

**New York State Department of Environmental Conservation**  
**Facility DEC ID: 5520500005**



**PERMIT**  
**Under the Environmental Conservation Law (ECL)**

**IDENTIFICATION INFORMATION**

Permit Type: Air Title V Facility  
Permit ID: 5-5205-00005/00059  
Effective Date: 11/20/2006 Expiration Date: 11/19/2011

Permit Issued To: FINCH PRUYN CO INC  
1 GLEN ST  
GLENS FALLS, NY 12801-4439

Contact: DAVID P MANNY  
FINCH PRUYN & CO INC  
1 GLEN ST  
GLENS FALLS, NY 12801  
(518) 793-2541

Facility: FINCH PRUYN & CO  
1 GLEN ST  
GLENS FALLS, NY 12801

**Description:**

Finch Pruyn & Company is a fully integrated pulp and paper manufacturer. The facility processes hardwood and softwood pulp log and chip raw materials using the Sulfite process. Converted pulp is washed, bleached and prepared for finishing by paper machines. A number of supporting processes are required to produce the pulp and paper. Boilers produce steam for generating electricity as well as providing process and comfort heat. A recovery boiler system recovers chemicals from the pulping process and prepares them for reuse. Finally, a treatment plant collects and processes the wastewater.

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: WALTER L HAYNES  
DIVISION OF ENVIRONMENTAL PERMITS  
232 GOLF COURSE RD PO BOX 220  
WARRENSBURG, NY 12885-0220

Authorized Signature: \_\_\_\_\_ Date: \_\_\_\_ / \_\_\_\_ / \_\_\_\_



**Notification of Other State Permittee Obligations**

**Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification**

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees, and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

**Item B: Permittee's Contractors to Comply with Permit**

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

**Item C: Permittee Responsible for Obtaining Other Required Permits**

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

**Item D: No Right to Trespass or Interfere with Riparian Rights**

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



**LIST OF CONDITIONS**

**DEC GENERAL CONDITIONS**

**General Provisions**

Facility Inspection by the Department  
Relationship of this Permit to Other Department Orders and Determinations  
Applications for permit renewals, modifications and transfers  
Applications for Permit Renewals and Modifications  
Permit modifications, suspensions or revocations by the Department  
Permit Modifications, Suspensions and Revocations by the Department

**Facility Level**

Submission of Applications for Permit Modification or Renewal -REGION 5  
SUBOFFICE  
Submission of application for permit modification or renewal-REGION 5  
SUBOFFICE - WARRENSBURG



**DEC GENERAL CONDITIONS**

**\*\*\*\* General Provisions \*\*\*\***

**For the purpose of your Title V permit, the following section contains state-only enforceable terms and conditions**

**GENERAL CONDITIONS - Apply to ALL Authorized Permits.**

**Condition 1: Facility Inspection by the Department**  
**Applicable State Requirement: ECL 19-0305**

**Item 1.1:**

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

**Item 1.2:**

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

**Item 1.3:**

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

**Condition 2: Relationship of this Permit to Other Department Orders and Determinations**  
**Applicable State Requirement: ECL 3-0301.2(m)**

**Item 2.1:**

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

**Condition 3: Applications for permit renewals, modifications and transfers**  
**Applicable State Requirement: 6NYCRR 621.11**

**Item 3.1:**

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

**Item 3.2:**

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

**Item 3.3:**



**New York State Department of Environmental Conservation**  
**Facility DEC ID: 5520500005**

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

**Condition 4: Applications for Permit Renewals and Modifications**  
**Applicable State Requirement: 6NYCRR 621.13**

**Item 4.1:**

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

**Item 4.2:**

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

**Item 4.3:**

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

**Condition 5: Permit modifications, suspensions or revocations by the Department**  
**Applicable State Requirement: 6NYCRR 621.13**

**Item 5.1:**

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

**Condition 6: Permit Modifications, Suspensions and Revocations by the Department**  
**Applicable State Requirement: 6NYCRR 621.14**

**Item 6.1:**

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;

**New York State Department of Environmental Conservation**  
**Facility DEC ID: 5520500005**



- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

**\*\*\*\* Facility Level \*\*\*\***

**Condition 7: Submission of Applications for Permit Modification or Renewal -REGION 5  
SUBOFFICE**  
**Applicable State Requirement: 6NYCRR 621.5(a)**

**Item 7.1:**

Submission of applications for permit modification or renewal are to be submitted to:  
NYSDEC Regional Permit Administrator  
Region 5 Sub-office  
Division of Environmental Permits  
232 Golf Course Road, PO Box 220  
Warrensburg, NY 12885-0220  
(518) 623-1281

**Condition 8: Submission of application for permit modification or renewal-REGION 5  
SUBOFFICE - WARRENSBURG**  
**Applicable State Requirement: 6NYCRR 621.6(a)**

**Item 8.1:**

Submission of applications for permit modification or renewal are to be submitted to:  
NYSDEC Regional Permit Administrator  
Region 5 Sub-office  
Division of Environmental Permits  
232 Golf Course Road, PO Box 220  
Warrensburg, NY 12885-0220  
(518) 623-1281



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**Permit Under the Environmental Conservation Law (ECL)**

**ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT**

**IDENTIFICATION INFORMATION**

Permit Issued To: FINCH PRUYN CO INC  
1 GLEN ST  
GLENS FALLS, NY 12801-4439

Facility: FINCH PRUYN & CO  
1 GLEN ST  
GLENS FALLS, NY 12801

Authorized Activity By Standard Industrial Classification Code:  
2611 - PULP MILLS  
2621 - PAPER MILLS EXC BUILDING PAPER

Permit Effective Date: 11/20/2006

Permit Expiration Date: 11/19/2011



## LIST OF CONDITIONS

### FEDERALLY ENFORCEABLE CONDITIONS

#### Facility Level

- 1 6NYCRR 200.6: Acceptable Ambient Air Quality
- 2 6NYCRR 201-6.5(a)(7): Fees
- 3 6NYCRR 201-6.5(c): Recordkeeping and reporting of compliance monitoring
- 4 6NYCRR 201-6.5(c)(2): Monitoring, Related Recordkeeping, and Reporting Requirements.
- 5 6NYCRR 201-6.5(c)(3)(ii): Compliance Certification
- 6 6NYCRR 201-6.5(e): Compliance Certification
- 7 6NYCRR 202-2.1: Compliance Certification
- 8 6NYCRR 202-2.5: Recordkeeping requirements
- 9 6NYCRR 215: Open Fires Prohibited at Industrial and Commercial Sites
- 10 6NYCRR 200.7: Maintenance of Equipment
- 11 6NYCRR 201-1.7: Recycling and Salvage
- 12 6NYCRR 201-3.2(a): Exempt Sources - Proof of Eligibility
- 13 6NYCRR 201-3.3(a): Trivial Sources - Proof of Eligibility
- 14 6NYCRR 201-6.5(a)(4): Standard Requirement - Provide Information
- 15 6NYCRR 201-6.5(a)(8): General Condition - Right to Inspect
- 16 6NYCRR 201-6.5(d)(5): Standard Requirements - Progress Reports
- 17 6NYCRR 201-6.5(f)(6): Off Permit Changes
- 18 6NYCRR 202-1.1: Required Emissions Tests
- 19 6NYCRR 211.3: Visible Emissions Limited
- 20 40CFR 68: Accidental release provisions.
- 21 40CFR 82, Subpart F: Recycling and Emissions Reduction
- 22 6NYCRR 201-1.8: Prohibition of Reintroduction of Collected Contaminants to the air
- 23 6NYCRR 201-6: Emission Unit Definition
- 24 6NYCRR 201-6.5(g): Non Applicable requirements
- 25 6NYCRR 225-1.2(d): Compliance Certification
- 26 6NYCRR 227-1.3(a): Compliance Certification
- 27 40CFR 63.10, Subpart A: § 63.10(b) General Recordkeeping Requirements
- 28 40CFR 63.10, Subpart A: §63.10(d) General Reporting Requirements
- 29 40CFR 63.10, Subpart A: Compliance Certification
- 30 40CFR 63.864(k), Subpart MM: Compliance Certification

#### Emission Unit Level

- 31 6NYCRR 201-6: Emission Point Definition By Emission Unit
- 32 6NYCRR 201-6: Process Definition By Emission Unit

#### EU=2-00000

- 33 6NYCRR 212.4(c): Compliance Certification

#### EU=3-00000

- 34 6NYCRR 227-1.3(a): Compliance Certification

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



- 35 6NYCRR 227-1.4(b): Compliance Certification
- 36 6NYCRR 227-2.3(c): Compliance Certification
- 37 6NYCRR 227-2.5(c): Compliance Certification
- 38 6NYCRR 227-2.5(c): Compliance Certification
- 39 6NYCRR 227-2.5(c): Compliance Certification

**EU=3-00000,Proc=311**

- 40 6NYCRR 227-1: Compliance Certification

**EU=3-00000,EP=00009**

- 41 6NYCRR 227-1.2(a)(1): Compliance Certification

**EU=3-10000**

- 42 6NYCRR 227-1.5: Multiple fuels particulate matter emission rate.
- 43 6NYCRR 227-2.6(a)(3): Compliance Certification

**EU=3-10000,EP=00011**

- 44 6NYCRR 227-1.2(a)(4): Compliance Certification
- 45 6NYCRR 227-1.2(a)(4): Compliance Certification
- 46 6NYCRR 227-1.3(a): Compliance Certification

**EU=3-20000**

- 47 6NYCRR 212.6(a): Compliance Certification
- 48 6NYCRR 212.10(c)(3): Compliance Certification
- 49 40CFR 63, Subpart MM: Compliance Certification

**EU=3-20000,EP=00012**

- 50 6NYCRR 212.4(c): Compliance Certification

**EU=4-00000**

- 51 40CFR 63.444(c)(2)(i), Subpart S: Compliance Certification
- 52 40CFR 63.453(k), Subpart S: Compliance Certification
- 53 40CFR 63.453(m), Subpart S: Compliance Certification
- 54 40CFR 63.454(b), Subpart S: Compliance Certification

**EU=4-00000,Proc=401,ES=00402**

- 55 6NYCRR 212.4(a): Compliance Certification
- 56 6NYCRR 212.4(a): Compliance Certification

**EU=4-00000,Proc=405**

- 57 40CFR 63.445(b), Subpart S: Bleaching Systems - Closed-vent System and Control Device Requirements

**EU=4-00000,Proc=405,ES=00437**

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



- 58 40CFR 63.445(c)(2), Subpart S: Compliance Certification
- 59 40CFR 63.445(c)(2), Subpart S: Compliance Certification
- 60 40CFR 63.445(c)(2), Subpart S: Compliance Certification
- 61 40CFR 63.453(o), Subpart S: Compliance Certification

**EU=4-00000,Proc=407,ES=00446**

- 62 6NYCRR 212.4(a): Compliance Certification
- 63 6NYCRR 212.4(a): Compliance Certification

**EU=8-00000,Proc=801**

- 64 6NYCRR 229.3(e)(2)(iv): Compliance Certification

**EU=8-00000,Proc=802**

- 65 6NYCRR 229.3(e)(2)(v): Compliance Certification

**STATE ONLY ENFORCEABLE CONDITIONS**

**Facility Level**

- 66 ECL 19-0301: Contaminant List
- 67 6NYCRR 201-1.4: Unavoidable noncompliance and violations
- 68 6NYCRR 211.2: Air pollution prohibited
- 69 6NYCRR 212.6(a): Compliance Demonstration

**Emission Unit Level**

**EU=3-00000**

- 70 6NYCRR 227-1.4(a): Compliance Demonstration

**EU=3-20000,Proc=308**

- 71 6NYCRR 212.4(a): Compliance Demonstration



**FEDERALLY ENFORCEABLE CONDITIONS**

**\*\*\*\* Facility Level \*\*\*\***

**NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

**The items listed below are not subject to the annual compliance certification requirements under Title V. Permittees may also have other obligations under regulations of general applicability.**

**Item A: Emergency Defense - 6NYCRR Part 201-1.5**

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

**Item B: Public Access to Recordkeeping for Title V Facilities - 6NYCRR Part 201-1.10(b)**

The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

**Item C: Timely Application for the Renewal of Title V Permits - 6 NYCRR Part 201-6.3(a)(4)**

Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

**Item D: Certification by a Responsible Official - 6 NYCRR Part 201-6.3(d)(12)**

Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

**Item E: Requirement to Comply With All Conditions - 6 NYCRR Part 201-6.5(a)(2)**

The permittee must comply with all conditions of the Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

**Item F: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements - 6 NYCRR Part 201-6.5(a)(3)**

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

**Item G: Cessation or Reduction of Permitted Activity Not a Defense - 6NYCRR Part 201-6.5(a)(5)**

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



order to maintain compliance with the conditions of this permit.

**Item H: Property Rights - 6 NYCRR Part 201-6.5(a)(6)**

This permit does not convey any property rights of any sort or any exclusive privilege.

**Item I: Severability - 6 NYCRR Part 201-6.5(a)(9)**

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

**Item J: Permit Shield - 6 NYCRR Part 201-6.5(g)**

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;
- iii. The applicable requirements of Title IV of the

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Act;

iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

**Item K: Reopening for Cause - 6 NYCRR Part 201-6.5(i)**

This Title V permit shall be reopened and revised under any of the following circumstances:

i. If additional applicable requirements under the Act become applicable where this permit's remaining term is three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the Department pursuant to the provisions of Part 201-6.7 and Part 621.

ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

**Item L: Permit Exclusion - ECL 19-0305**

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

**Item M: Federally Enforceable Requirements - 40 CFR 70.6(b)**

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

**MANDATORY FEDERALLY ENFORCEABLE PERMIT CONDITIONS SUBJECT TO ANNUAL CERTIFICATIONS AT ALL TIMES**

**The following federally enforceable permit conditions are mandatory for all Title V permits and are subject to annual compliance certification requirements at all times.**

**Condition 1: Acceptable Ambient Air Quality  
Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 200.6**

**Item 1.1:**

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

**Condition 2: Fees**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(a)(7)**

**Item 2.1:**

The owner and/or operator of a stationary source shall pay fees to the Department consistent with the fee schedule authorized by ECL 72-0302.

**Condition 3: Recordkeeping and reporting of compliance monitoring**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(c)**

**Item 3.1:**

The following information must be included in any required compliance monitoring records and reports:

- (i) The date, place, and time of sampling or measurements;
- (ii) The date(s) analyses were performed;
- (iii) The company or entity that performed the analyses;
- (iv) The analytical techniques or methods used including quality assurance and quality control procedures if required;
- (v) The results of such analyses including quality assurance data where required; and
- (vi) The operating conditions as existing at the time of sampling or measurement.

Any deviation from permit requirements must be clearly identified in all records and reports. Reports must be certified by a responsible official, consistent with Section 201-6.3 of this Part 201.

**Condition 4: Monitoring, Related Recordkeeping, and Reporting Requirements.**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(c)(2)**

**Item 4.1:**

Compliance monitoring and recordkeeping shall be conducted according to the terms and conditions contained in this permit and shall follow all quality assurance requirements found in applicable



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

regulations. Records of all monitoring data and support information must be retained for a period of at least 5 years from the date of the monitoring, sampling, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

**Condition 5: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(c)(3)(ii)**

**Item 5.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 5.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

To meet the requirements of this facility permit with respect to reporting, the permittee must:

Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

Notify the Department and report permit deviations and incidences of noncompliance stating the probable cause of such deviations, and any corrective actions or preventive measures taken. Where the underlying applicable requirement contains a definition of prompt or otherwise specifies a time frame for reporting deviations, that definition or time frame shall govern. Where the underlying applicable requirement fails to address the time frame for reporting deviations, reports of deviations shall be submitted to the permitting authority based on the following schedule:

(1) For emissions of a hazardous air pollutant (as identified in an applicable regulation) that continue for more than an hour in excess of permit requirements, the report must be made within 24 hours of the occurrence.

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



(2) For emissions of any regulated air pollutant, excluding those listed in paragraph (1) of this section, that continue for more than two hours in excess of permit requirements, the report must be made within 48 hours.

(3) For all other deviations from permit requirements, the report shall be contained in the 6 month monitoring report required above.

(4) This permit may contain a more stringent reporting requirement than required by paragraphs (1), (2) or (3) above. If more stringent reporting requirements have been placed in this permit or exist in applicable requirements that apply to this facility, the more stringent reporting requirement shall apply.

If above paragraphs (1) or (2) are met, the source must notify the permitting authority by telephone during normal business hours at the Regional Office of jurisdiction for this permit, attention Regional Air Pollution Control Engineer (RAPCE) according to the timetable listed in paragraphs (1) and (2) of this section. For deviations and incidences that must be reported outside of normal business hours, on weekends, or holidays, the DEC Spill Hotline phone number at 1-800-457-7362 shall be used. A written notice, certified by a responsible official consistent with 6 NYCRR Part 201-6.3(d)(12), must be submitted within 10 working days of an occurrence for deviations reported under (1) and (2). All deviations reported under paragraphs (1) and (2) of this section must also be identified in the 6 month monitoring report required above.

The provisions of 6 NYCRR 201-1.4 shall apply if the permittee seeks to have a violation excused unless otherwise limited by regulation. In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets. Notwithstanding any recordkeeping and reporting requirements in 6 NYCRR 201-1.4, reports of any deviations shall not be on a less frequent basis than the reporting periods described in paragraphs (1) and (4) above.

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



In the case of any condition contained in this permit with a reporting requirement of "Upon request by regulatory agency" the permittee shall include in the semiannual report, a statement for each such condition that the monitoring or recordkeeping was performed as required or requested and a listing of all instances of deviations from these requirements.

In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Mailing addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.5(e), contained elsewhere in this permit.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 4/30/2007.  
Subsequent reports are due every 6 calendar month(s).

**Condition 6: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(e)**

**Item 6.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 6.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Requirements for compliance certifications with terms and conditions contained in this facility permit include the

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



following:

i. Compliance certifications shall contain:

- the identification of each term or condition of the permit that is the basis of the certification;
  - the compliance status;
  - whether compliance was continuous or intermittent;
  - the method(s) used for determining the compliance status of the facility, currently and over the reporting period consistent with the monitoring and related recordkeeping and reporting requirements of this permit;
  - such other facts as the Department may require to determine the compliance status of the facility as specified in any special permit terms or conditions;
- and
- such additional requirements as may be specified elsewhere in this permit related to compliance certification.

ii. The responsible official must include in the annual certification report all terms and conditions contained in this permit which are identified as being subject to certification, including emission limitations, standards, or work practices. That is, the provisions labeled herein as "Compliance Certification" are not the only provisions of this permit for which an annual certification is required.

iii. Compliance certifications shall be submitted annually. Certification reports are due 30 days after the anniversary date of four consecutive calendar quarters. The first report is due 30 days after the calendar quarter that occurs just prior to the permit anniversary date, unless another quarter has been acceptable by the Department.

iv. All compliance certifications shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Please send annual compliance certifications to Chief of the Stationary Source Compliance Section, the Region 2 EPA representative for the Administrator, at the following address:

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



USEPA Region 2  
Air Compliance Branch  
290 Broadway  
New York, NY 10007-1866

The address for the RAPCE is as follows:

Region 5 Suboffice  
232 Hudson Street  
P.O. Box 220  
Warrensburg, NY 12885-0220

The address for the BCME is as follows:

NYSDEC  
Bureau of Compliance Monitoring  
and Enforcement  
625 Broadway  
Albany, NY 12233-3258

Monitoring Frequency: ANNUALLY  
Reporting Requirements: ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 10/30/2007.  
Subsequent reports are due on the same day each year

**Condition 7: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 202-2.1**

**Item 7.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 7.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Emission statements shall be submitted on or before April  
15th each year for emissions of the previous calendar  
year.

Monitoring Frequency: ANNUALLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due by April 15th for previous calendar year



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**Condition 8: Recordkeeping requirements**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 202-2.5**

**Item 8.1:**

(a) The following records shall be maintained for at least five years:

- (1) a copy of each emission statement submitted to the department; and
- (2) records indicating how the information submitted in the emission statement was determined, including any calculations, data, measurements, and estimates used.

(b) These records shall be made available at the facility to the representatives of the department upon request during normal business hours.

**Condition 9: Open Fires Prohibited at Industrial and Commercial Sites**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 215**

**Item 9.1:**

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, refuse, rubbish for salvage, or rubbish generated by industrial or commercial activities.

**MANDATORY FEDERALLY ENFORCEABLE PERMIT CONDITIONS SUBJECT  
TO ANNUAL CERTIFICATIONS ONLY IF APPLICABLE**

**The following federally enforceable permit conditions are mandatory for all Title V permits and are subject to annual compliance certification requirements only if effectuated during the reporting period. [NOTE: The corresponding annual compliance certification for those conditions not effectuated during the reporting period shall be specified as "not applicable".]**

**Condition 10: Maintenance of Equipment**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 200.7**

**Item 10.1:**

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**Condition 11: Recycling and Salvage**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-1.7**

**Item 11.1:**

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of the ECL.

**Condition 12: Exempt Sources - Proof of Eligibility**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-3.2(a)**

**Item 12.1:**

The owner and/or operator of an emission source or unit that is eligible to be exempt may be required to certify that it operates within the specific criteria described in this Subpart. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other State and Federal air pollution control requirements, regulations, or law.

**Condition 13: Trivial Sources - Proof of Eligibility**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-3.3(a)**

**Item 13.1:**

The owner and/or operator of an emission source or unit that is listed as being trivial in this Part may be required to certify that it operates within the specific criteria described in this Subpart. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other State and Federal air pollution control requirements, regulations, or law.

**Condition 14: Standard Requirement - Provide Information**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(a)(4)**

**Item 14.1:**

The owner and/or operator shall furnish to the department, within a reasonable time, any information that the department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the department copies of records required to be kept by the permit or, for



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

information claimed to be confidential, the permittee may furnish such records directly to the administrator along with a claim of confidentiality, if the administrator initiated the request for information or otherwise has need of it.

**Condition 15: General Condition - Right to Inspect**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(a)(8)**

**Item 15.1:**

The department or an authorized representative shall be allowed upon presentation of credentials and other documents as may be required by law to:

(i) enter upon the permittee's premises where a facility subject to the permitting requirements of this Subpart is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

(ii) have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

(iii) inspect at reasonable times any emission sources, equipment (including monitoring and air pollution control equipment), practices, and operations regulated or required under the permit; and

(iv) sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

**Condition 16: Standard Requirements - Progress Reports**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(d)(5)**

**Item 16.1:**

Progress reports consistent with an applicable schedule of compliance are to be submitted at least semiannually, or at a more frequent period if specified in the applicable requirement or by the department. Such progress reports shall contain the following:

(i) dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and

(ii) an explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

**Condition 17: Off Permit Changes**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(f)(6)**



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**Item 17.1:**

No permit revision will be required for operating changes that contravene an express permit term, provided that such changes would not violate applicable requirements as defined under this Part or contravene federally enforceable monitoring (including test methods), recordkeeping, reporting, or compliance certification permit terms and conditions. Such changes may be made without requiring a permit revision, if the changes are not modifications under any provision of title I of the act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions) provided that the facility provides the administrator and the department with written notification as required below in advance of the proposed changes within a minimum of seven days. The facility owner or operator, and the department shall attach each such notice to their copy of the relevant permit.

(i) For each such change, the written notification required above shall include a brief description of the change within the permitted facility, the date on which the change will occur, any change in emissions, and any permit term or condition that is no longer applicable as a result of the change.

(ii) The permit shield described in section 6 NYCRR 201-6.6 shall not apply to any change made pursuant to this paragraph.

**Condition 18: Required Emissions Tests**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 202-1.1**

**Item 18.1:**

For the purpose of ascertaining compliance or non-compliance with any air pollution control code, rule or regulation, the commissioner may require the person who owns such air contamination source to submit an acceptable report of measured emissions within a stated time. Such person shall bear the cost of measurement and preparing the report of measured emissions. Failure of such person to submit a report acceptable to the commissioner within the time stated shall be sufficient reason for the commissioner to suspend or deny a certificate to operate.

**Condition 19: Visible Emissions Limited**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 211.3**

**Item 19.1:**

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

**Condition 20: Accidental release provisions.**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 68**

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**Item 20.1:**

If a chemical is listed in Tables 1,2,3 or 4 of 40 CFR §68.130 is present in a process in quantities greater than the threshold quantity listed in Tables 1,2,3 or 4, the following requirements will apply:

- a) The owner or operator shall comply with the provisions of 40 CFR Part 68 and;
- b) The owner or operator shall submit at the time of permit issuance (if not previously submitted) one of the following, if such quantities are present:
  - 1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR §68.10(a) or,
  - 2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan. Information should be submitted to:

Risk Management Plan Reporting Center  
C/O CSC  
8400 Corporate Dr  
Carrollton, Md. 20785

**Condition 21: Recycling and Emissions Reduction**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 82, Subpart F**

**Item 21.1:**

The permittee shall comply with all applicable provisions of 40 CFR Part 82.

**The following conditions are subject to annual compliance certification requirements for Title V permits only.**

**Condition 22: Prohibition of Reintroduction of Collected Contaminants to the air**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-1.8**

**Item 22.1:**

No person shall unnecessarily remove, handle or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

**New York State Department of Environmental Conservation**

Permit ID: 5-5205-00005/00059

Facility DEC ID: 5520500005



**Condition 23: Emission Unit Definition**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6**

**Item 23.1:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 1-00000

Emission Unit Description:

Unit consists of four paper machines and their associated emission points. Sulfite stock is mixed with additives on the wet end and processed through the paper machines to form paper product. Emissions are released through the exhausters, economizers, and hood exhaust fans of the paper machines

Building(s): PM123  
PM4

**Item 23.2:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 2-00000

Emission Unit Description:

The unit consists of the facility's pulp prep and precipitated calcium carbonate processes.

Building(s): PCC

**Item 23.3:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 3-00000

Emission Unit Description:

Emission unit 3-00000 consists of facility's power boiler network. Unit contains five power boilers which can burn either natural gas or #6 fuel oil. When burning fuel oil, the power boilers exhaust through a common stack (EP00009). Each of the power boilers has an individual short stack when using natural gas. Also included are recovery boilers 6 & 7 when they are burning oil and exhausting through EP00009.

Building(s): POWER

**Item 23.4:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 3-10000



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**Emission Unit Description:**

Emission unit 3-10000 consists of the facility's woodwaste boiler. Wood waste is combusted with #6 fuel oil or natural gas. A dust collector and venturi scrubber are used to control particulate emissions.

Building(s): POWER

**Item 23.5:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 3-20000

**Emission Unit Description:**

Emission unit 3-20000 consists of the facility's recovery boiler network. The unit contains four boilers which can burn #6 fuel oil or natural gas in order to combust product liquor. The SO<sub>2</sub> from the liquor combustion is collected for use as acid for digestion through ammonia towers. Brinks mist eliminators are used to control particulate emissions.

Building(s): POWER

**Item 23.6:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 4-00000

**Emission Unit Description:**

Emission unit consists of the pulp mill and bleach plant.

Building(s): PULP

**Item 23.7:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 5-00000

**Emission Unit Description:**

Emission unit 5-00000 is the facility's wastewater treatment unit. The unit consists of the wastewater collection system and the wastewater treatment system. The wastewater collection system consists of 5 pump or lifts stations for various areas of the facility. The wastewater treatment system consists of the following emission points: two mix tank vents, three primary clarifiers, two aeration basins, three secondary clarifiers, two gravity thickeners, a dewatering basin, and three belt filter presses.

Building(s): MISC  
WWT

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**Item 23.8:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 6-00000

Emission Unit Description:

This emission unit consists of the wood chipping, debarking, and wood chip storage piles.

Building(s): WOOD

**Item 23.9:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 7-00000

Emission Unit Description:

This emission unit consists of miscellaneous plant support operations including paper trim baling and a babbitt pot for wood chipper maintenance.

Building(s): MISC

**Item 23.10:**

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: 8-00000

Emission Unit Description:

Emission unit 800000 contains the facility's miscellaneous storage vessels. The tanks are located at various places in the facility.

Building(s): CHEM  
MISC

**Condition 24: Non Applicable requirements**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6.5(g)**

**Item 24.1:**

This section contains a summary of those requirements that have been specifically identified as being not applicable to this facility and/or emission units, emission points, processes and/or emission sources within this facility. The summary also includes a justification for classifying any such requirements as non-applicable.

6NYCRR 212.10(c)(1)

Emission Unit: 100000

Reason: Paper machines are not subject to VOC RACT because no emission point has an emission rate potential of 3 pounds per hour or more.

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**Condition 25: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 225-1.2(d)**

**Item 25.1:**

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 007446-09-5      SULFUR DIOXIDE

**Item 25.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

The sulfur content of the fuel oil fired shall not exceed 1.5% by weight. Compliance with this requirement shall be documented through the fuel supplier certification which covers each shipment of oil received.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: NUMBER 6 OIL

Parameter Monitored: SULFUR CONTENT

Upper Permit Limit: 1.5 percent by weight

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 26: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1.3(a)**

**Item 26.1:**

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: 3-20000

Process: 306

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Unit: 3-10000

**Item 26.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL  
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall operate a stationary combustion installation which exhibits greater than 20 percent opacity (6 minute average), except for one period per hour of not more than 27 percent opacity. Daily visible emissions observations will be made when the fuel used is oil or wood.

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Reference Test Method: method 9

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING  
DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST  
METHOD INDICATED

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 27: § 63.10(b) General Recordkeeping Requirements  
Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.10, Subpart A**

**Item 27.1:**

The owner or operator of an affected source subject to the provisions of this part shall maintain files of all information (including all reports and notifications) required by this part recorded in a form suitable and readily available for expeditious inspection and review. The files shall be retained for at least 5 years following the date of each occurrence, measurement, maintenance, corrective action, report or record. At a minimum the most recent 2 years of data shall be retained on site. The owner or operator of an affected source subject to the provisions of this part shall maintain relevant records for such source as described in 40 CFR 63.10 (b)(2).

**Condition 28: §63.10(d) General Reporting Requirements  
Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.10, Subpart A**



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**Item 28.1:**

The owner or operator of an affected source subject to the reporting requirements under the general provisions shall submit reports to the Department in accordance with the reporting requirements in the relevant standards as described in 40 CFR 63.10 (d).

**Condition 29: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.10, Subpart A**

**Item 29.1:**

The Compliance Certification activity will be performed for the Facility.

**Item 29.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

A summary report shall be submitted for the hazardous air pollutants monitored at each affected source. The summary report shall be entitled "Summary Report-Gaseous and Opacity Excess Emission and Continuous Monitoring System Performance" and contain the information specified in 40CFR63.10(e)(3)(vi) . A combined report may be submitted for Subpart S and Subpart MM requirements.

If the total duration of excess emissions or control system parameter exceedences for the reporting period is 1 % or greater of the total operating time for the reporting period, or the total CMS downtime for the reporting period is 5% or greater of the total operating time for the reporting period, both this summary report and the excess emissions and continuous monitoring system performance report shall be submitted.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 30: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.864(k), Subpart MM**

**Item 30.1:**



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: 3-20000

Process: 308

Emission Source: 00316

Emission Unit: 3-20000

Process: 308

Emission Source: 00317

Emission Unit: 3-20000

Process: 308

Emission Source: 00318

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 30.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL  
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Pressure drop across the mist eliminators shall not be less than 6 inches of water. Facility will be in violation if six or more 3-hour block average readings during any 6-month reporting period are below 6 inches.

Parameter Monitored: PRESSURE CHANGE

Lower Permit Limit: 6 inches of water

Monitoring Frequency: CONTINUOUS

Averaging Method: AVERAGING METHOD - SEE MONITORING  
DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**\*\*\*\* Emission Unit Level \*\*\*\***

**Condition 31: Emission Point Definition By Emission Unit  
Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6**

**Item 31.1:**

The following emission points are included in this permit for the cited Emission Unit:

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Unit: 1-00000

Emission Point: 10009  
Height (ft.): 54

Length (in.): 41

Width (in.): 62  
Building: PM123

Emission Point: 10010  
Height (ft.): 54

Length (in.): 41

Width (in.): 62  
Building: PM123

Emission Point: 10011  
Height (ft.): 54

Length (in.): 41

Width (in.): 62  
Building: PM123

Emission Point: 10012  
Height (ft.): 30

Diameter (in.): 8

Building: PM123

Emission Point: 10013  
Height (ft.): 30

Diameter (in.): 8

Building: PM123

Emission Point: 10014  
Height (ft.): 30

Diameter (in.): 12

Building: PM123

Emission Point: 10017  
Height (ft.): 54

Length (in.): 39

Width (in.): 52  
Building: PM123

Emission Point: 10018  
Height (ft.): 30

Diameter (in.): 8

Building: PM123

Emission Point: 10019  
Height (ft.): 54

Diameter (in.): 24

Building: PM123

Emission Point: 10020  
Height (ft.): 54

Length (in.): 39

Width (in.): 52  
Building: PM123

Emission Point: 10021  
Height (ft.): 54

Length (in.): 39

Width (in.): 52  
Building: PM123



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Emission Point: 10022 Height (ft.): 54	Length (in.): 39	Width (in.): 52 Building: PM4
Emission Point: 10023 Height (ft.): 54	Length (in.): 37	Width (in.): 55 Building: PM4
Emission Point: 10024 Height (ft.): 30	Diameter (in.): 8	Building: PM4
Emission Point: 10025 Height (ft.): 30	Diameter (in.): 10	Building: PM4
Emission Point: 10034 Height (ft.): 54	Diameter (in.): 54	Building: PM4
Emission Point: 10035 Height (ft.): 54	Diameter (in.): 24	Building: PM4
Emission Point: 10036 Height (ft.): 54	Length (in.): 32	Width (in.): 42 Building: PM4
Emission Point: 10037 Height (ft.): 54	Length (in.): 32	Width (in.): 42 Building: PM4
Emission Point: 10038 Height (ft.): 54	Length (in.): 35	Width (in.): 47 Building: PM4
Emission Point: 10039 Height (ft.): 54	Length (in.): 32	Width (in.): 42 Building: PM4
Emission Point: 10040 Height (ft.): 54	Length (in.): 32	Width (in.): 42 Building: PM4
Emission Point: 10041 Height (ft.): 54	Length (in.): 32	Width (in.): 42 Building: PM4

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Point: 10042 Height (ft.): 5	Diameter (in.): 8	Building: PM4
Emission Point: 10043 Height (ft.): 30	Diameter (in.): 8	Building: PM4
Emission Point: 10044 Height (ft.): 54	Length (in.): 32	Width (in.): 42 Building: PM4

**Item 31.2:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 2-00000		
Emission Point: 00014 Height (ft.): 66 NYTMN (km.): 4795.924	Diameter (in.): 18 NYTME (km.): 610.532	Building: PCC
Emission Point: 00015 Height (ft.): 70 NYTMN (km.): 4795.924	Diameter (in.): 18 NYTME (km.): 610.532	Building: PCC
Emission Point: 00016 Height (ft.): 70 NYTMN (km.): 4795.924	Diameter (in.): 18 NYTME (km.): 610.532	Building: PCC
Emission Point: 00020 Height (ft.): 60 NYTMN (km.): 4795.924	Diameter (in.): 18 NYTME (km.): 610.532	Building: PCC

**Item 31.3:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 3-00000		
Emission Point: 00009 Height (ft.): 231 NYTMN (km.): 4795.924	Diameter (in.): 98 NYTME (km.): 610.532	Building: POWER
Emission Point: 0009A Height (ft.): 61 NYTMN (km.): 4795.924	Diameter (in.): 52 NYTME (km.): 610.532	Building: POWER



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Emission Point: 0009B  
Height (ft.): 61 Diameter (in.): 52  
NYTMN (km.): 4795.924 NYTME (km.): 610.532 Building: POWER

Emission Point: 0009C  
Height (ft.): 61 Diameter (in.): 52  
NYTMN (km.): 4795.924 NYTME (km.): 610.532 Building: POWER

Emission Point: 0009D  
Height (ft.): 61 Diameter (in.): 52  
NYTMN (km.): 4795.924 NYTME (km.): 610.532 Building: POWER

Emission Point: 0009E  
Height (ft.): 61 Diameter (in.): 52  
NYTMN (km.): 4795.924 NYTME (km.): 610.532 Building: POWER

**Item 31.4:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 3-10000

Emission Point: 00011  
Height (ft.): 115 Diameter (in.): 72  
NYTMN (km.): 4795.924 NYTME (km.): 610.532 Building: POWER

**Item 31.5:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 3-20000

Emission Point: 00012  
Height (ft.): 223 Diameter (in.): 74  
NYTMN (km.): 4795.924 NYTME (km.): 610.532 Building: POWER

Emission Point: 0012A  
Height (ft.): 72 Diameter (in.): 48  
Building: POWER

Emission Point: 0012B  
Height (ft.): 72 Diameter (in.): 48  
Building: POWER

Emission Point: 0012C  
Height (ft.): 72 Diameter (in.): 48  
Building: POWER

Emission Point: 0012D



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Height (ft.): 72

Diameter (in.): 48

Building: POWER

**Item 31.6:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 4-00000

Emission Point: 00006

Height (ft.): 20

Diameter (in.): 4

Building: PULP

Emission Point: 00010

Height (ft.): 90

Diameter (in.): 14

NYTMN (km.): 4795.924 NYTME (km.): 610.532 Building: PULP

Emission Point: 00018

Height (ft.): 75

Diameter (in.): 8

NYTMN (km.): 4795.924 NYTME (km.): 610.532 Building: PULP

Emission Point: 00019

Height (ft.): 165

Diameter (in.): 4

Building: PULP

Emission Point: 00028

Height (ft.): 143

Diameter (in.): 30

Building: PULP

Emission Point: 40001

Height (ft.): 83

Diameter (in.): 30

Building: PULP

Emission Point: 40007

Height (ft.): 83

Diameter (in.): 28

Building: PULP

Emission Point: 40008

Height (ft.): 83

Diameter (in.): 28

Building: PULP

Emission Point: 40010

Height (ft.): 83

Diameter (in.): 8

Building: PULP

Emission Point: 40011

Height (ft.): 83

Diameter (in.): 24

Building: PULP



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Emission Point: 40012 Height (ft.): 83	Diameter (in.): 24	Building: PULP
Emission Point: 40013 Height (ft.): 83	Diameter (in.): 12	Building: PULP
Emission Point: 40014 Height (ft.): 83	Diameter (in.): 20	Building: PULP
Emission Point: 40015 Height (ft.): 83	Diameter (in.): 12	Building: PULP
Emission Point: 40016 Height (ft.): 83	Diameter (in.): 12	Building: PULP
Emission Point: 40017 Height (ft.): 83	Diameter (in.): 12	Building: PULP

**Item 31.7:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 5-00000		
Emission Point: 50006 Height (ft.): 2	Length (in.): 24	Width (in.): 8 Building: WWT
Emission Point: 50007 Height (ft.): 20	Diameter (in.): 8	Building: WWT
Emission Point: 50008 Height (ft.): 17	Diameter (in.): 12	Building: WWT
Emission Point: 50024 Height (ft.): 28	Diameter (in.): 8	Building: WWT
Emission Point: 50025		

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Height (ft.): 17

Diameter (in.): 12

Building: WWT

**Item 31.8:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 6-00000

Emission Point: 60001

Height (ft.): 36

Length (in.): 12

Width (in.): 14

Building: WOOD

Emission Point: 60002

Height (ft.): 36

Length (in.): 12

Width (in.): 14

Building: WOOD

Emission Point: 60003

Height (ft.): 36

Length (in.): 12

Width (in.): 14

Building: WOOD

Emission Point: 60004

Height (ft.): 36

Length (in.): 12

Width (in.): 14

Building: WOOD

Emission Point: 60005

Height (ft.): 36

Length (in.): 12

Width (in.): 14

Building: WOOD

Emission Point: 60006

Height (ft.): 50

Diameter (in.): 18

Building: WOOD

Emission Point: 60007

Height (ft.): 50

Diameter (in.): 18

Building: WOOD

Emission Point: 60008

Height (ft.): 50

Diameter (in.): 30

Building: WOOD

Emission Point: 60009

Height (ft.): 50

Diameter (in.): 30

Building: WOOD

Emission Point: 60010

Height (ft.): 42

Diameter (in.): 24

Building: WOOD



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Emission Point: 60011 Height (ft.): 32	Diameter (in.): 24	Building: WOOD
Emission Point: 60012 Height (ft.): 38	Diameter (in.): 24	Building: WOOD
Emission Point: 60013 Height (ft.): 48	Diameter (in.): 24	Building: WOOD
Emission Point: 60014 Height (ft.): 24	Length (in.): 18	Width (in.): 18 Building: WOOD
Emission Point: 60015 Height (ft.): 74	Diameter (in.): 24	Building: WOOD

**Item 31.9:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 7-00000		
Emission Point: 70003 Height (ft.): 54	Length (in.): 28	Width (in.): 32 Building: MISC
Emission Point: 70005 Height (ft.): 30	Diameter (in.): 4	Building: MISC

**Item 31.10:**

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 8-00000		
Emission Point: 00007 Height (ft.): 22	Diameter (in.): 2	Building: CHEM
Emission Point: 80001 Height (ft.): 10	Diameter (in.): 2	Building: MISC



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Emission Point: 80016

Height (ft.): 20

Diameter (in.): 2

Building: CHEM

Emission Point: 80019

Height (ft.): 10

Diameter (in.): 2

Building: MISC

**Condition 32: Process Definition By Emission Unit  
Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 201-6**

**Item 32.1:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 1-00000

Process: 101

Source Classification Code: 3-07-004-05

Process Description:

Sulfite stock is used by paper machines 1-4 to form paper.

Emission Source/Control: 00101 - Process

Emission Source/Control: 00102 - Process

Emission Source/Control: 00103 - Process

Emission Source/Control: 00104 - Process

**Item 32.2:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2-00000

Process: 201

Source Classification Code: 3-02-016-82

Process Description:

Slaking of lime. Dry lime (CaO) is mixed with water in a slaker, which consists of two reaction tanks and a finished calcium hydroxide (slaked lime) storage tank. The emissions from the slaker are directed to the demister which in turn exhausts to emission point 00020.

Emission Source/Control: 00202 - Control

Control Type: MIST ELIMINATOR

Emission Source/Control: 00201 - Process

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**Item 32.3:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 2-00000

Process: 202

Source Classification Code: 3-07-004-05

Process Description:

Manufacture of precipitated calcium carbonate (PCC) by combining slaked calcium hydroxide with carbon dioxide which is obtained from power boiler or recovery boiler flue gas in one of three carbonators. Exhaust discharges through carbonator mist eliminators to Emission Points 00014, 00015 and 00016.

Emission Source/Control: 00204 - Control

Control Type: MIST ELIMINATOR

Emission Source/Control: 00206 - Control

Control Type: MIST ELIMINATOR

Emission Source/Control: 00208 - Control

Control Type: MIST ELIMINATOR

Emission Source/Control: 00203 - Process

Emission Source/Control: 00205 - Process

Emission Source/Control: 00207 - Process

**Item 32.4:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-00000

Process: 301

Source Classification Code: 1-02-006-01

Process Description:

Process consists of natural gas combustion for the power boilers.

Emission Source/Control: 00301 - Combustion

Emission Source/Control: 00302 - Combustion

Emission Source/Control: 00303 - Combustion

Emission Source/Control: 00304 - Combustion

Emission Source/Control: 00305 - Combustion

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**Item 32.5:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-00000

Process: 302

Source Classification Code: 1-02-004-01

Process Description:

Process consists of #6 fuel oil combustion for the power boilers.

Emission Source/Control: 00301 - Combustion

Emission Source/Control: 00302 - Combustion

Emission Source/Control: 00303 - Combustion

Emission Source/Control: 00304 - Combustion

Emission Source/Control: 00305 - Combustion

**Item 32.6:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-00000

Process: 311

Source Classification Code: 1-02-004-01

Process Description:

Combustion of #6 oil in recovery boilers 6 & 7. This may occur when one or more of the power boilers have been taken off-line for maintenance or repair. The exhaust gases are vented through the power boiler stack.

Emission Source/Control: 0309P - Combustion

Emission Source/Control: 0310P - Combustion

**Item 32.7:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-00000

Process: 333

Source Classification Code: 1-02-004-02

Process Description:

Burning oil in power boiler # 1 to produce exhaust gas for PCC manufacture.

Emission Source/Control: 00301 - Combustion

**Item 32.8:**

This permit authorizes the following regulated processes for the cited Emission Unit:

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Unit: 3-10000

Process: 303

Source Classification Code: 1-02-006-01

Process Description:

Process consists of natural gas combustion for the woodwaste boiler.

Emission Source/Control: 00306 - Combustion

**Item 32.9:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-10000

Process: 304

Source Classification Code: 1-02-004-01

Process Description:

Process consists of #6 fuel oil combustion for the woodwaste boiler

Emission Source/Control: 00306 - Combustion

Emission Source/Control: 00307 - Control

Control Type: GRAVITY COLLECTOR

Emission Source/Control: 00308 - Control

Control Type: WET SCRUBBER

**Item 32.10:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-10000

Process: 305

Source Classification Code: 1-02-009-01

Process Description:

Process consists of woodwaste combustion in the woodwaste boiler.

Emission Source/Control: 00306 - Combustion

Emission Source/Control: 00307 - Control

Control Type: GRAVITY COLLECTOR

Emission Source/Control: 00308 - Control

Control Type: WET SCRUBBER

**Item 32.11:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-20000



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Process: 306

Source Classification Code: 1-02-006-02

**Process Description:**

Process consists of natural gas combustion for the recovery boilers. With this process, the boilers are exhausted through individual stacks as well as through the main recovery boiler stack.

Emission Source/Control: 00309 - Process

Emission Source/Control: 00310 - Process

Emission Source/Control: 00311 - Process

Emission Source/Control: 00312 - Process

**Item 32.12:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-20000

Process: 308

Source Classification Code: 3-07-002-22

**Process Description:**

Process consists of liquor combustion for recovery boilers. It may be in conjunction with oil or natural gas combustion and the exhaust is routed through absorbers and mist eliminators.

Emission Source/Control: 00316 - Control

Control Type: MIST ELIMINATOR

Emission Source/Control: 00317 - Control

Control Type: MIST ELIMINATOR

Emission Source/Control: 00318 - Control

Control Type: MIST ELIMINATOR

Emission Source/Control: 00309 - Process

Emission Source/Control: 00310 - Process

Emission Source/Control: 00311 - Process

Emission Source/Control: 00312 - Process

Emission Source/Control: 00313 - Process

Emission Source/Control: 00314 - Process

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Source/Control: 00315 - Process

**Item 32.13:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 3-20000

Process: 309

Source Classification Code: 3-07-002-22

Process Description:

Process consists of storage of liquor and acid during the recovery process.

Emission Source/Control: 00319 - Process

Emission Source/Control: 00322 - Process

Emission Source/Control: 00323 - Process

Emission Source/Control: 00324 - Process

Emission Source/Control: 00325 - Process

Emission Source/Control: 00326 - Process

Emission Source/Control: 00327 - Process

**Item 32.14:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 4-00000

Process: 401

Source Classification Code: 3-07-003-04

Process Description:

Sulfur is burned in either of two sulfur burners to produce SO<sub>2</sub> gas. SO<sub>2</sub> gas is cooled in a series of two cooling towers, and then through a packed bed absorption tower. SO<sub>2</sub> is absorbed with ammonia and used as cooking acid for digester. Tail gas is filtered through a mist eliminator.

Emission Source/Control: 00403 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 00401 - Process

Emission Source/Control: 00402 - Process

Emission Source/Control: 00404 - Process

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Source/Control: 00405 - Process

Emission Source/Control: 00406 - Process

Emission Source/Control: 00452 - Process

**Item 32.15:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 4-00000

Process: 402

Source Classification Code: 3-07-003-01

Process Description:

Chips and liquor are charged to digester and are allowed to cook. Upon completion of the batch, the pulp is discharged to the blow tank, then through the bleach plant. The flash steam and organic vapors are discharged to the high and low pressure flash- off. Vapors and SO<sub>2</sub> are sent to the evaporators and then to an absorption tower or acid storage. Spent liquor is sent to the recovery boilers.

Emission Source/Control: 00407 - Process

Emission Source/Control: 00408 - Process

Emission Source/Control: 00410 - Process

Emission Source/Control: 00416 - Process

Emission Source/Control: 00417 - Process

Emission Source/Control: 00418 - Process

Emission Source/Control: 00438 - Process

Emission Source/Control: 00449 - Process

Emission Source/Control: 00450 - Process

**Item 32.16:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 4-00000

Process: 403

Source Classification Code: 3-07-004-03

Process Description:

Molten sulfur is stored prior to burning in the presence of oxygen to form SO<sub>2</sub> which is subsequently absorbed in

**New York State Department of Environmental Conservation**  
**Permit ID: 5-5205-00005/00059      Facility DEC ID: 5520500005**



ammonia to make sulfite liquor.

Emission Source/Control: 00409 - Process

**Item 32.17:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 4-00000

Process: 405

Source Classification Code: 3-07-001-14

Process Description: Chlorine dioxide bleaching of the pulp occurs.

Emission Source/Control: 00437 - Control

Control Type: PACKED GAS ABSORPTION SYSTEM, GAS  
SCRUBBER (GENERAL, NOT CLASSIFIED)

Emission Source/Control: 00453 - Control

Control Type: FLOATING ROOF

Emission Source/Control: 00454 - Control

Control Type: FLOATING ROOF

Emission Source/Control: 00422 - Process

Emission Source/Control: 00423 - Process

Emission Source/Control: 00424 - Process

Emission Source/Control: 00425 - Process

Emission Source/Control: 00426 - Process

Emission Source/Control: 00427 - Process

Emission Source/Control: 00428 - Process

Emission Source/Control: 00429 - Process

Emission Source/Control: 00430 - Process

Emission Source/Control: 00431 - Process

Emission Source/Control: 00432 - Process

Emission Source/Control: 00433 - Process

Emission Source/Control: 00434 - Process



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Emission Source/Control: 00435 - Process

Emission Source/Control: 00436 - Process

Emission Source/Control: 00455 - Process

Emission Source/Control: 00456 - Process

**Item 32.18:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 4-00000

Process: 406

Source Classification Code: 3-07-001-22

Process Description: Caustic extraction of the pulp occurs.

Emission Source/Control: 00419 - Process

Emission Source/Control: 00420 - Process

Emission Source/Control: 00421 - Process

**Item 32.19:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 4-00000

Process: 407

Source Classification Code: 3-07-001-15

Process Description:

Chlorine dioxide is generated through the R-8 process.

Emission Source/Control: 00446 - Control  
Control Type: WET SCRUBBER

Emission Source/Control: 00440 - Process

Emission Source/Control: 00441 - Process

Emission Source/Control: 00442 - Process

Emission Source/Control: 00443 - Process

Emission Source/Control: 00444 - Process

Emission Source/Control: 00445 - Process

**Item 32.20:**

This permit authorizes the following regulated processes for the cited Emission Unit:



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Emission Unit: 4-00000

Process: 408

Source Classification Code: 3-07-002-99

Process Description: Process consists of filtrate storage.

Emission Source/Control: 00447 - Process

Emission Source/Control: 00448 - Process

Emission Source/Control: 00451 - Process

**Item 32.21:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 5-00000

Process: 502

Source Classification Code: 5-03-825-99

Process Description:

Process 502 consists of process wastewater collection. Wastewater from the paper mill, bark, recovery, woodroom, and pulp mill areas is collected through lift stations or pump stations and eventually sent to the wastewater treatment plant.

Emission Source/Control: 00502 - Process

Emission Source/Control: 00503 - Process

Emission Source/Control: 00504 - Process

Emission Source/Control: 00505 - Process

Emission Source/Control: 00506 - Process

**Item 32.22:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 5-00000

Process: 503

Source Classification Code: 5-03-007-02

Process Description:

Process 503 consists of the wastewater treatment plant. The process contains a mix tank, three primary clarifiers, two aeration basins, three secondary clarifiers, two gravity thickeners, three belt filter presses, a sludge blend tank and a dewatering basin.

Emission Source/Control: 00507 - Process

Emission Source/Control: 00508 - Process

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Source/Control: 00509 - Process

Emission Source/Control: 00510 - Process

Emission Source/Control: 00511 - Process

Emission Source/Control: 00512 - Process

Emission Source/Control: 00513 - Process

Emission Source/Control: 00514 - Process

Emission Source/Control: 00515 - Process

Emission Source/Control: 00516 - Process

Emission Source/Control: 00517 - Process

Emission Source/Control: 00518 - Process

Emission Source/Control: 00519 - Process

Emission Source/Control: 00520 - Process

Emission Source/Control: 00521 - Process

Emission Source/Control: 00522 - Process

Emission Source/Control: 00523 - Process

**Item 32.23:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 6-00000

Process: 601

Source Classification Code: 3-07-008-01

Process Description:

Process consists of removing bark from wood using a drumming system.

Emission Source/Control: 00601 - Process

**Item 32.24:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 6-00000

Process: 602

Source Classification Code: 3-07-008-20



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Process Description: This process consists of cutting wood into chips.

Emission Source/Control: 00602 - Process

Emission Source/Control: 00611 - Process

**Item 32.25:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 6-00000

Process: 603

Source Classification Code: 3-07-040-02

Process Description:

Process consists of pay loader moving bark from piles located in the wood yard to a conveyor that moves the bark to storage in the power plant.

Emission Source/Control: 00603 - Process

**Item 32.26:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 6-00000

Process: 604

Source Classification Code: 3-07-008-22

Process Description:

Process consists of air-entrained transport of wood chips, with cyclones for retrieval and disposition of wood dust.

Emission Source/Control: 00604 - Control  
Control Type: SINGLE CYCLONE

Emission Source/Control: 00605 - Control  
Control Type: SINGLE CYCLONE

Emission Source/Control: 00606 - Control  
Control Type: SINGLE CYCLONE

Emission Source/Control: 00607 - Control  
Control Type: SINGLE CYCLONE

Emission Source/Control: 00608 - Control  
Control Type: SINGLE CYCLONE

Emission Source/Control: 00609 - Control  
Control Type: SINGLE CYCLONE

Emission Source/Control: 00602 - Process

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**Item 32.27:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 6-00000

Process: 605

Source Classification Code: 3-07-040-02

Process Description:

Process consists of offloading logs and moving logs to debarking using cranes.

Emission Source/Control: 00610 - Process

**Item 32.28:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 7-00000

Process: 703

Source Classification Code: 3-07-013-99

Process Description:

This process consists of collecting and baling paper trim.

Emission Source/Control: 00704 - Control

Control Type: FABRIC FILTER

Emission Source/Control: 00703 - Process

**Item 32.29:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 7-00000

Process: 705

Source Classification Code: 3-12-999-99

Process Description:

This process consists of using the babbitt pot for maintaining wood chipper knives.

Emission Source/Control: 00706 - Process

**Item 32.30:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 8-00000

Process: 801

Source Classification Code: 4-07-999-97

Process Description:

Process consists of storing volatile organic liquids in tanks with capacities greater than 10,000 gallons but less than 20,000 gallons. Submerged filling process is used to minimize working losses.

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Source/Control: 00826 - Control  
Control Type: SUBMERGED FILL LINE

Emission Source/Control: 00825 - Process  
Design Capacity: 10,000 gallons

**Item 32.31:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 8-00000  
Process: 802  
Process Description:  
Process consists storing volatile organic liquids in tanks smaller than 10,000 gallons.

Source Classification Code: 4-07-999-97

Emission Source/Control: 00804 - Control  
Control Type: CONSERVATION VENT

Emission Source/Control: 00806 - Control  
Control Type: CONSERVATION VENT

Emission Source/Control: 00803 - Process  
Design Capacity: 8,000 gallons

Emission Source/Control: 00805 - Process  
Design Capacity: 8,300 gallons

**Item 32.32:**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 8-00000  
Process: 803  
Process Description:  
Process consists of storage of liquids that are not volatile organic liquids.

Source Classification Code: 3-01-870-98

Emission Source/Control: 00817 - Process  
Design Capacity: 10,000 gallons

Emission Source/Control: 00821 - Process  
Design Capacity: 10,000 gallons

Emission Source/Control: 00827 - Process

**Condition 33: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**



**Applicable Federal Requirement: 6NYCRR 212.4(c)**

**Item 33.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 2-00000

Regulated Contaminant(s):

CAS No: 0NY075-00-0    PARTICULATES

**Item 33.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Emissions of solid particulates are limited to less than 0.050 grains of particulates per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis. Compliance testing will be conducted at the discretion of the Department.

Parameter Monitored: PARTICULATES

Upper Permit Limit: 0.05 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 34: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1.3(a)**

**Item 34.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-00000

**Item 34.2:**

Compliance Certification shall include the following monitoring:



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Monitoring Type: MONITORING OF PROCESS OR CONTROL  
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall operate a stationary combustion installation which exhibits greater than 20 percent opacity (6 minute average), except for one six-minute period per hour of not more than 27 percent opacity. Compliance will be determined by evaluating continuous opacity monitoring system (COMS) records and reports.

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Monitoring Frequency: CONTINUOUS

Averaging Method: AVERAGING METHOD - SEE MONITORING  
DESCRIPTION

Reporting Requirements: QUARTERLY (CALENDAR)

Reports due 60 days after the reporting period.

The initial report is due 3/1/2007.

Subsequent reports are due every 3 calendar month(s).

**Condition 35: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1.4(b)**

**Item 35.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-00000

**Item 35.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of a stationary combustion installation which utilizes a continuous opacity monitoring system (COMS) shall include the following in their quarterly excess emission reports:

- 1) Magnitude, date, and time of each exceedence;
- 2) For each period of excess emissions, specific identification of the cause and corrective action taken;
- 3) Date, time, and duration of each period of COMS



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

downtime, and the corrective action for each period of downtime;

4) Total time the COMS is required to record data during the reporting period;

5) The total number of exceedences and the duration of exceedences expressed as a percentage of the total time in which the COMS are required to record data; and

6) Such other requirements as the Department may deem necessary in order to enforce Article 19 of the Environmental Conservation Law (ECL).

Reporting Requirements: QUARTERLY (CALENDAR)

Reports due 60 days after the reporting period.

The initial report is due 3/1/2007.

Subsequent reports are due every 3 calendar month(s).

**Condition 36: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-2.3(c)**

**Item 36.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-00000

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

**Item 36.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Compliance with the system-wide limit (0.45 lbs/ MMBtu) for the power boilers is based on recording fuel use (both natural gas and #6 oil) and calculating the system wide average NOx emissions for the fiscal month. Calculation is the sum of the monthly NOx emissions from the 5 power boilers divided by the total heat content of the fuel burned. Boiler NOx emission rates will be established by the most recent emissions test.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**DESCRIPTION**

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 37: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-2.5(c)**

**Item 37.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-00000

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

**Item 37.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

The RACT analysis submitted in June 2004 established a system wide average standard of 0.45 lbs of NOX emissions per MMBtu. Emission testing to determine compliance with this limit will be performed for each power boiler once during the permit term unless additional testing is required by the permitting authority.

Upper Permit Limit: 0.45 pounds per million Btus

Reference Test Method: Method 7E

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING

**DESCRIPTION**

Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 60 days after the reporting period.

The initial report is due 5/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 38: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-2.5(c)**

**Item 38.1:**



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

The Compliance Certification activity will be performed for:

Emission Unit: 3-00000

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

**Item 38.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The power boilers burn natural gas as the preferred fuel with #6 fuel oil as an alternate. With the exception noted below, natural gas must be used unless the cost per MMBtu exceeds the cost per MMBtu of oil by more than \$0.58 or if the natural gas supply has been curtailed. Source owner must maintain a log book listing cost per MMBtu of oil and natural gas and the difference in cost for each day that oil is burned in the power boilers.

When the recovery boilers (EU-32000; ES 309-312) are not operating on liquor, boiler #1 (EU-30000; ES 301) may burn oil on a limited basis to produce exhaust gas suitable for manufacture of precipitated calcium carbonate (PCC).

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 39: Compliance Certification**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-2.5(c)**

**Item 39.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-00000

**Item 39.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Normal operation for power boiler #1 is to burn natural gas whenever the cost per MMBtu of gas does not exceed the cost per MMBtu of oil by \$0.58 or more. When the cost differential exceeds \$0.58 per MMBtu, oil may be burned without restriction. However, if the cost differential is less than \$0.58 per MMBtu when the recovery boilers (EU-320000; ES 309-312) are not burning liquor, oil may be burned on a limited basis to produce exhaust gas suitable for manufacture of precipitated calcium carbonate (PCC). During this scenario, all exhaust gas from this source (with the exception of startup, shutdown and short term emergency bypass) will go through the PCC manufacture process. A log will be maintained, listing the hours operating under this scenario and certifying that all exhaust gas has been diverted to the PCC process.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 40: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1**

**Item 40.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-00000

Process: 311

**Item 40.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Recovery boilers #6 and #7 may combust oil and exhaust through the power boiler stack to maintain power boiler capacity when one or more of the power boilers are out of operation for maintenance or repair. This is not intended to increase power boiler capacity and the recovery boilers may not burn oil at a higher rate than could have been burned in the power boiler/boilers that are out of



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

service. The rates are 453 gallons per hour for boiler #1;  
793 gallons per hour for boilers#2 or #3; 883 gallons  
per hour for boilers #4 or#5.  
The facility shall maintain records detailing the time  
periods and firing rate when recovery boilers are firing  
oil and listing which power boilers are out of service  
during those time periods.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING  
DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 41: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1.2(a)(1)**

**Item 41.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-00000 Emission Point: 00009

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 41.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Particulate emission limit is 0.10 lbs per MMBtu while  
burning oil. Testing to determine compliance with this  
requirement must be performed once during the permit term  
unless additional testing is required by the permitting  
authority.

Upper Permit Limit: 0.10 pounds per million Btus

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING  
DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST  
METHOD INDICATED

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 60 days after the reporting period.



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

The initial report is due 5/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 42: Multiple fuels particulate matter emission rate.  
Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1.5**

**Item 42.1:**

This Condition applies to Emission Unit: 3-10000

**Item 42.2:**

When two or more different fuels are burned simultaneously in a single furnace of a stationary combustion installation, the permissible emission rate for a contaminant shall be the sum of the permissible emission rates of the contaminant for each fuel multiplied by the heat derived from such fuel.

**Condition 43: Compliance Certification  
Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-2.6(a)(3)**

**Item 43.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-10000

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

**Item 43.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Per the NOx RACT determination submitted in June 2004, the emission limit for the wood waste boiler is 0.28 lbs of NOx emissions per MMBtu. This is calculated as a monthly block average. Emission testing to verify emission rates burning wood, oil and natural gas will be performed once during the permit term unless additional testing is required by the permitting authority.

Monitoring Frequency: MONTHLY

Averaging Method: 30-DAY AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Subsequent reports are due every 6 calendar month(s).

**Condition 44: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1.2(a)(4)**

**Item 44.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-10000 Emission Point: 00011

**Item 44.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Steam output will be limited to maintain boiler heat input below 250 million Btu's per hour. Boiler efficiency will be calculated at 66%. Recordkeeping will be maintained in the boiler #9 heat input log.

Monitoring Frequency: DAILY

Averaging Method: 24-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 45: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1.2(a)(4)**

**Item 45.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-10000 Emission Point: 00011

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 45.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

The boiler must achieve an emission rate of 0.3 lbs per million Btu. Particulate emission testing shall be conducted once per permit term unless additional testing is required by the permitting authority.

Upper Permit Limit: 0.3 pounds per million Btus

Reference Test Method: EPA METHOD 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 60 days after the reporting period.

The initial report is due 5/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 46: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 227-1.3(a)**

**Item 46.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-10000 Emission Point: 00011

**Item 46.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

1) Observe the wood waste boiler stack once per day for visible emissions. These observations must be conducted during daylight hours except during adverse weather conditions (fog, rain, or snow). These observations are not required if the boiler is firing natural gas only.

2) The results of each observation must be recorded in a bound logbook or other format acceptable to the Department. The following data must be recorded for each stack:

- weather condition  
was plume observed?

This logbook must be retained at the facility for five (5)

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



years after the date of the last entry.

3) Observation of any visible emissions shall prompt immediate investigation and appropriate corrective action.

If the operator observes any visible emissions (other than steam - see below) two consecutive days, then a Method 9 analysis of the affected emission point must be conducted within two (2) business days of such occurrence.

The results of the Method 9 analysis must be recorded in the logbook. The operator must contact the Regional Air Pollution Control Engineer within one (1) business day of performing the Method 9 analysis if the standard of greater than 20% opacity (six-minute average) except for one six-minute period per hour of greater than 27% opacity is contravened. Upon notification, any corrective actions or future compliance schedules shall be presented to the Department for acceptance.

**\*\* Note \*\*** Steam plumes generally form after leaving the top of the stack (this is known as a detached plume). The distance between the stack and the beginning of the detached plume may vary. However, there is normally a distinctive distance between the plume and stack. Steam plumes are white in color and have a billowy consistency. Steam plumes dissipate within a short distance of the stack ( the colder the air, the longer the steam plume will last) and leave no dispersion trail downwind of the stack.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 47: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 212.6(a)**

**Item 47.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-20000

**Item 47.2:**

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

1) Observe the recovery boiler stack once per day for visible emissions. These observations must be conducted during daylight hours except during adverse weather conditions (fog, rain, or snow). These observations are not required if the boiler is firing natural gas only.

2) The results of each observation must be recorded in a bound logbook or other format acceptable to the Department. The following data must be recorded:

- weather condition
- was plume observed?

This logbook must be retained at the facility for five (5) years after the date of the last entry.

3) Observation of any visible emissions shall prompt immediate investigation and appropriate corrective action.

If the operator observes any visible emissions (other than steam - see below) two consecutive days, then a Method 9 analysis (based on a 6-minute average) of the affected emission point must be conducted within two (2) business days of such occurrence. The results of the Method 9 analysis must be recorded in the logbook. The operator must contact the Regional Air Pollution Control Engineer within one (1) business day of performing the Method 9 analysis if the standard of 20% or greater average opacity for any consecutive 6 minutes is contravened. Upon notification, any corrective actions or future compliance schedules shall be presented to the Department for acceptance.

**\*\* Note \*\*** Steam plumes generally form after leaving the top of the stack (this is known as a detached plume). The distance between the stack and the beginning of the detached plume may vary. However, there is normally a distinctive distance between the plume and stack. Steam plumes are white in color and have a billowy consistency. Steam plumes dissipate within a short distance of the stack (the colder the air, the longer the steam plume will last) and leave no dispersion trail downwind of the stack.

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 48: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 212.10(c)(3)**

**Item 48.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-20000

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

**Item 48.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The RACT analysis submitted in June 2004 validated a system-wide limit of 0.55 lbs of NO<sub>x</sub> per MMBtu. This is calculated as a monthly block average. Emission testing to establish emission rates for the individual boilers will be conducted once during the permit term unless additional testing is required by the permitting authority.

Monitoring Frequency: MONTHLY

Averaging Method: 30-DAY AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 49: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63, Subpart MM**

**Item 49.1:**



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

The Compliance Certification activity will be performed for:

Emission Unit: 3-20000

**Item 49.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator must develop and implement a written plan that contains specific procedures to be followed for operating the source and maintaining the source during periods of startup, shutdown, and malfunction, and a program of corrective action for malfunctioning process and control systems used to comply with the standards. The plan must include the requirements in paragraphs 40CFR63.866(a)

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 50: Compliance Certification  
Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 212.4(c)**

**Item 50.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 3-20000 Emission Point: 00012

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 50.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

The particulate emission rate limit is 0.05 grains per dscf while burning liquor. Emission testing to determine compliance with this limit will be performed once during the permit term unless additional testing is required by

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



the permitting authority.

Upper Permit Limit: 0.05 grains per dscf

Reference Test Method: EPA METHOD 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING  
DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST  
METHOD INDICATED

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 60 days after the reporting period.

The initial report is due 5/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 51: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.444(c)(2)(i), Subpart S**

**Item 51.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Regulated Contaminant(s):

CAS No: 000067-56-1 METHYL ALCOHOL

**Item 51.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Total methanol emissions from digester system vents,  
evaporator system vents and pulp washing systems shall not  
exceed 2.2 pounds per oven dried ton of pulp produced.

Emissions testing to verify compliance with this  
requirement will be performed once during the permit term  
unless changed by the permitting authority.

Upper Permit Limit: 2.2 pounds per ton

Reference Test Method: USEPA Method 308

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING  
DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST  
METHOD INDICATED

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Subsequent reports are due every 6 calendar month(s).

**Condition 52: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.453(k), Subpart S**

**Item 52.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

**Item 52.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Each enclosure and closed-vent system used to comply with 63.450(a) shall comply with the requirements specified:

(1) For each enclosure opening, a visual inspection of the closure mechanism specified in 63.450(b) shall be performed each calendar month to ensure the opening is maintained in the closed position and sealed.

(2) Each closed vent system required by 63.450(a) shall be visually inspected each calendar month. The visible inspection shall include inspection of ductwork, piping, enclosures and connections to covers for visible evidence of defects.

(3) For positive pressure closed-vent systems or portions of closed-vent systems, demonstrate no detectable leaks as specified in 63.450(c) measured initially and annually by the procedures in 63.457(d).

(4) Demonstrate initially and annually that each enclosure opening is maintained at negative pressure as specified in 63.457(e).

(5) The valve or closure mechanism specified in 63.450(d)(2) shall be inspected every calendar month to ensure the valve is maintained in the closed position and the emission point gas stream is not diverted through the bypass line.

(6) Inspections listed as each calendar month must be at least 14 calendar days apart.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 53: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.453(m), Subpart S**

**Item 53.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Regulated Contaminant(s):

CAS No: 000067-56-1 METHYL ALCOHOL

**Item 53.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC  
OPERATIONS

Monitoring Description:

Digester rate will be maintained at 525 tons per day or less (at which rate, testing has demonstrated compliance with methanol emissions requirements of not more than 2.2 pounds per oven dried pulp produced). Chip feed rate will be monitored continuously and corrected to dry chip weight by subtracting calculated moisture content which is measured three time per day. Digester rate is tons of dry chips multiplied by an established digester yeild factor and will be calculated and recorded daily.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: WAFERS/CHIPS

Parameter Monitored: MASS FLOW RATE

Upper Permit Limit: 525 tons per day

Monitoring Frequency: DAILY

Averaging Method: 24-HOUR MAXIMUM - NOT TO BE EXCEEDED  
MORE THAN ONCE PER CALENDAR YEAR

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 54: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**Applicable Federal Requirement: 40CFR 63.454(b), Subpart S**

**Item 54.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

**Item 54.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

For each applicable enclosure opening, closed-vent system, and closed collection system, the owner or operator shall prepare and maintain a site-specific inspection plan including a drawing or schematic of the components of applicable affected equipment and shall record the following information for each inspection:

- (1) Date of inspection;
- (2) The equipment type and identification;
- (3) Results of negative pressure tests for enclosures;
- (4) Results of leak detection tests;
- (5) The nature of the defect or leak and the method of detection;
- (6) The date the defect or leak was detected and the date of each attempt to repair the defect or leak;
- (7) Repair methods applied in each attempt to repair the leak or defect;
- (8) The reason for the delay if the defect or leak is not repaired within 15 days after discovery;
- (9) The expected date of successful repair of the defect or leak if the repair is not completed within 15 days;
- (10) The date of successful repair of the leak or defect;
- (11) The position and duration of opening of bypass line valves and the condition of any valve seals; and
- (12) The duration of the use of bypass valves on computer controlled valves.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**New York State Department of Environmental Conservation**

Permit ID: 5-5205-00005/00059

Facility DEC ID: 5520500005



**Condition 55: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 212.4(a)**

**Item 55.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Process: 401

Emission Source: 00402

Regulated Contaminant(s):

CAS No: 007446-09-5 SULFUR DIOXIDE

**Item 55.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: CONTINUOUS EMISSION MONITORING (CEM)

Monitoring Description:

Source owner shall continuously monitor sulfur dioxide emissions from the sulfur burner absorber and convert the data to mass emission rate. Mass emission rate shall not exceed 10 pounds per hour of sulfur dioxide.

Manufacturer Name/Model Number: Dupont, Model 459

Upper Permit Limit: 10 pounds per hour

Reference Test Method: 40CFR60, App. B, PS2

Monitoring Frequency: CONTINUOUS

Averaging Method: 1-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 56: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 212.4(a)**

**Item 56.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Process: 401

Emission Source: 00402

**Item 56.2:**

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL  
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Source owner shall continuously monitor the pH of the scrubbing solution to the secondary absorber. The pH shall be maintained below pH 6.9.

Parameter Monitored: ACIDITY/ALKALINITY

Upper Permit Limit: 6.9 pH (STANDARD) units

Monitoring Frequency: CONTINUOUS

Averaging Method: 1-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 57: Bleaching Systems - Closed-vent System and Control Device Requirements**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.445(b), Subpart S**

**Item 57.1:**

This Condition applies to Emission Unit: 4-00000  
Process: 405

**Item 57.2:**

**The equipment at each bleaching stage where chlorinated compounds are introduced shall be enclosed and vented into a closed vent system and routed to a control device that meets one or more of the requirements in conditions under §63.445(c). The enclosures and closed vent system shall meet the requirements specified in conditions under §63.450.**

**Condition 58: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.445(c)(2), Subpart S**

**Item 58.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Process: 405

Emission Source: 00437

Regulated Contaminant(s):

CAS No: 007782-50-5 CHLORINE

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**Item 58.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

The control device used to reduce chlorinated hazardous air pollutant ( HAP) emissions shall achieve a treatment device outlet concentration of 10 parts per million or less by volume of total chlorinated HAP. Emission testing to verify compliance with this standard will be performed once during the permit term unless additional testing is required by the permitting authority. The test shall measure the treatment outlet device concentration of either:

1) chlorine using EPA Method 26A as modified by 40CFR63.457(b)(5)(ii) or

2) the sum of all individual chlorinated HAPs using a method that has been demonstrated to the USEPA administrator's satisfaction.

Upper Permit Limit: 10 parts per million (by volume)

Reference Test Method: method 26A

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 59: Compliance Certification**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.445(c)(2), Subpart S**

**Item 59.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Process: 405

Emission Source: 00437

**Item 59.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**DEVICE PARAMETERS AS SURROGATE**

**Monitoring Description:**

Fan motor amperage of the bleach plant scrubber fan will be continuously monitored and maintained within effective range in accordance with monitoring conditions of 63.453(m), consistent with the petition (Request for Approval for Alternative Monitoring - 4/13/2001) submitted to the USEPA.

Parameter Monitored: CURRENT/CURRENT DRAW

Lower Permit Limit: 120 amperes

Upper Permit Limit: 150 amperes

Monitoring Frequency: CONTINUOUS

Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 60: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.445(c)(2), Subpart S**

**Item 60.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Process: 405

Emission Source: 00437

**Item 60.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL  
DEVICE PARAMETERS AS SURROGATE

**Monitoring Description:**

Recirculation pump motor amperage of the bleach plant scrubber pump will be continuously monitored and maintained within effective range in accordance with monitoring conditions of 63.453(m), consistent with the petition (Request for Approval for Alternative Monitoring - 4/13/2001) submitted to the USEPA.

Parameter Monitored: CURRENT/CURRENT DRAW

Lower Permit Limit: 30 amperes

Upper Permit Limit: 50 amperes



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Monitoring Frequency: CONTINUOUS  
Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION  
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 4/30/2007.  
Subsequent reports are due every 6 calendar month(s).

**Condition 61: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 40CFR 63.453(o), Subpart S**

**Item 61.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000  
Process: 405                      Emission Source: 00437

Regulated Contaminant(s):  
CAS No: 010049-04-4      CHLORINE DIOXIDE

**Item 61.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

A minimum scrubber pH of 10.35 must be maintained at all times that the process is in operation. Source owner shall install, calibrate, operate and maintain a continuous monitor and data recorder for scrubber pH. Compliance will be based on a 1 hour average.

Parameter Monitored: ACIDITY/ALKALINITY  
Lower Permit Limit: 10.35 pH (STANDARD) units  
Monitoring Frequency: CONTINUOUS  
Averaging Method: 1-HOUR AVERAGE  
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 4/30/2007.  
Subsequent reports are due every 6 calendar month(s).

**Condition 62: Compliance Certification**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 212.4(a)**

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



**Item 62.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Process: 407

Emission Source: 00446

Regulated Contaminant(s):

CAS No: 010049-04-4 CHLORINE DIOXIDE

**Item 62.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

The R8 scrubber used to control chlorine dioxide emissions shall achieve a treatment device outlet concentration of 105 parts per million or less by volume. Emission testing to verify compliance with this standard will be performed once during the permit term unless additional testing is required by the permitting authority. The test shall measure the treatment outlet device concentration of chlorine dioxide using EPA Method 26A as modified by 40CFR63.457(b)(5)(ii).

Upper Permit Limit: 105 parts per million (by volume)

Reference Test Method: EPA Method 26A

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD - SEE MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 63: Compliance Certification**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 212.4(a)**

**Item 63.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 4-00000

Process: 407

Emission Source: 00446



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

Regulated Contaminant(s):

CAS No: 010049-04-4 CHLORINE DIOXIDE

**Item 63.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: CONTINUOUS EMISSION MONITORING (CEM)

Monitoring Description:

The facility must continuously monitor and record chlorine dioxide concentration in the R8 scrubber exhaust except during CEM quality control checks or routine maintenance. Chlorine dioxide concentration shall not exceed 105 ppm.

Manufacturer Name/Model Number: ClO2 monitor

Upper Permit Limit: 105 parts per million (by volume)

Reference Test Method: EPA Method 26A

Monitoring Frequency: CONTINUOUS

Averaging Method: 24-HOUR AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**Condition 64: Compliance Certification**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 229.3(e)(2)(iv)**

**Item 64.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 8-00000

Process: 801

**Item 64.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Storage tanks subject to this requirement, with a capacity greater than or equal to 10,000 gallons but less than 20,000 gallons must be equipped with submerged fill. The permittee shall visually inspect the submerged fill line on an annual basis to ensure proper operation. Inspection records must be maintained on site for a period of 5 years. Records shall contain the date(s) of all



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

inspections, inspection findings and a listing of all equipment repairs or replacements.

Monitoring Frequency: ANNUALLY

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

**Condition 65: Compliance Certification**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable Federal Requirement: 6NYCRR 229.3(e)(2)(v)**

**Item 65.1:**

The Compliance Certification activity will be performed for:

Emission Unit: 8-00000

Process: 802

**Item 65.2:**

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Storage tanks subject to this requirement, with a capacity of less than 10,000 gallons must be equipped with a conservation vent. The permittee shall visually inspect the conservation vent on an annual basis to ensure proper operation. Inspection records must be maintained on site for a period of 5 years. Records shall contain the date(s) of all inspections, inspection findings and a listing of all equipment repairs or replacements.

Monitoring Frequency: ANNUALLY

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY



**STATE ONLY ENFORCEABLE CONDITIONS**

**\*\*\*\* Facility Level \*\*\*\***

**NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS**

**This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability**

**Item A: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5**

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**STATE ONLY APPLICABLE REQUIREMENTS**

**The following conditions are state applicable requirements and are not subject to compliance certification requirements unless otherwise noted or required under 6 NYCRR Part 201.**

**Condition 66: Contaminant List**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable State Requirement: ECL 19-0301**

**Item 66.1:**

Emissions of the following contaminants are subject to contaminant specific requirements in this



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 007782-50-5

Name: CHLORINE

CAS No: 010049-04-4

Name: CHLORINE DIOXIDE

CAS No: 000067-56-1

Name: METHYL ALCOHOL

CAS No: 0NY210-00-0

Name: OXIDES OF NITROGEN

CAS No: 0NY075-00-0

Name: PARTICULATES

CAS No: 007446-09-5

Name: SULFUR DIOXIDE

**Condition 67: Unavoidable noncompliance and violations**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable State Requirement: 6NYCRR 201-1.4**

**Item 67.1:**

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.

(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

**Condition 68: Air pollution prohibited**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable State Requirement: 6NYCRR 211.2**

**Item 68.1:**

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

**Condition 69: Compliance Demonstration**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable State Requirement: 6NYCRR 212.6(a)**

**Item 69.1:**

The Compliance Demonstration activity will be performed for the facility:  
The Compliance Demonstration applies to:

Emission Unit: 1-00000

Emission Unit: 2-00000

**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**



Emission Unit: 7-00000

Emission Unit: 6-00000

**Item 69.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation at any time during facility operation.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 4/30/2007.

Subsequent reports are due every 6 calendar month(s).

**\*\*\*\* Emission Unit Level \*\*\*\***

**Condition 70: Compliance Demonstration**

**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable State Requirement: 6NYCRR 227-1.4(a)**

**Item 70.1:**

The Compliance Demonstration activity will be performed for:

Emission Unit: 3-00000

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

**Item 70.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE



**New York State Department of Environmental Conservation**

**Permit ID: 5-5205-00005/00059**

**Facility DEC ID: 5520500005**

**Monitoring Description:**

Any person who owns a stationary combustion installation with a maximum heat input capacity exceeding 250 million Btu per hour shall install, operate in accordance with manufacturer's instructions, and properly maintain accurate instruments satisfying the criteria in Appendix B of Title 40 Part 60 of the Code of Federal Regulations for continuously monitoring and recording opacity.

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Reference Test Method: Appendix B, 40CFR

Monitoring Frequency: CONTINUOUS

Averaging Method: 6 MINUTE AVERAGE

Reporting Requirements: QUARTERLY (CALENDAR)

Reports due 60 days after the reporting period.

The initial report is due 3/1/2007.

Subsequent reports are due every 3 calendar month(s).

**Condition 71: Compliance Demonstration**  
**Effective between the dates of 11/20/2006 and 11/19/2011**

**Applicable State Requirement: 6NYCRR 212.4(a)**

**Item 71.1:**

The Compliance Demonstration activity will be performed for:

Emission Unit: 3-20000

Process: 308

Regulated Contaminant(s):

CAS No: 007446-09-5 SULFUR DIOXIDE

**Item 71.2:**

Compliance Demonstration shall include the following monitoring:

Monitoring Type: CONTINUOUS EMISSION MONITORING (CEM)

Monitoring Description:

Compliance based continuous monitoring of sulfur dioxide concentrations from the #6, 7 and 8 absorbers.

Manufacturer Name/Model Number: SO2 monitor

Upper Permit Limit: 100 parts per million (by volume)

Reference Test Method: EPA method 6

Monitoring Frequency: CONTINUOUS

Averaging Method: 4-HOUR ROLLING AVERAGE

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

**New York State Department of Environmental Conservation**  
**Permit ID: 5-5205-00005/00059      Facility DEC ID: 5520500005**



Reports due 30 days after the reporting period.  
The initial report is due 4/30/2007.  
Subsequent reports are due every 6 calendar month(s).