



**New York State Department of Environmental Conservation
Permit Review Report**

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

Facility Identification Data

Name: NOVELIS CORPORATION

Address: 448 CO RTE 1A

OSWEGO, NY 13126-0028

Owner/Firm

Name: NOVELIS CORPORATION

Address: 448 CO RTE 1A

OSWEGO, NY 13126, USA

Owner Classification: Corporation/Partnership

Permit Contacts

Division of Environmental Permits:

Name: ELIZABETH A TRACY

Address: 615 ERIE BLVD WEST

SYRACUSE, NY 13204-2400

Phone:3154267438

Division of Air Resources:

Name: THOMAS A ELTER

Address: 615 ERIE BLVD WEST

SYRACUSE, NY 13204

Air Permitting Contact:

Name: DAVID NEUNER

Address: NOVELIS CORPORATION

448 CO RTE 1A PO BOX 28

OSWEGO, NY 13126-0028

Phone:

Permit Description

Introduction

The Title V operating air permit is intended to be a document containing only enforceable terms and conditions as well as any additional information, such as the identification of emission units, emission points, emission sources and processes, that makes the terms meaningful. 40 CFR Part 70.7(a)(5) requires that each Title V permit have an accompanying "...statement that sets forth the legal and factual basis for the draft permit conditions". The purpose for this permit review report is to satisfy the above requirement by providing pertinent details regarding the permit/application data and permit conditions in a more easily understandable format. This report will also include background narrative and explanations of regulatory decisions made by the reviewer. It should be emphasized that this permit review report, while based on information contained in the permit, is a separate document and is not itself an enforceable term and condition of the permit.

Summary Description of Proposed Project

Application for renewal of Air Title V Facility; incorporation of State Facility Permits into the Title V permit.

Attainment Status

NOVELIS CORPORATION is located in the town of SCRIBA in the county of OSWEGO.

The attainment status for this location is provided below. (Areas classified as attainment are those that



**New York State Department of Environmental Conservation
Permit Review Report**

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

meet all ambient air quality standards for a designated criteria air pollutant.)

Criteria Pollutant	Attainment Status
Particulate Matter (PM)	ATTAINMENT
Particulate Matter < 10µ in diameter (PM10)	ATTAINMENT
Sulfur Dioxide (SO2)	ATTAINMENT
Ozone*	TRANSPORT REGION (NON-ATTAINMENT)
Oxides of Nitrogen (NOx)**	ATTAINMENT
Carbon Monoxide (CO)	ATTAINMENT

* Ozone is regulated in terms of the emissions of volatile organic compounds (VOC) and/or oxides of nitrogen (NOx) which are ozone precursors.

** NOx has a separate ambient air quality standard in addition to being an ozone precursor.

Facility Description:

This facility is an integrated aluminum sheet manufacturing facility with an annual production capacity of approximately 1.7 billion pounds. The facility has both pre and post consumer aluminum scrap recycling facilities comprised of scrap shredding, processing and delacquering operations, scrap melting and direct-chill ingot casting. These facilities convert scrap aluminum into aluminum sheet ingots weighing an average of 30,000 lb. Each. Several of the aluminum scrap melting furnaces have dual-fuel capability and burn both fuel oil and natural gas. The plant also includes ingot preparation facilities which machine the top and bottom surfaces of the aluminum ingots in preparation for hot rolling. Twenty-two natural gas-fired homogenizing furnaces and one natural gas-fired pusher furnace are used to preheat the machined ingots in preparation for hot rolling. The facility's hot rolling operation consists of one, single-stand reversing mill and one, four-stand finishing mill. The reversing mill reduces the thickness of the aluminum ingots from up to 30" thick to approx. 1" thick by passing the ingot back and forth through a set of large steel rollers which comprise the reversing mill. An oil-in-water emulsion is sprayed on the steel rolls to provide cooling and lubrication for the rolling process. The four-stand finishing mill reduces the thickness of the aluminum slab from the reversing mill to a sheet having a thickness of approx. 1/10 inch. The edges of the sheet are also trimmed in this finishing mill and the sheet is rolled onto a coil. Two shears are positioned between the two rolling mills to crop the ends of the aluminum slab at various stages in the rolling process. An oil-in-water emulsion is also sprayed on the steel rolls in the finishing mill to provide cooling and lubrication for the rolling process. Some of the hot rolled aluminum coils produced in the hot rolling operation are shipped to other facilities while the remainder are processed in the facilities' cold rolling mill. The facility has two, single-stand cold rolling mills which use steel rolls, similar to the hot rolling mill, to reduce the thickness of aluminum sheet in coil form. A coil of aluminum is fed through the cold rolling mill where its thickness is reduced by approx. 50%. The sheet is wound back into a coil after exiting the mill's rolls. A technical white oil formulation is sprayed onto the steel rolls to provide cooling and lubrication for the cold rolling process. Coils are rolled repeatedly through the cold mills to achieve the desired sheet thickness. Following cold rolling, coils may be placed in annealing furnaces for heat treatment or moved directly to finishing lines for final processing. At the finishing lines the aluminum coils are uncoiled (in some cases a lubricant is then applied to the sheet), the sheet is then cut to the appropriate width and length and coiled at the end of the finishing line. The finished coils are transferred to a packaging line where they are packaged for shipment to the customer. Aluminum sheet produced by the facility's cold rolling mills include beverage container sheet as well as sheet for building products, transportation applications and other.

Permit Structure and Description of Operations



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

The Title V permit for NOVELIS CORPORATION

is structured in terms of the following hierarchy: facility, emission unit, emission point, emission source and process. A facility is defined as all emission sources located at one or more adjacent or contiguous properties owned or operated by the same person or persons under common control. The facility is subdivided into one or more emission units (EU). Emission units are defined as any part or activity of a stationary facility that emits or has the potential to emit any federal or state regulated air pollutant. An emission unit is represented as a grouping of processes (defined as any activity involving one or more emission sources (ES) that emits or has the potential to emit any federal or state regulated air pollutant). An emission source is defined as any apparatus, contrivance or machine capable of causing emissions of any air contaminant to the outdoor atmosphere, including any appurtenant exhaust system or air cleaning device. [NOTE: Indirect sources of air contamination as defined in 6 NYCRR Part 203 (i.e. parking lots) are excluded from this definition]. The applicant is required to identify the principal piece of equipment (i.e., emission source) that directly results in or controls the emission of federal or state regulated air pollutants from an activity (i.e., process). Emission sources are categorized by the following types:

- combustion - devices which burn fuel to generate heat, steam or power
- incinerator - devices which burn waste material for disposal
- control - emission control devices
- process - any device or contrivance which may emit air contaminants that is not included in the above categories.

NOVELIS CORPORATION is defined by the following emission unit(s):

Emission unit 000DC7 - The 0-00DC7 emission unit consists of two (2) melting/holding furnaces and two (2) in-line fluxers for the processing of aluminum scrap and molten aluminum.

Emission unit 000DC7 is associated with the following emission points (EP):

EP720, EP760

Process: P01 is located at Building REMELT -

Process: P02 is located at Building REMELT -

Process: P03 is located at Building REMELT -

Emission unit 000RC1 - This is an aluminum scrap melting process consisting of two, sidewall melting furnaces fueled by oil and/or natural gas, one natural gas fired melting furnace, one aluminum sow drying oven; and scrap handling, shipping/receiving, and molten metal handling equipment. Various maintenance, testing and office facilities are also included in this emission unit. The aluminum scrap melted in the two sidewall furnaces may contain small quantities of oil or lacquer coatings. Emissions from the furnace sidewall melting systems are collected by a ventilation system consisting of hoods, enclosures, ductwork, fan and baghouse. An aluminum scrap drying oven is also included in this unit. This emission unit includes emission points NR1F0, NR1F1, NR1G0, NR1G1, 00R21, 000E2 and OSOW2 as well as the following emission points and associated sources which were physically removed in 1996: 00151, 00152, 0SDC1, 0SDC2, 0SDC3. Sources OSOW2 and 000E2 are exempt from RACT requirements pursuant to 6 NYCRR 212.10(c)(1) due to their ERP of <3.0 lb/hr. Sources 0RC1F and 0RC1G associated with emission points NR1F0 and NR1G0 are equipped with bloom 1150-150 ultra 3 low NOx lumiflame regenerative burners in fulfillment of RACT requirements. Emission tests of these burners as installed by the manufacturer confirmed NOx emissions of 0.045 lb/mmBTU for natural gas and 0.052 lb/mmBTU for oil.

Emission unit 000RC1 is associated with the following emission points (EP):

000E2, 00R21, OSOW2, NR1F0, NR1F1, NR1G0, NR1G1

Process: 0BH is located at Building RECYCLE 1 -



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

Process: MHF is located at Building RECYCLE 1 -
Process: MHG is located at Building RECYCLE 1 -
Process: RC1 is located at GROUND, Building RECYCLE 1 -

Emission unit 0GWATR - THIS UNIT CONSISTS OF A 400 CFM AIR STRIPPER ASSOCIATED WITH A GROUNDWATER REMEDIATION SYSTEM. EMISSION POINT GW001 IS THE ONLY EMISSION POINT IN THIS UNIT.

Emission unit 0GWATR is associated with the following emission points (EP):
GW001

Process: GWR is located at Building INGOT PREP -

Emission unit 0SCALP -

Emission unit 0SCALP is associated with the following emission points (EP):
CHIP1, SILO1, SILO2

Process: SC1 is located at Building REMELT -
Process: SC2 is located at Building RECYCLE 2 -

Emission unit 3ANEAL -

Emission unit 3ANEAL is associated with the following emission points (EP):
0ANL3

Process: 0F3 is located at Building COLD MILL -

Emission unit COLD72 -

Emission unit COLD72 is associated with the following emission points (EP):
0000A, 00QDA, 00QDD, 0ANL1

Process: C72 is located at GROUND, Building COLD MILL -

Emission unit COLD88 -

Emission unit COLD88 is associated with the following emission points (EP):
00QDB, 0ANL2, 0CM88

Process: C88 is located at GROUND, Building COLD MILL -

Emission unit DROSS1 -

Emission unit DROSS1 is associated with the following emission points (EP):
0DCR3

Process: DRS is located at GROUND, Building DROSS -

Emission unit HOTMIL -

Emission unit HOTMIL is associated with the following emission points (EP):
00HMS, HM105, HM106, HM121, HM122, HM123

Process: HOT is located at GROUND, Building HOT MILL -

Emission unit INPREP -



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

Emission unit INPREP is associated with the following emission points (EP):
P0102, P0304, P0506, P0708, P0910, P1112, P1314, P1516, P1718, P1920, P2122, PUSH1
Process: INP is located at GROUND, Building INGOT PREP -

Emission unit RC2CLD -

Emission unit RC2CLD is associated with the following emission points (EP):
RCC01
Process: R2C is located at GROUND, Building RECYCLE 2 -

Emission unit RC2HOT -

Emission unit RC2HOT is associated with the following emission points (EP):
RCB01, RCBP1, RCBP2, RCBP3, RCH01
Process: R2H is located at GROUND, Building RECYCLE 2 -

Emission unit REMELT -

Emission unit REMELT is associated with the following emission points (EP):
00FH3, 00FH4, 00FH5, 00FM3, 00FM4, 00FM5, 00FM6
Process: RMT is located at GROUND, Building REMELT -

Emission unit TUMBL1 -

Process: DHT is located at Building DROSS -

Emission unit ORMSOW - This furnace is designed to melt clean charge. A conveyor will be used to load aluminum, and a trough will be used to transfer molten aluminum to a crucible or directly to a process. There will be productivity gains in Remelt.

The emissions associated with SOW1 are 18.5 tpy of NO_x; the emissions increase related to the remelt was 13.2 tons per year. The total increase in emissions was, at the time, was projected to be 13.2 tpy less than de minimis. The SOWMS melter is a Group 2 furnace, with a projected NO_x emission rate of 4.2 lb/hr. This project occurred in 2007.

Emission unit ORMSOW is associated with the following emission points (EP):
SOWM1

Process: SO1 is located at Building REMELT - A clean charge (Group 2) aluminum melting furnace with ultra-low NO_x burners.

Emission unit FINISH - This emission unit consists of a new tension leveler, with an associated cleaning station, a slitter for performing various shear cuts (e.g., length, width) to coiled aluminum sheets, and an automated packaging line that will package the coils. The tension leveler consists of unwind and rewind segments, slitting equipment, and a cleaning station (TL3CS). The cleaning station consists of the application of a solvent



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

within an enclosure controlled by a demister (TL3ME). Solvent applied to the aluminum sheet is drawn through an impinger, aluminum mesh filters, and Vee bag filters before being exhausted inside the building. Scrap from the tension leveler is controlled via a quickdraft (TL3QD) system and collected in scrap boxes inside the Cold Mill building.

Emission unit FINISH is associated with the following emission points (EP):
00QD4

Process: TL3 is located at Building COLD MILL - The tension leveler consists on an unwind section, a cleaning section, and a rewind section. Scrap is conveyed via a quickdraft system (TL3QD) and collected in scrap boxes. The air exhausts out 00QD4.

Emission unit NPUSHR - New Pusher furnace (PUSH2) for preheating ingots prior to rolling.

Process: PF2 is located at Building INGOT PREP - The pusher furnace PUSH2 is used to preheat aluminum ingots prior to rolling.

Emission unit 0000CL - This Emission Unit consists of three aluminum finishing lines designed to meet product specifications. The operations involved in each line include: annealing, surface preparation, and other mechanical processes.

Emission unit 0000CL is associated with the following emission points (EP):
01FCE, 01SCR, 01TRM, 02FCE, 02SCR, 02TRM, 03FCE, 03SCR, 03TRM

Process: CL1 is located at Building CL -

Process: CL2 is located at Building CL -

Process: CL3 is located at Building CL -

Process: SDR is located at Building CL - The scrap dryers remove moisture from automotive scrap prior to processing in Recycle 1 furnaces F and G. The scrap ranges from 1" by 1" to 4" by 18." The scrap can be fed directly to the furnace or stored.

Title V/Major Source Status

NOVELIS CORPORATION is subject to Title V requirements. This determination is based on the following information:

The facility is major for NOx and HAPs.

Program Applicability

The following chart summarizes the applicability of NOVELIS CORPORATION with regards to the principal air pollution regulatory programs:

Regulatory Program	Applicability



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

PSD	NO
NSR (non-attainment)	NO
NESHAP (40 CFR Part 61)	NO
NESHAP (MACT - 40 CFR Part 63)	YES
NSPS	NO
TITLE IV	NO
TITLE V	YES
TITLE VI	NO
RACT	YES
SIP	YES

NOTES:

PSD Prevention of Significant Deterioration (40 CFR 52, 6 NYCRR 231-7, 231-8) - requirements which pertain to major stationary sources located in areas which are in attainment of National Ambient Air Quality Standards (NAAQS) for specified pollutants.

NSR New Source Review (6 NYCRR 231-5, 231-6) - requirements which pertain to major stationary sources located in areas which are in non-attainment of National Ambient Air Quality Standards (NAAQS) for specified pollutants.

NESHAP National Emission Standards for Hazardous Air Pollutants (40 CFR 61, 6 NYCRR 200.10) - contaminant and source specific emission standards established prior to the Clean Air Act Amendments of 1990 (CAAA) which were developed for 9 air contaminants (inorganic arsenic, radon, benzene, vinyl chloride, asbestos, mercury, beryllium, radionuclides, and volatile HAP's).

MACT Maximum Achievable Control Technology (40 CFR 63, 6 NYCRR 200.10) - contaminant and source specific emission standards established by the 1990 CAAA. Under Section 112 of the CAAA, the US EPA is required to develop and promulgate emissions standards for new and existing sources. The standards are to be based on the best demonstrated control technology and practices in the regulated industry, otherwise known as MACT. The corresponding regulations apply to specific source types and contaminants.

NSPS New Source Performance Standards (40 CFR 60, 6 NYCRR 200.10) - standards of performance for specific stationary source categories developed by the US EPA under Section 111 of the CAAA. The standards apply only to those stationary sources which have been constructed or modified after the regulations have been proposed by publication in the Federal Register and only to the specific contaminant(s) listed in the regulation.

Title IV Acid Rain Control Program (40 CFR 72 thru 78, 6 NYCRR 201-6) - regulations which mandate the implementation of the acid rain control program for large stationary combustion facilities.

Title VI Stratospheric Ozone Protection (40 CFR 82, Subpart A thru G, 6 NYCRR 200.10) - federal requirements that apply to sources which use a minimum quantity of CFC's (chlorofluorocarbons), HCFC's (hydrofluorocarbons) or other ozone depleting substances or regulated substitute substances in equipment such as air conditioners, refrigeration equipment or motor vehicle air conditioners or appliances.

RACT Reasonably Available Control Technology (6 NYCRR Parts 212.10, 226, 227-2, 228, 229,



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

230, 232, 233, 234, 235, 236) - the lowest emission limit that a specific source is capable of meeting by application of control technology that is reasonably available, considering technological and economic feasibility. RACT is a control strategy used to limit emissions of VOC's and NOx for the purpose of attaining the air quality standard for ozone. The term as it is used in the above table refers to those state air pollution control regulations which specifically regulate VOC and NOx emissions.

SIP State Implementation Plan (40 CFR 52, Subpart HH, 6 NYCRR 200.10) - as per the CAAA, all states are empowered and required to devise the specific combination of controls that, when implemented, will bring about attainment of ambient air quality standards established by the federal government and the individual state. This specific combination of measures is referred to as the SIP. The term here refers to those state regulations that are approved to be included in the SIP and thus are considered federally enforceable.

Compliance Status

Facility is in compliance with all requirements.

SIC Codes

SIC or Standard Industrial Classification code is an industrial code developed by the federal Office of Management and Budget for use, among other things, in the classification of establishments by the type of activity in which they are engaged. Each operating establishment is assigned an industry code on the basis of its primary activity, which is determined by its principal product or group of products produced or distributed, or services rendered. Larger facilities typically have more than one SIC code.

SIC Code

Description

3341
3353

SECONDARY NONFERROUS METALS
ALUMINUM SHEET PLATE & FOIL

SCC Codes

SCC or Source Classification Code is a code developed and used" by the USEPA to categorize processes which result in air emissions for the purpose of assessing emission factor information.Each SCC represents a unique process or function within a source category logically associated with a point of air pollution emissions. Any operation that causes air pollution can be represented by one or more SCC's.

SCC Code

Description

3-04-001-03

3-04-001-04

3-04-001-12

3-04-001-14

3-04-001-16

3-04-001-31

SECONDARY METAL PRODUCTION
SECONDARY METAL PRODUCTION - ALUMINUM
Smelting Furnace/Reverberatory
SECONDARY METAL PRODUCTION
SECONDARY METAL PRODUCTION - ALUMINUM
Fluxing: Chlorination
SECONDARY METAL PRODUCTION
SECONDARY METAL PRODUCTION - ALUMINUM
Annealing Furnace
SECONDARY METAL PRODUCTION
SECONDARY METAL PRODUCTION - ALUMINUM
Pouring/Casting
SECONDARY METAL PRODUCTION
SECONDARY METAL PRODUCTION - ALUMINUM
SECONDARY METAL PRODUCTION: SECONDARY
ALUMINUM PROD:DRY MILLING DROSS
SECONDARY METAL PRODUCTION
SECONDARY METAL PRODUCTION - ALUMINUM



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

3-04-001-50	SECONDARY METAL PROD:SECONDARY ALUMINUM PROD:RAW MATERIAL CHARGING SECONDARY METAL PRODUCTION SECONDARY METAL PRODUCTION - ALUMINUM Rolling/Drawing/Extruding
3-04-001-60	SECONDARY METAL PRODUCTION SECONDARY METAL PRODUCTION - ALUMINUM MATERIAL HANDLING
3-04-001-99	SECONDARY METAL PRODUCTION SECONDARY METAL PRODUCTION - ALUMINUM Other Not Classified
4-01-003-98	ORGANIC SOLVENT EVAPORATION COLD SOLVENT CLEANING/STRIPPING Other Not Classified
5-04-104-20	SITE REMEDIATION SITE REMEDIATION - AIR STRIPPING OF GROUND WATER AIR STRIPPING TOWER

Facility Emissions Summary

In the following table, the CAS No. or Chemical Abstract Service code is an identifier assigned to every chemical compound. [NOTE: Certain CAS No.'s contain a 'NY' designation within them. These are not true CAS No.'s but rather an identification which has been developed by the department to identify groups of contaminants which ordinary CAS No.'s do not do. As an example, volatile organic compounds or VOC's are identified collectively by the NY CAS No. 0NY998-00-0.] The PTE refers to the Potential to Emit. This is defined as the maximum capacity of a facility or air contaminant source to emit any air contaminant under its physical and operational design. Any physical or operational limitation on the capacity of the facility or air contamination source to emit any air contaminant, including air pollution control equipment and/or restrictions on the hours of operation, or on the type or amount or material combusted, stored, or processed, shall be treated as part of the design only if the limitation is contained in federally enforceable permit conditions. The PTE for each contaminant that is displayed represents the facility-wide PTE in tons per year (tpy) or pounds per year (lbs/yr). In some instances the PTE represents a federally enforceable emissions cap or limitation for that contaminant. The term 'HAP' refers to any of the hazardous air pollutants listed in section 112(b) of the Clean Air Act Amendments of 1990. Total emissions of all hazardous air pollutants are listed under the special NY CAS No. 0NY100-00-0. In addition, each individual hazardous air pollutant is also listed under its own specific CAS No. and is identified in the list below by the (HAP) designation.

Cas No.	Contaminant	PTE lbs/yr	PTE tons/yr	Actual lbs/yr	Actual tons/yr
051207-31-9	2,3,7,8- TETRACHLORODI BENZOFURAN				
001746-01-6	2,3,7,8- TETRACHLORODI BENZO-P- DIOXIN				
0NY504-00-0	40 CFR 63 - TOTAL HYDROCARBONS (THC)				
007440-38-2	ARSENIC			0.21	
007440-43-9	CADMIUM			0.2	
000630-08-0	CARBON MONOXIDE			131542	
007782-50-5	CHLORINE			6365	
007440-47-3	CHROMIUM			2.7	
000071-55-6	ETHANE,			0	



**New York State Department of Environmental Conservation
Permit Review Report**

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

000075-34-3	1,1,1- TRICHLORO ETHANE, 1,1- DICHLORO-		23
000075-00-3	ETHANE, CHLORO		0
000075-35-4	ETHENE,1,1- DICHLORO		0
068188-85-2	FLUORIDES	5800	
007647-01-0	HYDROGEN CHLORIDE		68812
007664-39-3	HYDROGEN FLUORIDE		709
007439-92-1	LEAD		8.4
007439-96-5	MANGANESE		3.1
007439-97-6	MERCURY		0.1
007440-02-0	NICKEL METAL AND INSOLUBLE COMPOUNDS		0.1
0NY090-00-0	OIL MIST		35799
0NY210-00-0	OXIDES OF NITROGEN	650000	468636
0NY075-00-0	PARTICULATES		162730
0NY075-02-5	PM 2.5		
0NY075-00-5	PM-10		
007446-09-5	SULFUR DIOXIDE	828000	48190
007664-93-9	SULFURIC ACID		
0NY100-00-0	TOTAL HAP		75892.41
0NY998-00-0	VOC		157137

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined by subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the Department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

- (1) An emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;
- (2) The equipment at the permitted facility causing the emergency was at the time being properly operated and maintained;
- (3) During the period of the emergency the facility owner or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and
- (4) The facility owner or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

Item B: Public Access to Recordkeeping for Title V Facilities - 6 NYCRR 201-1.10(b)

The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6 NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

Item C: Timely Application for the Renewal of Title V Permits -6 NYCRR Part 201-6.2(a)(4)

Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Item D: Certification by a Responsible Official - 6 NYCRR Part 201-6.2(d)(12)

Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Item E: Requirement to Comply With All Conditions - 6 NYCRR Part 201-6.4(a)(2)

The permittee must comply with all conditions of the Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

Item F: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements - 6 NYCRR Part 201-6.4(a)(3)

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

Item G: Cessation or Reduction of Permitted Activity Not a Defense - 6 NYCRR 201-6.4(a)(5)

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in order to maintain compliance with the conditions of this permit.

Item H: Property Rights - 6 NYCRR 201-6.4(a)(6)

This permit does not convey any property rights of any sort or any exclusive privilege.



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

Item I: Severability - 6 NYCRR Part 201-6.4(a)(9)

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

Item J: Permit Shield - 6 NYCRR Part 201-6.4(g)

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;
- iii. The applicable requirements of Title IV of the Act;
- iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Item K: Reopening for Cause - 6 NYCRR Part 201-6.4(i)

This Title V permit shall be reopened and revised under any of the following circumstances:

- i. If additional applicable requirements under the Act become applicable where this permit's remaining term is three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the Department pursuant to the provisions of Part 201-6.7 and Part 621.
- ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.
- iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

Item L: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item M: Federally Enforceable Requirements - 40 CFR 70.6(b)

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

Item A: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by

New York State Department of Environmental Conservation
Permit Review Report



Permit ID: 7-3556-00001/00097
 Renewal Number: 1
 12/22/2016

this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Regulatory Analysis

Location Facility/EU/EP/Process/ES	Regulation	Condition	Short Description
FACILITY	ECL 19-0301	106	Powers and Duties of the Department with respect to air pollution control
FACILITY	40CFR 63-DDDDD	57	Boilers and Process Heaters Major Source NESHAP rule
0-000CL/-/SDR	40CFR 63-RRR	99	Secondary Aluminum Production NESHAP
FACILITY	40CFR 63-RRR.1505(a)	58, 59, 60	Emission Standards for Affected Sources and Emission Units
FACILITY	40CFR 63-RRR.1505(b)	61	Aluminum Scrap Shredder Emission Standards
FACILITY	40CFR 63-RRR.1505(e)	62	Scrap dryer/delacquering kiln/decoating kiln: alternative limits
FACILITY	40CFR 63-RRR.1505(i)	63, 64, 65	Group 1 Furnace Emission Standards
FACILITY	40CFR 63-RRR.1505(k)	66, 67, 68	Secondary Aluminum Processing Unit Emission Standard
FACILITY	40CFR 63-RRR.1506(b)	69	Operating requirements - Labeling
FACILITY	40CFR 63-RRR.1506(c)	70	Capture /Collection System Operating Requirements
FACILITY	40CFR 63-RRR.1506(d)	71	Operating requirements - Feed/charge weight
FACILITY	40CFR 63-RRR.1506(e)	72	Aluminum Scrap Shredder - Operating Requirements
FACILITY	40CFR 63-RRR.1506(g)	73	Scrap dryer/delacquering kiln/decoating kiln - Operating requirements
FACILITY	40CFR 63-RRR.1506(m)	74	Operating Req'ts - Group 1 Furnace w/ Add-on Air Pollution Control Device
FACILITY	40CFR 63-RRR.1506(n)	75	Operating requirements for Group 1 Furnaces w/out add-on air pollution control devices
FACILITY	40CFR 63-RRR.1506(p)	76	Operating requirements - Corrective Action
FACILITY	40CFR 63-RRR.1510(b)	77	Monitoring and



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

FACILITY	40CFR 63-RRR.1510(f)	78	Compliance Requirements - OM&M Plan
FACILITY	40CFR 63-RRR.1510(g)	79	Monitoring requirements - Fabric filters and lime injected fabric filters
FACILITY	40CFR 63-RRR.1510(h)	80	Monitoring requirements - Afterburner
FACILITY	40CFR 63-RRR.1510(i)	81	Monitoring requirements - Fabric filter inlet temperature
FACILITY	40CFR 63-RRR.1510(j)	82	Monitoring requirements - Lime injection
FACILITY	40CFR 63-RRR.1510(n)	83	Requirements - Total reactive flux injection rate
FACILITY	40CFR 63-RRR.1510(o)	84	Monitoring requirements - Sidewell group 1 furnace with add-on air pollution control devices.
FACILITY	40CFR 63-RRR.1510(q)	85	Site-specific monitoring plan requirements for Group 1 furnaces w/out add-on control devices.
FACILITY	40CFR 63-RRR.1510(t)	86	Monitoring of scrap contamination level by calculation method for Group 1 furnaces w/o add-on control devices.
FACILITY	40CFR 63-RRR.1511	87	Secondary Aluminum Processing Unit Emission Limits
FACILITY	40CFR 63-RRR.1512	88	Performance test/compliance general requirements.
FACILITY	40CFR 63-RRR.1513	89	Performance test/compliance demonstration requirements and procedures.
FACILITY	40CFR 63-RRR.1514	90	Equations for determining compliance
FACILITY	40CFR 63-RRR.1515(b)	91	Change of furnace classification
FACILITY	40CFR 63-RRR.1516	92	Notifications - Notification of Compliance Status Report
FACILITY	40CFR 63-RRR.1517	93	Secondary Aluminum MACT Reports
FACILITY	40CFR 63-RRR.1518	94	Secondary Aluminum MACT Records
			Applicability of



**New York State Department of Environmental Conservation
Permit Review Report**

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

FACILITY	40CFR 68	19	general provisions. Chemical accident prevention provisions
FACILITY	40CFR 82-F	20	Protection of Stratospheric Ozone - recycling and emissions reduction
FACILITY	6NYCRR 200.6	1	Acceptable ambient air quality.
FACILITY	6NYCRR 200.7	10, 21	Maintenance of equipment.
FACILITY	6NYCRR 201-1.4	107	Unavoidable noncompliance and violations
FACILITY	6NYCRR 201-1.7	11	Recycling and Salvage
FACILITY	6NYCRR 201-1.8	12	Prohibition of reintroduction of collected contaminants to the air
FACILITY	6NYCRR 201-3.2(a)	13	Exempt Activities - Proof of eligibility
FACILITY	6NYCRR 201-3.3(a)	14	Trivial Activities - proof of eligibility
FACILITY	6NYCRR 201-6	22, 95, 96	Title V Permits and the Associated Permit Conditions
FACILITY	6NYCRR 201-6.4(a)(4)	15	General Conditions - Requirement to Provide Information
FACILITY	6NYCRR 201-6.4(a)(7)	2	General Conditions - Fees
FACILITY	6NYCRR 201-6.4(a)(8)	16	General Conditions - Right to Inspect
FACILITY	6NYCRR 201-6.4(c)	3	Recordkeeping and Reporting of
FACILITY	6NYCRR 201-6.4(c)(2)	4	Compliance Monitoring Records of
FACILITY	6NYCRR 201- 6.4(c)(3)(ii)	5	Monitoring, Sampling and Measurement Reporting
FACILITY	6NYCRR 201-6.4(d)(4)	23	Requirements - Deviations and Noncompliance
FACILITY	6NYCRR 201-6.4(e)	6	Compliance Schedules - Progress Reports
FACILITY	6NYCRR 201-6.4(f)	24	Compliance Certification
FACILITY	6NYCRR 201-6.4(f)(6)	17	Operational Flexibility
FACILITY	6NYCRR 201-6.4(g)	25	Off Permit Changes Permit Shield
FACILITY	6NYCRR 201-7	97, 98	Federally Enforceable Emissions Caps
FACILITY	6NYCRR 202-1	44	Emission Testing, Sampling and Analytical
FACILITY	6NYCRR 202-1.1	18	Determinations Required emissions tests.
FACILITY	6NYCRR 202-2.1	7	Emission Statements - Applicability
FACILITY	6NYCRR 202-2.5	8	Emission Statements - record keeping



**New York State Department of Environmental Conservation
Permit Review Report**

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

FACILITY	6NYCRR 211.1	45	requirements. General Prohibitions - air pollution prohibited
FACILITY	6NYCRR 211.2	108	General Prohibitions - visible emissions limited.
FACILITY	6NYCRR 212-1.6(a)	46	Limiting of Opacity Requirements
FACILITY	6NYCRR 212-2.1	109	Control of Particulate from Existing Process Emission Sources
FACILITY	6NYCRR 212-2.4(a)	47	Control of Particulate from New and Modified Process Emission Sources
FACILITY	6NYCRR 212-2.4(b)	48	Control of Particulate from New and Modified Process Emission Sources
FACILITY	6NYCRR 212-3.1(a)(2)	49, 50, 51, 52, 53	RACT applicability for facilities outside of Lower Orange Co and NYC Metro area
FACILITY	6NYCRR 215.2	9	Open Fires - Prohibitions
FACILITY	6NYCRR 225-2.4(b)	54	Eligibility to burn waste fuels A and B.
FACILITY	6NYCRR 227-1.3	55	Smoke Emission Limitations.
FACILITY	6NYCRR 227-2.4(g)	56	Other combustion installations.

Applicability Discussion:

Mandatory Requirements: The following facility-wide regulations are included in all Title V permits:

ECL 19-0301

This section of the Environmental Conservation Law establishes the powers and duties assigned to the Department with regard to administering the air pollution control program for New York State.

6 NYCRR 200.6

Acceptable ambient air quality - prohibits contravention of ambient air quality standards without mitigating measures

6 NYCRR 200.7

Anyone owning or operating an air contamination source which is equipped with an emission control device must operate the control consistent with ordinary and necessary practices, standards and procedures, as per manufacturer's specifications and keep it in a satisfactory state of maintenance and repair so that it operates effectively

6 NYCRR 201-1.4

This regulation specifies the actions and recordkeeping and reporting requirements for any violation of an applicable state enforceable emission standard that results from a necessary scheduled equipment maintenance, start-up, shutdown, malfunction or upset in the event that these are unavoidable.

6 NYCRR 201-1.7

Requires the recycle and salvage of collected air contaminants where practical

6 NYCRR 201-1.8



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

Prohibits the reintroduction of collected air contaminants to the outside air

6 NYCRR 201-3.2 (a)

An owner and/or operator of an exempt emission source or unit may be required to certify that it operates within the specific criteria described in this Subpart. All required records must be maintained on-site for a period of 5 years and made available to department representatives upon request. In addition, department representatives must be granted access to any facility which contains exempt emission sources or units, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

6 NYCRR 201-3.3 (a)

The owner and/or operator of a trivial emission source or unit may be required to certify that it operates within the specific criteria described in this Subpart. All required records must be maintained on-site for a period of 5 years and made available to department representatives upon request. In addition, department representatives must be granted access to any facility which contains trivial emission sources or units subject to this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

6 NYCRR Subpart 201-6

This regulation applies to those terms and conditions which are subject to Title V permitting. It establishes the applicability criteria for Title V permits, the information to be included in all Title V permit applications as well as the permit content and terms of permit issuance. This rule also specifies the compliance, monitoring, recordkeeping, reporting, fee, and procedural requirements that need to be met to obtain a Title V permit, modify the permit and demonstrate conformity with applicable requirements as listed in the Title V permit. For permitting purposes, this rule specifies the need to identify and describe all emission units, processes and products in the permit application as well as providing the Department the authority to include this and any other information that it deems necessary to determine the compliance status of the facility.

6 NYCRR 201-6.4 (a) (4)

This mandatory requirement applies to all Title V facilities. It requires the permittee to provide information that the Department may request in writing, within a reasonable time, in order to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. The request may include copies of records required to be kept by the permit.

6 NYCRR 201-6.4 (a) (7)

This is a mandatory condition that requires the owner or operator of a facility subject to Title V requirements to pay all applicable fees associated with the emissions from their facility.

6 NYCRR 201-6.4 (a) (8)

This is a mandatory condition for all facilities subject to Title V requirements. It allows the Department to inspect the facility to determine compliance with this permit, including copying records, sampling and monitoring, as necessary.

6 NYCRR 201-6.4 (c)

This requirement specifies, in general terms, what information must be contained in any required compliance monitoring records and reports. This includes the date, time and place of any sampling, measurements and analyses; who performed the analyses; analytical techniques and methods used as well as any required QA/QC procedures; results of the analyses; the operating conditions at the time of sampling or measurement and the identification of any permit deviations. All such reports must also be certified by the designated responsible official of the facility.



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

6 NYCRR 201-6.4 (c) (2)

This requirement specifies that all compliance monitoring and recordkeeping is to be conducted according to the terms and conditions of the permit and follow all QA requirements found in applicable regulations. It also requires monitoring records and supporting information to be retained for at least 5 years from the time of sampling, measurement, report or application. Support information is defined as including all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

6 NYCRR 201-6.4 (c) (3) (ii)

This regulation specifies any reporting requirements incorporated into the permit must include provisions regarding the notification and reporting of permit deviations and incidences of noncompliance stating the probable cause of such deviations, and any corrective actions or preventive measures taken.

6 NYCRR 201-6.4 (d) (5)

This condition applies to every Title V facility subject to a compliance schedule. It requires that reports, detailing the status of progress on achieving compliance with emission standards, be submitted semiannually.

6 NYCRR 201-6.4 (e)

Sets forth the general requirements for compliance certification content; specifies an annual submittal frequency; and identifies the EPA and appropriate regional office address where the reports are to be sent.

6 NYCRR 201-6.4 (f) (6)

This condition allows changes to be made at the facility, without modifying the permit, provided the changes do not cause an emission limit contained in this permit to be exceeded. The owner or operator of the facility must notify the Department of the change. It is applicable to all Title V permits which may be subject to an off permit change.

6 NYCRR 201-6.4 (g)

Permit Exclusion Provisions - specifies those actions, such as administrative orders, suits, claims for natural resource damages, etc that are not affected by the federally enforceable portion of the permit, unless they are specifically addressed by it.

6 NYCRR 202-1.1

This regulation allows the department the discretion to require an emission test for the purpose of determining compliance. Furthermore, the cost of the test, including the preparation of the report are to be borne by the owner/operator of the source.

6 NYCRR 202-2.1

Requires that emission statements shall be submitted on or before April 15th each year for emissions of the previous calENDar year.

6 NYCRR 202-2.5

This rule specifies that each facility required to submit an emission statement must retain a copy of the statement and supporting documentation for at least 5 years and must make the information available to department representatives.

6 NYCRR 211.2

This regulation limits opacity from sources to less than or equal to 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

6 NYCRR 215.2

Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

40 CFR Part 68

This Part lists the regulated substances and their applicability thresholds and sets the requirements for stationary sources concerning the prevention of accidental releases of these substances.

40 CFR Part 82, Subpart F

Subpart F requires the reduction of emissions of class I and class II refrigerants to the lowest achievable level during the service, maintenance, repair, and disposal of appliances in accordance with section 608 of the Clean Air Act Amendments of 1990. This subpart applies to any person servicing, maintaining, or repairing appliances except for motor vehicle air conditioners. It also applies to persons disposing of appliances, including motor vehicle air conditioners, refrigerant reclaimers, appliance owners, and manufacturers of appliances and recycling and recovery equipment. Those individuals, operations, or activities affected by this rule, may be required to comply with specified disposal, recycling, or recovery practices, leak repair practices, recordkeeping and/or technician certification requirements.

Facility Specific Requirements

In addition to Title V, NOVELIS CORPORATION has been determined to be subject to the following regulations:

40 CFR 63.1505 (a)

The delacquering kiln and the sidewells of furnaces D and E are subject to 40 CFR Part 63, Subpart RRR, which imposes particulate matter, HCl and dioxin emission limits.

40 CFR 63.1505 (b)

40 CFR 63.1505 (e)

40 CFR 63.1505 (i)

The furnaces and in-line fluxers of emission unit 000DC7 form a new secondary aluminum processing unit (SAPU). The melters and holders and in-line fluxers of REMELT form an existing SAPU. A SAPU is, essentially, an averaging plan. The facility may comply by showing that the individual units are compliant.

40 CFR 63.1505 (k)

40 CFR 63.1506 (b)

40 CFR 63.1506 (c)



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

40 CFR 63.1506 (d)

40 CFR 63.1506 (e)

40 CFR 63.1506 (g)

40 CFR 63.1506 (m)

40 CFR 63.1506 (n)

40 CFR 63.1506 (p)

40 CFR 63.1510 (b)

40 CFR 63.1510 (f)

40 CFR 63.1510 (g)

40 CFR 63.1510 (h)

40 CFR 63.1510 (i)

40 CFR 63.1510 (j)

40 CFR 63.1510 (n)

40 CFR 63.1510 (o)

40 CFR 63.1510 (q)

40 CFR 63.1510 (t)

40 CFR 63.1511



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

40 CFR 63.1512

40 CFR 63.1513

The SMACT previously did not require compliance with emission limits during startup and shutdown. The SSM provision was vacated in *Sierra Club V. EPA*, 551 F.3d 1019, DC Circuit, 2008. This provision addresses how to demonstrate compliance during S/S, namely, to show that feed rate was zero during those time periods.

40 CFR 63.1514

The owner or operator may change furnace operating modes (e.g., group 1 to group 2 furnace). In such case, testing must be conducted to demonstrate compliance.

40 CFR 63.1515 (b)

This condition requires the owner/operator to submit a compliance status report to the Department. It outlines all the information to be submitted in the report to show compliance.

40 CFR 63.1516

40 CFR 63.1517

40 CFR 63.1518

40 CFR Part 63, Subpart DDDDD

Certain boilers and process heaters are subject to 40 CFR Part 63, Subpart DDDDD. The owner is required to do an annual tune up, a biennial tune up or a tune up once every five years, depending on the size.

40 CFR Part 63, Subpart RRR

The facility is required to seek an applicability determination from EPA for the scrap dryer.

6 NYCRR 201-6.4 (f)

This section describes the operational flexibility protocol proposed by the facility. The protocol will allow the facility owner or operator to make certain changes at the facility



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

without the need for a permit modification. Changes made pursuant to the protocol must be approved by the Department, and will be rolled into the permit during the next renewal or modification.

6 NYCRR 211.1

6 NYCRR 212-1.6 (a)

General process emission sources are subject to an emission limit of 0.050 gr/dscf.

6 NYCRR 212-2.1

Emissions of air contaminants to the outdoor atmosphere from any process emission source or emission point are restricted as follows:

(a) For an air contaminant listed in section 212-2.2 table 2 – high toxicity air contaminant list, of this Subpart, the facility owner or operator shall either limit the actual annual emissions from all process operations at the facility so as to not exceed the mass emission limit listed for the individual HTAC; or demonstrate compliance with the air cleaning requirements for the HTAC as specified in subdivision 212-2.3(b), table 4 – degree of air cleaning required for non-criteria air contaminants, of this Subpart for the environmental rating assigned to the contaminant by the department.

(b) For any air contaminant not listed on table 2, unless it is a solid particulate described in subdivision (c) of this section, the facility owner or operator shall not allow emissions of an air contaminant to violate the requirements specified in subdivision 212-2.3(a), table 3 – degree of air cleaning required for criteria air contaminants of this Subpart, or subdivision 212-2.3(b), table 4 – degree of air cleaning required for non-criteria air contaminants of this Subpart, as applicable, for the environmental rating assigned to the contaminant by the department.

(c) For a solid particulate assigned an environmental rating of B or C emitted from a process emission source, the facility owner or operator shall not allow emissions of particulate to exceed the requirements specified in section 212-2.4 of this Subpart.

6 NYCRR 212-2.4 (a)

Emission sources constructed before July 1, 1973 are subject to a particulate emission limit of 0.15 gr/dscf.



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

Process emission sources built after July 1, 1973 must meet an emission limit of 0.050 gr/dscf.

6 NYCRR 212-3.1 (a) (2)

The cold mills (72" and 88") must maintain the condenser outlet temperature below 43 degrees C, based on the vendor's recommendation, and record the amount of oil recovered, as VOC RACT.

6 NYCRR 225-2.4 (b)

6 NYCRR 227-1.3

6 NYCRR 227-2.4 (g)

A condition is requiring a NOx RACT analysis for the pusher furnaces and the CASH line annealing furnaces.

6 NYCRR Subpart 201-7

There are facility wide caps on NOx and SO2; NOx, VOC, CO, PM limits for recycle 2 hot, and a NOx cap on recycle 1. The caps are to avoid PSD.

6 NYCRR Subpart 202-1

This subpart of Part 202 establishes the general criteria for verifying emissions by means of emissions sampling, testing and associated analytical determinations. The facility is required to conduct testing of certain devices to establish whether they exceed 3.0 pph NOx and thus are required to implement RACT.

Non Applicability Analysis

List of non-applicable rules and regulations:

Location Facility/EU/EP/Process/ES	Regulation	Short Description
FACILITY	40 CFR Part 63, Subpart RRR	Secondary Aluminum Production NESHAP

NOTE: Non-applicability determinations are cited as a permit condition under 6 NYCRR Part 201-6.4(g). This information is optional



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097

Renewal Number: 1

12/22/2016

and provided only if the applicant is seeking to obtain formal confirmation, within an issued Title V permit, that specified activities are not subject to the listed federal applicable or state only requirement. The applicant is seeking to obtain verification that a requirement does not apply for the stated reason(s) and the Department has agreed to include the non-applicability determination in the issued Title V permit which in turn provides a shield against any potential enforcement action.

Compliance Certification

Summary of monitoring activities at NOVELIS CORPORATION:

Location Facility/EU/EP/Process/ES	Cond No.	Type of Monitoring
FACILITY	57	record keeping/maintenance procedures
0-000CL/-/SDR	99	record keeping/maintenance procedures
FACILITY	58	intermittent emission testing
FACILITY	59	intermittent emission testing
FACILITY	60	intermittent emission testing
FACILITY	61	intermittent emission testing
FACILITY	62	intermittent emission testing
FACILITY	63	intermittent emission testing
FACILITY	64	intermittent emission testing
FACILITY	65	intermittent emission testing
FACILITY	66	intermittent emission testing
FACILITY	67	intermittent emission testing
FACILITY	68	intermittent emission testing
FACILITY	69	record keeping/maintenance procedures
FACILITY	70	record keeping/maintenance procedures
FACILITY	71	record keeping/maintenance procedures
FACILITY	72	record keeping/maintenance procedures
FACILITY	73	record keeping/maintenance procedures
FACILITY	74	record keeping/maintenance procedures
FACILITY	75	record keeping/maintenance procedures
FACILITY	76	record keeping/maintenance procedures
FACILITY	77	record keeping/maintenance procedures
FACILITY	78	record keeping/maintenance procedures
FACILITY	79	record keeping/maintenance procedures
FACILITY	80	record keeping/maintenance procedures
FACILITY	81	record keeping/maintenance procedures
FACILITY	82	record keeping/maintenance procedures
FACILITY	83	record keeping/maintenance procedures
FACILITY	84	record keeping/maintenance procedures
FACILITY	85	record keeping/maintenance procedures
FACILITY	86	record keeping/maintenance procedures
FACILITY	87	record keeping/maintenance procedures
FACILITY	88	record keeping/maintenance procedures
FACILITY	89	record keeping/maintenance procedures
FACILITY	90	record keeping/maintenance procedures
FACILITY	91	record keeping/maintenance procedures
FACILITY	92	record keeping/maintenance procedures
FACILITY	93	record keeping/maintenance procedures
FACILITY	94	record keeping/maintenance procedures
FACILITY	21	record keeping/maintenance procedures
FACILITY	5	record keeping/maintenance procedures
FACILITY	6	record keeping/maintenance procedures
FACILITY	24	record keeping/maintenance procedures
FACILITY	26	monitoring of process or control device parameters



New York State Department of Environmental Conservation
Permit Review Report

Permit ID: 7-3556-00001/00097
Renewal Number: 1
12/22/2016

FACILITY	27	as surrogate monitoring of process or control device parameters as surrogate
FACILITY	28	monitoring of process or control device parameters as surrogate
FACILITY	29	monitoring of process or control device parameters as surrogate
FACILITY	30	monitoring of process or control device parameters as surrogate
FACILITY	31	monitoring of process or control device parameters as surrogate
FACILITY	32	monitoring of process or control device parameters as surrogate
FACILITY	33	monitoring of process or control device parameters as surrogate
FACILITY	34	record keeping/maintenance procedures
FACILITY	35	monitoring of process or control device parameters as surrogate
FACILITY	36	work practice involving specific operations
FACILITY	37	work practice involving specific operations
FACILITY	38	monitoring of process or control device parameters as surrogate
FACILITY	39	intermittent emission testing
FACILITY	40	intermittent emission testing
FACILITY	41	intermittent emission testing
FACILITY	42	intermittent emission testing
FACILITY	43	intermittent emission testing
0-00RC1	100	monitoring of process or control device parameters as surrogate
0-00RC1/-/RC1	101	monitoring of process or control device parameters as surrogate
R-C2HOT	102	monitoring of process or control device parameters as surrogate
T-UMBL1	103	monitoring of process or control device parameters as surrogate
T-UMBL1	104	monitoring of process or control device parameters as surrogate
T-UMBL1	105	monitoring of process or control device parameters as surrogate
FACILITY	44	record keeping/maintenance procedures
FACILITY	7	record keeping/maintenance procedures
FACILITY	46	monitoring of process or control device parameters as surrogate
FACILITY	109	record keeping/maintenance procedures
FACILITY	47	intermittent emission testing
FACILITY	48	intermittent emission testing
FACILITY	49	record keeping/maintenance procedures
FACILITY	50	intermittent emission testing
FACILITY	51	record keeping/maintenance procedures
FACILITY	52	record keeping/maintenance procedures
FACILITY	53	monitoring of process or control device parameters as surrogate
FACILITY	54	record keeping/maintenance procedures
FACILITY	55	intermittent emission testing
FACILITY	56	record keeping/maintenance procedures

Basis for Monitoring

The facility must install broken bag detectors of its fabric filter; monitor incinerator temperature on the incinerator serving the kiln; and monitor alkaline reagent flow.