

New York State Department of Environmental Conservation
Facility DEC ID: 7313600002



PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air Title V Facility
Permit ID: 7-3136-00002/00089
Effective Date: 05/21/2001 Expiration Date: 05/21/2006

Permit Issued To: ANHEUSER BUSCH INC
ONE BUSCH PL
SAINT LOUIS, MO 63118-1849

Contact: DEAN PUSCH
3636 GEYER ROAD
SAINT LOUIS, MO 63127
(314) 984-4562

Facility: ANHEUSER BUSCH BALDWINSVILLE BREWERY
2885 BELGIUM RD
BALDWINSVILLE, NY 13027

Contact: DAVE BEISLER
ANHEUSER-BUSCH
PO BOX 200, 2885 BELGIUM ROAD
BALDWINSVILLE, NY 13027-0200
(315) 635-4122

Description:
Anheuser-Busch, Incorporated (ABI) brews and packages malt beverages for consumer use under the Standard Industrial Classification (SIC) code 2082 (Malt Beverages NAICS 312120). The primary product of malt beverages is beer, secondary malt extract, and byproducts that include brewers grain (sold as livestock feed). The production of malt beverages at ABI is comprised of five main stages: (1) brew house operations; (2) fermentation; (3) aging or lagering; (4) finishing ; and (5) filling and packaging.

The brewery contains several tanks used for liquid wort, mash tuns, lauter tuns, wet spent grain holding, brew kettles, hop strainers, cookers, hot wort receivers, wort aerators, chip washers, and related beer making operations.

Beer filling occurs from beer brewed at the Baldwinsville Brewery as well as packaging of beer brewed at other breweries. Bottle beer filling and packaging lines; keg filling and packaging lines; can filling and packaging lines are conducted at this facility. Fugitive and point source emissions are vented indoors (subsequently to atmosphere) and to atmosphere directly, respectively.

ABI is a major source for VOC emissions, primarily from packaging and filling operations. 6NYCRR Part 212 applies related to VOC RACT. A RACT demonstrations has been completed which documents an economic infeasibility for control of VOC. A RACT variance has been applied for in a SIP revision



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along with the issuance of this Title V permit.

The point source VOC emissions from Emission Unit 00FPA are capped at 28 tons per year based on emission factors supplied with the facility Title V Air Permit Application.

There are no consent orders or compliance plans associated with this Title V permit.

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: ROBERT A. TORBA
 615 ERIE BLVD WEST
 SYRACUSE, NY 13204-2400

Authorized Signature: _____ Date: ____ / ____ / ____



Notification of Other Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees, agents, and assigns for all claims, suits, actions, damages, and costs of every name and description, arising out of or resulting from the permittee's undertaking of activities or operation and maintenance of the facility or facilities authorized by the permit in compliance or non-compliance with the terms and conditions of the permit.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

Facility Inspection by the Department

Relationship of this Permit to Other Department Orders and Determinations

Applications for Permit Renewals and Modifications

Permit Modifications, Suspensions, and Revocations by the Department

Facility Level

Submission of Applications for Permit Modification or Renewal -REGION 7
HEADQUARTERS



DEC GENERAL CONDITIONS

****** General Provisions ******

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305.

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301.2(m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for Permit Renewals and Modifications
Applicable State Requirement: 6NYCRR 621.13(a)

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Condition 4: Permit Modifications, Suspensions, and Revocations by the Department
Applicable State Requirement: 6NYCRR 621.14

Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit. The grounds for

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modification, suspension or revocation include:

- a) the scope of the permitted activity is exceeded or a violation of any condition of the permit or provisions of the ECL and pertinent regulations is found;
- b) the permit was obtained by misrepresentation or failure to disclose relevant facts;
- c) new material information is discovered; or
- d) environmental conditions, relevant technology, or applicable law or regulation have materially changed since the permit was issued.

****** Facility Level ******

Condition 5: Submission of Applications for Permit Modification or Renewal -REGION 7 HEADQUARTERS
Applicable State Requirement: 6NYCRR 621.5(a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:
NYSDEC Regional Permit Administrator
Region 7 Headquarters
Division of Environmental Permits
615 Erie Blvd West
Syracuse, NY 13204-2400
(315) 426-7400



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ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT

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Authorized Activity By Standard Industrial Classification Code:



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- 30 Compliance Certification
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- 32 Visible emissions limited.
- 33 Sampling and Monitoring
- 34 Open Fires Prohibited at Industrial and Commercial Sites
- 35 This conditions further filters the NOx RACT facilities.
- 36 Recycling and Emissions Reduction

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- 40 Emissions from two or more devices through one emission point
- 41 Multiple fuels particulate matter emission rate.
- 42 Compliance Certification (EU=0-001UT)
- 43 Multiple combustion sources.
- 44 Multiple combustion sources.
- 45 Multiple combustion sources.
- 46 Compliance Certification (EU=0-00FPA)

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- 2082 - MALT BEVERAGES

Permit Effective Date: 05/21/2001

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FEDERALLY ENFORCEABLE CONDITIONS

****** Facility Level ******

Condition 1: Sealing

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 200.5

Item 1.1:

(a) The commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the commissioner issued in the case of the violation. Sealing means labelling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

(b) No person shall operate any air contamination source sealed by the commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

(c) Unless authorized by the commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section

Condition 2: Acceptable ambient air quality

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 200.6

Item 2.1:

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the commissioner shall specify the degree and/or method of emission control required.

Condition 3: Maintenance of equipment

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 200.7

Item 3.1:

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.



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Condition 4: Unpermitted Emission Sources
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.2

Item 4.1:

If an existing emission source was subject to the permitting requirements of 6NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

- (a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.
- (b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

Condition 5: Unavoidable Noncompliance and Violations
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.4

Item 5.1:

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

- (a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit or certificate issued for the corresponding air contamination source. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.
- (b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates.



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(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

Condition 6: Emergency Defense
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.5

Item 6.1:

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

Condition 7: Recycling and Salvage
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.7



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Item 7.1:

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Condition 8: Prohibition of Reintroduction of Collected Contaminants to the Air

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.8

Item 8.1:

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Condition 9: Public Access to Recordkeeping for Title V facilities

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.10(b)

Item 9.1:

The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

Condition 10: Proof of Eligibility

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-3.2(a)

Item 10.1:

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Condition 11: Proof of Eligibility

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-3.3(a)

Item 11.1:

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart



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201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Condition 12: Applicable Criteria, Limits, Terms, Conditions and Standards
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 12.1:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in the permit. This shall include:

- i. Any reporting requirements and operations under an accidental release plan, response plan, and compliance plan as approved as of the date of the permit issuance, or
- ii. Any support documents submitted as a part of the permit application for this facility as accepted and approved as of the date of permit issuance.

Any noncompliance with the federally-enforceable portions of this permit constitutes a violation of the federal Clean Air Act and will be grounds for enforcement action, for permit termination, revocation and reissuance, or modification, or for denial of a permit renewal application.

Item 12.2:

Any document, including reports, required by the federally-enforceable portions of this permit shall contain a certification by the responsible official for this facility as set forth in Section 201-6.3 that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.

Condition 13: Cessation or Reduction of Permitted Activity Not a Defense
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 13.1:

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in order to maintain compliance with the conditions of this permit.

Condition 14: Compliance Requirements
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.



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Item 14.1:

The following information must be included in any required compliance monitoring records and reports:

- i. The date, place and time of sampling or measurements;
- ii. The date(s) analyses were performed;
- iii. The company or entity that performed the analyses;
- iv. The analytical techniques or methods used including quality assurance and quality control procedures if required;
- v. The results of such analyses including quality assurance data where required; and
- vi. The operating conditions as existing at the time of sampling or measurement;

Any deviation from permit requirements must be clearly identified in all records and reports. Reports must be certified by the responsible official, consistent with Section 201-6.3 of Part 201.

Item 14.2:

The permittee shall comply with the approved compliance schedule for this permit if such a schedule is a part of this permit. Risk management plans must be submitted to the Administrator if required by Section 112(r) of the Clean Air Act for this facility.

Item 14.3:

Progress reports consistent with an applicable schedule of compliance must be submitted at least semiannually on a calendar year basis, or at a more frequent period if specified in the applicable requirement or by the Department elsewhere in this permit. These reports shall be submitted to the Department within 30 days after the end of a reporting period. Such progress reports shall contain the following:

- i. Dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and
- ii. An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

Condition 15: Federally-Enforceable Requirements
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 15.1:

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

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Condition 16: Fees
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 16.1:

The permittee shall pay the required fees associated with this permit.

Condition 17: Monitoring, Related Recordkeeping and Reporting Requirements
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 17.1:

Compliance monitoring and recordkeeping shall be conducted according to the terms and conditions contained in this permit and shall follow all quality assurance requirements. Records of all monitoring data and support information shall be retained for a period of at least 5 years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

Condition 18: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 18.1:

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not relieve the permittee from the requirement to comply with any condition contained in this permit.

The permittee shall furnish to the Department, within a reasonable time, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. The permittee shall also, on request, furnish the Department with copies of records required to be kept by the permit. Where information is claimed to be confidential, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

Condition 19: Permit Shield
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.



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Item 19.1:

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield. For those facilities for which a permit shield has been granted, compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;
- iii. The applicable requirements of Title IV of the Act;
- iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Condition 20: Property Rights

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 20.1:

This permit does not convey any property rights of any sort or any exclusive privilege.

Condition 21: Reopening for Cause

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 21.1:

This Title V permit shall be reopened and revised under any of the following circumstances:

- i. If additional applicable requirements under the Act become applicable where this permit's remaining term is three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the Department pursuant to the provisions of Part 201-6.7 and Part 621.
- ii. The Department or the Administrator determines that the permit contains a material mistake or that



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inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Item 21.2:

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Item 21.3:

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

Condition 22: Right to Inspect

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 22.1:

Upon presentation of credentials and other documents, as may be required by law, the permittee shall allow the Department or an authorized representative to perform the following:

i. Enter upon the permittee's premises where the permitted facility is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

iii. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and

iv. As authorized by the Act, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

Condition 23: Severability

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 23.1:

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a

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challenge, the remainder of this permit shall continue to be valid.

Condition 24: Emission Unit Definition

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 24.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-001BC

Emission Unit Description:

THIS EMISSION UNIT INCLUDES THE EMISSION SOURCES FROM BREWING AND CELLARS.

Building(s): 10
12
13
3
33
4
42
43
44
47
47,7
7
7,47
7,8,43,47
8

Item 24.2:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-001FP

Emission Unit Description:

This emission unit includes fugitive emissions from filling and packaging operations.

Building(s): 18,19,24

Item 24.3:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-001UT

Emission Unit Description:

THIS EMISSION UNIT INCLUDES THE FOUR (4) 120 MMBTU/HR BOILERS, THE CHX STACK, THE SPACE HEATERS, THE 29.29 MMBTU/HR BOILER (WWTP), THE RESIDUAL FUEL OIL STORAGE TANK, AND THE AMMONIA SYSTEM.



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Building(s): 5
6
83

Item 24.4:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-001WW

Emission Unit Description:

THIS EMISSION UNIT INCLUDES THE FERRIC CHLORIDE TANKS, ANAEROBIC BIOFILTER, COMPOST SOIL FILTER, THE COMPOST FACILITY, AND THE WASTEWATER INFLUENT SCREENS PRESENT AT THE FACILITY WASTEWATER TREATMENT PLANT.

Building(s): 72
78
81
83

Item 24.5:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 0-00FPA

Emission Unit Description:

Aseptic can filling lines numbers 34 and 35. This emission unit is subject to 6 NYCRR Part 212 VOC RACT.

Building(s): 18,19,24

Condition 26: Compliance Certification

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(c)(3)

Item 26.1:

The Compliance Certification activity will be performed for the Facility.

Item 26.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

To meet the requirements of this facility permit with respect to reporting, the permittee must:

Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year

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reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

In the case of any condition contained in this permit with a reporting requirement of "Upon request by regulatory agency" the permittee shall include in the semiannual report, a statement for each such condition that the monitoring or recordkeeping was performed as required or requested and a listing of all instances of deviations from these requirements.

In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Mailing addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.5(e), contained elsewhere in this permit.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after every 6 calendar months (January - June, July - December)

Condition 25: Compliance Certification
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(e)

Item 25.1:

The Compliance Certification activity will be performed for the Facility.

Item 25.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

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Monitoring Description:

Compliance certifications shall contain the following information:

- the identification of each term or condition of the permit that is the basis of the certification;
 - the compliance status;
 - whether compliance was continuous or intermittent;
 - the method(s) used for determining the compliance status of the facility, currently and over the reporting period consistent with the monitoring and related recordkeeping and reporting requirements of this permit;
 - such other facts as the Department may require to determine the compliance status of the facility as specified in any special permit terms or conditions;
- and
- such additional requirements as may be specified elsewhere in this permit related to compliance certification.

Compliance certifications shall be submitted annually. Certification reports are due 30 days after the anniversary date of four consecutive calendar quarters. The first report is due 30 days after the calendar quarter that occurs just prior to the permit anniversary date, unless another quarter has been acceptable by the Department.

All compliance certifications shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Please send annual compliance certifications to Chief of the Stationary Source Compliance Section, the Region 2 EPA representative for the Administrator, at the following address:

USEPA Region 2
Air Compliance Branch
290 Broadway
New York, NY 10007-1866

The address for the RAPCE is as follows:

615 Erie Boulevard, West
Syracuse, NY 13204-2400

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The address for the BCME is as follows:

NYSDEC
Bureau of Compliance Monitoring
and Enforcement
625 Broadway
Albany, NY 12233-3258

Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after previous reporting period

Condition 27: Permit Exclusion Provisions
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(g)

Item 27.1:

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any currently pending or future legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR), and particularly any such enforcement action as may be authorized pursuant to 6 NYCRR 201-1.2 and 6 NYCRR 201-6.5(g).

The issuance of this permit by the Department and the receipt thereof by the Applicant does not supercede, revoke or rescind an order or modification thereof on consent or determination by the Commissioner issued heretofore by the Department or any of the terms, conditions or requirements contained in such order or modification thereof unless specifically intended by this permit.

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting the right of the Department to bring any future action, or pursue any pending action, either administrative or judicial, to required remediation, contribution for costs incurred or funds expended, for any violations, past, present or future, known or unknown, of applicable federal law, the ECL, or the rules and regulations promulgated thereunder, or conditions contained in any other licenses or permits issued to the Applicant and not addressed in this permit.

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting the right of the Department to pursue any claims for natural resource damages against the Applicant.

Condition 28: Non Applicable requirements
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(g)



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Item 28.1:

This section contains a summary of those requirements that have been specifically identified as being not applicable to this facility and/or emission units, emission points, processes and/or emission sources within this facility. The summary also includes a justification for classifying any such requirements as non-applicable.

Condition 29: Required emissions tests

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 202-1.1

Item 29.1:

An acceptable report of measured emissions shall be submitted, as may be required by the commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the commissioner within the time stated shall be sufficient reason for the commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6NYCRR Part 202-1.

Condition 30: Compliance Certification

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 202-2.1

Item 30.1:

The Compliance Certification activity will be performed for the Facility.

Item 30.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Emission statements shall be submitted on or before April 15th each year for emissions of the previous calendar year.

Monitoring Frequency: ANNUALLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due by April 15th for previous calendar year

Condition 31: Recordkeeping requirements

Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 202-2.5

Item 31.1:

(a) The following records shall be maintained for at least five years:

- (1) a copy of each emission statement submitted to the department; and

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(2) records indicating how the information submitted in the emission statement was determined, including any calculations, data, measurements, and estimates used.

(b) These records shall be made available at the facility to the representatives of the department upon request during normal business hours.

Condition 32: Visible emissions limited.
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 211.3

Item 32.1:

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Condition 33: Sampling and Monitoring
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 212.11(a)

Item 33.1:

The owner and/or operator of this facility, if required by the department to conduct stack testing to demonstrate compliance with 6 NYCRR Part 212, must comply with notification requirements and conduct capture efficiency and/or stack testing using acceptable procedures pursuant to 6 NYCRR Part 202.

Condition 34: Open Fires Prohibited at Industrial and Commercial Sites
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 215.

Item 34.1:

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, rubbish for salvage, or rubbish generated by industrial or commercial activities.

Condition 35: This conditions further filters the NOx RACT facilities.
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 227-2.1(a)

Item 35.1:

This facility is subject to the provisions of Subpart 227-2.

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Condition 36: Recycling and Emissions Reduction
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Applicable Federal Requirement: 40CFR 82, Subpart F

Item 36.1:

The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVAC's in Subpart B:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR Part 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR Part 82.158.
- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR Part 82.161.
- d. Persons disposing of small appliances, MVAC's, and MVAC-like appliances must comply with recordkeeping requirements pursuant to 40 CFR Part 82.166. ("MVAC-like appliance as defined at 40 CFR Part 82.152)
- e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to 40 CFR Part 82.156.
- f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR Part 82.166.

****** Emission Unit Level ******

**Condition 37: Emission Point Definition By Emission Unit
Effective between the dates of 05/21/2001 and 05/21/2006**

Applicable Federal Requirement: 6NYCRR 201-6.

Item 37.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-001BC

Emission Point: 00003

Height (ft.): 48 Diameter (in.): 6
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 5

Emission Point: 00004

Height (ft.): 87 Diameter (in.): 42
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00005



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Height (ft.): 87 Diameter (in.): 42
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00006
Height (ft.): 87 Diameter (in.): 24
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00007
Height (ft.): 87 Diameter (in.): 24
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00008
Height (ft.): 87 Diameter (in.): 24
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00009
Height (ft.): 88 Diameter (in.): 24
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00010
Height (ft.): 88 Diameter (in.): 42
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00011
Height (ft.): 87 Diameter (in.): 42
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00012
Height (ft.): 87 Diameter (in.): 12
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00013
Height (ft.): 87 Diameter (in.): 12
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 7

Emission Point: 00016
Height (ft.): 56 Diameter (in.): 6
NYTMN (km.): 4779.7 NYTME (km.): 394. Building: 13

Emission Point: 00017
Height (ft.): 56 Diameter (in.): 6
NYTMN (km.): 4779.7 NYTME (km.): 394. Building: 13

Emission Point: 00018
Height (ft.): 56 Diameter (in.): 6
NYTMN (km.): 4779.7 NYTME (km.): 394. Building: 13

Emission Point: 00019



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Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	0 Building: 13
Emission Point: 00020		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00021		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00022		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00023		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00024		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00025		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00026		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00027		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00028		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00029		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00030		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00031		



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Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00032		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00033		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00034		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 00061		
Height (ft.): 87	Diameter (in.): 24	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 7
Emission Point: 00062		
Height (ft.): 88	Diameter (in.): 24	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 47
Emission Point: 00063		
Height (ft.): 70	Diameter (in.): 24	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 47
Emission Point: 00064		
Height (ft.): 88	Diameter (in.): 12	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 7
Emission Point: 00065		
Height (ft.): 70	Diameter (in.): 14	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 47
Emission Point: 00066		
Height (ft.): 70	Diameter (in.): 20	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 47
Emission Point: 00067		
Height (ft.): 47	Diameter (in.): 30	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 8
Emission Point: 00068		
Height (ft.): 47	Diameter (in.): 30	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 8
Emission Point: 00069		



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Height (ft.): 88	Diameter (in.): 24	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 47
Emission Point: 00070		
Height (ft.): 86	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 43
Emission Point: 00071		
Height (ft.): 86	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 43
Emission Point: 00072		
Height (ft.): 56	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 42
Emission Point: 00073		
Height (ft.): 56	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 42
Emission Point: 00074		
Height (ft.): 58	Diameter (in.): 4	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 00130		
Height (ft.): 107	Diameter (in.): 16	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 3
Emission Point: 00131		
Height (ft.): 107	Diameter (in.): 16	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 3
Emission Point: 00132		
Height (ft.): 107	Diameter (in.): 16	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 3
Emission Point: 00133		
Height (ft.): 107	Diameter (in.): 16	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 3
Emission Point: 00150		
Height (ft.): 71	Diameter (in.): 12	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 47
Emission Point: 00154		
Height (ft.): 72	Diameter (in.): 36	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 43
Emission Point: 10101		



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Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10102		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10103		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10104		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10105		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10106		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10108		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10109		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10110		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10111		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10112		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10113		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10114		



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Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10115		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10116		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10117		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 10118		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 10
Emission Point: 12002		
Height (ft.): 58	Diameter (in.): 4	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 12003		
Height (ft.): 58	Diameter (in.): 4	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 12105		
Height (ft.): 56	Diameter (in.): 3	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 12106		
Height (ft.): 56	Diameter (in.): 2	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 12107		
Height (ft.): 56	Diameter (in.): 2	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 12124		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 12125		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 12126		



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Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 12127		
Height (ft.): 56	Diameter (in.): 6	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 12
Emission Point: 13105		
Height (ft.): 61	Diameter (in.): 2	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 13
Emission Point: 42113		
Height (ft.): 56	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 42
Emission Point: 42117		
Height (ft.): 56	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 42
Emission Point: 43116		
Height (ft.): 86	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 43
Emission Point: 43117		
Height (ft.): 86	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 43
Emission Point: 44105		
Height (ft.): 67	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 44
Emission Point: 44106		
Height (ft.): 67	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 44
Emission Point: 44107		
Height (ft.): 67	Diameter (in.): 10	
NYTMN (km.): 4779.7	NYTME (km.): 394.	Building: 44

Item 37.2:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-001FP

Emission Point: SUMME

Height (ft.): 51	Diameter (in.): 60	
NYTMN (km.): 4779.922	NYTME (km.): 394.031	Building: 18,19,24



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Emission Point: WINTE
Height (ft.): 51 Diameter (in.): 60
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 18,19,24

Item 37.3:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-001UT

Emission Point: 00001
Height (ft.): 124 Diameter (in.): 72
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 5

Emission Point: 00002
Height (ft.): 124 Diameter (in.): 72
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 5

Emission Point: 00121
Height (ft.): 35 Diameter (in.): 24
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 83

Emission Point: 01000
Height (ft.): 199 Diameter (in.): 60
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 5

Item 37.4:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-001WW

Emission Point: 00158
Height (ft.): 8 Length (in.): 480 Width (in.): 288
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 83

Emission Point: 00160
Height (ft.): 29 Length (in.): 30 Width (in.): 24
NYTMN (km.): 4779.922 NYTME (km.): 394.031 Building: 72

Emission Point: 00161
Height (ft.): 0 Length (in.): 3000 Width (in.): 1176
NYTMN (km.): 4780.222 NYTME (km.): 393.431 Building: 81

Item 37.5:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-00FPA

Emission Point: 24130



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Height (ft.): 37

Length (in.): 18

Width (in.): 30

Building: 18,19,24

Emission Point: 24134

Height (ft.): 38

Diameter (in.): 40

Building: 18,19,24

**Condition 38: Process Definition By Emission Unit
Effective between the dates of 05/21/2001 and 05/21/2006**

Applicable Federal Requirement: 6NYCRR 201-6.

Item 38.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001BC

Process: 101

Source Classification Code: 3-02-009-03

Process Description:

MALT AND WATER ARE CAREFULLY MEASURED AND MIXED TO FORM MASH IN THE MASH TUNS (EP00006,EP00007,AND EP00061). ADJUNCTS (CORN,RICE) AND WATER, ALONG WITH A SMALL AMOUNT OF MASH (TRANSFERRED FROM THE MASH TUNS) ARE MIXED IN THE ADJUNCT COOKERS (EP00062 AND EP00069). AFTER BOILING THE CONTENTS OF THE ADJUNCT COOKERS, THE LIQUID WORT (GRAIN AND WATER MIX) IS TRANSFERRED TO THE MASH TUN CREATING A TOTAL MIXTURE.

Emission Source/Control: 00006 - Process

Emission Source/Control: 00007 - Process

Emission Source/Control: 00061 - Process

Emission Source/Control: 00062 - Process

Emission Source/Control: 00069 - Process

Item 38.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001BC

Process: 102

Source Classification Code: 3-02-009-03

Process Description:

LIQUID WORT FROM THE MASH TUNS IS SEPARATED FROM THE SOLID SPENT GRAINS IN THE LAUTER TUNS (EP00008, EP00009 AND

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EP00063).. WET SPENT GRAINS ARE SENT TO ONE OF TWO WET SPENT GRAIN HOLDING TANKS (EP00130, EP00131, EP00132, AND EP00133). WORT FROM THE LAUTER TUNS IS HEATED TO A BOIL IN THE BREWKETTLES (EP00004,EP00005,EP00010, AND EP00011). SPENT HOPS ARE REMOVED FROM THE WORT BY THE HOPS STRAINERS (EP00064 AND EP00065).

Emission Source/Control: 00004 - Process

Emission Source/Control: 00005 - Process

Emission Source/Control: 00008 - Process

Emission Source/Control: 00009 - Process

Emission Source/Control: 00010 - Process

Emission Source/Control: 00011 - Process

Emission Source/Control: 00063 - Process

Emission Source/Control: 00064 - Process

Emission Source/Control: 00065 - Process

Emission Source/Control: 00130 - Process

Emission Source/Control: 00131 - Process

Emission Source/Control: 00132 - Process

Emission Source/Control: 00133 - Process

Item 38.3:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001BC

Process: 103

Source Classification Code: 3-02-009-03

Process Description:

WORT FROM THE BREWKETTLES IS STORED IN THE HOT WORT RECEIVERS (EP00012, EP00013, AND EP00066) TO ALLOW THE SOLIDS TO SETTLE. THE WORT IS THEN SENT TO THE WORT AERATORS (EP00067 AND EP00068) WHERE IT IS COOLED BY AERATION. THE WORT IS THEN SENT TO THE CELLARS FOR FERMENTATION. CHIPS ASSOCIATED



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WITH THE AGING PROCESS ARE WASHED AND
FILTERED IN A CHIP WASHER (EP00154).

Emission Source/Control: 00012 - Process

Emission Source/Control: 00013 - Process

Emission Source/Control: 00066 - Process

Emission Source/Control: 00067 - Process

Emission Source/Control: 00068 - Process

Emission Source/Control: 00154 - Process

Item 38.4:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001BC

Process: 109

Source Classification Code: 3-02-009-03

Process Description:

Process include tanks where fermented beer is handled
prior to being sent to filling lines (bottles, kegs,
etc.) Emissions occur during tank filling operations. Cold
Wort, spent grain hopper and yeast brink is included.
Bld.= 3,10,12,13,42,43,44

Emission Source/Control: 00026 - Process

Emission Source/Control: 00030 - Process

Emission Source/Control: 00032 - Process

Emission Source/Control: 00150 - Process

Emission Source/Control: 10101 - Process

Emission Source/Control: 10102 - Process

Emission Source/Control: 10103 - Process

Emission Source/Control: 10104 - Process

Emission Source/Control: 10105 - Process

Emission Source/Control: 10106 - Process

Emission Source/Control: 10108 - Process



- Emission Source/Control: 10109 - Process
- Emission Source/Control: 10110 - Process
- Emission Source/Control: 10111 - Process
- Emission Source/Control: 10112 - Process
- Emission Source/Control: 10113 - Process
- Emission Source/Control: 10114 - Process
- Emission Source/Control: 10115 - Process
- Emission Source/Control: 10116 - Process
- Emission Source/Control: 10117 - Process
- Emission Source/Control: 10118 - Process
- Emission Source/Control: 12002 - Process
- Emission Source/Control: 12003 - Process
- Emission Source/Control: 12105 - Process
- Emission Source/Control: 12106 - Process
- Emission Source/Control: 12107 - Process
- Emission Source/Control: 12124 - Process
- Emission Source/Control: 12125 - Process
- Emission Source/Control: 12126 - Process
- Emission Source/Control: 12127 - Process
- Emission Source/Control: 13105 - Process
- Emission Source/Control: 42113 - Process
- Emission Source/Control: 42117 - Process
- Emission Source/Control: 43116 - Process
- Emission Source/Control: 43117 - Process



- Emission Source/Control: 44105 - Process
- Emission Source/Control: 44106 - Process
- Emission Source/Control: 44107 - Process
- Emission Source/Control: O0016 - Process
- Emission Source/Control: O0017 - Process
- Emission Source/Control: O0018 - Process
- Emission Source/Control: O0019 - Process
- Emission Source/Control: O0020 - Process
- Emission Source/Control: O0021 - Process
- Emission Source/Control: O0022 - Process
- Emission Source/Control: O0023 - Process
- Emission Source/Control: O0024 - Process
- Emission Source/Control: O0025 - Process
- Emission Source/Control: O0027 - Process
- Emission Source/Control: O0028 - Process
- Emission Source/Control: O0029 - Process
- Emission Source/Control: O0031 - Process
- Emission Source/Control: O0033 - Process
- Emission Source/Control: O0034 - Process
- Emission Source/Control: O0070 - Process
- Emission Source/Control: O0071 - Process
- Emission Source/Control: O0072 - Process
- Emission Source/Control: O0073 - Process
- Emission Source/Control: O0074 - Process

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Item 38.5:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001FP

Process: 001

Source Classification Code: 3-02-009-11

Process Description:

BEER FILLING AND PACKAGING LINES; KEG FILLING AND PACKAGING LINES; CAN FILLING AND PACKAGING LINES; AND BOTTLE FILLING AND PACKAGING LINES. FUGITIVE AND POINT SOURCE EMISSIONS ARE VENTED INDOORS (SUBSEQUENTLY TO ATMOSPHERE) AND TO ATMOSPHERE DIRECTLY, RESPECTIVELY.

Emission Source/Control: OBL08 - Process

Design Capacity: 1,909 1000 barrels

Emission Source/Control: OBL01 - Process

Design Capacity: 1,484 1000 barrels

Emission Source/Control: OBL05 - Process

Design Capacity: 1,590 1000 barrels

Emission Source/Control: OBL06 - Process

Design Capacity: 1,907 1000 barrels

Emission Source/Control: OBL07 - Process

Design Capacity: 1,854 1000 barrels

Emission Source/Control: OCL33 - Process

Design Capacity: 2,596 1000 barrels

p0 Emission Source/Control: OKL90 - Process

Design Capacity: 2,670 1000 barrels

Item 38.6:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001FP

Process: 104

Source Classification Code: 3-02-009-98

Process Description:

BOTTLES, CANS AND KEGS OF VARIOUS VOLUMES ARE FILLED WITH FINISHED BEER ON MECHANICAL FILLING LINES. THE CONTAINERS ARE PACKAGED AND INVENTORIED BEFORE SHIPPING.

Emission Source/Control: OBL08 - Process



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Design Capacity: 1,909 1000 barrels

Emission Source/Control: OBL01 - Process
Design Capacity: 1,484 1000 barrels

Emission Source/Control: OBL05 - Process
Design Capacity: 1,590 1000 barrels

Emission Source/Control: OBL06 - Process
Design Capacity: 1,907 1000 barrels

Emission Source/Control: OBL07 - Process
Design Capacity: 1,854 1000 barrels

Emission Source/Control: OCL33 - Process
Design Capacity: 2,596 1000 barrels

Emission Source/Control: OKL90 - Process
Design Capacity: 2,670 1000 barrels

Item 38.7:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001FP

Process: 108

Source Classification Code: 3-02-009-12

Process Description:

five gallon beer balls are filled with finished beer on mechanical filling line. Line is seasonally operated based on consumer demand. Filling loss emissions are released as fugitives inside Building 18.

Emission Source/Control: BBL91 - Process

Design Capacity: 583 1000 barrels

Item 38.8:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001UT

Process: 105

Source Classification Code: 2-02-004-02

Process Description:

FOUR (4) 120 MMBTU/HR BOILERS, FUELED BY NO. 6 FUEL OIL, NATURAL GAS, OR A NATURAL GAS-BIOGAS - FUEL OIL MIXTURE ARE EXHAUSTED THROUGH A CONDENSING HEAT EXCHANGER (EP01000). THE BOILERS RETAIN THE ABILITY TO EXHAUST THROUGH OTHER STACKS DURING HEAT EXCHANGER MAINTENANCE PROCEDURES: BOILER NOS. 1 AND 2 THROUGH EP00002, AND BOILER

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NOS.3 AND 4 THROUGH EP00001.

Emission Source/Control: 00001 - Combustion

Emission Source/Control: 00002 - Combustion

Emission Source/Control: 01000 - Combustion

Item 38.9:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001UT

Process: 106

Source Classification Code: 2-02-004-02

Process Description:

ONE (1) 29.29 MMBTU/HR BOILER FUELED BY
NATURAL GAS OR A NATURAL GAS-BIOGAS MIXTURE
IS EXHAUSTED THROUGH EP00121 AT THE
FACILITY WASTEWATER TREATMENT PLANT.

Emission Source/Control: 00121 - Combustion

Item 38.10:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-001WW

Process: 107

Source Classification Code: 3-02-009-99

Process Description:

INFLUENT TO THE FACILITY WASTEWATER
TREATMENT PLANT PASSES THROUGH WASTEWATER
INFLUENT SCREENS (EP00160) WHICH SEPARATE
LARGE SOLIDS FROM THE CONTINUING STREAM.
THE INFLUENT THEN PASSES THROUGH CLARIFIERS
AND EQUALIZATION TANKS BEFOR IT PASSES TO
THE REM AINDER OF THE TREATMENT PROCESS.
EMISSIONS FROM THE PRIMARY CLARIFIERS, THE
EQUALIZATION TANKS, AND ANAEROBIC REACTORS
ARE DIRECTED THROUGH TO AN ANAEROBIC
BIOFILTER (EP00158). A COMPOSTING FACILITY
IS OPERATED AS PART OF THE WASTEWATER
TREATMENT PROCES S. EMISSIONS FROM THE
COMPOST FACILITY PASS THROUGH A COMPOST
SOIL FILTER(EP00001). Treated compost is
shipped out via trucks which are loaded by
front loader (compost load-out operation)

Emission Source/Control: 00158 - Control

Control Type: BIOLOGICAL OXIDATION



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Emission Source/Control: 00161 - Control
Control Type: BIOLOGICAL OXIDATION

Emission Source/Control: 00160 - Process

Item 38.11:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00FPA

Process: 110

Source Classification Code: 3-02-009-99

Process Description:

Two aseptic can lines (numbers 34 and 35) are included in this emission unit/process. This unit is subject to Part 212 VOC RACT. Based on variance granted point source VOC emissions from this source are limited to 28 tpy

Emission Source/Control: OCL34 - Process

Design Capacity: 2,384 1000 barrels

Emission Source/Control: OCL35 - Process

Design Capacity: 3,139 1000 barrels

Condition 39: Emission Unit Permissible Emissions
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 212.10(c)(4)(iii)

Item 39.1:

The sum of emissions from all regulated processes specified in this permit for the emission unit cited shall not exceed the following Potential to Emit (PTE) rates for each regulated contaminant:

Emission Unit: 0-00FPA

CAS No: 0NY998-00-0

Name: VOC

PTE(s): 22.35 pounds per hour

56,000 pounds per year

Condition 40: Emissions from two or more devices through one emission point
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 212.5(a)

Item 40.1:

This Condition applies to Emission Unit: 0-001UT

Item 40.2:



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Where air contaminants from two or more devices or contrivances are emitted to the outdoor atmosphere through a single emission point, the permissible emission rate or degree of air cleaning required is determined by using the sum of the process weights or emission rate potentials for all such devices or contrivances.

Condition 41: Multiple fuels particulate matter emission rate.
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 227-1.5

Item 41.1:

This Condition applies to Emission Unit: 0-001UT

Item 41.2:

When two or more different fuels are burned simultaneously in a single furnace of a stationary combustion installation, the permissible emission rate for a contaminant shall be the sum of the permissible emission rates of the contaminant for each fuel multiplied by the heat derived from such fuel.

Condition 42: Compliance Certification
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 227-2.

Item 42.1:

The Compliance Certification activity will be performed for:

Emission Unit: 0-001UT

Regulated Contaminant:

CAS No: 0NY210-00-0

Name: OXIDES OF NITROGEN

Item 42.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

NOX RACT FOR THE FOUR 120 MMBTU/HR

BOILERS USING FUEL USE RECORDS

INFORMATION.

Monitoring Frequency: ANNUALLY

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (ANNIVERSARY)

Initial Report Due: 06/19/2002 for the period 05/21/2001 through 05/20/2002

Condition 43: Multiple combustion sources.
Effective between the dates of 05/21/2001 and 05/21/2006



Applicable Federal Requirement: 6NYCRR 227-1.2(b)

Item 43.1:

This Condition applies to Emission Unit: 0-001UT Emission Point: 00001

Item 43.2:

The total heat input of all furnaces connected to the same stack or pollution control device shall be used to calculate the permissible particulate emission rate.

Condition 44: Multiple combustion sources.
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 227-1.2(b)

Item 44.1:

This Condition applies to Emission Unit: 0-001UT Emission Point: 00002

Item 44.2:

The total heat input of all furnaces connected to the same stack or pollution control device shall be used to calculate the permissible particulate emission rate.

Condition 45: Multiple combustion sources.
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 227-1.2(b)

Item 45.1:

This Condition applies to Emission Unit: 0-001UT Emission Point: 01000

Item 45.2:

The total heat input of all furnaces connected to the same stack or pollution control device shall be used to calculate the permissible particulate emission rate.

Condition 46: Compliance Certification
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable Federal Requirement: 6NYCRR 212.10(c)(4)(iii)

Item 46.1:

The Compliance Certification activity will be performed for:

Emission Unit: 0-00FPA

6 Regulated Contaminant:
CAS No: 0NY998-00-0
Name: VOC

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Item 46.2:

Compliance Certification shall include the following monitoring:

Capping: Yes

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Point source VOC emissions from emission unit 0-00FPA are limited to 28 tons per year as per VOC RACT analysis approved for this emission unit. Lines 34 and 35 of this emission unit are covered under this VOC RACT. Fugitive VOC emissions from this emission unit which are not subject to VOC RACT are 69.9 Tons per year. Compliance demonstration will be based on VOC emission factors for these two lines. All other point sources at this facility are not subject to VOC RACT because they are below the threshold of 3 pounds per hour for individual emission points or are fugitive emissions. The averaging method for calculating emissions shall be annual average rolled monthly.

Monitoring Frequency: MONTHLY

Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (ANNIVERSARY)

Initial Report Due: 12/20/2001 for the period 05/21/2001 through 11/20/2001

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STATE ONLY ENFORCEABLE CONDITIONS

****** Facility Level ******

Condition 47: General Provisions
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable State Requirement: 6NYCRR 201-5.

Item 47.1:

This section contains terms and conditions that are not federally enforceable and are not required under the Act or under any of its applicable requirements. Terms and conditions so designated are not subject to the requirements of Section 201-6.4 of Part 201.

Item 47.2:

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

Item 47.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Condition 48: Contaminant List
Effective between the dates of 05/21/2001 and 05/21/2006

Applicable State Requirement: 6NYCRR 201-5.3(b)

Item 48.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit (emission limits, control requirements or compliance monitoring conditions).

CAS No: 0NY998-00-0
Name: VOC

CAS No: 0NY210-00-0
Name: OXIDES OF NITROGEN

Condition 49: Air pollution prohibited
Effective between the dates of 05/21/2001 and 05/21/2006

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Applicable State Requirement: 6NYCRR 211.2

Item 49.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.