

**New York State Department of Environmental Conservation
Facility DEC ID: 8242000011**



**PERMIT
Under the Environmental Conservation Law (ECL)**

IDENTIFICATION INFORMATION

Permit Type: Air State Facility
Permit ID: 8-2420-00011/00008
Effective Date: 07/24/1998 Expiration Date: No expiration date

Permit Issued To: KRAFT FOODS GLOBAL INC
THREE LAKES DR
WINNETKA, IL 60093-2753

Facility: KRAFT FOODS INC.- AVON PLANT
140 SPRING ST
AVON, NY 14414

BRIAN T MCCARTHY
140 SPRING STREET
AVON, NY 14414
(585) 226-4309

Description:

The facility produces cool whip and lunchables. There is one permittable emission unit (0-00001) consisting of two Cleaver Brooks boilers, one rated at 38.2 MMBTU/hr and another rated at 25.1 MMBTU/hr. The boilers are utilized for general heating and production purposes. This Air State Facility Permit contains limits on the facility's usage of natural gas and number 2 distillate fuel oil for the boilers that will essentially cap the facility's emissions of sulfur dioxide to below the applicability threshold for Title V and cap the emissions from the 38.2 MMBTU/hr boiler to below the threshold for the Prevention of Significant Deterioration (PSD) requirements found at 40CFR 52-A.21.

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: PETER A LENT
DIVISION OF ENVIRONMENTAL PERMITS
6274 EAST AVON LIMA RD
AVON, NY 14414-9519

Authorized Signature: _____ Date: ____ / ____ / ____



Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees, and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

Facility Inspection by the Department

Relationship of this Permit to Other Department Orders and Determinations

Applications for Permit Renewals and Modifications

Permit Modifications, Suspensions, and Revocations by the Department

Facility Level

Submission of Applications for Permit Modification or Renewal -REGION 8

HEADQUARTERS



DEC GENERAL CONDITIONS
****** General Provisions ******
GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 3-0301.2(g)

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when written or verbal notification is provided by the Department at least 24 hours prior to such inspection.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301.2(m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for Permit Renewals and Modifications
Applicable State Requirement: 6NYCRR 621.13(a)

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Condition 4: Permit Modifications, Suspensions, and Revocations by the Department
Applicable State Requirement: 6NYCRR 621.14

New York State Department of Environmental Conservation
Facility DEC ID: 8242000011



Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit. The grounds for modification, suspension or revocation include:

- a) the scope of the permitted activity is exceeded or a violation of any condition of the permit or provisions of the ECL and pertinent regulations is found;
- b) the permit was obtained by misrepresentation or failure to disclose relevant facts;
- c) new material information is discovered; or
- d) environmental conditions, relevant technology, or applicable law or regulation have materially changed since the permit was issued.

****** Facility Level ******

Condition 5: Submission of Applications for Permit Modification or Renewal -REGION 8 HEADQUARTERS
Applicable State Requirement: 6NYCRR 621.5(a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:
NYSDEC Regional Permit Administrator
Region 8 Headquarters
Division of Environmental Permits
6274 Avon-Lima Road
Avon, NY 14414-9519
(716) 226-2466



New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011

Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT

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Authorized Activity By Standard Industrial Classification Code:
2099 - FOOD PREPARATIONS NEC



LIST OF CONDITIONS

FEDERALLY ENFORCEABLE CONDITIONS

Facility Level

- 1 6NYCRR 201-1.1(a): Contaminant List
- 2 6NYCRR 201-6.1(a): Facility Permissible Emissions
- *3 6NYCRR 201-6.1(a): Compliance Demonstration
- *4 6NYCRR 201-6.1(a): Compliance Demonstration
- *5 6NYCRR 201-6.1(a): Compliance Demonstration
- 7 6NYCRR 225-1.8: Compliance Demonstration
- 8 40CFR 52.21, Subpart A: Facility Permissible Emissions

Emission Unit Level

EU=0-00001

- 9 6NYCRR 227-1.3(a): Compliance Demonstration
- 10 6NYCRR 227-1.3(a): Compliance Demonstration

EU=0-00001,EP=00001,Proc=001,ES=00001

- *11 40CFR 52.21, Subpart A: Compliance Demonstration

EU=0-00001,EP=00001,Proc=002,ES=00001

- *12 40CFR 52.21, Subpart A: Compliance Demonstration

STATE ONLY ENFORCEABLE CONDITIONS

Facility Level

- 13 6NYCRR 201-5: General Provisions
- 14 6NYCRR 201-5: State facility permit capping conditions
- 15 6NYCRR 201-5: Emission Unit Definition
- 6 6NYCRR 211.2: Air pollution prohibited
- 16 6NYCRR 225-1.2(a)(2): Compliance Demonstration

Emission Unit Level

- 17 6NYCRR 201-5: Emission Point Definition By Emission Unit
- 18 6NYCRR 201-5: Process Definition By Emission Unit

NOTE: * preceding the condition number indicates capping. Permit Effective Date: 07/24/1998
Permit Expiration Date: No expiration date.

New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011



FEDERALLY ENFORCEABLE CONDITIONS

****** Facility Level ******

Contaminant List

Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 201-1.1(a)

Item 1.1:

Emissions of the following contaminants are allowed under this permit.

CAS No: 000630-08-0
Name: CARBON MONOXIDE

CAS No: 007439-92-1
Name: LEAD

CAS No: 007446-09-5
Name: SULFUR DIOXIDE

CAS No: 0NY075-00-0
Name: PARTICULATES

CAS No: 0NY075-00-5
Name: PM-10

CAS No: 0NY100-00-0
Name: HAP

CAS No: 0NY210-00-0
Name: OXIDES OF NITROGEN

CAS No: 0NY998-00-0
Name: VOC

Item 1.2:

The Facility is authorized to emit the regulated contaminants cited in Item 1.1 from the emission units specified in this permit.

Condition 2:

Facility Permissible Emissions

Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 201-6.1(a)

Item 2.1:

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following



New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011

Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 007446-09-5 PTE: 199,999 pounds per year
Name: SULFUR DIOXIDE

Condition 3: Compliance Demonstration
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 201-6.1(a)

Item 3.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS NSULFUR DIOXIDE

Item 3.2:

Compliance Demonstration shall include the following monitoring:

Capping: Yes
Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS
Monitoring Description:
KRAFT FOODS AVON FACILITY INTENDS TO CAP FACILITY SULFUR DIOXIDE EMISSIONS BELOW THE TITLE V APPLICABILITY THRESHOLDS BY LIMITING FACILITY NATURAL GAS USAGE.

Work Practice Type: PROCESS MATERIAL THRUPUT
Process Material: NATURAL GAS
Upper Permit Limit: 1200000000 cubic feet per year
Monitoring Frequency: MONTHLY
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: ANNUALLY (ANNIVERSARY)
Initial Report Due: 08/22/1999 for the period 07/24/1998 through 07/23/1999

Condition 4: Compliance Demonstration
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Fe6NYCRR 201-6.1(a)

Item 4.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 007446-09-5 SULFUR DIOXIDE

New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011



Item 4.2:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

KRAFT FOODS AVON FACILITY INTENDS TO CAP FACILITY SULFUR DIOXIDE EMISSIONS BELOW THE TITLE V APPLICABILITY THRESHOLDS BY LIMITING FACILITY NUMBER 2 DISTILLATE OIL USAGE.

Work Practice Type: PROCESS MATERIAL THRUPUT

Process Material: NUMBER 2 OIL

Upper Permit Limit: 840000 gallons per year

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (ANNIVERSARY)

Initial Report Due: 08/22/1999 for the period 07/24/1998 through 07/23/1999

Condition 5:

Compliance Demonstration

Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 201-6.1(a)

Item 5.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 007446-09-5 SULFUR DIOXIDE

Item 5.2:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

KRAFT FOODS AVON FACILITY SHALL KEEP ANNUAL USAGE RECORDS OF NATURAL GAS AND NUMBER 2 DISTILLATE OIL ON A 12-MONTH ROLLING TOTAL BASIS.

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY



New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011

Condition 7: Compliance Demonstration
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 225-1.8

Item 7.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 7.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Upon request the owner or operator of a facility which purchases and fire coal or oil shall submit reports to the commissioner containing a fuel analysis, information on the quantity of the fuel received/burned, and results of any stack sampling, monitoring, or compliance procedures performed, at the facility. All records shall be available for a maximum of three years.

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 8: Facility Permissible Emissions
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 52.21, Subpart A

Item 8.1:

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 007446-09-5

PTE: 199,999 pounds per year

Name: SULFUR DIOXIDE

**** Emission Unit Level ****

Condition 9: Compliance Demonstration
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 227-1.3(a)

Item 9.1:



New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00001

Item 9.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Maximum 40% opacity limitation never to be exceeded for
any time period.

Parameter Monitored: OPACITY

Upper Permit Limit: 40.0 percent

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY
TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 10: Compliance Demonstration

Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 227-1.3(a)

Item 10.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00001

Item 10.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall emit smoke equal to or greater than 20
percent opacity for a period of 3 or more minutes during
any continuous 60-minute period.

Parameter Monitored: OPACITY

Upper Permit Limit: 20.0 percent

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 11:

Compliance Demonstration

Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 52.21, Subpart A



New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011

Item 11.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00001 Emission Point: 00001
Process: 001 Emission Source: 00001

Regulated Contaminant(s):
CAS No: 007446-09-5 SULFUR DIOXIDE

Item 11.2:

Compliance Demonstration shall include the following monitoring:

Capping: Yes
Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC
OPERATIONS

Monitoring Description:
KRAFT FOODS AVON FACILITY INTENDS TO CAP
OUT OF 40CFR 52-A.21 PSD REQUIREMENTS FOR
THE CLEAVER BROOKS D-52 BOILER BY
LIMITING THE FACILITY NUMBER 2 DISTILLATE

FUEL OIL USAGE.

Work Practice Type: PROCESS MATERIAL THRUPUT
Process Material: NUMBER 2 OIL
Upper Permit Limit: 840000 gallons per year
Monitoring Frequency: MONTHLY
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: ANNUALLY (ANNIVERSARY)
Initial Report Due: 08/22/1999 for the period 07/24/1998 through 07/23/1999

Condition 12: Compliance Demonstration
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable Federal Requirement: 40CFR 52.21, Subpart A

Item 12.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: 0-00001 Emission Point: 00001
Process: 002 Emission Source: 00001

Regulated Contaminant(s):
CAS No: 007446-09-5 SULFUR DIOXIDE

Item 12.2:

Compliance Demonstration shall include the following monitoring:

New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011



Capping: Yes
Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC
OPERATIONS

Monitoring Description:

KRAFT FOODS AVON FACILITY INTENDS TO CAP
OUT OF 40CFR 52-A.21 PSD REQUIREMENTS FOR
THE CLEAVER BROOKS D-52 BOILER BY
LIMITING THE FACILITY NATURAL GAS USAGE.

Work Practice Type: PROCESS MATERIAL THRUPUT

Process Material: NATURAL GAS

Upper Permit Limit: 1200000000 cubic feet per year

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (ANNIVERSARY)

Initial Report Due: 08/22/1999 for the period 07/24/1998 through 07/23/1999



STATE ONLY ENFORCEABLE CONDITIONS

****** Facility Level ******

Condition 13: General Provisions
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable State Requirement: 6NYCRR 201-5

Item 13.1:

This section contains terms and conditions that are not federally enforceable and are not required under the Act or under any of its applicable requirements. Terms and conditions so designated are not subject to the requirements of Section 201-6.4 of Part 201.

Item 13.2:

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

Item 13.3:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 13.4:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 13.5:

The emission of pollutants in exceedance of the applicability thresholds for obtaining a Title V facility permit or other applicable requirements constitutes a violation of Part 201 and of the Act.

Condition 14: State facility permit capping conditions
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable State Requirement: 6NYCRR 201-5

Item 14.1:

On an annual basis, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions



New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011

subject to the cap for that time period and a comparison to those threshold levels that would require the submission of an application for a Title V facility permit, or compliance with an applicable requirement.

Condition 15: Emission Unit Definition
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable State Requirement: 6NYCRR 201-5

Item 15.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-00001

Emission Unit Description:

THE EMISSION UNIT CONSISTS OF TWO CLEAVER BROOKS BOILERS RATED AT 38.2 MMBTU/hr AND 25.1 MMBTU/hr BOTH CAPABLE OF BURNING NUMBER 2 DISTILLATE FUEL OIL AND NATURAL GAS, LOCATED IN THE BOILER ROOM ADJACENT TO PLANT #18.

Building(s): BOILERROOM

Condition 6: Air pollution prohibited
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable State Requirement: 6NYCRR 211.2

Item 6.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

Condition 16: Compliance Demonstration
Effective between the dates of 07/24/1998 and Permit Expiration Date

Applicable State Requirement: 6NYCRR 225-1.2(a)(2)

Item 16.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 16.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS



New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011

Monitoring Description:

No person will sell, offer for sale, purchase or use any distillate oil fuel which contains sulfur in a quantity exceeding the following limitation.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: DISTILLATES - NUMBER 1 AND NUMBER 2 OIL

Parameter Monitored: SULFUR CONTENT

Upper Permit Limit: 1.5 percent by weight

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

****** Emission Unit Level ******

**Condition 17: Emission Point Definition By Emission Unit
Effective between the dates of 07/24/1998 and Permit Expiration Date**

Applicable State Requirement: 6NYCRR 201-5

Item 17.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-00001

Emission Point: 00001

Height (ft): 36
Diameter (in.): 36

Building: BOILERROOM

Emission Point: 00002

Height (ft.): 32
Diameter (in.): 20

Building: BOILERROOM

**Condition 18: Process Definition By Emission Unit
Effective between the dates of 07/24/1998 and Permit Expiration Date**

Applicable State Requirement: 6NYCRR 201-5

Item 18.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00001

Process: 001

Process Description:

NUMBER 2 DISTILLATE FUEL OIL IS COMBUSTED



New York State Department of Environmental Conservation

Permit ID: 8-2420-00011/00008

Facility DEC ID: 8242000011

IN THE TWO CLEAVER BROOKS BOILERS RATED AT
38.2 MMBTU/HR AND 25.1 MMBTU/HR.

Emission Source/Control: 00001 - Combustion
Design Capacity: 38.2 million Btu per hour

Emission Source/Control: 00002 - Combustion
Design Capacity: 25.1 million Btu per hour

Item 18.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00001

Process: 002

Process Description:

NATURAL GAS IS COMBUSTED IN THE TWO
CLEAVER BROOKS BOILERS RATED AT 38.2
MMBTU/hr AND 25.1 MMBTU/hr BOILERS.

Emission 00001 - Combustion
Design Capacity: 38.2 million Btu per hour

Emission Source/Control: 00002 - Combustion
Design Capacity: 25.1 million Btu per hour