

New York State Department of Environmental Conservation
Facility DEC ID: 7055200004



PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air Title V Facility
Permit ID: 7-0552-00004/00019
Effective Date: 08/21/2001 Expiration Date: 08/21/2006

Permit Issued To: OWENS-BROCKWAY GLASS CONTAINER INC
PO BOX 2088 ONE SEAGATE
TOLEDO, OH 43603-2088

Facility: OWENS-BROCKWAY AUBURN PLANT 35
RR 6 CO HOUSE RD
AUBURN, NY 13021

Contact: D DAUM
OWENS BROCKWAY GLASS CONTAINER INC
7134 COUNTY HOUSE ROAD
AUBURN, NY 13021

Description:

Owens-Brockway Glass Container, Inc. operates a glass container manufacturing plant in Auburn, NY. Glass containers (typically a variety of bottles and jars) are manufactured at the plant from recycled glass (post-consumer and in-house process recycle) and other raw materials. The plant is comprised of the following: raw materials receiving/storage, raw materials blend/mix, cullet processing, glass melting furnaces, glass forming and final bottle treatment. The facility is a major facility and exceeds the major facility thresholds for Particulates, PM-10, Sulfur Dioxide (SO₂), and Oxides of Nitrogen (NO_x).

The facility has two continuous glass melting furnaces (Furnace A and Furnace B) which are fueled by natural gas. These furnaces are the main sources of air emissions from the facility. Emissions from these furnaces are subject to the provisions of 6NYCRR Part 212. Each furnace has a limit on the amount of NO_x that can be emitted, resulting from a NO_x RACT analysis performed pursuant to 6NYCRR Part 212.10. The furnaces also have a particulate limit as determined based on process weight pursuant to 6NYCRR Part 212.9(d), Table 4. This permit also addresses a change in the environmental rating for SO₂ emissions from the furnaces. The facility will need to comply with the table contained in 6NYCRR Part 212.9(b) or perform a Best Available Control Technology (BACT) analysis and implement BACT. The furnace emissions are also subject to the opacity requirements as stated in 6NYCRR Part 212.6.

The other activities at the facility are subject to the particulate emission requirements of 6NYCRR Part 212.4 and the opacity requirements of 6NYCRR Part 212.6.



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By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: ROBERT A. TORBA
 615 ERIE BLVD WEST
 SYRACUSE, NY 13204-2400

Authorized Signature: _____ Date: ____ / ____ / ____



Notification of Other Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees, agents, and assigns for all claims, suits, actions, damages, and costs of every name and description, arising out of or resulting from the permittee's undertaking of activities or operation and maintenance of the facility or facilities authorized by the permit in compliance or non-compliance with the terms and conditions of the permit.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

- Facility Inspection by the Department
- Relationship of this Permit to Other Department Orders and Determinations
- Applications for Permit Renewals and Modifications
- Permit Modifications, Suspensions, and Revocations by the Department
- Permit Modifications, Suspensions, and Revocations by the Department

Facility Level

- Submission of Applications for Permit Modification or Renewal -REGION 7
HEADQUARTERS



DEC GENERAL CONDITIONS

****** General Provisions ******

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305.

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301.2(m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for Permit Renewals and Modifications
Applicable State Requirement: 6NYCRR 621.13(a)

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Condition 4: Permit Modifications, Suspensions, and Revocations by the Department
Applicable State Requirement: 6NYCRR 621.14

Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit. The grounds for



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modification, suspension or revocation include:

- a) the scope of the permitted activity described in the application is exceeded or a violation of any condition of the permit or provisions of the ECL and pertinent regulations is found;
- b) the permit was obtained by misrepresentation or failure to disclose relevant facts;
- c) new material information is discovered; or
- d) environmental conditions, relevant technology, or applicable law or regulation have materially changed since the permit was issued.

Condition 5: Permit Modifications, Suspensions, and Revocations by the Department
Applicable State Requirement: 6NYCRR 621.14

Item 5.1:

The Department reserves the right to modify, suspend, or revoke this permit. The grounds for modification, suspension or revocation include:

- a) the scope of the permitted activity is exceeded or a violation of any condition of the permit or provisions of the ECL and pertinent regulations is found;
- b) the permit was obtained by misrepresentation or failure to disclose relevant facts;
- c) new material information is discovered; or
- d) environmental conditions, relevant technology, or applicable law or regulation have materially changed since the permit was issued.

****** Facility Level ******

Condition 6: Submission of Applications for Permit Modification or Renewal -REGION 7 HEADQUARTERS
Applicable State Requirement: 6NYCRR 621.5(a)

Item 6.1:

Submission of applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator
Region 7 Headquarters
Division of Environmental Permits
615 Erie Blvd West
Syracuse, NY 13204-2400
(315) 426-7400



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ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT

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LIST OF CONDITIONS

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Authorized Activity By Standard Industrial Classification Code:

3221 - GLASS CONTAINERS

Permit Effective Date: 08/21/2001

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FEDERALLY ENFORCEABLE CONDITIONS

****** Facility Level ******

Condition 1: Sealing

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 200.5

Item 1.1:

(a) The commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the commissioner issued in the case of the violation. Sealing means labelling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

(b) No person shall operate any air contamination source sealed by the commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

(c) Unless authorized by the commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section

Condition 2: Acceptable ambient air quality

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 200.6

Item 2.1:

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the commissioner shall specify the degree and/or method of emission control required.

Condition 3: Maintenance of equipment

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 200.7

Item 3.1:

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.



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Condition 4: Unpermitted Emission Sources
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.2

Item 4.1:

If an existing emission source was subject to the permitting requirements of 6NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

- (a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.
- (b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

Condition 5: Unavoidable Noncompliance and Violations
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.4

Item 5.1:

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

- (a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit or certificate issued for the corresponding air contamination source. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.
- (b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates.



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(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

Condition 6: Emergency Defense
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.5

Item 6.1:

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

Condition 7: Recycling and Salvage
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.7



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Item 7.1:

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Condition 8: Prohibition of Reintroduction of Collected Contaminants to the Air

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.8

Item 8.1:

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Condition 9: Public Access to Recordkeeping for Title V facilities

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-1.10(b)

Item 9.1:

The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

Condition 10: Proof of Eligibility

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-3.2(a)

Item 10.1:

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Condition 11: Proof of Eligibility

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-3.3(a)

Item 11.1:

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart



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201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Condition 12: Applicable Criteria, Limits, Terms, Conditions and Standards
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 12.1:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in the permit. This shall include:

- i. Any reporting requirements and operations under an accidental release plan, response plan, and compliance plan as approved as of the date of the permit issuance, or
- ii. Any support documents submitted as a part of the permit application for this facility as accepted and approved as of the date of permit issuance.

Any noncompliance with the federally-enforceable portions of this permit constitutes a violation of the federal Clean Air Act and will be grounds for enforcement action, for permit termination, revocation and reissuance, or modification, or for denial of a permit renewal application.

Item 12.2:

Any document, including reports, required by the federally-enforceable portions of this permit shall contain a certification by the responsible official for this facility as set forth in Section 201-6.3 that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.

Condition 13: Cessation or Reduction of Permitted Activity Not a Defense
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 13.1:

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in order to maintain compliance with the conditions of this permit.

Condition 14: Compliance Requirements
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.



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Item 14.1:

The following information must be included in any required compliance monitoring records and reports:

- i. The date, place and time of sampling or measurements;
- ii. The date(s) analyses were performed;
- iii. The company or entity that performed the analyses;
- iv. The analytical techniques or methods used including quality assurance and quality control procedures if required;
- v. The results of such analyses including quality assurance data where required; and
- vi. The operating conditions as existing at the time of sampling or measurement;

Any deviation from permit requirements must be clearly identified in all records and reports. Reports must be certified by the responsible official, consistent with Section 201-6.3 of Part 201.

Item 14.2:

The permittee shall comply with the approved compliance schedule for this permit if such a schedule is a part of this permit. Risk management plans must be submitted to the Administrator if required by Section 112(r) of the Clean Air Act for this facility.

Item 14.3:

Progress reports consistent with an applicable schedule of compliance must be submitted at least semiannually on a calendar year basis, or at a more frequent period if specified in the applicable requirement or by the Department elsewhere in this permit. These reports shall be submitted to the Department within 30 days after the end of a reporting period. Such progress reports shall contain the following:

- i. Dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and
- ii. An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

Condition 15: Federally-Enforceable Requirements
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 15.1:

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

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Condition 16: Fees
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 16.1:

The permittee shall pay the required fees associated with this permit.

Condition 17: Monitoring, Related Recordkeeping and Reporting Requirements
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 17.1:

Compliance monitoring and recordkeeping shall be conducted according to the terms and conditions contained in this permit and shall follow all quality assurance requirements. Records of all monitoring data and support information shall be retained for a period of at least 5 years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

Condition 18: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 18.1:

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not relieve the permittee from the requirement to comply with any condition contained in this permit.

The permittee shall furnish to the Department, within a reasonable time, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. The permittee shall also, on request, furnish the Department with copies of records required to be kept by the permit. Where information is claimed to be confidential, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

Condition 19: Permit Shield
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.



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Item 19.1:

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield. For those facilities for which a permit shield has been granted, compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;
- iii. The applicable requirements of Title IV of the Act;
- iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Condition 20: Property Rights

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 20.1:

This permit does not convey any property rights of any sort or any exclusive privilege.

Condition 21: Reopening for Cause

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 21.1:

This Title V permit shall be reopened and revised under any of the following circumstances:

- i. If additional applicable requirements under the Act become applicable where this permit's remaining term is three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the Department pursuant to the provisions of Part 201-6.7 and Part 621.
- ii. The Department or the Administrator determines that the permit contains a material mistake or that



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inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Item 21.2:

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Item 21.3:

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

Condition 22: Right to Inspect

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 22.1:

Upon presentation of credentials and other documents, as may be required by law, the permittee shall allow the Department or an authorized representative to perform the following:

i. Enter upon the permittee's premises where the permitted facility is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

iii. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and

iv. As authorized by the Act, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

Condition 23: Severability

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 23.1:

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a

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challenge, the remainder of this permit shall continue to be valid.

Condition 24: Emission Unit Definition
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 24.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: A-BOTTL

Emission Unit Description:

FIVE (5) BOTTLE FORMING MACHINES. ONE COATING BOOTH FOR APPLYING SOLID FILM LUBRICANT (SFL) TO MOLDS AS PART OF THE MOLD PREPARATION PROCESS. FIVE (5) HOT END SURFACE TREATMENT (HEST) PROCESSES. THE HEST UNITS VENT TO A COMMON ABATEMENT SYSTEM. FIVE (5) COLD END TREATMENT PROCESSES. SIX (6) BOTTLE CODERS.

Building(s): MAIN

Item 24.2:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: A-CULLT

Emission Unit Description:

CULLET PROCESSOR, A LABEL VACUUM SYSTEM AND MAGNETIC SEPARATOR AND ASSOCIATED CONVEYING AND STORAGE EQUIPMENT.

Building(s): CULLETPNT

Item 24.3:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: A-FURNC

Emission Unit Description:

TWO REGENERATIVE GLASS FURNACES, FURNACE A AND FURNACE B. THE FURNACES ARE NATURAL GAS FIRED. EACH FURNACE HAS A SINGLE STACK. EACH FURNACE HAS A REFINER IN WHICH THE MOLTEN GLASS IS HEAT CONDITIONED FOR DELIVERY TO THE FORMING PROCESS. EACH FURNACE HAS ALCOVES AND FOREHEARTHS WHICH TRANSPORT THE REFINED GLASS TO THE FORMING PROCESS. THE FOREHEARTHS VENT INSIDE THE FURNACE AREA. THE REFINERS AND FOREHARTHS ARE FUELED BY NATURAL GAS.

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Building(s): MAIN

Item 24.4:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: A-RAWMT

Emission Unit Description:

RAW MATERIAL RECEIVE/STORAGE (RMRS) - 4 UNLOADING PITS, 2 CONVEYORS, 2 ELEVATORS, 15 BINS. RAW MATERIAL BLEND/MIX (RMBM) - 1 CONVEYOR, 1 ELEVATOR, 1 1200-LB BIN, SURGE BINS, 1 5-YD MIXER, 2 BATCH CHARGERS. A DUST COLLECTOR (DC005) FOR RMBM WEIGH BIN. A CENTRAL VACUUM SYSTEM FOR RMRS AND RMBM HOUSEKEEPING. A DUST COLLECTOR (DC021) FOR THE CENTRAL VACUUM SYSTEM.

Building(s): BATCHHOUSE
CVSSHED

Condition 25: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(c)(3)

Item 25.1:

The Compliance Certification activity will be performed for the Facility.

Item 25.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

To meet the requirements of this facility permit with respect to reporting, the permittee must:

Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

In the case of any condition contained in this permit with a reporting requirement of "Upon request by regulatory agency" the permittee shall include in the semiannual report, a statement for each such condition that the

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monitoring or recordkeeping was performed as required or requested and a listing of all instances of deviations from these requirements.

In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Mailing addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.5(e), contained elsewhere in this permit.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after every 6 calendar months (January - June, July - December)

Condition 26: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(e)

Item 26.1:

The Compliance Certification activity will be performed for the Facility.

Item 26.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Compliance certifications shall contain the following information:

- the identification of each term or condition of the permit that is the basis of the certification;
- the compliance status;
- whether compliance was continuous or intermittent;
- the method(s) used for determining the compliance status of the facility, currently and over the reporting period

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consistent with the monitoring and related recordkeeping and reporting requirements of this permit;
- such other facts as the Department may require to determine the compliance status of the facility as specified in any special permit terms or conditions;
and
- such additional requirements as may be specified elsewhere in this permit related to compliance certification.

Compliance certifications shall be submitted annually. Certification reports are due 30 days after the anniversary date of four consecutive calendar quarters. The first report is due 30 days after the calendar quarter that occurs just prior to the permit anniversary date, unless another quarter has been acceptable by the Department.

All compliance certifications shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Please send annual compliance certifications to Chief of the Stationary Source Compliance Section, the Region 2 EPA representative for the Administrator, at the following address:

USEPA Region 2
Air Compliance Branch
290 Broadway
New York, NY 10007-1866

The address for the RAPCE is as follows:

615 Erie Boulevard, West
Syracuse, NY 13204-2400

The address for the BCME is as follows:

NYSDEC
Bureau of Compliance Monitoring
and Enforcement
625 Broadway
Albany, NY 12233-3258

Monitoring Frequency: AS REQUIRED - SEE MONITORING

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DESCRIPTION

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after previous reporting period

Condition 27: Permit Exclusion Provisions
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(g)

Item 27.1:

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any currently pending or future legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR), and particularly any such enforcement action as may be authorized pursuant to 6 NYCRR 201-1.2 and 6 NYCRR 201-6.5(g).

The issuance of this permit by the Department and the receipt thereof by the Applicant does not supercede, revoke or rescind an order or modification thereof on consent or determination by the Commissioner issued heretofore by the Department or any of the terms, conditions or requirements contained in such order or modification thereof unless specifically intended by this permit.

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting the right of the Department to bring any future action, or pursue any pending action, either administrative or judicial, to required remediation, contribution for costs incurred or funds expended, for any violations, past, present or future, known or unknown, of applicable federal law, the ECL, or the rules and regulations promulgated thereunder, or conditions contained in any other licenses or permits issued to the Applicant and not addressed in this permit.

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting the right of the Department to pursue any claims for natural resource damages against the Applicant.

Condition 28: Non Applicable requirements
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(g)

Item 28.1:

This section contains a summary of those requirements that have been specifically identified as being not applicable to this facility and/or emission units, emission points, processes and/or emission sources within this facility. The summary also includes a justification for classifying any such requirements as non-applicable.

Condition 29: Required emissions tests



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Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 202-1.1

Item 29.1:

An acceptable report of measured emissions shall be submitted, as may be required by the commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the commissioner within the time stated shall be sufficient reason for the commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6NYCRR Part 202-1.

Condition 30: Compliance Certification

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 202-2.1

Item 30.1:

The Compliance Certification activity will be performed for the Facility.

Item 30.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Emission statements shall be submitted on or before April 15th each year for emissions of the previous calendar year.

Monitoring Frequency: ANNUALLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due by April 15th for previous calendar year

Condition 31: Recordkeeping requirements

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 202-2.5

Item 31.1:

(a) The following records shall be maintained for at least five years:

- (1) a copy of each emission statement submitted to the department; and
- (2) records indicating how the information submitted in the emission statement was determined, including any calculations, data, measurements, and estimates used.

(b) These records shall be made available at the facility to the representatives of the department upon request during normal business hours.



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Condition 32: Visible emissions limited.
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 211.3

Item 32.1:

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Condition 33: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.6(a)

Item 33.1:

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant:

CAS No: 0NY075-00-0

Name: PARTICULATES

Item 33.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. Compliance with this requirement shall be determined by the facility owner/operator conducting a visible emissions observation of all emission points once per day, during daylight hours, except during conditions of extreme weather (fog, snow, rain). The daily observations shall be performed in accordance with the attached maintenance procedures.

The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation.

Parameter Monitored: OPACITY

Upper Limit of Monitoring: 20 percent

Reference Test Method: Method 9

Monitoring Frequency: AS REQUIRED - SEE MONITORING

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DESCRIPTION

Averaging Method: 6-MINUTE AVERAGE (METHOD 9)

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after every 6 calendar months (January - June, July - December)

Condition 34: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.6(a)

Item 34.1:

The Compliance Certification activity will be performed for the Facility.

Item 34.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The maintenance procedure applicable to this facility for the opacity requirements under section 212.6(a) will include the following:

1. The facility owner and/or operator will observe all emission points or other sources of air pollution daily during daylight hours, except during adverse weather conditions (fog, rain, or snow, etc.), to monitor for unusual opacity conditions. The records of these observations, including weather conditions, will be recorded in a bound log book at the facility and shall be available for inspection by Department representatives upon request. Records will be maintained for a period of at least five years. If visible emissions above those that are normal and in compliance with section 212.6(a) are detected (this may be zero percent opacity for some stacks), the facility owner and/or operator shall determine the cause immediately and make the necessary correction.
2. If visible emissions above those that are normal and in compliance continue to be present after corrections are made, the facility owner and/or operator will conduct a Method 9 assessment to determine the degree of opacity.
3. If the opacity is determined to exceed the limits of section 212.6(a), the facility will be determined to be in violation, will remedy the problem, and will contact the Department. The provisions of Part 201-1.4 shall apply.

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Monitoring Frequency: DAILY

Averaging Method: 6 MINUTE AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after every 6 calendar months (January - June, July - December)

**Condition 35: Open Fires Prohibited at Industrial and Commercial Sites
Effective between the dates of 08/21/2001 and 08/21/2006**

Applicable Federal Requirement: 6NYCRR 215.

Item 35.1:

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, rubbish for salvage, or rubbish generated by industrial or commercial activities.

**Condition 36: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006**

Applicable Federal Requirement: 6NYCRR 225-1.

Item 36.1:

The Compliance Certification activity will be performed for the Facility.

Item 36.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Natural gas is the only fuel permitted to be fired in stationary sources at the facility.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

**Condition 37: Recycling and Emissions Reduction
Effective between the dates of 08/21/2001 and 08/21/2006**

Applicable Federal Requirement: 40CFR 82, Subpart F

Item 37.1:

The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVAC's in Subpart B:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR Part 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with



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the standards for recycling and recovery equipment pursuant to 40 CFR Part 82.158.

c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR Part 82.161.

d. Persons disposing of small appliances, MVAC's, and MVAC-like appliances must comply with recordkeeping requirements pursuant to 40 CFR Part 82.166. ("MVAC-like appliance as defined at 40 CFR Part 82.152)

e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to 40 CFR Part 82.156.

f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR Part 82.166.

****** Emission Unit Level ******

**Condition 38: Emission Point Definition By Emission Unit
Effective between the dates of 08/21/2001 and 08/21/2006**

Applicable Federal Requirement: 6NYCRR 201-6.

Item 38.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit:	A-BOTTL	
Emission Point:	00007	
Height (ft.):	51	Diameter (in.): 24
Emission Point:	00013	
Height (ft.):	64	Diameter (in.): 16

Item 38.2:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit:	A-CULLT		
Emission Point:	00018		
Height (ft.):	102	Diameter (in.):	8
Emission Point:	00019		
Height (ft.):	8	Diameter (in.):	6
Emission Point:	00020		
Height (ft.):	12	Length (in.):	12
		Width (in.):	12



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Item 38.3:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: A-FURNC

Emission Point: 00001

Height (ft.): 140

Diameter (in.): 84

Emission Point: 00002

Height (ft.): 140

Diameter (in.): 84

Item 38.4:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: A-RAWMT

Emission Point: 00005

Height (ft.): 83

Diameter (in.): 12

Emission Point: 00021

Height (ft.): 4

Length (in.): 126

Width (in.): 78

NYTMN (km.): 4757.722 NYTME (km.): 373.231 Building: CVSSHED

Condition 39: Process Definition By Emission Unit

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 39.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: A-BOTTL

Process: BTL

Source Classification Code: 3-05-014-06

Process Description:

REFINED GLASS FROM THE FURNACE IS SHEARED AND GOBBED AND PLACED IN A PREPARED MOLD. MOLD SWABBING WITH A GRAPHITE/OIL SOLUTION IS PERFORMED PERIODICALLY AS PART OF THE CONTINUAL MOLD MAINTENANCE PROCESS. WASTE OIL IS RECLAIMED FROM THE RESULTING OIL/WATER MIX IN THE API SEPARATOR AND RECYCLED TO FURNACE B.

Emission Source/Control: BOTL1 - Process

Emission Source/Control: BOTL2 - Process

Emission Source/Control: BOTL3 - Process

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Emission Source/Control: BOTL4 - Process

Emission Source/Control: BOTL5 - Process

Item 39.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: A-BOTTL

Process: FNL

Source Classification Code: 3-05-014-06

Process Description:

THE FINAL BOTTLE TREATMENT CAN INCLUDE COLD END TREATMENT (A COATING TO HELP PROTECT THE BOTTLES), BOTTLE CODING AND PACKAGING. A BOTTLE CODER PRINTS IDENTIFICATION NUMBERS ON THE GLASS CONTAINERS. THIS DEVICE USES METHYL ETHYL KETONE (MEK) AS A SOLVENT AND AS A MAJOR COMPONENT IN THE INK. THESE SOURCES USE VERY LITTLE SOLVENT.

Emission Source/Control: BCD01 - Process

Emission Source/Control: BCD02 - Process

Emission Source/Control: BCD03 - Process

Emission Source/Control: BCD04 - Process

Emission Source/Control: BCD05 - Process

Emission Source/Control: BCD06 - Process

Emission Source/Control: COLD1 - Process

Emission Source/Control: COLD2 - Process

Emission Source/Control: COLD3 - Process

Emission Source/Control: COLD4 - Process

Emission Source/Control: COLD5 - Process

Item 39.3:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: A-BOTTL

Process: HST

Source Classification Code: 3-05-014-06

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Process Description:

FOLLOWING THE FORMING PROCESS, HOT MOLDED GLASS IS TREATED IN THE HOT END SURFACE TREATMENT (HEST) PROCESS. TIN TETRACHLORIDE IS APPLIED IN THE VAPOR FORM. THE HEST UNITS VENT THROUGH AN ABATEMENT SYSTEM WHERE INJECTED AMMONIA ENHANCES THE COLLECTION OF TIN WHICH IS NOT INCORPORATED INTO THE SURFACE GLASS DURING THE HEST PROCESS. THE INJECTED AMMONIA ACTS AS A REACTANT TO CONVERT THE TIN TETRACHLORIDE VAPORS INTO PARTICULATES WHICH ARE COLLECTED BY A BAGHOUSE AND SHIPPED OFF-SITE FOR RECYCLING. SLIGHTLY EXCESS AMMONIA IS USED TO PROVIDE ADEQUATE REACTION CONDITIONS; UNREACTED AMMONIA VENTS WITH THE BAGHOUSE EXHAUST.

Emission Source/Control: DC013 - Control
Control Type: FABRIC FILTER

Emission Source/Control: HEST1 - Process

Emission Source/Control: HEST2 - Process

Emission Source/Control: HEST3 - Process

Emission Source/Control: HEST4 - Process

Emission Source/Control: HEST5 - Process

Item 39.4:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: A-BOTTL

Process: MLD

Source Classification Code: 3-05-014-11

Process Description:

PREPARATION OF THE MOLDS IS A CONTINUAL PROCESS, CONSISTING OF MOLD REPAIR (WHICH MAY INCLUDE WELDING), CLEANING, LUBRICATING, CURING AND HEATING THE MOLD. CLEANING OCCURS IN THE GRIT BLASTERS (NOTE: GRIT BLASTERS EXHAUST INDOORS, THROUGH A BAG HOUSE AND ARE EXEMPT.) SOLID FILM LUBRICANT (SFL) IS APPLIED IN THE MOLD COATING BOOTH. THE MOLD TEMPERATURE IS THEN INCREASED IN THE MOLD HEAT OVENS AND QUICK FIRE OVENS. NATURAL GAS OR

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ELECTRICITY IS USED TO HEAT THE MOLD
OVENS.

Emission Source/Control: SFLCT - Process

Item 39.5:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: A-CULLT

Process: CLT

Source Classification Code: 3-05-014-10

Process Description:

POST-CONSUMER AND IN-HOUSE CULLET (GLASS
PIECES TO BE USED IN THE RECYCLING PROCESS)
IS TRANSPORTED BY FRONT END LOADERS TO A
HOPPER AND PROCESSED PRIOR TO ENTERING A
STORAGE SILO. THE CULLET PROCESSOR (I.E.
LABEL VACUUM SYSTEM AND MAGNETIC SEPARATOR)
REMOVES LABELS AND PAPER, AND METAL DEBRIS
FROM THE POST-CONSUMER CULLET. PAPER
REJECTS AND METAL DEBRIS ARE STOCK PILED
AND, RESPECTIVELY, DISPOSED AND RECYCLED
OFF-SITE. A CRUSHER CRUSHES THE CULLET TO
THE DESIRED SIZE; OVERSIZE PARTICLES ARE
SCREENED, REMOVED AND RECRUSHED. REJECTS
ARE PLACED INTO A STORAGE AREA. A CONVEYOR
AND BUCKET ELEVATOR TRANSPORT THE CRUSHED
CULLET TO STORAGE.

Emission Source/Control: DC018 - Control

Control Type: FABRIC FILTER

Emission Source/Control: DC019 - Control

Control Type: FABRIC FILTER

Emission Source/Control: DC020 - Control

Control Type: FABRIC FILTER

Emission Source/Control: CULLT - Process

Item 39.6:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: A-FURNC

Process: FRN

Source Classification Code: 3-05-014-02

Process Description:

THE FACILITY HAS TWO CONTINUOUS FURNACES
(A & B) WHICH MELT THE RAW MATERIALS, OR
"BATCH." NATURAL GAS IS THE FUEL FOR THE

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FURNACE BURNERS. EACH FURNACE HAS A SINGLE STACK. EACH FURNACE HAS A REFINER IN WHICH THE MOLTEN GLASS IS HEAT CONDITIONED FOR DELIVERY TO THE FORMING PROCESS. EACH FURNACE ALSO HAS ALCOVES AND FOREHEARTH WHICH TRANSPORT THE REFINED GLASS TO THE FORMING PROCESS. THE FOREHEARTHS VENT INSIDE THE FURNACE AREA. THE REFINERS AND FOREHEARTHS ARE FUELED BY NATURAL GAS.

Emission Source/Control: FURNA - Process

Emission Source/Control: FURNB - Process

Item 39.7:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: A-RAWMT

Process: BHK

Source Classification Code: 3-05-014-10

Process Description:

BATCH PLANT HOUSEKEEPING. BATCH HOUSE OPERATION (RAW MATERIAL RECEIVE/STORAGE AND RAW MATERIAL BLEND/MIX) AND MAINTENANCE ACTIVITIES RESULT IN SMALL ACCUMULATIONS OF OFF-SPECIFICATION RAW MATERIALS. SO AS TO NOT RELY ON MANUAL SWEEPING AND SHOVELING, A CENTRAL VACUUM SYSTEM IS USED FOR HOUSEKEEPING. THE CENTRAL VACUUM SYSTEM IS EQUIPPED WITH A BAGHOUSE.

Emission Source/Control: DC021 - Control

Control Type: FABRIC FILTER

Emission Source/Control: ORMBM - Process

Emission Source/Control: ORMRS - Process

Emission Source/Control: RMCVS - Process

Item 39.8:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: A-RAWMT

Process: RAW

Source Classification Code: 3-05-014-10

Process Description:

RAW MATERIAL RECEIVE/STORAGE. THE FACILITY RECEIVES RAW MATERIALS VIA TRUCK AND RAIL, AND STORES THEM IN DESIGNATED

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AREAS. THE LARGE QUANTITY RAW MATERIALS (E.G. SAND, SALT CAKE, LIMESTONE AND SODA ASH) ARE CONVEYED FROM THE TRUCK OR RAIL UNLOADING AREA TO AN ELEVATOR WHICH DEPOSITS THEM INTO SILOS. RAW MATERIAL BLEND/MIX. CONVEYORS TRANSPORT THE RAW MATERIALS FROM THEIR RESPECTIVE SILO(S) TO A WEIGH BIN/HOPPER AND THEN TO A SURGE BIN. THE WEIGH BIN IS EQUIPPED WITH A BAGHOUSE. COLLECTED PARTICULATE IS RECYCLED BACK INTO THE SYSTEM. RAW MATERIALS USED IN SMALL QUANTITIES (E.G. COLOR ADDITIVES) ARE STORED IN CONTAINERS AND ARE MANUALLY FED INTO THE MIXERS WHEN NEEDED. THE RAW MATERIALS ARE BLENDED IN MIXERS. THE RAW MATERIALS FROM THE SURGE BIN ENTER THE MIXER ALONG WITH LIQUID WHICH IS PUMPED FROM THE GLASS COOLING WATER SYSTEM. BATCH CANS THEN TRANSPORT THE MIXED RAW MATERIALS INTO THE BATCH CHARGERS WHICH FEED THE GLASS MELTING FURNACES.

Emission Source/Control: DC005 - Control
Control Type: FABRIC FILTER

Emission Source/Control: 0RMBM - Process

Emission Source/Control: 0RMRS - Process

Condition 40: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.4(c)

Item 40.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-BOTTLE

Regulated Contaminant:

CAS No: 0NY075-00-0

Name: PARTICULATES

Item 40.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:



New York State Department of Environmental Conservation

Permit ID: 7-0552-00004/00019

Facility DEC ID: 7055200004

Emissions of solid particulates are limited to less than 0.050 grains of particulates per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis.

Compliance testing will be conducted at the discretion of the Department. A final test report must be submitted for each monitoring occurrence. Testing and reporting shall be conducted in accordance with the provisions of 6NYCRR Subpart 202-1.

Parameter Monitored: PARTICULATES

Upper Limit of Monitoring: 0.05 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 41: Compliance Certification

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.4(c)

Item 41.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-CULLT

Regulated Contaminant:

CAS No: 0NY075-00-0

Name: PARTICULATES

Item 41.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Emissions of solid particulates are limited to less than 0.050 grains of particulates per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis.

Compliance testing will be conducted at the discretion of the Department. A final test report must be submitted for each monitoring occurrence. Testing and reporting shall be conducted in accordance with the provisions of 6NYCRR

New York State Department of Environmental Conservation

Permit ID: 7-0552-00004/00019

Facility DEC ID: 7055200004



Subpart 202-1.

Parameter Monitored: PARTICULATES

Upper Limit of Monitoring: 0.05 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE MONITORING

DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST
METHOD INDICATED

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 42: Compliance Certification

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.9(b)

Item 42.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-FURNC

Regulated Contaminant:

CAS No: 007446-09-5

Name: SULFUR DIOXIDE

Item 42.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The Department, in association with this permit action, is changing the environmental rating for Sulfur Dioxide emissions from sources associated with this emission unit. Sulfur Dioxide emissions for this emission unit are assigned an environmental rating of "B", beginning on the date of Title V permit issuance.

Within 180 days of the Title V permit effective date, the facility owner or operator shall submit, for Department review and approval, a Best Available Control Technology (BACT) analysis or a schedule to comply with the requirements of 6NYCRR Part 212.9(b), Table 2.

If a BACT analysis is submitted, within 60 days of receipt of Department's written approval of the BACT analysis, the facility owner or operator shall submit, for Department review and approval, a schedule to implement the approved BACT strategy if controls are required.

New York State Department of Environmental Conservation

Permit ID: 7-0552-00004/00019

Facility DEC ID: 7055200004



The Department may impose a schedule to comply with the requirements of 6NYCRR Part 212.9(b), Table 2 if a final decision is made by the Department that a submitted BACT analysis, BACT implementation schedule or compliance schedule cannot be approved. Any condition or timeframe associated with a Department approved BACT analysis, BACT implementation schedule, or compliance schedule shall become an enforceable part of this permit. In addition any resubmittal or information request shall be submitted by the due date set, in writing, by the Department.

The Department may grant extensions of the above listed timeframes if requests, in writing, are received and approved by the Department.

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 43: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.9(d)

Item 43.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-FURNC

Regulated Contaminant:

CAS No: 0NY075-00-0

Name: PARTICULATES

Item 43.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The following equation shall be used to determine permissible solid particulate emissions, based on process weight, for each source up to 100,000 lb/hr: $E = 0.024P^{0.67}$

where:

E = the permissible emission rate, and

P = the process weight in lb/hr.

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Facility DEC ID: 7055200004



A performance test must be conducted, in accordance with a Department approved protocol, at least once during the term of the permit.

Reference Test Method: Method 5

Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST
METHOD INDICATED

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 44: Compliance Certification

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.10

Item 44.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-FURNC

Regulated Contaminant:

CAS No: 0NY210-00-0

Name: OXIDES OF NITROGEN

Item 44.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Beginning in 1999 and every five years thereafter, the facility owner or operator shall perform a NO_x compliance test using EPA reference test methods in accordance with a protocol approved by the Department. The facility owner or operator shall notify the Department at least 30 days prior to performing the compliance test and the test shall be witnessed by a representative of the Department. The final test report shall be submitted to the Department within 45 days of completion of the performance test.

Upper Limit of Monitoring: 5.5 pounds per ton

Reference Test Method: EPA Approved Methods

Monitoring Frequency: AS REQUIRED - SEE MONITORING
DESCRIPTION



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Facility DEC ID: 7055200004

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST
METHOD INDICATED

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 45: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.10

Item 45.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-FURNC

Regulated Contaminant:

CAS No: 0NY210-00-0

Name: OXIDES OF NITROGEN

Item 45.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Prior to May 1st of each calendar year, the facility owner or operator shall adjust each furnace's combustion as follows:

- a. Inspect each burner, clean or replace any components of the burner as necessary to minimize NO_x emissions.
- b. The following measurements shall be made and combustion adjustments continued as necessary until the data confirms the tune-up has been satisfactorily completed.

The NO_x and O₂ flue gas concentrations shall be recorded for one complete left and right firing cycle using a portable analyzer (ex. fuel cell) or equivalent in accordance with a sampling protocol approved by the Department. Using this data, the furnace production rate, the fuel F factor, and the NO_x emission rate shall be calculated in units of the standard (lb/ton glass produced).

- c. The owner or operator shall record the results of the annual inspection and keep these records at the facility. For each annual inspection, the records shall

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also identify:

- i. Portable instrument zero and span calibration in accordance with the approved sampling protocol;
- ii. The date of the adjustment and the times at which it began and ended;
- iii. The name, title and affiliation of the person who made the adjustment; and
- iv. Upon completion of the tune-up the following information shall be recorded: furnace production rate (TPD), fuel firing rate (MCFH), NO_x (ppmv, dry) and O₂ (% dry) concentrations.

Monitoring Frequency: ANNUALLY

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 46: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.

Item 46.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-FURNC

Process: FRN

Emission Source: FURNA

Item 46.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

This furnace is limited to 365 tons/day melted glass pulled (calendar day total) until stack testing is performed demonstrating compliance with the NO_x, particulate and opacity limits at a higher production rate. This limit may be exceeded if a compliance test is performed within 60 days of the first exceedance, in accordance with a Department approved protocol and witnessed by a Department representative. Upon successful demonstration of compliance at a higher production rate, the facility shall be allowed to operate up to the production rate during stack testing plus 10%.



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Facility DEC ID: 7055200004

Work Practice Type: PROCESS MATERIAL THRUPUT

Process Material: GLASS

Upper Limit of Monitoring: 365 tons per day

Monitoring Frequency: DAILY

Averaging Method: MAXIMUM - NOT TO EXCEED STATED VALUE -
SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after every 6 calendar months (January - June, July - December)

Condition 47: Compliance Certification
Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.

Item 47.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-FURNC

Process: FRN Emission Source: FURNB

Item 47.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC
OPERATIONS

Monitoring Description:

This furnace is limited to 310 tons/day melted glass pulled (calendar day total) until stack testing is performed demonstrating compliance with the NO_x, particulate and opacity limits at a higher production rate. This limit may be exceeded if a compliance test is performed within 60 days of the first exceedance, in accordance with a Department approved protocol and witnessed by a Department representative. Upon successful demonstration of compliance at a higher production rate, the facility shall be allowed to operate up to the production rate during stack testing plus 10%.

Work Practice Type: PROCESS MATERIAL THRUPUT

Process Material: GLASS

Upper Limit of Monitoring: 310 tons per day

Monitoring Frequency: DAILY

Averaging Method: MAXIMUM - NOT TO EXCEED STATED VALUE -
SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after every 6 calendar months (January - June, July - December)

Condition 48: Compliance Certification



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Permit ID: 7-0552-00004/00019

Facility DEC ID: 7055200004

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable Federal Requirement: 6NYCRR 212.4(c)

Item 48.1:

The Compliance Certification activity will be performed for:

Emission Unit: A-RAWMT

Regulated Contaminant:

CAS No: 0NY075-00-0

Name: PARTICULATES

Item 48.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Emissions of solid particulates are limited to less than 0.050 grains of particulates per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis.

Compliance testing will be conducted at the discretion of the Department. A final test report must be submitted for each monitoring occurrence. Testing and reporting shall be conducted in accordance with the provisions of 6NYCRR Subpart 202-1.

Parameter Monitored: PARTICULATES

Upper Limit of Monitoring: 0.05 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE MONITORING
DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST
METHOD INDICATED

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

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Permit ID: 7-0552-00004/00019

Facility DEC ID: 7055200004



STATE ONLY ENFORCEABLE CONDITIONS

****** Facility Level ******

Condition 49: General Provisions

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable State Requirement: 6NYCRR 201-5.

Item 49.1:

This section contains terms and conditions that are not federally enforceable and are not required under the Act or under any of its applicable requirements. Terms and conditions so designated are not subject to the requirements of Section 201-6.4 of Part 201.

Item 49.2:

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

Item 49.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Condition 50: Contaminant List

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable State Requirement: 6NYCRR 201-5.3(b)

s20Item 50.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit (emission limits, control requirements or compliance monitoring conditions).

CAS No: 0NY075-00-0

Name: PARTICULATES

CAS No: 007446-09-5

Name: SULFUR DIOXIDE

CAS No: 0NY210-00-0

Name: OXIDES OF NITROGEN



New York State Department of Environmental Conservation

Permit ID: 7-0552-00004/00019

Facility DEC ID: 7055200004

Condition 51: Air pollution prohibited

Effective between the dates of 08/21/2001 and 08/21/2006

Applicable State Requirement: 6NYCRR 211.2

Item 51.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.