



PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air State Facility
Permit ID: 6-4040-00001/02001
Effective Date: 08/04/2008 Expiration Date: No expiration date

Permit Issued To: IMERY'S MARBLE INC
PO BOX 479
GOUVERNEUR, NY 13642

Contact: DARLENE GONYEAU
IMERY'S MARBLE INC
PO BOX 479
GOUVERNEUR, NY 13642
(315) 287-0780

Facility: SEAVEY ROAD QUARRY
SEAVEY RD
GOUVERNEUR, NY 13642

Description:
Imery's Marble Inc (SIC Code 1429) processes dolomitic marble into an agricultural pelletized limestone product and a decorative limestone product. The primary sources of emissions are crushers, screening operations, conveyor transfer points and truck loading and unloading areas.

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: LAWRENCE R AMBEAU
DIVISION OF ENVIRONMENTAL PERMITS
STATE OFFICE BLDG, 317 WASHINGTON ST
WATERTOWN, NY 13601

Authorized Signature: _____ Date: ___ / ___ / ____



Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

Facility Inspection by the Department
Relationship of this Permit to Other Department Orders and
Determinations
Applications for permit renewals, modifications and transfers
Permit modifications, suspensions or revocations by the Department

Facility Level

Submission of application for permit modification or renewal-REGION 6
HEADQUARTERS



DEC GENERAL CONDITIONS
****** General Provisions ******
GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301.2(m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for permit renewals, modifications and transfers
Applicable State Requirement: 6NYCRR 621.11

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Item 3.3:

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Condition 4: Permit modifications, suspensions or revocations by the Department



Applicable State Requirement: 6NYCRR 621.13

Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

****** Facility Level ******

Condition 5: Submission of application for permit modification or renewal-REGION 6 HEADQUARTERS

Applicable State Requirement: 6NYCRR 621.6(a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator
Region 6 Headquarters
Division of Environmental Permits
State Office Building, 317 Washington Street
Watertown, NY 13601-3787
(315) 785-2245

New York State Department of Environmental Conservation

Permit ID: 6-4040-00001/02001

Facility DEC ID: 6404000001



Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT

IDENTIFICATION INFORMATION

Permit Issued To: IMERYS MARBLE INC
PO BOX 479
GOUVERNEUR, NY 13642

Facility: SEAVEY ROAD QUARRY
SEAVEY RD
GOUVERNEUR, NY 13642

Authorized Activity By Standard Industrial Classification Code:
1429 - CRUSHED AND BROKEN STONE NEC

Permit Effective Date: 08/04/2008

Permit Expiration Date: No expiration date.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

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Facility Level

Submission of application for permit modification or renewal-REGION 6 HEADQUARTERS

FEDERALLY ENFORCEABLE CONDITIONS

Facility Level

- 1 6NYCRR 201-7.2: Facility Permissible Emissions
- *2 6NYCRR 201-7.2: Capping Monitoring Condition
- 3 6NYCRR 212.4(c): Compliance Demonstration
- 4 6NYCRR 212.6(a): Compliance Demonstration
- 5 40CFR 60.7(a)(6), NSPS Subpart A: Compliance Demonstration
- 6 40CFR 60.8(a), NSPS Subpart A: Performance testing timeline.
- 7 40CFR 60.8(b), NSPS Subpart A: Performance Test Methods - Waiver
- 8 40CFR 60.8(c), NSPS Subpart A: Required performance test information.
- 9 40CFR 60.8(d), NSPS Subpart A: Prior notice.
- 10 40CFR 60.8(e), NSPS Subpart A: Performance testing facilities.
- 11 40CFR 60.8(f), NSPS Subpart A: Number of required tests.
- 12 40CFR 60.672(b), NSPS Subpart OOO: Compliance Demonstration
- 13 40CFR 60.675(c)(3), NSPS Subpart OOO: Method 9 Observation Time Reduction Requirements - Fugitive
- 14 40CFR 60.676(a), NSPS Subpart OOO: Reporting and Recordkeeping for Replacement of Equipment
- 15 40CFR 60.676(f), NSPS Subpart OOO: Compliance Demonstration

EU=B-AGGIN,Proc=BAG,ES=S0043

- 16 40CFR 60.675(c)(1), NSPS Subpart OOO: Modifications to opacity observation techniques

STATE ONLY ENFORCEABLE CONDITIONS

Facility Level

- 17 ECL 19-0301: Contaminant List
- 18 6NYCRR 201-1.4: Unavoidable noncompliance and violations
- 19 6NYCRR 201-5: Emission Unit Definition
- 20 6NYCRR 211.2: Air pollution prohibited
- 21 6NYCRR 211.2: Fugitive Dust Control Plan

Emission Unit Level

- 22 6NYCRR 201-5: Emission Point Definition By Emission Unit
- 23 6NYCRR 201-5: Process Definition By Emission Unit

NOTE: * preceding the condition number indicates capping.



FEDERALLY ENFORCEABLE CONDITIONS

**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Sealing - 6NYCRR Part 200.5

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation.

Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6NYCRR Part 200.6

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6NYCRR Part 200.7

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.



Item D: Unpermitted Emission Sources - 6NYCRR Part 201-1.2

If an existing emission source was subject to the permitting requirements of 6NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

(a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.

(b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

Item E: Emergency Defense - 6NYCRR Part 201-1.5

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department

within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.



Item F: Recycling and Salvage - 6NYCRR Part 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item G: Prohibition of Reintroduction of Collected Contaminants to the Air - 6NYCRR Part 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item H: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR Part 201-3.2(a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item I: Proof of Eligibility for Sources Defined as Trivial Activities - 6 NYCRR Part 201-3.3(a)

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item J: Required Emission Tests - 6 NYCRR Part 202-1.1

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air



pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6NYCRR Part 202-1.

Item K: Visible Emissions Limited - 6 NYCRR Part 211.3

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Item L: Open Fires - 6 NYCRR Part 215

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, rubbish for salvage, or rubbish generated by industrial or commercial activities.

Item M: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item N: Federally Enforceable Requirements - 40 CFR 70.6(b)

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

FEDERAL APPLICABLE REQUIREMENTS



The following conditions are federally enforceable.

Condition 1: Facility Permissible Emissions
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:6NYCRR 201-7.2

Item 1.1:

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following

Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 0NY075-00-0

PTE: 198,000 pounds per year

Name: PARTICULATES

Condition 2: Capping Monitoring Condition
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:6NYCRR 201-7.2

Item 2.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6NYCRR 201-6

Item 2.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 2.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 2.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2.6:



The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

Item 2.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Facility owner shall ensure that emissions of particulate matter, including those from permitted, exempt, and trivial sources, remain less than 99 tons during any consecutive 12-month period.

Facility owner must maintain records that verify the facility's monthly particulate matter emissions. These records must be maintained at the facility for a period of five years.

Reports will be submitted annually, in a format acceptable to the commissioner's representative, which document that the facility's particulate matter emissions over any consecutive 12-month period were below 99 tons. The annual reports must include information that documents the particulate matter emissions from each emission source at the facility, including exempt and trivial activities. The report must also include all emission factors and other data used in calculating the monthly particulate matter emissions.

Any noncompliance with the particulate matter emission limit in this condition must be reported by sending a copy of such record to the NYSDEC, Region 6, within 30 days of the occurrence.

Parameter Monitored: PARTICULATES

Upper Permit Limit: 99 tons per year

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL TOTAL ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2009.

Subsequent reports are due every 12 calendar month(s).

Condition 3: Compliance Demonstration

Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:6NYCRR 212.4(c)

Item 3.1:



The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: P-ELLET Process: PE1	Emission Source: C0001
Emission Unit: P-ELLET Process: PE1	Emission Source: S0033
Emission Unit: P-ELLET Process: PE1	Emission Source: S0034
Emission Unit: P-ELLET Process: PE1	Emission Source: S0035
Emission Unit: P-ELLET Process: PE1	Emission Source: S0036
Emission Unit: P-ELLET Process: PE1	Emission Source: S0037
Emission Unit: P-ELLET Process: PE1	Emission Source: S0038
Emission Unit: P-ELLET	
Regulated Contaminant(s): CAS No: 0NY075-00-0	PARTICULATES

Item 3.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Emissions of solid particulates are limited to less than 0.050 grains of particulates per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis. Compliance testing will be conducted by the facility at the request of the Department.

Parameter Monitored: PARTICULATES

Upper Permit Limit: 0.050 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2009.

Subsequent reports are due every 12 calendar month(s).



Condition 4: Compliance Demonstration
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 212.6(a)

Item 4.1:

The Compliance Demonstration activity will be performed for the facility:

The Compliance Demonstration applies to:

Emission Unit: B-AGGIN Process: BAG	Emission Source: S0040
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0041
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0042
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0043
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0044
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0045
Emission Unit: P-ELLET Process: PE1	Emission Source: C0001
Emission Unit: P-ELLET Process: PE1	Emission Source: S0032
Emission Unit: P-ELLET Process: PE1	Emission Source: S0033
Emission Unit: P-ELLET Process: PE1	Emission Source: S0034
Emission Unit: P-ELLET Process: PE1	Emission Source: S0035
Emission Unit: P-ELLET Process: PE1	Emission Source: S0036
Emission Unit: P-ELLET Process: PE1	Emission Source: S0037
Emission Unit: P-ELLET Process: PE1	Emission Source: S0038
Emission Unit: P-ELLET Process: PE1	Emission Source: S0039



Emission Unit: P-ELLET Process: PE1	Emission Source: S0046
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0001
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0002
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0003
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0004
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0005
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0006
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0007
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0008
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0009
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0010
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0011
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0012
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0013
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0014
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0015
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0016
Emission Unit: Q-UARRY	



Process: QU1	Emission Source: S0017
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0018
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0019
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0020
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0021
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0022
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0023
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0024
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0025
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0026
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0027
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0028
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0029
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0030
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0031

Item 4.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. The



Department reserves the right to perform or require the performance of a Method 9 opacity evaluation at any time during facility operation.

The permittee will conduct observations of visible emissions from the emission unit, process, etc. to which this condition applies at the monitoring frequency stated below while the process is in operation. The permittee will investigate, in a timely manner, any instance where there is cause to believe that visible emissions have the potential to exceed the opacity standard.

The permittee shall investigate the cause, make any necessary corrections, and verify that the excess visible emissions problem has been corrected. If visible emissions with the potential to exceed the standard continue, the permittee will conduct a Method 9 assessment within the next operating day of the sources associated with the potential noncompliance to determine the degree of opacity and will notify the NYSDEC if the method 9 test indicates that the opacity standard is not met.

Records of visible emissions observations (or any follow-up method 9 tests), investigations and corrective actions will be kept on-site. Should the Department determine that permittee's record keeping format is inadequate to demonstrate compliance with this condition, it shall provide written notice to the permittee stating the inadequacies, and permittee shall have 90 days to revise its prospective record keeping format in a manner acceptable to the Department.

Monitoring Frequency: WEEKLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2009.
Subsequent reports are due every 12 calendar month(s).

Condition 5: Compliance Demonstration
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.7(a)(6), NSPS Subpart A

Item 5.1:
The Compliance Demonstration activity will be performed for the Facility.

Item 5.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:

Any owner or operator subject to the provisions of 40 CFR 60 shall furnish the Administrator written notification



or, if acceptable to both the Administrator and the owner or operator of a source, electronic notification, as follows:

A notification of the anticipated date for conducting the opacity observations required by 40 CFR 60.11(e)(1). The notification shall also include, if appropriate, a request for the Administrator to provide a visible emissions reader during a performance test. The notification shall be postmarked not less than 30 days prior to such date.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 6: Performance testing timeline.
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.8(a), NSPS Subpart A

Item 6.1:

Within 60 days after achieving the maximum production rate, but not later than 180 days after initial startup of the facility, the owner or operator of the facility shall conduct performance testing and provide the results of such tests, in a written report, to the Administrator.

Condition 7: Performance Test Methods - Waiver
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.8(b), NSPS Subpart A

Item 7.1:

Performance testing shall be conducted in accordance with the methods and procedures prescribed in 40 CFR Part 60 unless the Administrator (1) specifies or approves, in specific cases, the use of a reference method with minor changes in methodology, (2) approves the use of an equivalent method, (3) approves the use of an alternate method the results of which he has determined to be adequate for indicating whether a specific source is in compliance, (4) waives the requirement for performance tests because the owner or operator of a source has demonstrated by other means to the Administrator's satisfaction that the affected facility is in compliance with the standard, or (5) approves shorter sampling times and smaller sample volumes when necessitated by process variables or other factors.

Condition 8: Required performance test information.
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.8(c), NSPS Subpart A

Item 8.1:

Performance tests shall be conducted under such conditions specified by the Administrator, based upon representative performance data supplied by the owner or operator of the facility.

Condition 9: Prior notice.
Effective between the dates of 08/04/2008 and Permit Expiration Date



Item 12.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No owner or operator shall cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility (as defined in 40 CFR 60.670(a)(1)) any fugitive emissions which exhibit greater than 10 percent opacity, except as provided in 40 CFR 60.672(c), (d), and (e).

Parameter Monitored: OPACITY

Upper Permit Limit: 10 percent

Reference Test Method: Method 9

Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT

Averaging Method: 6-MINUTE AVERAGE (METHOD 9)

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

**Condition 13: Method 9 Observation Time Reduction Requirements -
Fugitive**

Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.675(c)(3), NSPS Subpart OOO

Item 13.1:

This Condition applies to:

Emission Unit: BAGGIN

Process: BAG Emission Source: S0043

Emission Unit: BAGGIN

Process: BAG Emission Source: S0044

Emission Unit: BAGGIN

Process: BAG Emission Source: S0045

Item 13.2:

When determining compliance with the fugitive emissions standard for any affected facility described under 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply:

(i) There are no individual readings greater than 10 percent opacity; and

(ii) There are no more than 3 readings of 10 percent for the 1-hour period.

Condition 14: Reporting and Recordkeeping for Replacement of Equipment



Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.676(a), NSPS Subpart OOO

Item 14.1:

Each owner or operator seeking to comply with 40 CFR Part 60.670(d) shall submit to the Administrator the following information about the existing facility being replaced and the replacement piece of equipment.

(1) For a crusher, grinding mill, bucket elevator, bagging operation, or enclosed truck or railcar loading station:

(i) The rated capacity in megagrams or tons per hour of the existing facility being replaced and

(ii) The rated capacity in tons per hour of the replacement equipment.

(2) For a screening operation:

(i) The total surface area of the top screen of the existing screening operation being replaced and

(ii) The total surface area of the top screen of the replacement screening operation.

(3) For a conveyor belt:

(i) The width of the existing belt being replaced and

(ii) The width of the replacement conveyor belt.

(4) For a storage bin:

(i) The rated capacity in megagrams or tons of the existing storage bin being replaced and

(ii) The rated capacity in megagrams or tons of replacement storage bins.

****** Emission Unit Level ******

Condition 15: Compliance Demonstration

Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.676(f), NSPS Subpart OOO

Item 15.1:

The Compliance Demonstration activity will be performed for the facility:

The Compliance Demonstration applies to:

Emission Unit: B-AGGIN



Emission Unit: B-AGGIN
Process: BAG

Emission Source: S0043

Emission Unit: B-AGGIN
Process: BAG

Emission Source: S0044

Emission Unit: B-AGGIN
Process: BAG

Emission Source: S0045

Item 15.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance with the standards set forth in 40 CFR 60.672, including reports of opacity observations made using Method 9 to demonstrate compliance with 40 CFR 60.672(b), (c), and (f), and reports of observations using Method 22 to demonstrate compliance with 40 CFR 60.672(e)

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

**Condition 16: Modifications to opacity observation techniques
Effective between the dates of 08/04/2008 and Permit Expiration Date**

Applicable Federal Requirement:40CFR 60.675(c)(1), NSPS Subpart OOO

Item 16.1:

This Condition applies to:

Emission Unit: BAGGIN
Process: BAG

Emission Source: S0043

Emission Unit: BAGGIN
Process: BAG

Emission Source: S0044

Emission Unit: BAGGIN
Process: BAG

Emission Source: S0045

Item 16.1:

This Condition applies to Emission Unit: B-AGGIN
Process: BAG Emission Source:
S0043

Item 16.2.3:

In determining compliance with the particulate matter standards in 40 CFR 60.672 (b) and (c), the



owner or operator shall use Method 9 and the procedures in 40 CFR 60.11, with the following additions:

- (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet).
- (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed.
- (iii) For affected facilities using wet dust suppression for particulate matter control, a visible mist is sometimes generated by the spray. The water mist must not be confused with particulate matter emissions and is not to be considered a visible emission. When a water mist of this nature is present, the observation of emissions is to be made at a point in the plume where the mist is no longer visible.



STATE ONLY ENFORCEABLE CONDITIONS

****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Public Access to Recordkeeping for Facilities With State Facility Permits - 6NYCRR Part 201-1.10(a)

Where emission source owners and/or operators keep records pursuant to compliance with the operational flexibility requirements of 6 NYCRR Subpart 201-5.4(b)(1) , and/or the emission capping requirements of 6 NYCRR Subparts 201-7.2(d), 201-7.3(f), 201-7.3(g), 201-7.3(h)(5), 201-7.3(i) and 201-7.3(j), the Department will make such records available to the public upon request in accordance with 6 NYCRR Part 616 - Public Access to Records. Emission source owners and/or operators must submit the records required to comply with the request within sixty working days of written notification by the Department of receipt of the request.

Item B: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state only enforceable.



Condition 17: Contaminant List
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement: ECL 19-0301

Item 17.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit (emission limits, control requirements or compliance monitoring conditions).

CAS No: 0NY075-00-0
Name: PARTICULATES

Condition 18: Unavoidable noncompliance and violations
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement: 6NYCRR 201-1.4

Item 18.1:

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.

(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.



(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

Condition 19: Emission Unit Definition
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 201-5

Item 19.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: B-AGGIN

Emission Unit Description:

Bagging of >1/4" to 1 3/4" white stone product and associated hoppers and conveying belts.

Building(s): BAG

Item 19.2:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: P-ELLET

Emission Unit Description:

This emission unit consists of processes, sources, controls and emission points associated with the pelletizing of fine limestone product.

Building(s): PEL

Item 19.3:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: Q-UARRY

Emission Unit Description:

This emission unit contains processes and emission sources used for processing limestone products. All sources are located outside and generate only fugitive emissions.

Building(s): N/A

Condition 20: Air pollution prohibited
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 211.2



Item 20.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

Condition 21: Fugitive Dust Control Plan
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 211.2

Item 21.1:

The facility shall suppress fugitive dust in accordance with their Fugitive Dust Control Plan. A copy of the Fugitive Dust Control Plan shall be maintained with the permit for this facility at all times.

****** Emission Unit Level ******

Condition 22: Emission Point Definition By Emission Unit
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 201-5

Item 22.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: P-ELLET

Emission Point: EP001

Height (ft.): 10

Length (in.): 30

Width (in.): 30

Building: PEL

Condition 23: Process Definition By Emission Unit
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 201-5

Item 23.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: B-AGGIN

Process: BAG

Source Classification Code: 3-01-035-15

Process Description:

Bagging of > 1/4" to 1 3/4" white stone product and associated hoppers and conveying belts.

Emission Source/Control: S0040 - Process

Emission Source/Control: S0041 - Process



Emission Source/Control: S0042 - Process

Emission Source/Control: S0043 - Process

Emission Source/Control: S0044 - Process

Emission Source/Control: S0045 - Process

Item 23.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: P-ELLET

Process: PE1

Source Classification Code: 3-05-016-50

Process Description:

This emission unit consists of processes, sources, controls and emission points associated with the pelletizing of fine limestone product

Emission Source/Control: C0001 - Control

Control Type: FABRIC FILTER

Emission Source/Control: S0032 - Process

Emission Source/Control: S0033 - Process

Emission Source/Control: S0034 - Process

Emission Source/Control: S0035 - Process

Emission Source/Control: S0036 - Process

Emission Source/Control: S0037 - Process

Emission Source/Control: S0038 - Process

Emission Source/Control: S0039 - Process

Emission Source/Control: S0046 - Process

Design Capacity: 20 tons per hour

Item 23.3:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: Q-UARRY

Process: QU1

Source Classification Code: 3-05-016-50

Process Description:

Sources associated the production of <1/4 " fine limestone product.

Emission Source/Control: S0001 - Process

Emission Source/Control: S0002 - Process



- Emission Source/Control: S0007 - Process
- Emission Source/Control: S0008 - Process
- Emission Source/Control: S0009 - Process
- Emission Source/Control: S0019 - Process
- Emission Source/Control: S0020 - Process
- Emission Source/Control: S0021 - Process
- Emission Source/Control: S0022 - Process
- Emission Source/Control: S0023 - Process
- Emission Source/Control: S0024 - Process
- Emission Source/Control: S0025 - Process
- Emission Source/Control: S0026 - Process
- Emission Source/Control: S0027 - Process
- Emission Source/Control: S0028 - Process
- Emission Source/Control: S0029 - Process
- Emission Source/Control: S0030 - Process
- Emission Source/Control: S0031 - Process

New York State Department of Environmental Conservation

Permit ID: 6-4040-00001/02001

Facility DEC ID: 6404000001





PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air State Facility
Permit ID: 6-4040-00001/02001
Effective Date: 08/04/2008 Expiration Date: No expiration date

Permit Issued To: IMERYYS MARBLE INC
PO BOX 479
GOUVERNEUR, NY 13642

Contact: DARLENE GONYEAU
IMERYYS MARBLE INC
PO BOX 479
GOUVERNEUR, NY 13642
(315) 287-0780

Facility: SEAVEY ROAD QUARRY
SEAVEY RD
GOUVERNEUR, NY 13642

Description:
Imerys Marble Inc (SIC Code 1429) processes dolomitic marble into an agricultural pelletized limestone product and a decorative limestone product. The primary sources of emissions are crushers, screening operations, conveyor transfer points and truck loading and unloading areas.

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: LAWRENCE R AMBEAU
DIVISION OF ENVIRONMENTAL PERMITS
STATE OFFICE BLDG, 317 WASHINGTON ST
WATERTOWN, NY 13601

Authorized Signature: _____ Date: ___ / ___ / ____



Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

Facility Inspection by the Department
Relationship of this Permit to Other Department Orders and
Determinations
Applications for permit renewals, modifications and transfers
Permit modifications, suspensions or revocations by the Department

Facility Level

Submission of application for permit modification or renewal-REGION 6
HEADQUARTERS



DEC GENERAL CONDITIONS
****** General Provisions ******
GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301.2(m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for permit renewals, modifications and transfers
Applicable State Requirement: 6NYCRR 621.11

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Item 3.3:

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Condition 4: Permit modifications, suspensions or revocations by the Department



Applicable State Requirement: 6NYCRR 621.13

Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

****** Facility Level ******

Condition 5: Submission of application for permit modification or renewal-REGION 6 HEADQUARTERS

Applicable State Requirement: 6NYCRR 621.6(a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator
Region 6 Headquarters
Division of Environmental Permits
State Office Building, 317 Washington Street
Watertown, NY 13601-3787
(315) 785-2245

New York State Department of Environmental Conservation

Permit ID: 6-4040-00001/02001

Facility DEC ID: 6404000001



Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY PERMIT

IDENTIFICATION INFORMATION

Permit Issued To: IMERY'S MARBLE INC
PO BOX 479
GOUVERNEUR, NY 13642

Facility: SEAVEY ROAD QUARRY
SEAVEY RD
GOUVERNEUR, NY 13642

Authorized Activity By Standard Industrial Classification Code:
1429 - CRUSHED AND BROKEN STONE NEC

Permit Effective Date: 08/04/2008

Permit Expiration Date: No expiration date.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

Facility Inspection by the Department
Relationship of this Permit to Other Department Orders and Determinations
Applications for permit renewals, modifications and transfers
Permit modifications, suspensions or revocations by the Department

Facility Level

Submission of application for permit modification or renewal-REGION 6 HEADQUARTERS

FEDERALLY ENFORCEABLE CONDITIONS

Facility Level

- 1 6NYCRR 201-7.2: Facility Permissible Emissions
- *2 6NYCRR 201-7.2: Capping Monitoring Condition
- 3 6NYCRR 212.4(c): Compliance Demonstration
- 4 6NYCRR 212.6(a): Compliance Demonstration
- 5 40CFR 60.7(a)(6), NSPS Subpart A: Compliance Demonstration
- 6 40CFR 60.8(a), NSPS Subpart A: Performance testing timeline.
- 7 40CFR 60.8(b), NSPS Subpart A: Performance Test Methods - Waiver
- 8 40CFR 60.8(c), NSPS Subpart A: Required performance test information.
- 9 40CFR 60.8(d), NSPS Subpart A: Prior notice.
- 10 40CFR 60.8(e), NSPS Subpart A: Performance testing facilities.
- 11 40CFR 60.8(f), NSPS Subpart A: Number of required tests.
- 12 40CFR 60.672(b), NSPS Subpart OOO: Compliance Demonstration
- 13 40CFR 60.675(c)(3), NSPS Subpart OOO: Method 9 Observation Time Reduction Requirements - Fugitive
- 14 40CFR 60.676(a), NSPS Subpart OOO: Reporting and Recordkeeping for Replacement of Equipment
- 15 40CFR 60.676(f), NSPS Subpart OOO: Compliance Demonstration

EU=B-AGGIN,Proc=BAG,ES=S0043

- 16 40CFR 60.675(c)(1), NSPS Subpart OOO: Modifications to opacity observation techniques

STATE ONLY ENFORCEABLE CONDITIONS

Facility Level

- 17 ECL 19-0301: Contaminant List
- 18 6NYCRR 201-1.4: Unavoidable noncompliance and violations
- 19 6NYCRR 201-5: Emission Unit Definition
- 20 6NYCRR 211.2: Air pollution prohibited
- 21 6NYCRR 211.2: Fugitive Dust Control Plan

Emission Unit Level

- 22 6NYCRR 201-5: Emission Point Definition By Emission Unit
- 23 6NYCRR 201-5: Process Definition By Emission Unit

NOTE: * preceding the condition number indicates capping.



FEDERALLY ENFORCEABLE CONDITIONS

****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Sealing - 6NYCRR Part 200.5

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation.

Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6NYCRR Part 200.6

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6NYCRR Part 200.7

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.



Item D: Unpermitted Emission Sources - 6NYCRR Part 201-1.2

If an existing emission source was subject to the permitting requirements of 6NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

(a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.

(b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

Item E: Emergency Defense - 6NYCRR Part 201-1.5

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department

within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.



Item F: Recycling and Salvage - 6NYCRR Part 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item G: Prohibition of Reintroduction of Collected Contaminants to the Air - 6NYCRR Part 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item H: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR Part 201-3.2(a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item I: Proof of Eligibility for Sources Defined as Trivial Activities - 6 NYCRR Part 201-3.3(a)

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item J: Required Emission Tests - 6 NYCRR Part 202-1.1

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air



pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6NYCRR Part 202-1.

Item K: Visible Emissions Limited - 6 NYCRR Part 211.3

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Item L: Open Fires - 6 NYCRR Part 215

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, rubbish for salvage, or rubbish generated by industrial or commercial activities.

Item M: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item N: Federally Enforceable Requirements - 40 CFR 70.6(b)

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

FEDERAL APPLICABLE REQUIREMENTS



The following conditions are federally enforceable.

**Condition 1: Facility Permissible Emissions
Effective between the dates of 08/04/2008 and Permit Expiration Date**

Applicable Federal Requirement:6NYCRR 201-7.2

Item 1.1:

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following

Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 0NY075-00-0

PTE: 198,000 pounds per year

Name: PARTICULATES

**Condition 2: Capping Monitoring Condition
Effective between the dates of 08/04/2008 and Permit Expiration Date**

Applicable Federal Requirement:6NYCRR 201-7.2

Item 2.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6NYCRR 201-6

Item 2.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 2.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 2.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2.6:



The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

Item 2.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Facility owner shall ensure that emissions of particulate matter, including those from permitted, exempt, and trivial sources, remain less than 99 tons during any consecutive 12-month period.

Facility owner must maintain records that verify the facility's monthly particulate matter emissions. These records must be maintained at the facility for a period of five years.

Reports will be submitted annually, in a format acceptable to the commissioner's representative, which document that the facility's particulate matter emissions over any consecutive 12-month period were below 99 tons. The annual reports must include information that documents the particulate matter emissions from each emission source at the facility, including exempt and trivial activities. The report must also include all emission factors and other data used in calculating the monthly particulate matter emissions.

Any noncompliance with the particulate matter emission limit in this condition must be reported by sending a copy of such record to the NYSDEC, Region 6, within 30 days of the occurrence.

Parameter Monitored: PARTICULATES

Upper Permit Limit: 99 tons per year

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL TOTAL ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2009.

Subsequent reports are due every 12 calendar month(s).

Condition 3: Compliance Demonstration

Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:6NYCRR 212.4(c)

Item 3.1:



Condition 4: Compliance Demonstration
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement: 6NYCRR 212.6(a)

Item 4.1:

The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: B-AGGIN Process: BAG	Emission Source: S0040
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0041
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0042
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0043
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0044
Emission Unit: B-AGGIN Process: BAG	Emission Source: S0045
Emission Unit: P-ELLET Process: PE1	Emission Source: C0001
Emission Unit: P-ELLET Process: PE1	Emission Source: S0032
Emission Unit: P-ELLET Process: PE1	Emission Source: S0033
Emission Unit: P-ELLET Process: PE1	Emission Source: S0034
Emission Unit: P-ELLET Process: PE1	Emission Source: S0035
Emission Unit: P-ELLET Process: PE1	Emission Source: S0036
Emission Unit: P-ELLET Process: PE1	Emission Source: S0037
Emission Unit: P-ELLET Process: PE1	Emission Source: S0038
Emission Unit: P-ELLET Process: PE1	Emission Source: S0039



Emission Unit: P-ELLET Process: PE1	Emission Source: S0046
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0001
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0002
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0003
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0004
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0005
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0006
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0007
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0008
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0009
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0010
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0011
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0012
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0013
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0014
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0015
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0016
Emission Unit: Q-UARRY	



Process: QU1	Emission Source: S0017
Emission Unit: Q-UARRY Process: QU1	Emission Source: S0018
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0019
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0020
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0021
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0022
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0023
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0024
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0025
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0026
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0027
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0028
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0029
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0030
Emission Unit: Q-UARRY Process: QU2	Emission Source: S0031

Item 4.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. The



Department reserves the right to perform or require the performance of a Method 9 opacity evaluation at any time during facility operation.

The permittee will conduct observations of visible emissions from the emission unit, process, etc. to which this condition applies at the monitoring frequency stated below while the process is in operation. The permittee will investigate, in a timely manner, any instance where there is cause to believe that visible emissions have the potential to exceed the opacity standard.

The permittee shall investigate the cause, make any necessary corrections, and verify that the excess visible emissions problem has been corrected. If visible emissions with the potential to exceed the standard continue, the permittee will conduct a Method 9 assessment within the next operating day of the sources associated with the potential noncompliance to determine the degree of opacity and will notify the NYSDEC if the method 9 test indicates that the opacity standard is not met.

Records of visible emissions observations (or any follow-up method 9 tests), investigations and corrective actions will be kept on-site. Should the Department determine that permittee's record keeping format is inadequate to demonstrate compliance with this condition, it shall provide written notice to the permittee stating the inadequacies, and permittee shall have 90 days to revise its prospective record keeping format in a manner acceptable to the Department.

Monitoring Frequency: WEEKLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2009.
Subsequent reports are due every 12 calendar month(s).

Condition 5: Compliance Demonstration
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.7(a)(6), NSPS Subpart A

Item 5.1:
The Compliance Demonstration activity will be performed for the Facility.

Item 5.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:

Any owner or operator subject to the provisions of 40 CFR 60 shall furnish the Administrator written notification



or, if acceptable to both the Administrator and the owner or operator of a source, electronic notification, as follows:

A notification of the anticipated date for conducting the opacity observations required by 40 CFR 60.11(e)(1). The notification shall also include, if appropriate, a request for the Administrator to provide a visible emissions reader during a performance test. The notification shall be postmarked not less than 30 days prior to such date.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 6: Performance testing timeline.
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.8(a), NSPS Subpart A

Item 6.1:

Within 60 days after achieving the maximum production rate, but not later than 180 days after initial startup of the facility, the owner or operator of the facility shall conduct performance testing and provide the results of such tests, in a written report, to the Administrator.

Condition 7: Performance Test Methods - Waiver
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.8(b), NSPS Subpart A

Item 7.1:

Performance testing shall be conducted in accordance with the methods and procedures prescribed in 40 CFR Part 60 unless the Administrator (1) specifies or approves, in specific cases, the use of a reference method with minor changes in methodology, (2) approves the use of an equivalent method, (3) approves the use of an alternate method the results of which he has determined to be adequate for indicating whether a specific source is in compliance, (4) waives the requirement for performance tests because the owner or operator of a source has demonstrated by other means to the Administrator's satisfaction that the affected facility is in compliance with the standard, or (5) approves shorter sampling times and smaller sample volumes when necessitated by process variables or other factors.

Condition 8: Required performance test information.
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.8(c), NSPS Subpart A

Item 8.1:

Performance tests shall be conducted under such conditions specified by the Administrator, based upon representative performance data supplied by the owner or operator of the facility.

Condition 9: Prior notice.
Effective between the dates of 08/04/2008 and Permit Expiration Date



Item 12.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No owner or operator shall cause to be discharged into the atmosphere from any transfer point on belt conveyors or from any other affected facility (as defined in 40 CFR 60.670(a)(1)) any fugitive emissions which exhibit greater than 10 percent opacity, except as provided in 40 CFR 60.672(c), (d), and (e).

Parameter Monitored: OPACITY

Upper Permit Limit: 10 percent

Reference Test Method: Method 9

Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT

Averaging Method: 6-MINUTE AVERAGE (METHOD 9)

Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

**Condition 13: Method 9 Observation Time Reduction Requirements -
Fugitive**

Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.675(c)(3), NSPS Subpart OOO

Item 13.1:

This Condition applies to:

Emission Unit: BAGGIN

Process: BAG Emission Source: S0043

Emission Unit: BAGGIN

Process: BAG Emission Source: S0044

Emission Unit: BAGGIN

Process: BAG Emission Source: S0045

Item 13.2:

When determining compliance with the fugitive emissions standard for any affected facility described under 40 CFR 60.672(b), the duration of the Method 9 observations may be reduced from 3 hours (thirty 6-minute averages) to 1 hour (ten 6-minute averages) only if the following conditions apply:

(i) There are no individual readings greater than 10 percent opacity; and

(ii) There are no more than 3 readings of 10 percent for the 1-hour period.

Condition 14: Reporting and Recordkeeping for Replacement of Equipment



Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.676(a), NSPS Subpart OOO

Item 14.1:

Each owner or operator seeking to comply with 40 CFR Part 60.670(d) shall submit to the Administrator the following information about the existing facility being replaced and the replacement piece of equipment.

(1) For a crusher, grinding mill, bucket elevator, bagging operation, or enclosed truck or railcar loading station:

(i) The rated capacity in megagrams or tons per hour of the existing facility being replaced and

(ii) The rated capacity in tons per hour of the replacement equipment.

(2) For a screening operation:

(i) The total surface area of the top screen of the existing screening operation being replaced and

(ii) The total surface area of the top screen of the replacement screening operation.

(3) For a conveyor belt:

(i) The width of the existing belt being replaced and

(ii) The width of the replacement conveyor belt.

(4) For a storage bin:

(i) The rated capacity in megagrams or tons of the existing storage bin being replaced and

(ii) The rated capacity in megagrams or tons of replacement storage bins.

****** Emission Unit Level ******

Condition 15: Compliance Demonstration

Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.676(f), NSPS Subpart OOO

Item 15.1:

The Compliance Demonstration activity will be performed for the facility:

The Compliance Demonstration applies to:

Emission Unit: B-AGGIN



Emission Unit: B-AGGIN
Process: BAG

Emission Source: S0043

Emission Unit: B-AGGIN
Process: BAG

Emission Source: S0044

Emission Unit: B-AGGIN
Process: BAG

Emission Source: S0045

Item 15.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance with the standards set forth in 40 CFR 60.672, including reports of opacity observations made using Method 9 to demonstrate compliance with 40 CFR 60.672(b), (c), and (f), and reports of observations using Method 22 to demonstrate compliance with 40 CFR 60.672(e)

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

**Condition 16: Modifications to opacity observation techniques
Effective between the dates of 08/04/2008 and Permit Expiration Date**

Applicable Federal Requirement:40CFR 60.675(c)(1), NSPS Subpart OOO

Item 16.1:

This Condition applies to:

Emission Unit: BAGGIN
Process: BAG

Emission Source: S0043

Emission Unit: BAGGIN
Process: BAG

Emission Source: S0044

Emission Unit: BAGGIN
Process: BAG

Emission Source: S0045

Item 16.1:

This Condition applies to Emission Unit: B-AGGIN
Process: BAG Emission Source:
S0043

Item 16.2.3:

In determining compliance with the particulate matter standards in 40 CFR 60.672 (b) and (c), the



owner or operator shall use Method 9 and the procedures in 40 CFR 60.11, with the following additions:

- (i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet).
- (ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed.
- (iii) For affected facilities using wet dust suppression for particulate matter control, a visible mist is sometimes generated by the spray. The water mist must not be confused with particulate matter emissions and is not to be considered a visible emission. When a water mist of this nature is present, the observation of emissions is to be made at a point in the plume where the mist is no longer visible.



STATE ONLY ENFORCEABLE CONDITIONS

****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Public Access to Recordkeeping for Facilities With State Facility Permits - 6NYCRR Part 201-1.10(a)

Where emission source owners and/or operators keep records pursuant to compliance with the operational flexibility requirements of 6 NYCRR Subpart 201-5.4(b)(1) , and/or the emission capping requirements of 6 NYCRR Subparts 201-7.2(d), 201-7.3(f), 201-7.3(g), 201-7.3(h)(5), 201-7.3(i) and 201-7.3(j), the Department will make such records available to the public upon request in accordance with 6 NYCRR Part 616 - Public Access to Records. Emission source owners and/or operators must submit the records required to comply with the request within sixty working days of written notification by the Department of receipt of the request.

Item B: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state only enforceable.



Condition 17: Contaminant List
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement: ECL 19-0301

Item 17.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit (emission limits, control requirements or compliance monitoring conditions).

CAS No: 0NY075-00-0
Name: PARTICULATES

Condition 18: Unavoidable noncompliance and violations
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement: 6NYCRR 201-1.4

Item 18.1:

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.

(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.



(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

Condition 19: Emission Unit Definition
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 201-5

Item 19.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: B-AGGIN

Emission Unit Description:

Bagging of >1/4" to 1 3/4" white stone product and associated hoppers and conveying belts.

Building(s): BAG

Item 19.2:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: P-ELLET

Emission Unit Description:

This emission unit consists of processes, sources, controls and emission points associated with the pelletizing of fine limestone product.

Building(s): PEL

Item 19.3:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: Q-UARRY

Emission Unit Description:

This emission unit contains processes and emission sources used for processing limestone products. All sources are located outside and generate only fugitive emissions.

Building(s): N/A

Condition 20: Air pollution prohibited
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 211.2



Item 20.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

Condition 21: Fugitive Dust Control Plan
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 211.2

Item 21.1:

The facility shall suppress fugitive dust in accordance with their Fugitive Dust Control Plan. A copy of the Fugitive Dust Control Plan shall be maintained with the permit for this facility at all times.

****** Emission Unit Level ******

Condition 22: Emission Point Definition By Emission Unit
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 201-5

Item 22.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: P-ELLET

Emission Point: EP001

Height (ft.): 10

Length (in.): 30

Width (in.): 30

Building: PEL

Condition 23: Process Definition By Emission Unit
Effective between the dates of 08/04/2008 and Permit Expiration Date

Applicable State Requirement:6NYCRR 201-5

Item 23.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: B-AGGIN

Process: BAG

Source Classification Code: 3-01-035-15

Process Description:

Bagging of > 1/4" to 1 3/4" white stone product and associated hoppers and conveying belts.

Emission Source/Control: S0040 - Process

Emission Source/Control: S0041 - Process



Emission Source/Control: S0042 - Process

Emission Source/Control: S0043 - Process

Emission Source/Control: S0044 - Process

Emission Source/Control: S0045 - Process

Item 23.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: P-ELLET

Process: PE1

Source Classification Code: 3-05-016-50

Process Description:

This emission unit consists of processes, sources, controls and emission points associated with the pelletizing of fine limestone product

Emission Source/Control: C0001 - Control

Control Type: FABRIC FILTER

Emission Source/Control: S0032 - Process

Emission Source/Control: S0033 - Process

Emission Source/Control: S0034 - Process

Emission Source/Control: S0035 - Process

Emission Source/Control: S0036 - Process

Emission Source/Control: S0037 - Process

Emission Source/Control: S0038 - Process

Emission Source/Control: S0039 - Process

Emission Source/Control: S0046 - Process

Design Capacity: 20 tons per hour

Item 23.3:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: Q-UARRY

Process: QU1

Source Classification Code: 3-05-016-50

Process Description:

Sources associated the production of <1/4 " fine limestone product.

Emission Source/Control: S0001 - Process

Emission Source/Control: S0002 - Process



- Emission Source/Control: S0007 - Process
- Emission Source/Control: S0008 - Process
- Emission Source/Control: S0009 - Process
- Emission Source/Control: S0019 - Process
- Emission Source/Control: S0020 - Process
- Emission Source/Control: S0021 - Process
- Emission Source/Control: S0022 - Process
- Emission Source/Control: S0023 - Process
- Emission Source/Control: S0024 - Process
- Emission Source/Control: S0025 - Process
- Emission Source/Control: S0026 - Process
- Emission Source/Control: S0027 - Process
- Emission Source/Control: S0028 - Process
- Emission Source/Control: S0029 - Process
- Emission Source/Control: S0030 - Process
- Emission Source/Control: S0031 - Process

New York State Department of Environmental Conservation

Permit ID: 6-4040-00001/02001

Facility DEC ID: 6404000001

