

**New York State Department of Environmental Conservation  
Facility DEC ID: 9291100160**



**PERMIT  
Under the Environmental Conservation Law (ECL)**

**IDENTIFICATION INFORMATION**

Permit Type: Air Title V Facility  
Permit ID: 9-2911-00160/00075  
Effective Date: 03/23/2004 Expiration Date: 03/23/2009

Permit Issued To: WASHINGTON MILLS ELECTRO MINERALS CORP  
1801 BUFFALO AVENUE  
NIAGARA FALLS, NY 14303-1528

Facility: WASHINGTON MILLS ELECTRO MINERALS  
1801 BUFFALO AVENUE  
NIAGARA FALLS, NY 14302

Contact: MARGARET A O'BRIEN  
WASHINGTON MILLS ELECTRO MINERALS  
1801 BUFFALO AVENUE PO BOX 423  
NIAGARA FALLS, NY 14303-0423  
(716) 278-6763

**Description:**

Washington Mills Electro Minerals Corporation located in Niagara Falls, New York operates an abrasive materials plant which produces materials utilized by other manufacturers in the production of abrasive products. The facility is a major source subject to the 6NYCRR, Part 201-6 Title V permitting requirements because particulate emissions are greater than 100 tons per year. Emissions from the facility are primarily particulate matter from the mechanical processing of the raw materials. These raw materials are crushed, sized, and depending on the product, furnace and then packaged for customers. Particulate matter is regulated by the process emissions requirements of 6NYCRR, Part 212. Additional contaminants emitted in minor quantities are nitrogen oxides, hazardous air pollutants, volatile organic compounds, chromium, and sulfur dioxides.

This is an application for the renewal of the Air Title V Facility Permit for Washington Mills. There have been no changes or modifications in operation at this facility nor have any new emission sources been added since the submission of the original Title V permit. This permit application contains no new applicable regulations for any currently permitted emission sources. The permit does contain an operational flexibility plan which was not previously included in the original permit.

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By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator:            DAVID S DENK  
   DIVISION OF ENVIRONMENTAL PERMITS  
   270 MICHIGAN AVE  
   BUFFALO, NY 14203-2999

Authorized Signature: \_\_\_\_\_ Date: \_\_\_\_ / \_\_\_\_ / \_\_\_\_



**Notification of Other State Permittee Obligations**

**Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification**

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees, and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

**Item B: Permittee's Contractors to Comply with Permit**

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

**Item C: Permittee Responsible for Obtaining Other Required Permits**

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

**Item D: No Right to Trespass or Interfere with Riparian Rights**

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



**LIST OF CONDITIONS**

**DEC GENERAL CONDITIONS**

**General Provisions**

Facility Inspection by the Department

Relationship of this Permit to Other Department Orders and Determinations

Applications for Permit Renewals and Modifications

Permit Modifications, Suspensions and Revocations by the Department

**Facility Level**

Submission of Applications for Permit Modification or Renewal -REGION 9  
HEADQUARTERS



**DEC GENERAL CONDITIONS**

**\*\*\*\* General Provisions \*\*\*\***

**For the purpose of your Title V permit, the following section contains state-only enforceable terms and conditions**

**GENERAL CONDITIONS - Apply to ALL Authorized Permits.**

**Condition 1: Facility Inspection by the Department**  
**Applicable State Requirement: ECL 19-0305**

**Item 1.1:**

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

**Item 1.2:**

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

**Item 1.3:**

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

**Condition 2: Relationship of this Permit to Other Department Orders and Determinations**  
**Applicable State Requirement: ECL 3-0301.2(m)**

**Item 2.1:**

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

**Condition 3: Applications for Permit Renewals and Modifications**  
**Applicable State Requirement: 6NYCRR 621.13**

**Item 3.1:**

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

**Item 3.2:**

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

**Item 3.3:**

Permits are transferrable with the approval of the department unless specifically prohibited by the statute,



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regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

**Condition 4: Permit Modifications, Suspensions and Revocations by the Department**  
**Applicable State Requirement: 6NYCRR 621.14**

**Item 4.1:**

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

**\*\*\*\* Facility Level \*\*\*\***

**Condition 5: Submission of Applications for Permit Modification or Renewal -REGION 9 HEADQUARTERS**  
**Applicable State Requirement: 6NYCRR 621.5(a)**

**Item 5.1:**

Submission of applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator  
Region 9 Headquarters  
Division of Environmental Permits  
270 Michigan Avenue  
Buffalo, NY 14203-2999  
(716) 851-7165



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**Permit Under the Environmental Conservation Law (ECL)**

**ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT**

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Authorized Activity By Standard Industrial



**LIST OF CONDITIONS**

**FEDERALLY ENFORCEABLE CONDITIONS**

**Facility Level**

- 1 6NYCRR 201-6: Emission Unit Definition
- 2 6NYCRR 201-6.5(c): Recordkeeping and reporting of compliance monitoring
- 3 6NYCRR 201-6.5(c)(2): Monitoring, Related Recordkeeping, and Reporting Requirements.
- 4 6NYCRR 201-6.5(c)(3)(ii): Compliance Certification
- 5 6NYCRR 201-6.5(e): Compliance Certification
- 6 6NYCRR 201-6.5(f): Compliance Certification
- 7 6NYCRR 202-2.1: Compliance Certification
- 8 6NYCRR 202-2.5: Recordkeeping requirements
- 9 6NYCRR 212: Compliance Certification
- 10 6NYCRR 212.6(a): Compliance Certification
- 11 40CFR 68: Accidental release provisions.
- 12 40CFR 82, Subpart F: Recycling and Emissions Reduction

**Emission Unit Level**

- 13 6NYCRR 201-6: Emission Point Definition By Emission Unit
- 14 6NYCRR 201-6: Process Definition By Emission Unit

**EU=0-00SIC**

- 15 6NYCRR 212.4(c): Compliance Certification

**EU=0-0PREM**

- 16 6NYCRR 212.4(c): Compliance Certification

**EU=0-0PREM,Proc=B4C**

- 17 6NYCRR 212.3(b): Compliance Certification

**EU=0-0PREM,EP=08447**

- 18 6NYCRR 212.3(b): Compliance Certification

**EU=0-BROWN**

- 19 6NYCRR 212.4(c): Compliance Certification

**EU=0-SPECL**

- 20 6NYCRR 212.4(c): Compliance Certification

**STATE ONLY ENFORCEABLE CONDITIONS**

**Facility Level**

- 21 ECL 19-0301: Contaminant List
- 22 6NYCRR 201-1.4: Unavoidable noncompliance and violations
- 23 6NYCRR 211.2: Air pollution prohibited

Classification Code:

3291 - ABRASIVE PRODUCTS

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**FEDERALLY ENFORCEABLE CONDITIONS**

**\*\*\*\* Facility Level \*\*\*\***

**NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

**The items listed below are not subject to the annual compliance certification requirements under Title V. Permittees may also have other obligations under regulations of general applicability.**

**Item A: Sealing - 6NYCRR Part 200.5**

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation.

Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

**Item B: Acceptable Ambient Air Quality - 6NYCRR Part 200.6**

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

**Item C: Maintenance of Equipment - 6NYCRR Part 200.7**

Any person who owns or operates an air contamination

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source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.

**Item D: Unpermitted Emission Sources - 6NYCRR Part 201-1.2**

If an existing emission source was subject to the permitting requirements of 6NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

(a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.

(b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

**Item E: Emergency Defense - 6NYCRR Part 201-1.5**

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department within two working days after the event occurred. This notice must contain a description of the

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emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

**Item F: Recycling and Salvage - 6NYCRR Part 201-1.7**

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

**Item G: Prohibition of Reintroduction of Collected Contaminants to the Air - 6NYCRR Part 201-1.8**

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

**Item H: Public Access to Recordkeeping for Title V Facilities - 6NYCRR Part 201-1.10(b)**

The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

**Item I: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR Part 201-3.2(a)**

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control

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requirements, regulations, or law.

- Item J: Proof of Eligibility for Sources Defined as Trivial Activities - 6 NYCRR Part 201-3.3(a)**  
The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.
- Item K: Timely Application for the Renewal of Title V Permits - 6 NYCRR Part 201-6.3(a)(4)**  
Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.
- Item L: Certification by a Responsible Official - 6 NYCRR Part 201-6.3(d)(12)**  
Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- Item M: Requirement to Comply With All Conditions - 6 NYCRR Part 201-6.5(a)(2)**  
The permittee must comply with all conditions of the Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.
- Item N: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission**

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**Requirements - 6 NYCRR Part 201-6.5(a)(3)**

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

**Item O: Providing Information Upon Request - 6 NYCRR Part 201-6.5(a)(4)**

The permittee shall furnish to the Department, within a reasonable time, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. The permittee shall also, on request, furnish the Department with copies of records required to be kept by the permit. Where information is claimed to be confidential, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

**Item P: Cessation or Reduction of Permitted Activity Not a Defense - 6 NYCRR Part 201-6.5(a)(5)**

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in order to maintain compliance with the conditions of this permit.

**Item Q: Property Rights - 6 NYCRR Part 201-6.5(a)(6)**

This permit does not convey any property rights of any sort or any exclusive privilege.

**Item R: Fees - 6 NYCRR Part 201-6.5(a)(7)**

The owner and/or operator of a stationary source shall pay fees to the department consistent with the fee schedule authorized by 6 NYCRR Subpart 482-2.

**Item S: Right to Inspect - 6 NYCRR Part 201-6.5(a)(8)**

Upon presentation of credentials and other documents, as may be required by law, the permittee shall allow the Department or an authorized representative to perform the following:

- i. Enter upon the permittee's premises where the permitted

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facility is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

iii. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and

iv. As authorized by the Act, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

**Item T: Severability - 6 NYCRR Part 201-6.5(a)(9)**

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

**Item U: Progress Reports and Compliance Schedules - 6 NYCRR Part 201-6.5(d)(5)**

Progress reports consistent with an applicable schedule of compliance must be submitted at least semiannually on a calendar year basis, or at a more frequent period if specified in the applicable requirement or by the Department elsewhere in this permit. These reports shall be submitted to the Department within 30 days after the end of a reporting period. Such progress reports shall contain the following:

i. Dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and

ii. An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

**Item V: Off Permit Changes - 6 NYCRR Part 201-6.5(f)(6)**

No permit revision will be required for operating changes that contravene an express permit term, provided that such

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changes would not violate applicable requirements as defined under this Part or contravene federally enforceable monitoring (including test methods), recordkeeping, reporting, or compliance certification permit terms and conditions. Such changes may be made without requiring a permit revision, if the changes are not modifications under any provisions of Title I of the Act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions) provided that the facility provides the Administrator and the Department with written notification in advance of the proposed changes within a minimum of 7 days as required by 6 NYCRR §201-6.5(f)(6).

**Item W: Permit Shield - 6 NYCRR Part 201-6.5(g)**

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;
- iii. The applicable requirements of Title IV of the

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Act;

iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

**Item X: Reopening for Cause - 6 NYCRR Part 201-6.5(i)**

This Title V permit shall be reopened and revised under any of the following circumstances:

i. If additional applicable requirements under the Act become applicable where this permit's remaining term is three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the Department pursuant to the provisions of Part 201-6.7 and Part 621.

ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit is to be reopened, except that the Department may provide

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a shorter time period in the case of an emergency.

**Item Y: Required Emission Tests - 6 NYCRR Part 202-1.1**

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6NYCRR Part 202-1.

**Item Z: Visible Emissions Limited - 6 NYCRR Part 211.3**

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

**Item AA: Open Fires - 6 NYCRR Part 215**

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, rubbish for salvage, or rubbish generated by industrial or commercial activities.

**Item BB: Permit Exclusion - ECL 19-0305**

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

**Item CC: Federally Enforceable Requirements - 40 CFR 70.6(b)**

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All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

**FEDERAL APPLICABLE REQUIREMENTS**

**The following conditions are subject to annual compliance certification requirements for Title V permits only.**

**Condition 1: Emission Unit Definition**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 201-6**

**Item 1.1:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-00SIC

Emission Unit Description:

There are three processing lines in building 200: the old line, the new line and the dry line. Each line includes a variety of grinders, mills, conveyors, elevators, and screens. Particulate emissions from these lines are controlled by 7 fabric collectors (200-1 and 200-3 thru 200-8) which are essentially product collectors. Collectors 200-1, 200-3, 200-4 and 200-7 exhaust through emission point 20062. Collectors 200-5, 200-6, and 200-8 exhaust through emission points 20072, 20071 and 20083, respectively. Building 27 has two palla mills controlled by fabric collector 27-2, which exhausts through emission point 27A23. Emission point 20079 provides exhaust for specialty treatment.

Building(s): 200  
27

**Item 1.2:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-OPREM

Emission Unit Description:

Three electric arc furnaces each with a dedicated fabric



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filter collector and emission point. Furnace 4 exhausts through collector 86-4 and emission point 08659. Furnace 5 exhausts through collector 86-5 and emission point 08667. Furnace 6 exhausts through fabric filter collector 86-6 and emission point 08666. These fabric filters collect unfused raw material powdered alumina which is fed back into the furnace. Without the recycling of this raw material, the operation would not be cost effective. The premium line includes several areas with a variety of grinders, mills, conveyors, elevators, and screens. The exhaust for the equipment is controlled by 5 fabric filter collectors (84-1, 84-2, 84-4, 84-8 and 85-P). Each collector exhausts through a dedicated stack (08441, 08445, 08447, 08408, and 08595, respectively).

The boron carbide line include a variety of grinders, mills, conveyors, elevators, and screens. Product from this line is directed to fabric filter collectors (86-E2 and 86-W1). Each collector exhausts through a dedicated stack (86E68 and 86E69, respectively).

Building(s): 84  
85  
86  
86E  
PREMIUM

**Item 1.3:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-BROWN

Emission Unit Description:

There are three processing lines in building 39: the P & C line, line 212 and line 103. Each line includes a variety of grinders, mills, conveyors, elevators, and screens. In addition, there is equipment for washing and drying optical products. There are five fabric filter product/dust collectors (37-2, 37-3, Main, East and West) each venting to a dedicated stack; 00372, 03705, 00393, 03917, and 03918, respectively. There are also three dryers and a roaster that are fired with natural gas.

Building(s): 37  
39

**Item 1.4:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-INSIG

Emission Unit Description:



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Equipment for packaging final product. Packaging is done at one of eight locations at the plant. Outdoor storage piles of material to be shipped off-site.

Building(s): 15  
200  
27  
38  
39  
76  
83  
84  
86  
88  
PACK  
PILES

**Item 1.5:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-SPECL

Emission Unit Description:

There are three lines for producing specialty products: the primary line, the main line and regrind. Each line includes a variety of grinders, mills, conveyors, elevators and screens. These areas are controlled by 9 product/dust fabric filter collectors (83-1, 83-3, 83-4, 83-5, 83-6, 82-1, 82-2, 82-3 and 82-4). Collectors 83-1 and 83-6 exhaust through a common stack (08307). The other collectors each exhaust through a dedicated stack (08392, 08394, 08393, 08296, 08297, 08298, and 08299).

Building(s): 82  
83

**Condition 2: Recordkeeping and reporting of compliance monitoring Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 201-6.5(c)**

**Item 2.1:**

The following information must be included in any required compliance monitoring records and reports:

- (i) The date, place, and time of sampling or measurements;
- (ii) The date(s) analyses were performed;
- (iii) The company or entity that performed the analyses;



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(iv) The analytical techniques or methods used including quality assurance and quality control procedures if required;

(v) The results of such analyses including quality assurance data where required; and

(vi) The operating conditions as existing at the time of sampling or measurement.

Any deviation from permit requirements must be clearly identified in all records and reports. Reports must be certified by a responsible official, consistent with Section 201-6.3 of this Part 201.

**Condition 3: Monitoring, Related Recordkeeping, and Reporting Requirements.**

**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 201-6.5(c)(2)**

**Item 3.1:**

Compliance monitoring and recordkeeping shall be conducted according to the terms and conditions contained in this permit and shall follow all quality assurance requirements found in applicable regulations. Records of all monitoring data and support information must be retained for a period of at least 5 years from the date of the monitoring, sampling, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

**Condition 4: Compliance Certification**

**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 201-6.5(c)(3)(ii)**

**Item 4.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 4.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

To meet the requirements of this facility permit with respect to reporting, the permittee must:

Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

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Notify the Department and report permit deviations and incidences of noncompliance stating the probable cause of such deviations, and any corrective actions or preventive measures taken. Where the underlying applicable requirement contains a definition of prompt or otherwise specifies a time frame for reporting deviations, that definition or time frame shall govern. Where the underlying applicable requirement fails to address the time frame for reporting deviations, reports of deviations shall be submitted to the permitting authority based on the following schedule:

(1) For emissions of a hazardous air pollutant (as identified in an applicable regulation) that continue for more than an hour in excess of permit requirements, the report must be made within 24 hours of the occurrence.

(2) For emissions of any regulated air pollutant, excluding those listed in paragraph (1) of this section, that continue for more than two hours in excess of permit requirements, the report must be made within 48 hours.

(3) For all other deviations from permit requirements, the report shall be contained in the 6 month monitoring report required above.

(4) This permit may contain a more stringent reporting requirement than required by paragraphs (1), (2) or (3) above. If more stringent reporting requirements have been placed in this permit or exist in applicable requirements that apply to this facility, the more stringent reporting requirement shall apply.

If above paragraphs (1) or (2) are met, the source must notify the permitting authority by telephone during normal business hours at the Regional Office of jurisdiction for this permit, attention Regional Air Pollution Control Engineer (RAPCE) according to the timetable listed in paragraphs (1) and (2) of this section. For deviations and incidences that must be reported outside of normal business hours, on weekends, or holidays, the DEC Spill Hotline phone number at 1-800-457-7362 shall be used. A written notice, certified by a responsible official consistent with 6 NYCRR Part 201-6.3(d)(12), must be submitted within 10 working days of an occurrence for

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deviations reported under (1) and (2). All deviations reported under paragraphs (1) and (2) of this section must also be identified in the 6 month monitoring report required above.

The provisions of 6 NYCRR 201-1.4 shall apply if the permittee seeks to have a violation excused unless otherwise limited by regulation. In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets. Notwithstanding any recordkeeping and reporting requirements in 6 NYCRR 201-1.4, reports of any deviations shall not be on a less frequent basis than the reporting periods described in paragraphs (1) and (4) above.

In the case of any condition contained in this permit with a reporting requirement of "Upon request by regulatory agency" the permittee shall include in the semiannual report, a statement for each such condition that the monitoring or recordkeeping was performed as required or requested and a listing of all instances of deviations from these requirements.

In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Quality Assurance (BQA) in the DEC central office). Mailing addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.5(e), contained elsewhere in this permit.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2004.  
Subsequent reports are due every 6 calendar month(s).



**Condition 5: Compliance Certification**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 201-6.5(e)**

**Item 5.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 5.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Requirements for compliance certifications with terms and conditions contained in this facility permit include the following:

- i. Compliance certifications shall contain:
  - the identification of each term or condition of the permit that is the basis of the certification;
  - the compliance status;
  - whether compliance was continuous or intermittent;
  - the method(s) used for determining the compliance status of the facility, currently and over the reporting period consistent with the monitoring and related recordkeeping and reporting requirements of this permit;
  - such other facts as the Department may require to determine the compliance status of the facility as specified in any special permit terms or conditions;and
  - such additional requirements as may be specified elsewhere in this permit related to compliance certification.
- ii. The responsible official must include in the annual certification report all terms and conditions contained in this permit which are identified as being subject to certification, including emission limitations, standards, or work practices. That is, the provisions labeled herein as "Compliance Certification" are not the only provisions of this permit for which an annual certification is required.
- iii. Compliance certifications shall be submitted annually. Certification reports are due 30 days after the anniversary date of four consecutive calendar quarters. The first report is due 30 days after the calendar quarter

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that occurs just prior to the permit anniversary date, unless another quarter has been acceptable by the Department.

iv. All compliance certifications shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Quality Assurance (BQA) in the DEC central office). Please send annual compliance certifications to Chief of the Stationary Source Compliance Section, the Region 2 EPA representative for the Administrator, at the following address:

USEPA Region 2  
Air Compliance Branch  
290 Broadway  
New York, NY 10007-1866

The address for the RAPCE is as follows:

270 Michigan Avenue  
Buffalo, NY 14203-2999

The address for the BQA is as follows:

NYSDEC  
Bureau of Quality Assurance  
625 Broadway  
Albany, NY 12233-3258

Monitoring Frequency: ANNUALLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2005.

Subsequent reports are due on the same day each year

**Condition 6: Compliance Certification**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 201-6.5(f)**

**Item 6.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 6.2:**

Compliance Certification shall include the following monitoring:

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Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Washington Mills Electrominerals Operational Flexibility Plan

Washington Mills Electro Minerals Corporation is an abrasives materials plant involved in the production of Silicon Carbide, Brown Aluminum Oxide, Specialty Abrasives and White Aluminum Oxide, and various abrasive Premium products. The facility emits particulate emissions in excess of 100 ton per year from crushing, screening, grinding, material transfer, storage and packaging operations and is therefore a major source subject to Title V permitting requirements. Washington Mills operates 33 various fabric filter/product collectors which are used to recover product graded as fine, medium, and coarse blend for various applications. Additional contaminants emitted from furnacing operations and exempt combustion sources include nitrogen oxides, sulfur dioxide, and volatile organic compounds.

This protocol will allow the facility to evaluate the addition of new minor emission sources, the minor modification of existing emission sources, and the emission of new contaminants with respect to the requirements 6NYCRR, Part 212 and to comply with those requirements without re-opening the Title V permit. Examples of potential changes which would be allowed under this protocol are the addition of new or modification of existing processing lines, crushers, screeners, and fabric filter collectors.

Notifications:

Prior to making changes under the terms of this flexibility protocol, Washington Mills will notify this Department in writing 14 days prior and will include all information necessary to substantiate that the changes are consistent with this protocol and will ensure compliance with all applicable requirements. The information to be submitted includes but is not limited to: a description of the changes to be made; the addition or modification of process and control equipment; the specific contaminants to be emitted; calculations of emission rate potentials and potential to emit based on AP-42 emission factors, stack tests, and/or material balance; and a Air Guide 1 demonstration.

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If the submission of this information demonstrates that the changes to be made are not consistent with the terms of this protocol, then the Department will require a permit modification to be submitted.

At no time will the facility be allowed to make major modifications subject to the requirements of PSD or NSR or that require an emissions cap to avoid applicability of these regulations under the terms of this protocol.

**Recordkeeping:**

Washington Mills shall maintain records of all modifications made under this flexibility protocol. These modifications will be incorporated into the Title V permit at the time of renewal.

**Evaluation of Particulate Emissions-212.4(c):**

In order to demonstrate compliance with the particulate emission limits of 6NYCRR, Part 212.4(c). The non-HAP particulate ERP will be calculated from new or modified existing sources using mass balance, engineering estimates, or AP-42 emission factors. If the ERP exceeds .05 grains per dscf, then particulate control equipment such as either a fabric filter, high-efficiency cyclone, or scrubber will be required. Prior to the start-up of the new or modified equipment, calculations must demonstrate that the control efficiency will be sufficient to ensure compliance with the standard.

**Hazardous air pollutants:**

Hazardous air pollutants are defined as listed in 6NYCRR, Part 200.1(ag). For emissions of these contaminants, a calculated emission rate potential( ERP) > 1 pound per hour, will result in an "A" environmental rating and require a minimum of 99% control of emissions and installation of appropriate emission control equipment to achieve that level. An Air Guide 1 analysis of emissions will be conducted to determine if that level of control from existing or new equipment is sufficient. If not then additional control equipment will be required. If a BACT (Best Available Control Technology) analysis or a variance is required, the change will not be allowed under the terms of this flexibility protocol and a permit modification will be required.

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**Trivial and Exempt Emission Sources:**

Washington Mills may add exempt and trivial activities pursuant to 6NYCRR, Part 201-3 as long as the facility maintains records to demonstrate that the emission source(s) is being operated consistent with the stated exemption. The addition of these sources also must be evaluated with respect to PSD/NSR applicability and the provisions set forth in this flexibility protocol prior to the construction of said sources. Emissions from exempt and trivial activities are to be included in calculations to determine major source applicability.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2004.

Subsequent reports are due every 6 calendar month(s).

**Condition 7: Compliance Certification**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 202-2.1**

**Item 7.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 7.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Emission statements shall be submitted on or before April 15th each year for emissions of the previous calendar year.

Monitoring Frequency: ANNUALLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due by April 15th for previous calendar year

**Condition 8: Recordkeeping requirements**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 202-2.5**

**Item 8.1:**



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(a) The following records shall be maintained for at least five years:

- (1) a copy of each emission statement submitted to the department; and
- (2) records indicating how the information submitted in the emission statement was determined, including any calculations, data, measurements, and estimates used.

(b) These records shall be made available at the facility to the representatives of the department upon request during normal business hours.

**Condition 9: Compliance Certification**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 212**

**Item 9.1:**

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 9.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Facility Dust Collector Inspection and Recordkeeping Plan

This inspection and recordkeeping plan will identify the steps Washington Mills will take to comply with the monitoring requirements of the Title V permit.

Washington Mills has 33 different fabric collectors at its Niagara Falls facility. The facility has two types of collectors; baghouse units and cartridge collectors. These are used to primarily collect product which has been crushed, screened, and sized and secondly to control particulate emissions. A maintenance and inspection procedure has been established for: 1) compliance with 6 NYCRR Part 212 and 2) preventative maintenance to ensure continual operations of the dust control equipment.

**INSPECTIONS**

1. Quarterly Inspections: At least once each quarter,

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each collector will receive a complete inspection. The inspection will check:

- a) Filter Media-Condition of the media (bags/cartridges), look for leaks, holes, and make certain that none are missing or have dropped.
- b) Pressure gauges-Check magnehelic or photohelic gauges and determine if the pressure drop across the media is within the upper and lower limits as outlined for each collector.
- c) Cleaning systems-Inspect the arms, eccentrics, pin bushings, drive, belts, and bearings for shaker style. Examine the timer, header, solenoids, diaphragms, blow pipes, and venturiis for pulse air type of collectors.
- d) Dust handling Systems-Evaluate the dust handling system (rotary valve, screw conveyor, or pneumatic conveyors) for effectiveness at removing dust from the hopper.
- e) Housing/Duscting- Inspect the dampers, ducting, door seals, clean and dirty sides of the collector, look at the tube sheet and ensure that the hopper has been emptied.
- f) Fan- Examine the fan housing and check for cracks or damage, check fan belts, bearings, and note whether there are any fan vibration problems.

A maintenance work order will be issued and repairs made for any problems noted during the inspection.

#### DAILY INSPECTIONS

1.) Each day of operation, the operator will inspect and record the pressure readings from the differential pressure gauges (magnehelic, photohelic, and manometers) on the inspection log provided for each unit. Steps will be taken to address any readings that are found outside the range established for each collector. These ranges may change based on engineering changes or bag/cartridge changes. At the time of each change, the new range will be entered on the inspection sheet noting the reason for the change. The inspector will be kept abreast of any operational limit changes.



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2.) Each day supervisors, foremen, and superintendents have been instructed to examine the stacks of all collectors and report any visible emissions immediately to the environmental department. If an emission is detected, maintenance personnel will inspect the collector to determine the source of the emission and make all necessary repairs.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2004.

Subsequent reports are due every 6 calendar month(s).

**Condition 10: Compliance Certification**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 212.6(a)**

**Item 10.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 10.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water.

Each emission point shall be observed at least once daily and any visible emissions observed shall be addressed as per the procedures established in the Facility Dust Collector Inspection and Recordkeeping Plan. Method 9 observations may be required at the discretion of the Department.

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Averaging Method: 6-MINUTE AVERAGE (METHOD 9)

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.



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The initial report is due 7/30/2004.

Subsequent reports are due every 6 calendar month(s).

**Condition 11: Accidental release provisions.**

**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 40CFR 68**

**Item 11.1:**

If a chemical is listed in Tables 1,2,3 or 4 of 40 CFR §68.130 is present in a process in quantities greater than the threshold quantity listed in Tables 1,2,3 or 4, the following requirements will apply:

- a) The owner or operator shall comply with the provisions of 40 CFR Part 68 and;
- b) The owner or operator shall submit at the time of permit issuance (if not previously submitted) one of the following, if such quantities are present:
  - 1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR §68.10(a) or,
  - 2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan. Information should be submitted to:

USEPA Region 2  
Air Compliance Branch  
290 Broadway  
New York, NY 10007-1866  
ATTN: Accidental Release Program contact

**Condition 12: Recycling and Emissions Reduction**

**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 40CFR 82, Subpart F**

**Item 12.1:**

The permittee shall comply with all applicable provisions of 40 CFR Part 82.

\*\*\*\* Emission Unit Level \*\*\*\*

**Condition 13: Emission Point Definition By Emission Unit**

**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 201-6**

**Item 13.1:**

The following emission points are included in this permit for the cited Emission Unit:



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Emission Unit: 0-00SIC

Emission Point: 20062

Height (ft.): 112 Diameter (in.): 60  
NYTMN (km.): 4777.52 NYTME (km.): 171.629 Building: 200

Emission Point: 20071

Height (ft.): 20 Diameter (in.): 24  
NYTMN (km.): 4777.52 NYTME (km.): 171.629 Building: 200

Emission Point: 20072

Height (ft.): 20 Diameter (in.): 24  
NYTMN (km.): 4777.52 NYTME (km.): 171.629 Building: 200

Emission Point: 20079

Height (ft.): 26 Diameter (in.): 15  
NYTMN (km.): 4777.52 NYTME (km.): 171.629 Building: 200

Emission Point: 20083

Height (ft.): 24 Diameter (in.): 30  
NYTMN (km.): 4777.52 NYTME (km.): 171.629 Building: 200

Emission Point: 27A23

Height (ft.): 34 Diameter (in.): 28  
NYTMN (km.): 4777.52 NYTME (km.): 171.629 Building: 27

**Item 13.2:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-0PREM

Emission Point: 08408

Height (ft.): 10 Length (in.): 14 Width (in.): 16  
Building: 84

Emission Point: 08441

Height (ft.): 74 Length (in.): 20 Width (in.): 24  
Building: 84

Emission Point: 08445

Height (ft.): 74 Length (in.): 33 Width (in.): 45  
Building: 84

Emission Point: 08447

Height (ft.): 70 Diameter (in.): 31  
NYTMN (km.): 4777.52 NYTME (km.): 171.629 Building: 84



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Emission Point: 08595			
Height (ft.): 18	Diameter (in.): 15		Building: 85
Emission Point: 08659			
Height (ft.): 50	Length (in.): 36	Width (in.): 36	
NYTMN (km.): 4777.52	NYTME (km.): 171.629	Building: 86	
Emission Point: 08666			
Height (ft.): 10	Diameter (in.): 56		Building: 86
Emission Point: 08667			
Height (ft.): 50	Length (in.): 28	Width (in.): 32	
NYTMN (km.): 4777.52	NYTME (km.): 171.629	Building: 86	
Emission Point: 86E68			
Height (ft.): 65	Length (in.): 14	Width (in.): 16	
NYTMN (km.): 4777.52	NYTME (km.): 171.629	Building: 86E	
Emission Point: 86E69			
Height (ft.): 65	Diameter (in.): 20		
NYTMN (km.): 4777.52	NYTME (km.): 171.629	Building: 86E	

**Item 13.3:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-BROWN			
Emission Point: 00372			
Height (ft.): 25	Length (in.): 12	Width (in.): 12	
NYTMN (km.): 4777.52	NYTME (km.): 171.629	Building: 37	
Emission Point: 00393			
Height (ft.): 75	Length (in.): 52	Width (in.): 69	
NYTMN (km.): 4777.52	NYTME (km.): 171.629	Building: 39	
Emission Point: 03705			
Height (ft.): 45	Diameter (in.): 8		Building: 37
Emission Point: 03914			
Height (ft.): 76	Diameter (in.): 36		
NYTMN (km.): 4777.52	NYTME (km.): 171.629	Building: 39	
Emission Point: 03917			
Height (ft.): 80	Diameter (in.): 28		
NYTMN (km.): 4777.52	NYTME (km.): 171.629	Building: 39	

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Emission Point: 03918  
Height (ft.): 55                      Diameter (in.): 42  
NYTMN (km.): 4777.52    NYTME (km.): 171.629    Building: 39

**Item 13.4:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-SPECL

Emission Point: 08296  
Height (ft.): 12                      Length (in.): 10                      Width (in.): 7  
Building: 82

Emission Point: 08297  
Height (ft.): 12                      Length (in.): 10                      Width (in.): 7  
Building: 82

Emission Point: 08298  
Height (ft.): 12                      Length (in.): 10                      Width (in.): 7  
Building: 82

Emission Point: 08299  
Height (ft.): 12                      Length (in.): 10                      Width (in.): 7  
Building: 82

Emission Point: 08307  
Height (ft.): 19                      Length (in.): 23                      Width (in.): 23  
Building: 83

Emission Point: 08392  
Height (ft.): 51                      Length (in.): 17                      Width (in.): 16  
Building: 83

Emission Point: 08393  
Height (ft.): 87                      Length (in.): 16                      Width (in.): 14  
Building: 83

Emission Point: 08394  
Height (ft.): 87                      Length (in.): 16                      Width (in.): 14  
Building: 83

**Condition 14: Process Definition By Emission Unit**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 201-6**

**Item 14.1:**

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This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00SIC

Process: SIC

Source Classification Code: 3-05-035-03

Process Description:

Silicon carbide - silicon carbide is the principle product processed in this area. Occasionally other materials may also be processed. Crude silicon carbide arrives at the site by rail car, truck, ocean freight container, or supersack. It is unloaded into a track-hopper, and moved by conveyors and elevators into storage silos until needed. There are three fully enclosed lines in the silicon carbide area; the old line, the new line and the dry line. Each line operates on a semi-continuous basis. Crude silicon carbide is crushed and graded using various mills and screens. Non-specification material is recycled back into the process for further crushing and screening. Magnetic separation removes impurities acquired during processing. Some products receive further treatment in the specialty treatment area. The final product is sifted into various grit sizes for packaging.

Emission Source/Control: 00272 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 02001 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 02003 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 02004 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 02005 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 02006 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 02007 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 02008 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: DRYLN - Process

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Emission Source/Control: NEWLN - Process

Emission Source/Control: OLDLN - Process

Emission Source/Control: PALL1 - Process

Emission Source/Control: PALL2 - Process

**Item 14.2:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-0PREM

Process: B4C

Source Classification Code: 3-05-035-02

Process Description:

Crude boron carbide from the furnaces is broken into large chunks by hand with unfused material being sent back to the furnace. Acceptable material is crushed and graded using various mills and screens. Material that does not meet specifications is recycled back into the process for further crushing and screening. Magnetic separation removes impurities acquired during processing. The final product is sifted into various grit sizes for packaging.

Emission Source/Control: 086E2 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 086W1 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00B4C - Process

**Item 14.3:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-0PREM

Process: EAF

Source Classification Code: 3-05-005-03

Process Description:

This process consists of three electric arc furnaces. Two furnaces are used to produce various premium alumina based products, the third furnace is used to produce crude boron carbide. Raw materials are batch fed into a furnace where products are formed by fusing raw materials. The premium alumina based products are then poured into a mold, allowed to cool and broken into chunks for further processing. The boron carbide products are formed by fusing raw materials and allowing the molten mass to cool.

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Once the ingot has cooled, it is removed from the furnace shell for further processing.

Emission Source/Control: 00864 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00865 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00866 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: FURN4 - Process

Emission Source/Control: FURN5 - Process

Emission Source/Control: FURN6 - Process

**Item 14.4:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-0PREM

Process: PRM

Source Classification Code: 3-05-035-01

Process Description:

Premium aluminum products - crude premium products from the furnaces are crushed and graded using various mills and screens. Non- specification material is recycled back into the process for further crushing and screening. Magnetic separation removes impurities acquired during processing. The final product is sifted into various grit sizes for packaging.

Emission Source/Control: 00841 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00842 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00844 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00848 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 0085P - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 0PREM - Process



Emission Source/Control: FURN6 - Process

**Item 14.5:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-BROWN

Process: BRN

Source Classification Code: 3-05-035-03

Process Description:

Brown aluminum oxide - raw materials arrive at the site by rail car, truck, ocean freight container, or supersack and are unloaded in a tarped area. Materials are moved by conveyors and elevators into storage silos until needed. The P & C line, line 212 and line 103 are three fully enclosed lines in the Brown area. Each line operates on a semi-continuous basis. Crude aluminum oxide is sorted based on size and sent to various mills and crushers where it is crushed and graded. Off-spec material is recycled back into the process for further crushing and screening. Magnetic separation removes impurities acquired during processing. Some products receive further treatment in the specialty treatment area. Products may require drying in natural gas or electric dryers or roasters. The final product is sifted into various grit sizes for packaging. Some material from the Brown process is washed and dried and further graded to produce optical products.

Emission Source/Control: 00372 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 00373 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 0EAST - Control

Control Type: FABRIC FILTER

Emission Source/Control: 0MAIN - Control

Control Type: FABRIC FILTER

Emission Source/Control: 0WEST - Control

Control Type: FABRIC FILTER

Emission Source/Control: 000PC - Process

Emission Source/Control: 00103 - Process

Emission Source/Control: 00212 - Process



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Emission Source/Control: 0DRY4 - Process

Emission Source/Control: 0DRY5 - Process

Emission Source/Control: 0DRY6 - Process

Emission Source/Control: OPTCL - Process

Emission Source/Control: ROAST - Process

**Item 14.6:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-INSIG

Process: PKG

Source Classification Code: 3-99-999-89

Process Description:

Final products are packaged into bags, drums or sacks for shipment to customers.

Emission Source/Control: PCK15 - Process

Emission Source/Control: PCK27 - Process

Emission Source/Control: PCK38 - Process

Emission Source/Control: PCK76 - Process

Emission Source/Control: PCK83 - Process

Emission Source/Control: PCK84 - Process

Emission Source/Control: PCK88 - Process

Emission Source/Control: PK200 - Process

**Item 14.7:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-INSIG

Process: PLS

Source Classification Code: 5-03-008-10

Process Description:

Some material is stored in piles until it can be shipped off-site for recycling or disposal

Emission Source/Control: BAYFN - Process

Emission Source/Control: DINGT - Process

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**Item 14.8:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-SPECL

Process: PRI

Source Classification Code: 3-05-035-01

Process Description:

Primary crushing: raw materials are shipped to the plant or come from Bldg 86 in chunks up to 24 inches in diameter. The primary crushing line reduces this material to 1 to 4 inches. This material is then sent to other areas of the plant for further processing or to customers.

Emission Source/Control: 00821 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 00822 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 00823 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 00824 - Control

Control Type: FABRIC FILTER

Emission Source/Control: MAINC - Process

Emission Source/Control: PRIMA - Process

**Item 14.9:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-SPECL

Process: SPL

Source Classification Code: 3-05-035-02

Process Description:

Specialty products - raw materials from the primary crusher are crushed and graded using various mills and screens. Materials from other plant locations or deliveries are also processed. Non- specification material is recycled back into the process for further crushing and screening. Magnetic separation removes impurities acquired during processing. The final product is sifted into various grit sizes for packaging.

Emission Source/Control: 00831 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 00833 - Control



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Control Type: FABRIC FILTER

Emission Source/Control: 00834 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00835 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: 00836 - Control  
Control Type: FABRIC FILTER

Emission Source/Control: REGRD - Process

**Condition 15: Compliance Certification**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 212.4(c)**

**Item 15.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 0-00SIC

Regulated Contaminant(s):  
CAS No: 0NY075-00-0 PARTICULATES

**Item 15.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

For each emission point associated with this emission unit (and constructed after July 1, 1973), no person shall cause or allow emissions of solid particulates to exceed 0.05 grains per dry standard cubic foot of exhaust gas.

Quarterly inspections and maintenance of fabric collectors will be performed and documented according to the Facility Dust Collector Inspection and Recordkeeping Plan described within this permit.

For each fabric filter collector equipped with a pressure gauge, the pressure drop across the device will be monitored and recorded on a weekly basis. Values outside the normal operating ranges established each time the bags are replaced, will require that corrective maintenance procedures as described in the Facility Inspection Plan be



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implemented in order to maintain compliance with the particulate emission limit.

Monitoring Frequency: QUARTERLY  
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2004.  
Subsequent reports are due every 6 calendar month(s).

**Condition 16: Compliance Certification**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 212.4(c)**

**Item 16.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 0-0PREM

Regulated Contaminant(s):  
CAS No: 0NY075-00-0 PARTICULATES

**Item 16.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES  
Monitoring Description:

Solid particulate emissions from emission points 08408, 08441, 08445, 08595, 08659, 08666, 08667 which were constructed after July 1, 1973 and associated with this emission unit shall not exceed 0.05 grains per dry standard cubic foot of exhaust gas.

Quarterly inspections and maintenance of the fabric filter collectors as described in the Facility Dust Collector Inspection and Recordkeeping Plan will be performed and documented to maintain compliance with this limit.

The pressure drop across each fabric filter collector will be monitored and recorded on a weekly basis. Values outside the normal operating ranges that are established each time the bags are replaced, will require that corrective maintenance procedures as described in the Facility Inspection Plan be implemented in order to maintain compliance with the particulate emission limit.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION



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Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2004.

Subsequent reports are due every 6 calendar month(s).

**Condition 17: Compliance Certification**

**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 212.3(b)**

**Item 17.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 0-0PREM

Process: B4C

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 17.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Solid particulate emissions from emission points 86E68 and 86E69 associated with this emission unit shall not exceed 0.15 grains per dry standard cubic foot of exhaust gas.

Quarterly inspections and maintenance of the fabric filter collectors as described in the Facility Dust Collector Inspection and Recordkeeping Plan will be performed and documented to maintain compliance with this limit.

The pressure drop across each fabric filter collector will be monitored and recorded on a weekly basis. Values outside the normal operating ranges that are established each time the bags are replaced, will require that corrective maintenance procedures as described in the Facility Inspection Plan be implemented in order to maintain compliance with the particulate emission limit.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.



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The initial report is due 7/30/2004.

Subsequent reports are due every 6 calendar month(s).

**Condition 18: Compliance Certification**

**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 212.3(b)**

**Item 18.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 0-OPREM Emission Point: 08447

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 18.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Solid particulate emissions from emission point 08447 shall not exceed 0.15 grains per dry standard cubic foot of exhaust gas.

Quarterly inspections and maintenance of the fabric filter collectors as described in the Facility Dust Collector Inspection and Recordkeeping Plan will be performed and documented to maintain compliance with this limit.

The pressure drop across each fabric filter collector will be monitored and recorded on a weekly basis. Values outside the normal operating ranges that are established each time the bags are replaced, will require that corrective maintenance procedures as described in the Facility Inspection Plan be implemented in order to maintain compliance with the particulate emission limit.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2004.



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Subsequent reports are due every 6 calendar month(s).

**Condition 19: Compliance Certification**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 212.4(c)**

**Item 19.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 0-BROWN

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 19.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

For each emission point associated with this emission unit (and constructed after July 1, 1973), no person shall cause or allow emissions of solid particulates to exceed 0.05 grains per dry standard cubic foot of exhaust gas.

Quarterly inspections and maintenance of fabric collectors will be performed and documented according to the Facility Dust Collector Inspection and Recordkeeping Plan described within this permit.

For each fabric filter collector equipped with a pressure gauge, the pressure drop across the device will be monitored and recorded on a weekly basis. Values outside the normal operating ranges established each time the bags are replaced, will require that corrective maintenance procedures as described in the Inspection Plan be implemented in order to maintain compliance with the particulate emission limit.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2004.

Subsequent reports are due every 6 calendar month(s).

**Condition 20: Compliance Certification**



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**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable Federal Requirement: 6NYCRR 212.4(c)**

**Item 20.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 0-SPECL

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 20.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

For each emission point associated with this emission unit (and constructed after July 1, 1973), no person shall cause or allow emissions of solid particulates to exceed 0.05 grains per dry standard cubic foot of exhaust gas.

Quarterly inspections and maintenance of fabric collectors will be performed and documented according to the Facility Dust Collector Inspection and Recordkeeping Plan described within this permit.

For each fabric filter collector equipped with a pressure gauge, the pressure drop across the device will be monitored and recorded on a weekly basis. Values outside the normal operating ranges established each time the bags are replaced, will require that corrective maintenance procedures as described in the Facility Inspection Plan be implemented in order to maintain compliance with the particulate emission limit.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2004.

Subsequent reports are due every 6 calendar month(s).



**STATE ONLY ENFORCEABLE CONDITIONS**

**\*\*\*\* Facility Level \*\*\*\***

**NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

**This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability**

**Item A: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5**

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**STATE ONLY APPLICABLE REQUIREMENTS**

**The following conditions are state only enforceable and are not subject to annual compliance certification requirements for Title V permits.**

**Condition 21: Contaminant List**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable State Requirement: ECL 19-0301**

**Item 21.1:**

Emissions of the following contaminants are subject to contaminant specific requirements in this permit(emission limits, control requirements or compliance monitoring conditions).



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CAS No: 0NY075-00-0

Name: PARTICULATES

**Condition 22: Unavoidable noncompliance and violations**  
**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable State Requirement: 6NYCRR 201-1.4**

**Item 22.1:**

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.

(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.



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(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

**Condition 23: Air pollution prohibited**

**Effective between the dates of 03/23/2004 and 03/23/2009**

**Applicable State Requirement: 6NYCRR 211.2**

**Item 23.1:**

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.