



PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air State Facility
Permit ID: 4-0101-00112/00036
Effective Date: 06/04/2010 Expiration Date: No expiration date

Permit Issued To: GLOBAL COMPANIES LLC
800 SOUTH ST
WALTHAM, MA 02453

Facility: GLOBAL COMPANIES LLC - ALBANY TERMINAL
50 CHURCH ST - PORT OF ALBANY
ALBANY, NY 12202

Contact: DARRELL BOEHLKE
GLOBAL CO ALBANY TERMINAL
50 CHURCH ST
ALBANY, NY 12202
(518) 436-6570

Description:

The facility permit includes the addition of marine loading of denatured ethanol which will be controlled with a new vapor destruction unit located at the dock. The facility will also store denatured ethanol in two out of service tanks 31 and 32. The project is considered a major modification due to the increase of emissions at the facility. The project caps the project under new source review requirements regulated by the new 6 NYCRR 231, the permit includes previous projects that have required new source review standards. The facility is also capped out of 40 CFR 63, Subpart R standards. The old tanks put back into service are applicable to the NSPS New Source Performance Standards 40 CFR 60, Subpart Kb.

New York State Department of Environmental Conservation
Facility DEC ID: 4010100112



By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: ANGELO A MARCUCCIO
 NYSDEC
 1130 N WESTCOTT RD
 SCHENECTADY, NY 12306-2014

Authorized Signature: _____ Date: ___ / ___ / ____



Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

- Facility Inspection by the Department
- Relationship of this Permit to Other Department Orders and Determinations
- Applications for permit renewals, modifications and transfers
- Permit modifications, suspensions or revocations by the Department

Facility Level

- Submission of application for permit modification or renewal-REGION 4 HEADQUARTERS



DEC GENERAL CONDITIONS
****** General Provisions ******
GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department

Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations

Applicable State Requirement: ECL 3-0301 (2) (m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for permit renewals, modifications and transfers

Applicable State Requirement: 6 NYCRR 621.11

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Item 3.3:

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.



Applicable State Requirement: 6 NYCRR 621.13

Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

****** Facility Level ******

Condition 5: Submission of application for permit modification or renewal-REGION 4 HEADQUARTERS

Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator
Region 4 Headquarters
Division of Environmental Permits
1130 North Westcott Rd.
Schenectady, NY 12306-2014
(518) 357-2069

New York State Department of Environmental Conservation

Permit ID: 4-0101-00112/00036

Facility DEC ID: 4010100112



Permit Under the Environmental Conservation Law (ECL)

**ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY
PERMIT**

IDENTIFICATION INFORMATION

Permit Issued To: GLOBAL COMPANIES LLC
800 SOUTH ST
WALTHAM, MA 02453

Facility: GLOBAL COMPANIES LLC - ALBANY TERMINAL
50 CHURCH ST - PORT OF ALBANY
ALBANY, NY 12202

Authorized Activity By Standard Industrial Classification Code:
5171 - PETROLEUM BULK STATIONS & TERMINALS

Permit Effective Date: 06/04/2010
date.

Permit Expiration Date: No expiration
date.



LIST OF CONDITIONS

FEDERALLY ENFORCEABLE CONDITIONS

Facility Level

- 1 6 NYCRR Subpart 201-7: Facility Permissible Emissions
- *2 6 NYCRR Subpart 201-7: Capping Monitoring Condition
- *3 6 NYCRR Subpart 201-7: Capping Monitoring Condition
- 4 6 NYCRR 212.2: Compliance Demonstration
- 5 6 NYCRR 212.4 (a): Emissions from new emission sources and/or modifications
- 6 6 NYCRR 212.4 (a): Compliance Demonstration
- 7 6 NYCRR 229.3 (a): Compliance Demonstration
- 8 6 NYCRR 229.3 (e) (1): VOL fixed roof storage tank requirements
- 9 6 NYCRR 229.5: Compliance Demonstration
- 10 6 NYCRR 231-11.2 (c): Compliance Demonstration
- 11 40 CFR Part 64: Compliance Demonstration
- 12 40 CFR Part 64: Compliance Demonstration

Emission Unit Level

EU=X-TANKS,Proc=ETH,ES=TK032

- 13 40CFR 60.115b(a), NSPS Subpart Kb: Compliance Demonstration

EU=X-TANKS,Proc=ETH,ES=TKS31

- 14 40CFR 60.115b(a), NSPS Subpart Kb: Compliance Demonstration

EU=X-TANKS,Proc=ETH,ES=TKS39

- 15 40CFR 60.115b(a), NSPS Subpart Kb: Compliance Demonstration

EU=X-TANKS,Proc=GAX,ES=TKS39

- 16 40CFR 60.115b(a), NSPS Subpart Kb: Compliance Demonstration

STATE ONLY ENFORCEABLE CONDITIONS

Facility Level

- 17 ECL 19-0301: Contaminant List
- 18 6 NYCRR 201-1.4: Unavoidable noncompliance and violations
- 19 6 NYCRR Subpart 201-5: Emission Unit Definition
- 20 6 NYCRR 211.2: Air pollution prohibited

Emission Unit Level

- 21 6 NYCRR Subpart 201-5: Emission Point Definition By Emission Unit
- 22 6 NYCRR Subpart 201-5: Process Definition By Emission Unit

NOTE: * preceding the condition number indicates capping.



FEDERALLY ENFORCEABLE CONDITIONS
****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Sealing - 6 NYCRR 200.5

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation.

Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6 NYCRR 200.6

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6 NYCRR 200.7

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications,



required to operate such device effectively.

Item D: Unpermitted Emission Sources - 6 NYCRR 201-1.2

If an existing emission source was subject to the permitting requirements of 6 NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

- (a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.
- (b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

Item E: Emergency Defense - 6 NYCRR 201-1.5

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

- (1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;
- (2) The equipment at the permitted facility causing the emergency was at the time being properly operated;
- (3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and
- (4) The facility owner and/or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.



(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

Item F: Recycling and Salvage - 6 NYCRR 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item G: Prohibition of Reintroduction of Collected Contaminants to the Air - 6 NYCRR 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item H: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR 201-3.2 (a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item I: Proof of Eligibility for Sources Defined as Trivial Activities - 6 NYCRR 201-3.3 (a)

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item J: Required Emission Tests - 6 NYCRR 202-1.1



An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6 NYCRR Subpart 202-1.

Item K: Visible Emissions Limited - 6 NYCRR 211.3

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Item L: Open Fires Prohibitions - 6 NYCRR 215.2

Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

Item M: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item N: Federally Enforceable Requirements - 40 CFR 70.6 (b)

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state



regulations.

FEDERAL APPLICABLE REQUIREMENTS
The following conditions are federally enforceable.

Condition 1: Facility Permissible Emissions
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement: 6 NYCRR Subpart 201-7

Item 1.1:

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following

Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 000071-43-2 Name: BENZENE	PTE: 19,000 pounds per year
CAS No: 000091-20-3 Name: NAPHTHALENE	PTE: 19,000 pounds per year
CAS No: 000092-52-4 Name: 1, 1 BIPHENYL	PTE: 19,000 pounds per year
CAS No: 000095-48-7 Name: 2-METHYL-PHENOL	PTE: 19,000 pounds per year
CAS No: 000098-82-8 Name: BENZENE, (1-METHYLETHYL)	PTE: 19,000 pounds per year
CAS No: 000100-41-4 Name: ETHYLBENZENE	PTE: 19,000 pounds per year
CAS No: 000108-88-3 Name: TOLUENE	PTE: 19,000 pounds per year
CAS No: 000108-95-2 Name: PHENOL	PTE: 19,000 pounds per year
CAS No: 000110-54-3 Name: HEXANE	PTE: 19,000 pounds per year
CAS No: 000540-84-1 Name: PENTANE, 2,2,4-TRIMETHYL-	PTE: 19,000 pounds per year
CAS No: 001330-20-7 Name: XYLENE, M, O & P MIXT.	PTE: 19,000 pounds per year

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CAS No: 0NY100-00-0
Name: HAP

PTE: 15,513 pounds per year

CAS No: 0NY998-00-0
Name: VOC

PTE: 287,650 pounds per year

Condition 2: Capping Monitoring Condition
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR Subpart 201-7

Item 2.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 231-6
40 CFR Part 63, Subpart R

Item 2.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 2.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 2.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2.6:

The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: X-RACK3
Process: MLE

Emission Source: X3VCU

Regulated Contaminant(s):

New York State Department of Environmental Conservation

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CAS No: 0NY998-00-0 VOC

Item 2.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Compliance testing of the Vapor Combustion Unit (VCU) shall be done once per 5 year cycle. The first test shall be done and stack test results submitted to department within 180 days of complete construction and operability of VCU. Compliance testing includes demonstration that the VOC emissions are less than or equal to the limit below. This compliance test will also indicate compliance with 6 NYCRR 212.4(a)

All tests are subject to requirements in 6 NYCRR 202-1.

Upper Permit Limit: 10 milligrams per liter

Reference Test Method: Method 25A or Method 25B

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2010.

Subsequent reports are due every 6 calendar month(s).

Condition 3: Capping Monitoring Condition
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR Subpart 201-7

Item 3.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 231-6
40 CFR Part 63, Subpart R

Item 3.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 3.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any

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other state and federal air pollution control requirements, regulations or law.

Item 3.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 3.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 3.6:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 000071-43-2	BENZENE
CAS No: 000091-20-3	NAPHTHALENE
CAS No: 000092-52-4	1, 1 BIPHENYL
CAS No: 000095-48-7	2-METHYL-PHENOL
CAS No: 000098-82-8	BENZENE, (1-METHYLETHYL)
CAS No: 000100-41-4	ETHYLBENZENE
CAS No: 000108-88-3	TOLUENE
CAS No: 000108-95-2	PHENOL
CAS No: 000110-54-3	HEXANE
CAS No: 000540-84-1	PENTANE, 2,2,4-TRIMETHYL-
CAS No: 001330-20-7	XYLENE, M, O & P MIXT.
CAS No: 0NY998-00-0	VOC
CAS No: 0NY100-00-0	HAP

Item 3.7:

Compliance Demonstration shall include the following monitoring:

Capping: Yes

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

Ethanol throughput shall be limited to keep total HAP emissions less than 23.75 tons/yr and individual HAP emissions below 9.5 tons/yr which is less than the applicability threshold of 40 CFR 63, Subpart R. this absolves the facility of this NESHAP.

Ethanol throughput shall be limited to keep total VOC emission below applicability thresholds of 6 NYCRR 231.

All emissions were calculated using most current AP-42 emission factors. "TANKS" program was utilized to

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determine both working and breathing losses from tanks at facility.

Work Practice Type: PROCESS MATERIAL THRUPUT
Process Material: OTHER LIQUID FUELS
Upper Permit Limit: 100000000 gallons
Monitoring Frequency: MONTHLY
Averaging Method: ANNUAL TOTAL ROLLED MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2011.
Subsequent reports are due every 12 calendar month(s).

Condition 4: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR 212.2

Item 4.1:
The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 000064-17-5 ETHYL ALCOHOL (ETHANOL)

Item 4.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:

When an application is made for a permit to construct or for a certificate to operate for a process emission source, the commissioner will issue an environmental rating for each air contaminant from each emission point in accordance with Table 1 of this Part. Since ethanol has a low toxicity the environmental rating assessed will be a C.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 5: Emissions from new emission sources and/or modifications
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR 212.4 (a)

Item 5.1:
This Condition applies to:

Emission Unit: XRACK3 Emission Point: 000X3
Process: MLE



Item 5.2:

No person shall cause or allow emissions that exceed the applicable permissible emission rate as determined from Table 2, Table 3, or Table 4 of 6 NYCRR Part 212 for the environmental rating issued by the commissioner.

Condition 6: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR 212.4 (a)

Item 6.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 6.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

The Volatile Organic Compound (VOC) shall be reduced by a weight percent greater than or equal to 90% to ensure compliance with the emission standard in Table 2.

The emission rate was figured with a maximum loading rate of 168,000 gallons/hr while using the emission factor from AP-42 of 3.9 lbs/ 1000 gallons loaded equals an emission rate of 655 lbs/hour uncontrolled therefore the aforementioned emission standard applies. This condition also satisfies 6 NYCRR 212.10 RACT control of 81% by weight reduction.

Parameter Monitored: VOC
Lower Permit Limit: 90 percent by weight
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING
DESCRIPTION
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED
VALUE AT ANY TIME
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2011.
Subsequent reports are due every 12 calendar month(s).

Condition 7: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR 229.3 (a)

Item 7.1:

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The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: X-TANKS
Process: GAX

Emission Source: TKS39

Emission Unit: X-TANKS
Process: GAX

Emission Source: TX114

Emission Unit: X-TANKS
Process: GAX

Emission Source: TX115

Item 7.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

No person may store petroleum liquid in a fixed roof tank subject to Part 229 unless:

1. the tank has been retrofitted with an internal floating roof or equivalent control; and
2. the vapor collection and vapor control systems are maintained and operated in such a way as to ensure the integrity and efficiency of the system.

The permittee must visually inspect the vapor collection and control systems every calendar quarter to ensure compliance with the above.

The permittee must visually inspect the floating roof and secondary seals from the tank roof hatch on an annual basis.

Records of all inspections must be maintained on site for a period of five years. Inspection records shall contain the date(s) of all inspections, inspection findings and a listing of all equipment repairs or replacements.

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 8: VOL fixed roof storage tank requirements
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR 229.3 (e) (1)

Item 8.1:

This Condition applies to:

Emission Unit: XTANKS



Process: ETH Emission Source: TK032

Emission Unit: XTANKS
Process: ETH Emission Source: TKS31

Emission Unit: XTANKS
Process: ETH Emission Source: TKS39

Emission Unit: XTANKS
Process: ETH Emission Source: TX114

Emission Unit: XTANKS
Process: ETH Emission Source: TX115

Item 8.2:

For a fixed roof storage tank storing volatile organic liquids, the tank must be equipped with an internal floating roof with a liquid-mounted primary seal and gasket fittings or equivalent control. Replacement of other than liquid-mounted seals is to be performed when the tank is cleaned and gas-free for other purposes.

Condition 9: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement: 6 NYCRR 229.5

Item 9.1:

The Compliance Demonstration activity will be performed for the Facility.

Item 9.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of a gasoline bulk plant, gasoline loading terminal, petroleum liquid storage tank, marine loading vessel facility, or volatile organic liquid storage tank subject to this Part must maintain the following records at the facility for a period for five years; a) capacities of petroleum liquid storage tanks subject to section 229.3(a) or (b) of the Part, in gallons; (b) average daily gasoline throughput per day for gasoline bulk plants subject to section 229.3 (c) of this Part, in gallons; (c) average daily gasoline throughput for gasoline loading terminals subject to section 229.3(d) of this Part, in gallons per year; (d) capacities of volatile organic liquid storage tanks, subject to section 229.3(e) of this Part, in gallons; and (e) daily gasoline throughput for marine vessel loading facilities subject to section 229.3(f) of this Part, in gallons.

Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.

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The initial report is due 1/30/2011.
Subsequent reports are due every 12 calendar month(s).

Condition 10: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement: 6 NYCRR 231-11.2 (c)

Item 10.1:

The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: X-RACK3
Process: FUG

Emission Unit: X-RACK3 Emission Point: 000X3
Process: MLE

Emission Unit: X-TANKS Emission Point: 00031
Process: ETH

Emission Unit: X-TANKS Emission Point: 00032
Process: ETH

Emission Unit: X-TANKS Emission Point: 00X39
Process: ETH

Emission Unit: X-TANKS Emission Point: 0X114
Process: ETH

Emission Unit: X-TANKS Emission Point: 0X115
Process: ETH

Emission Unit: X-TANKS Emission Point: 00X39
Process: GAX

Emission Unit: X-TANKS Emission Point: 0X114
Process: GAX

Emission Unit: X-TANKS Emission Point: 0X115
Process: GAX

Item 10.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

For a modification with a project emission potential which is less than 50 percent of the applicable significant project threshold in Table 3, Table 4 or Table 6 of Subpart 231-13 of this Part, but equals or exceeds 50 percent of the applicable significant project threshold



when emissions excluded in accordance with Clause 231-4.1(b)(40)(i)(c) of this Part are added, or for a modification with a project emission potential which equals or exceeds 50 percent of the applicable significant project threshold in Table 3, Table 4 or Table 6 of Subpart 231-13 of this Part, the facility owner or operator must submit an application to modify the facility permit under the minor permit provisions of Subpart 201-6 of this Title or obtain a preconstruction permit under the provisions of Subpart 201-6 of this Title, and must:

(1) maintain the following information for a minimum of five years:

- (i) a description of the modification.
- (ii) an identification of each new or modified emission source(s) including the associated processes and emission unit.
- (iii) the calculation of the project emission potential for each modified emission source(s) including supporting documentation.
- (iv) the date the modification commenced operation.

(2) monitor the emissions of each regulated NSR contaminant from the emission source(s) that will increase as a result of the modification, and calculate and maintain a record of the annual emissions, in tons per year on a calendar year basis, for a period of five years following resumption of regular operations after the modification, or for a period of 10 years following resumption of regular operations after the change if the modification increases the design capacity of or potential to emit the regulated NSR contaminant at such emission source(s).

(3) submit a report to the department within 30 days after the end of each year during which records must be generated in accordance with Paragraph 231-11.2(c)(2) of this Part. The report must contain:

- (i) the name, address, and telephone number of the major facility.
- (ii) the annual emissions as calculated pursuant to Paragraph (c)(2) of this Section.
- (iii) a comparison of actual annual emissions to the projected actual emissions and, if applicable, an

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explanation as to why the actual annual emissions exceeded the projected actual emissions.

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 11: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:40 CFR Part 64

Item 11.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 11.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

A third party contractor specializing in Vapor Combustion Unit (VCU) maintenance shall inspect and perform any necessary maintenance on the unit once every six months. The facility shall comply with 40 CFR 64.7 and 40 CFR 64.9. Records documenting the semi-annual maintenance occurred shall be maintained in accordance with 6 NYCRR 201-6.5(c)(1) and (c)(2).

Monitoring Frequency: SEMI-ANNUALLY

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2010.

Subsequent reports are due every 6 calendar month(s).

Condition 12: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:40 CFR Part 64

Item 12.1:

The Compliance Demonstration activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 12.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Once each day, while the Vapor Combustion Unit (VCU) is

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inspection. The report shall identify the storage vessel, the nature of the defects, and the type and date of each repair made.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 14: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.115b(a), NSPS Subpart Kb

Item 14.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: X-TANKS

Process: ETH

Emission Source: TKS31

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 14.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator shall keep a record of each inspection performed to monitor the condition of the internal floating roof. Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings).

After each inspection that finds holes or tears in the seal or seal fabric, defects in the internal floating roof, or other control equipment defects, a report shall be furnished to the Administrator within 30 days of the inspection. The report shall identify the storage vessel, the nature of the defects, and the type and date of each repair made.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 15: Compliance Demonstration
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable Federal Requirement:40CFR 60.115b(a), NSPS Subpart Kb



Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator shall keep a record of each inspection performed to monitor the condition of the internal floating roof. Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings).

After each inspection that finds holes or tears in the seal or seal fabric, defects in the internal floating roof, or other control equipment defects, a report shall be furnished to the Administrator within 30 days of the inspection. The report shall identify the storage vessel, the nature of the defects, and the type and date of each repair made.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION



STATE ONLY ENFORCEABLE CONDITIONS
****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS
This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Public Access to Recordkeeping for Facilities With State Facility Permits - 6 NYCRR 201-1.10 (a)

Where emission source owners and/or operators keep records pursuant to compliance with the operational flexibility requirements of 6 NYCRR Subpart 201-5.4(b)(1), and/or the emission capping requirements of 6 NYCRR Subparts 201-7.2(d), 201-7.3(f), 201-7.3(g), 201-7.3(h)(5), 201-7.3(i) and 201-7.3(j), the Department will make such records available to the public upon request in accordance with 6 NYCRR Part 616 - Public Access to Records. Emission source owners and/or operators must submit the records required to comply with the request within sixty working days of written notification by the Department of receipt of the request.

Item B: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state only enforceable.



Condition 17: Contaminant List

Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable State Requirement:ECL 19-0301

Item 17.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 000064-17-5
Name: ETHYL ALCOHOL (ETHANOL)

CAS No: 000071-43-2
Name: BENZENE

CAS No: 000091-20-3
Name: NAPHTHALENE

CAS No: 000092-52-4
Name: 1, 1 BIPHENYL

CAS No: 000095-48-7
Name: 2-METHYL-PHENOL

CAS No: 000098-82-8
Name: BENZENE, (1-METHYLETHYL)

CAS No: 000100-41-4
Name: ETHYLBENZENE

CAS No: 000108-88-3
Name: TOLUENE

CAS No: 000108-95-2
Name: PHENOL

CAS No: 000110-54-3
Name: HEXANE

CAS No: 000540-84-1
Name: PENTANE, 2,2,4-TRIMETHYL-

CAS No: 001330-20-7
Name: XYLENE, M, O & P MIXT.

CAS No: 0NY100-00-0
Name: HAP

CAS No: 0NY998-00-0
Name: VOC



Condition 18: Unavoidable noncompliance and violations
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable State Requirement: 6 NYCRR 201-1.4

Item 18.1:

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.

(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific

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federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

Condition 19: Emission Unit Definition
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 19.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: X-RACK3

Emission Unit Description:

Marine loading of ethanol at the dock with vapor combustion unit (VCU) control device.

Item 19.2:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: X-TANKS

Emission Unit Description:

Gasoline and ethanol storage tanks with fixed roofs and internal floating roofs. (X-TANKS for operation and construction permit; This emission unit will be incorporated into 1-TANKS and 2-TANKS in Title V Renewal permit.)

Condition 20: Air pollution prohibited
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable State Requirement:6 NYCRR 211.2

Item 20.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

****** Emission Unit Level ******

Condition 21: Emission Point Definition By Emission Unit
Effective between the dates of 06/04/2010 and Permit Expiration Date

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 21.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: X-RACK3



Emission Point: 000X3
Height (ft.): 36 Diameter (in.): 72

Item 21.2:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: X-TANKS

Emission Point: 00031
Height (ft.): 45 Diameter (in.): 78
NYTMN (km.): 4720.724 NYTME (km.): 601.833

Emission Point: 00032
Height (ft.): 45 Diameter (in.): 78
NYTMN (km.): 4720.724 NYTME (km.): 601.833

Emission Point: 00X39
Height (ft.): 48 Diameter (in.): 78

Emission Point: 0X114
Height (ft.): 48 Diameter (in.): 78

Emission Point: 0X115
Height (ft.): 48 Diameter (in.): 78

**Condition 22: Process Definition By Emission Unit
Effective between the dates of 06/04/2010 and Permit Expiration Date**

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 22.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: X-RACK3
Process: FUG Source Classification Code: 4-04-001-51
Process Description:
Fugitive emissions from Rack 3 and associated piping.

Emission Source/Control: FUGI3 - Process

Item 22.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: X-RACK3
Process: MLE Source Classification Code: 4-06-002-98
Process Description: Ethanol loading of barges from associated tanks.

Emission Source/Control: X3VCU - Control
Control Type: VAPOR COMBUSTION SYSTEM (INCL VAPOR
COLLECTION AND COMBUSTION UNIT)

Emission Source/Control: VCUMX - Process



Item 22.3:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: X-TANKS
Process: ETH Source Classification Code: 4-04-001-60
Process Description:
Ethanol storage tanks with fixed roofs and internal floating roofs.

Emission Source/Control: T114X - Control
Control Type: FLOATING ROOF

Emission Source/Control: T115X - Control
Control Type: FLOATING ROOF

Emission Source/Control: XFR31 - Control
Control Type: FLOATING ROOF

Emission Source/Control: XFR32 - Control
Control Type: FLOATING ROOF

Emission Source/Control: XFR39 - Control
Control Type: FLOATING ROOF

Emission Source/Control: TK032 - Process

Emission Source/Control: TKS31 - Process

Emission Source/Control: TKS39 - Process

Emission Source/Control: TX114 - Process

Emission Source/Control: TX115 - Process

Item 22.4:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: X-TANKS
Process: GAX Source Classification Code: 4-04-001-60
Process Description:
Gasoline storage tanks with fixed roofs and internal floating roofs.

Emission Source/Control: T114X - Control
Control Type: FLOATING ROOF

Emission Source/Control: T115X - Control
Control Type: FLOATING ROOF

Emission Source/Control: XFR39 - Control
Control Type: FLOATING ROOF



Emission Source/Control: TKS39 - Process

Emission Source/Control: TX114 - Process

Emission Source/Control: TX115 - Process

