



PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air State Facility
Permit ID: 3-3924-00093/00016
Mod 0 Effective Date: 11/09/2005 Expiration Date: No expiration date.
Mod 1 Effective Date: 05/31/2006 Expiration Date: No expiration date.
Mod 2 Effective Date: 05/14/2012 Expiration Date: No expiration date.

Permit Issued To: NICE PAK PRODUCTS INC
2 NICE-PAK PARK
ORANGEBURG, NY 10962-1376

Contact: MICHAEL JACOBS
NICE-PAK PRODUCTS
2 NICE-PAK PARK
ORANGEBURG, NY 10962
(845) 365-1700

Facility: NICE-PAK PRODUCTS
2 NICE-PAK PARK
ORANGEBURG, NY 10962

Contact: MICHAEL JACOBS
NICE-PAK PRODUCTS
2 NICE-PAK PARK
ORANGEBURG, NY 10962
(845) 365-1700

Description:

The facility produces moist towelettes. Emission sources include flexible packaging machines (up to 64), storage tanks, five alcohol mixing tanks, two flexographic printing presses, and an underground storage tank. The printing presses are subject to NYCRR Part 234.

Modification #1 consists of installing three new underground storage tanks. Each of these tanks are divided into two compartments. Also, the permit was corrected to now specify that each of the existing six storage tanks has its own emission point.

Modification #2 consists of the installation of a new bleach filling line with associated mixing and day tanks. The bleach filling line will vent to emission point 27.

Other permit revisions also include the increase in IPA throughput associated with Tank TK001 to 750,000 gallons per year and the addition of a 90 gallon surge tank TK026. TK026 will be used to blend IPA to 70% with a throughput of 1.072×10^6 . IPA emissions increase less than 300 lbs/yr.

The potential to emit volatile organic compounds from the facility is less than 18 tons per year.



By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: KENNETH R GRZYB
 NYSDEC REGION 3
 21 S PUTT CORNERS RD
 NEW PALTZ, NY 12561

Authorized Signature: _____ Date: ____ / ____ / ____



Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

- Facility Inspection by the Department
- Relationship of this Permit to Other Department Orders and Determinations
 - Applications for permit renewals, modifications and transfers
 - Applications for Permit Renewals and Modifications
 - Permit modifications, suspensions or revocations by the Department
 - Permit Modifications, Suspensions and Revocations by the Department

Facility Level

- Submission of Applications for Permit Modification or Renewal-REGION 3 HEADQUARTERS
- Submission of application for permit modification or renewal-REGION 3 HEADQUARTERS



DEC GENERAL CONDITIONS
****** General Provisions ******
GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department

Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations

Applicable State Requirement: ECL 3-0301 (2) (m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 2-1: Applications for permit renewals, modifications and transfers

Applicable State Requirement: 6 NYCRR 621.11

Item 2-1.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 2-1.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Item 2-1.3:

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.



Condition 3: Applications for Permit Renewals and Modifications
Applicable State Requirement: 6 NYCRR 621.13

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Item 3.3:

Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Condition 2-2: Permit modifications, suspensions or revocations by the Department

Applicable State Requirement: 6 NYCRR 621.13

Item 2-2.1:

The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

Condition 4: Permit Modifications, Suspensions and Revocations by the Department
Applicable State Requirement: 6 NYCRR 621.14

Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;



e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

****** Facility Level ******

Condition 5: Submission of Applications for Permit Modification or Renewal-REGION 3 HEADQUARTERS

Applicable State Requirement: 6 NYCRR 621.5 (a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:
NYSDEC Regional Permit Administrator
Region 3 Headquarters
Division of Environmental Permits
21 South Putt Corners Road
New Paltz, NY 12561-1696
(845) 256-3054

Condition 2-3: Submission of application for permit modification or renewal-REGION 3 HEADQUARTERS

Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 2-3.1:

Submission of applications for permit modification or renewal are to be submitted to:
NYSDEC Regional Permit Administrator
Region 3 Headquarters
Division of Environmental Permits
21 South Putt Corners Road
New Paltz, NY 12561-1696
(845) 256-3054

New York State Department of Environmental Conservation

Permit ID: 3-3924-00093/00016

Facility DEC ID: 3392400093



Permit Under the Environmental Conservation Law (ECL)

**ARTICLE 19: AIR POLLUTION CONTROL - AIR STATE FACILITY
PERMIT**

IDENTIFICATION INFORMATION

Permit Issued To: NICE PAK PRODUCTS INC
2 NICE-PAK PARK
ORANGEBURG, NY 10962-1376

Facility: NICE-PAK PRODUCTS
2 NICE-PAK PARK
ORANGEBURG, NY 10962

Authorized Activity By Standard Industrial Classification Code:
2844 - TOILET PREPARATIONS

Mod 0 Permit Effective Date: 11/09/2005
date.

Permit Expiration Date: No expiration

Mod 1 Permit Effective Date: 05/31/2006
date.

Permit Expiration Date: No expiration

Mod 2 Permit Effective Date: 05/14/2012
date.

Permit Expiration Date: No expiration



LIST OF CONDITIONS

FEDERALLY ENFORCEABLE CONDITIONS

Facility Level

2-1 6 NYCRR 211.1: Air pollution prohibited

Emission Unit Level

EU=U-00018

1 6 NYCRR 234.3 (a) (1): Compliance Demonstration

2 6 NYCRR 234.6: Compliance Demonstration

STATE ONLY ENFORCEABLE CONDITIONS

Facility Level

3 ECL 19-0301: Contaminant List

2-2 6 NYCRR 201-1.4: Unavoidable noncompliance and violations

4 6 NYCRR 201-1.4: Unavoidable noncompliance and violations

5 6 NYCRR Subpart 201-5: Emission Unit Definition

6 6 NYCRR 211.2: Air pollution prohibited

2-3 6 NYCRR 211.2: Visible Emissions Limited

Emission Unit Level

7 6 NYCRR Subpart 201-5: Emission Point Definition By Emission Unit

8 6 NYCRR Subpart 201-5: Process Definition By Emission Unit



FEDERALLY ENFORCEABLE CONDITIONS
****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Sealing - 6 NYCRR 200.5

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation.

Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6 NYCRR 200.6

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6 NYCRR 200.7

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications,



required to operate such device effectively.

Item D: Unpermitted Emission Sources - 6 NYCRR 201-1.2

If an existing emission source was subject to the permitting requirements of 6 NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

- (a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.
- (b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

Item E: Emergency Defense - 6 NYCRR 201-1.5

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

- (1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;
- (2) The equipment at the permitted facility causing the emergency was at the time being properly operated;
- (3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and
- (4) The facility owner and/or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.



(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

Item F: Recycling and Salvage - 6 NYCRR 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item G: Prohibition of Reintroduction of Collected Contaminants to the Air - 6 NYCRR 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item H: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR 201-3.2 (a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item I: Proof of Eligibility for Sources Defined as Trivial Activities - 6 NYCRR 201-3.3 (a)

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations, or law.

Item J: Required Emission Tests - 6 NYCRR 202-1.1



An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6 NYCRR Subpart 202-1.

- Item K: Open Fires Prohibitions - 6 NYCRR 215.2**
Except as allowed by section 215.3 of 6 NYCRR Part 215, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.
- Item L: Permit Exclusion - ECL 19-0305**
The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.
- Item M: Federally Enforceable Requirements - 40 CFR 70.6 (b)**
All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

FEDERAL APPLICABLE REQUIREMENTS
The following conditions are federally enforceable.

Condition 2-1: Air pollution prohibited



Effective between the dates of 05/14/2012 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR 211.1

Item 2-1.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

****** Emission Unit Level ******

Condition 1: Compliance Demonstration
Effective between the dates of 11/09/2005 and Permit Expiration Date

Applicable Federal Requirement:6 NYCRR 234.3 (a) (1)

Item 1.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: U-00018

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 1.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

The owner or operator of a flexographic printing process must comply with the following for each ink used.

The volume fraction VOC of ink, as applied to the substrate, can not exceed the maximum volume fraction of VOC in a complying ink.

The volume fraction of ink is equal to:
1.0 minus the sum of the volume fractions of water, excluded VOC, and solids in the ink, as applied.

The maximum volume fraction of VOC in a complying ink is equal to:
0.25 multiplied by the sum of the volume fractions of water, excluded VOC, and VOC in the ink, as applied.

A record shall be kept of the volume fraction of VOC and a



comparison to the maximum volume fraction for each ink used.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 2: Compliance Demonstration
Effective between the dates of 11/09/2005 and Permit Expiration Date

Applicable Federal Requirement: 6 NYCRR 234.6

Item 2.1:

The Compliance Demonstration activity will be performed for:

Emission Unit: U-00018

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 2.2:

Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:

The following work practices are prohibited:

- (a) using open containers to store or dispose of cloth or paper impregnated with VOC and/or solvents that are used for surface preparation, cleanup, or ink/coating removal;
- (b) storage in open containers of spent or fresh VOC and/or solvents to be used for surface preparation, cleanup, or ink/coating removal; and
- (c) use of open containers to store or dispose of inks and/or surface coatings unless production, sampling, maintenance, or inspection procedures require operational access. This provision does not apply to the actual device or equipment designed for the purposes of applying an ink or coating to a substrate.

To ensure that these work practices are not in use, the facility shall conduct weekly inspections for the presence of any open containers as described in the prohibitions above and maintain a record of these inspections. Any such open containers shall be closed immediately. The following information shall be recorded: date and time of inspection, items or areas observed, and any corrective measures taken, if necessary.



Monitoring Frequency: WEEKLY
Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY



STATE ONLY ENFORCEABLE CONDITIONS
****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: Public Access to Recordkeeping for Facilities With State Facility Permits - 6 NYCRR 201-1.10 (a)

Where emission source owners and/or operators keep records pursuant to compliance with the operational flexibility requirements of 6 NYCRR Subpart 201-5.4(b)(1), and/or the emission capping requirements of 6 NYCRR Subparts 201-7.2(d), 201-7.3(f), 201-7.3(g), 201-7.3(h)(5), 201-7.3(i) and 201-7.3(j), the Department will make such records available to the public upon request in accordance with 6 NYCRR Part 616 - Public Access to Records. Emission source owners and/or operators must submit the records required to comply with the request within sixty working days of written notification by the Department of receipt of the request.

Item B: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state only enforceable.



Condition 3: Contaminant List

Effective between the dates of 11/09/2005 and Permit Expiration Date

Applicable State Requirement:ECL 19-0301

Item 3.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 0NY998-00-0

Name: VOC

Condition 2-2: Unavoidable noncompliance and violations

Effective between the dates of 05/14/2012 and Permit Expiration Date

Applicable State Requirement:6 NYCRR 201-1.4

Item 2-2.1:

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.

(c) The Department may also require the owner and/or operator to include in reports



described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

**Condition 4: Unavoidable noncompliance and violations
Effective between the dates of 11/09/2005 and Permit Expiration Date**

Applicable State Requirement:6 NYCRR 201-1.4

Item 4.1:

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.



(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

**Condition 5: Emission Unit Definition
Effective between the dates of 11/09/2005 and Permit Expiration Date**

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 5.1(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00019

Emission Unit Description:

Underground storage tank with a design capacity 10,000 gallons which is used to store isopropyl alcohol.

Building(s): MAIN

Item 5.2(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00026

Emission Unit Description:

Operation of a 90 gallon surge tank used to blend 70% isopropyl alcohol (IPA).

Item 5.3(From Mod 2):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00027

Emission Unit Description:

Bleach filling line using a bleach solution.

Building(s): MAIN

Item 5.4(From Mod 0):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00001

Emission Unit Description:

THE FLEXIBLE PACKAGING OPERATION IN THE

New York State Department of Environmental Conservation

Permit ID: 3-3924-00093/00016

Facility DEC ID: 3392400093



MANUFACTURING AREA. IT INCLUDES 13 EMISSION POINTS AND 64 FLEXIBLE PACKAGING MACHINES. A MAXIMUM OF 4 MACHINES CAN BE VENTED THROUGH ONE EMISSION POINT.

Building(s): MAIN

Item 5.5(From Mod 1):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00014

Emission Unit Description:

TWO MATERIAL STORAGE TANKS. TANKS T-103 AND T-104 STORE ISOPROPYL ALCOHOL. EACH TANK HAS ITS OWN VENT.

Building(s): MAIN

Item 5.6(From Mod 1):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00015

Emission Unit Description:

TWO MATERIAL STORAGE TANKS. TANKS T-105 AND T-106 STORE SPECIALLY DENATURED ALCOHOL. EACH TANK HAS ITS OWN VENT.

Building(s): MAIN

Item 5.7(From Mod 1):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00016

Emission Unit Description:

TWO MATERIAL STORAGE TANKS. TANKS T-101 AND T-102 STORE ISOPROPYL ALCOHOL AND SPECIALLY DENATURED ALCOHOL. EACH TANK HAS ITS OWN VENT.

Building(s): MAIN

Item 5.8(From Mod 1):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00017

Emission Unit Description:

FIVE ALCOHOL MIXING TANKS IN THE LIQUID DEPARTMENT. THE TANKS ARE VENTED THROUGH ONE EMISSION POINT.

Building(s): MAIN

Item 5.9(From Mod 1):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00018

Emission Unit Description:



TWO FLEXOGRAPHIC PRINTING PRESSES IN THE
PRINTING DEPARTMENT.

Building(s): MAIN

Item 5.10(From Mod 1):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-00020

Emission Unit Description:

THIS EMISSION UNIT CORRESPONDS TO THE UNDERGROUND STORAGE TANK FARM, WHICH CONSISTS OF THREE 20,000 GALLON TANKS. EACH TANK IS DIVIDED INTO TWO 10,000 GALLON COMPARTMENTS. THE LIQUIDS STORED IN THE TANK INCLUDE ISOPROPYL ALCOHOL, DENATURED ALCOHOL, WITCH HAZEL (CONTAINING 14 TO 15 % ETHYL ALCOHOL), AND BUTOXYETHANOL. THESE ARE USED IN THE LIQUID ROOM OF THE FACILITY.

Condition 6: Air pollution prohibited
Effective between the dates of 11/09/2005 and Permit Expiration Date

Applicable State Requirement:6 NYCRR 211.2

Item 6.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

Condition 2-3: Visible Emissions Limited
Effective between the dates of 05/14/2012 and Permit Expiration Date

Applicable State Requirement:6 NYCRR 211.2

Item 2-3.1:

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

**** Emission Unit Level ****

Condition 7: Emission Point Definition By Emission Unit
Effective between the dates of 11/09/2005 and Permit Expiration Date

Applicable State Requirement:6 NYCRR Subpart 201-5



Item 7.1(From Mod 2):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00019
Emission Point: TK001
Height (ft.): 30 Diameter (in.): 2
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

Item 7.2(From Mod 2):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00026
Emission Point: 00026
Height (ft.): 39 Diameter (in.): 2
NYTMN (km.): 4544.7 NYTME (km.): 588.8

Item 7.3(From Mod 2):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00027
Emission Point: 00027
Height (ft.): 41 Diameter (in.): 8
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

Item 7.4(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00001
Emission Point: 00001
Height (ft.): 37 Diameter (in.): 8
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN
Emission Point: 00002
Height (ft.): 37 Diameter (in.): 8
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN
Emission Point: 00003
Height (ft.): 37 Diameter (in.): 8
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN
Emission Point: 00004
Height (ft.): 37 Diameter (in.): 8
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN
Emission Point: 00005
Height (ft.): 37 Diameter (in.): 8
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

New York State Department of Environmental Conservation

Permit ID: 3-3924-00093/00016

Facility DEC ID: 3392400093



Emission Point: 00006			
Height (ft.): 37	Diameter (in.): 8		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	
Emission Point: 00007			
Height (ft.): 37	Diameter (in.): 8		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	
Emission Point: 00008			
Height (ft.): 37	Diameter (in.): 8		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	
Emission Point: 00009			
Height (ft.): 37	Diameter (in.): 8		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	
Emission Point: 00010			
Height (ft.): 37	Diameter (in.): 8		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	
Emission Point: 00011			
Height (ft.): 37	Diameter (in.): 8		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	
Emission Point: 00012			
Height (ft.): 37	Diameter (in.): 8		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	
Emission Point: 00013			
Height (ft.): 37	Diameter (in.): 8		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	

Item 7.5(From Mod 1):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00014			
Emission Point: 0014A			
Height (ft.): 39	Diameter (in.): 3		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	
Emission Point: 0014B			
Height (ft.): 39	Diameter (in.): 3		
NYTMN (km.): 4544.7	NYTME (km.): 588.8	Building: MAIN	

Item 7.6(From Mod 1):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00015			
Emission Point: 0015A			



Height (ft.): 39 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

Emission Point: 0015B
Height (ft.): 39 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

Item 7.7(From Mod 1):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00016

Emission Point: 0016A
Height (ft.): 39 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

Emission Point: 0016B
Height (ft.): 39 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

Item 7.8(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00017

Emission Point: REF04
Height (ft.): 29 Diameter (in.): 10
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

Item 7.9(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00018

Emission Point: REF08
Height (ft.): 30 Diameter (in.): 20
NYTMN (km.): 4544.7 NYTME (km.): 588.8 Building: MAIN

Item 7.10(From Mod 1):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00020

Emission Point: 00020
Height (ft.): 12 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8

Emission Point: 00021
Height (ft.): 12 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8

Emission Point: 00022

New York State Department of Environmental Conservation

Permit ID: 3-3924-00093/00016

Facility DEC ID: 3392400093



Height (ft.): 12 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8

Emission Point: 00023
Height (ft.): 12 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8

Emission Point: 00024
Height (ft.): 12 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8

Emission Point: 00025
Height (ft.): 12 Diameter (in.): 3
NYTMN (km.): 4544.7 NYTME (km.): 588.8

Condition 8: Process Definition By Emission Unit
Effective between the dates of 11/09/2005 and Permit Expiration Date

Applicable State Requirement:6 NYCRR Subpart 201-5

Item 8.1(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00019
Process: 007
Process Description: Storage of isopropyl alcohol (IPA).

Emission Source/Control: TK001 - Process
Design Capacity: 10,000 gallons

Item 8.2(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00026
Process: 026
Process Description: Storage of 70% isopropyl alcohol (IPA) blend.

Emission Source/Control: TK026 - Process
Design Capacity: 90 gallons

Item 8.3(From Mod 2):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00027
Process: 027
Process Description: Bleach mixture.

Emission Source/Control: TK027 - Process
Design Capacity: 3,000 gallons

Item 8.4(From Mod 0):

This permit authorizes the following regulated processes for the cited Emission Unit:



Emission Unit: U-00001
Process: 001
Process Description:
The flexible packaging machines dispense a liquid mixture into pouches.

Emission Source/Control: 00001 - Process

Item 8.5(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00014
Process: 002
Process Description: Storage of isopropyl alcohol in two storage tanks.

Emission Source/Control: 0T103 - Process
Design Capacity: 3,500 gallons

Emission Source/Control: 0T104 - Process
Design Capacity: 3,500 gallons

Item 8.6(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00015
Process: 003
Process Description:
Storage of specially denatured alcohol in two storage tanks.

Emission Source/Control: 0T105 - Process
Design Capacity: 3,500 gallons

Emission Source/Control: 0T106 - Process
Design Capacity: 3,500 gallons

Item 8.7(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00016
Process: 004
Process Description:
Storage of isopropyl alcohol and specially denatured alcohol in two storage tanks.

Emission Source/Control: 0T101 - Process
Design Capacity: 3,500 gallons

Emission Source/Control: 0T102 - Process
Design Capacity: 3,500 gallons



Item 8.8(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00017

Process: 005

Process Description:

Raw materials are pumped from 55 gallon drums into tanks with capacities of 1000 and 500 gallons to form a liquid batch. The tank is emptied by pumping the liquid into 55 gallon drums after batch completion. Volatile materials include isopropyl alcohol and specially denatured alcohol. These compounds are emitted when the tank is being filled.

Emission Source/Control: 01701 - Process

Emission Source/Control: 01702 - Process

Emission Source/Control: 01703 - Process

Emission Source/Control: 01704 - Process

Emission Source/Control: 01713 - Process

Item 8.9(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00018

Process: 006

Process Description: Water based inks are used to print product labels.

Emission Source/Control: 01801 - Process

Emission Source/Control: 01802 - Process

Item 8.10(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00020

Process: 008

Process Description:

Storage of organic liquids in six storage tank compartments.

Emission Source/Control: 00020 - Process

Design Capacity: 10,000 gallons

Emission Source/Control: 00021 - Process

Design Capacity: 10,000 gallons

Emission Source/Control: 00022 - Process

Design Capacity: 10,000 gallons



Emission Source/Control: 00023 - Process
Design Capacity: 10,000 gallons

Emission Source/Control: 00024 - Process
Design Capacity: 10,000 gallons

Emission Source/Control: 00025 - Process
Design Capacity: 10,000 gallons

