 - Control

Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

Control Type: FABRIC FILTER

Emission Source/Control: 01503 - Control  
Control Type: HIGH EFFICIENCY PARTICULATE AIR FILTER

Emission Source/Control: 00901 - Process

Emission Source/Control: 00902 - Process

Emission Source/Control: 01301 - Process

Emission Source/Control: 01401 - Process

Emission Source/Control: 01501 - Process

Emission Source/Control: 01801 - Process

Emission Source/Control: 01901 - Process

**Item 15.2(From Mod 3):**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00002

Process: 003

Source Classification Code: 3-09-045-00

Process Description:

Five EBPVD coaters are used to apply ceramic coatings to turbine parts. Trace fine ceramic dust is exhausted through the vacuum pump for each coater. Dust collectors and HEPA filters are used to reduce emissions from each coater.

Emission Source/Control: 00302 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00303 - Control  
Control Type: HIGH EFFICIENCY PARTICULATE AIR FILTER

Emission Source/Control: 00304 - Control  
Control Type: HIGH EFFICIENCY PARTICULATE AIR FILTER

Emission Source/Control: 00402 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00403 - Control  
Control Type: HIGH EFFICIENCY PARTICULATE AIR FILTER

Emission Source/Control: 00404 - Control  
Control Type: HIGH EFFICIENCY PARTICULATE AIR FILTER

Emission Source/Control: 00702 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00703 - Control



Permit ID: 3-3352-00371/00002

Facility DEC ID: 3335200371

Process Description:

Gas Box Furnace Operation - Used to clean organic material/residue from parts, operates 8760 hours/year

Emission Source/Control: 00020 - Process

**Condition 1-4: Compliance Demonstration**  
Effective between the dates of 10/04/2016 and 06/04/2025

**Applicable State Requirement:6 NYCRR 212-2.3 (b)**

**Item 1-4.1:**

The Compliance Demonstration activity will be performed for:

Emission Unit: U-00001

Emission Point: 00019

Regulated Contaminant(s):

CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)

**Item 1-4.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

A process emission source emitting an air contaminant, having an emission rate potential of less than 10 pounds per hour and an Environmental Rating of B or C, must meet the annual and short-term guideline concentrations for that contaminant at the property line of the facility.

Monitoring Frequency: SINGLE OCCURRENCE

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

**Permit ID: 3-3352-00371/00002**

**Facility DEC ID: 3335200371**