

New York State Department of Environmental Conservation
Facility DEC ID: 3335200039



PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air Title V Facility
Permit ID: 3-3352-00039/00029
Mod 0 Effective Date: 10/01/2001 Expiration Date: 10/01/2006
Mod 1 Effective Date: 05/20/2002 Expiration Date: 10/01/2006

Permit Issued To: BALL CORPORATION
9300 WEST 108TH CIRCLE
BROOMFIELD, CO 80021-3682

Contact: RODNEY T KNIGHT
BALL PACKAGING CORP
9300 WEST 108TH CIRCLE
BROOMFIELD, CO 80021
(303) 460-5493

Facility: BALL METAL BEVERAGE CONTAINER CORP
95 BALLARD RD
MIDDLETOWN, NY 10940

Contact: FISCHER, RICHARD
BALL METAL BEVERAGE CONTAINER
2 BALLARD ROAD
MIDDLETOWN, NY 10940
(845) 692-3815

Description:

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: ROBERT J STANTON
DIVISION OF AIR RESOURCES
21 SOUTH PUTT CORNERS RD
NEW PALTZ, NY 12561-1696

Authorized Signature: _____ Date: ____ / ____ / ____



Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees, and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

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Applications for Permit Renewals and Modifications

Permit Modifications, Suspensions and Revocations by the Department

Permit Modifications, Suspensions, and Revocations by the Department

Facility Level

Submission of Applications for Permit Modification or Renewal-REGION 3

HEADQUARTERS



DEC GENERAL CONDITIONS

****** General Provisions ******

For the purpose of your Title V permit, the following section contains state-only enforceable terms and conditions

GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301.2(m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305.

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 1-1: Applications for Permit Renewals and Modifications
Applicable State Requirement: 6NYCRR 621.13

Item 1-1.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 1-1.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Item 1-1.3:

Permits are transferrable with the approval of the department unless specifically prohibited by the statute,



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regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Condition 3: Applications for Permit Renewals and Modifications
Applicable State Requirement: 6NYCRR 621.13(a)

Expired by Mod No: 1

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Condition 1-2: Permit Modifications, Suspensions and Revocations by the Department
Applicable State Requirement: 6NYCRR 621.14

Item 1-2.1:

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

Condition 4: Permit Modifications, Suspensions, and Revocations by the Department
Applicable State Requirement: 6NYCRR 621.14

Expired by Mod No: 1

Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit. The grounds for modification, suspension or revocation include:

- a) the scope of the permitted activity is exceeded or a violation of any condition of the permit or provisions of the ECL and pertinent regulations is found;
- b) the permit was obtained by misrepresentation or failure to disclose relevant facts;
- c) new material information is discovered; or
- d) environmental conditions, relevant technology, or applicable law or regulation have materially changed since the permit was issued.



****** Facility Level ******

Condition 5: Submission of Applications for Permit Modification or Renewal-REGION 3 HEADQUARTERS
Applicable State Requirement: 6NYCRR 621.5(a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:
NYSDEC Regional Permit Administrator
Region 3 Headquarters
Division of Environmental Permits
21 South Putt Corners Road
New Paltz, NY 12561-1696
(845) 256-3054

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Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT

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Authorized Activity By Standard Industrial Classification Code:
3411 - METAL CANS

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FEDERALLY ENFORCEABLE CONDITIONS

****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

The items listed below are not subject to the annual compliance certification requirements under Title V. Permittees may also have other obligations under regulations of general applicability.

Item A: Sealing - 6NYCRR Part 200.5

The Commissioner may seal an air contamination source to prevent its operation if compliance with 6 NYCRR Chapter III is not met within the time provided by an order of the Commissioner issued in the case of the violation.

Sealing means labeling or tagging a source to notify any person that operation of the source is prohibited, and also includes physical means of preventing the operation of an air contamination source without resulting in destruction of any equipment associated with such source, and includes, but is not limited to, bolting, chaining or wiring shut control panels, apertures or conduits associated with such source.

No person shall operate any air contamination source sealed by the Commissioner in accordance with this section unless a modification has been made which enables such source to comply with all requirements applicable to such modification.

Unless authorized by the Commissioner, no person shall remove or alter any seal affixed to any contamination

source in accordance with this section.

Item B: Acceptable Ambient Air Quality - 6NYCRR Part 200.6

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Item C: Maintenance of Equipment - 6NYCRR Part 200.7

Any person who owns or operates an air contamination

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source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.

Item D: Unpermitted Emission Sources - 6NYCRR Part 201-1.2

If an existing emission source was subject to the permitting requirements of 6NYCRR Part 201 at the time of construction or modification, and the owner and/or operator failed to apply for a permit for such emission source then the following provisions apply:

(a) The owner and/or operator must apply for a permit for such emission source or register the facility in accordance with the provisions of Part 201.

(b) The emission source or facility is subject to all regulations that were applicable to it at the time of construction or modification and any subsequent requirements applicable to existing sources or facilities.

Item E: Emergency Defense - 6NYCRR Part 201-1.5

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department within two working days after the event occurred. This notice must contain a description of the



emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

Item F: Recycling and Salvage - 6NYCRR Part 201-1.7

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of 6 NYCRR.

Item G: Prohibition of Reintroduction of Collected Contaminants to the Air - 6NYCRR Part 201-1.8

No person shall unnecessarily remove, handle, or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Item H: Public Access to Recordkeeping for Title V Facilities - 6NYCRR Part 201-1.10(b)

The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

Item I: Proof of Eligibility for Sources Defined as Exempt Activities - 6 NYCRR Part 201-3.2(a)

The owner and/or operator of an emission source or unit that is eligible to be exempt, may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control

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requirements, regulations, or law.

Item J: Proof of Eligibility for Sources Defined as Trivial Activities - 6 NYCRR Part 201-3.3(a)

The owner and/or operator of an emission source or unit that is listed as being trivial in 6 NYCRR Part 201 may be required to certify that it operates within the specific criteria described in 6 NYCRR Subpart 201-3. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to 6 NYCRR Subpart 201-3, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution

requirements, regulations, or law.

Item K: Timely Application for the Renewal of Title V Permits - 6 NYCRR Part 201-6.3(a)(4)

Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Item L: Certification by a Responsible Official - 6 NYCRR Part 201-6.3(d)(12)

Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Item M: Requirement to Comply With All Conditions - 6 NYCRR Part 201-6.5(a)(2)

The permittee must comply with all conditions of the Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

Item N: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission

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Requirements - 6 NYCRR Part 201-6.5(a)(3)

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

Item O: Providing Information Upon Request - 6 NYCRR Part 201-6.5(a)(4)

The permittee shall furnish to the Department, within a reasonable time, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. The permittee shall also, on request, furnish the Department with copies of records required to be kept by the permit. Where information is claimed to be confidential, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

Item P: Cessation or Reduction of Permitted Activity Not a Defense - 6 NYCRR Part 201-6.5(a)(5)

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in order to maintain compliance with the conditions of this permit.

Item Q: Property Rights - 6 NYCRR Part 201-6.5(a)(6)

This permit does not convey any property rights of any sort or any exclusive privilege.

Item R: Fees - 6 NYCRR Part 201-6.5(a)(7)

The owner and/or operator of a stationary source shall pay fees to the department consistent with the fee schedule authorized by 6 NYCRR Subpart 482-2.

Item S: Right to Inspect - 6 NYCRR Part 201-6.5(a)(8)

Upon presentation of credentials and other documents, as may be required by law, the permittee shall allow the Department or an authorized representative to perform the following:

- i. Enter upon the permittee's premises where the permitted



facility is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

iii. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and

iv. As authorized by the Act, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

Item T: Severability - 6 NYCRR Part 201-6.5(a)(9)

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

Item U: Progress Reports and Compliance Schedules - 6 NYCRR Part 201-6.5(d)(5)

Progress reports consistent with an applicable schedule of compliance must be submitted at least semiannually on a calendar year basis, or at a more frequent period if specified in the applicable requirement or by the Department elsewhere in this permit. These reports shall be submitted to the Department within 30 days after the end of a reporting period. Such progress reports shall contain the following:

i. Dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and

ii. An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

Item V: Off Permit Changes - 6 NYCRR Part 201-6.5(f)(6)

No permit revision will be required for operating changes that contravene an express permit term, provided that such



changes would not violate applicable requirements as defined under this Part or contravene federally enforceable monitoring (including test methods), recordkeeping, reporting, or compliance certification permit terms and conditions. Such changes may be made without requiring a permit revision, if the changes are not modifications under any provisions of Title I of the Act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions) provided that the facility provides the Administrator and the Department with written notification in advance of the proposed changes within a minimum of 7 days as required by 6 NYCRR §201-6.5(f)(6).

Shield - 6 NYCRR Part 201-6.5(g)

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;
- iii. The applicable requirements of Title IV of the

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Act;

iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Item X: Reopening for Cause - 6 NYCRR Part 201-6.5(i)

This Title V permit shall be reopened and revised under any of the following circumstances:

i. If additional applicable requirements under the Act become applicable where this permit's remaining term is three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the Department pursuant to the provisions of Part 201-6.7 and Part 621.

ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit is to be reopened, except that the Department may provide



a shorter time period in the case of an emergency.

Item Y: Required Emission Tests - 6 NYCRR Part 202-1.1

An acceptable report of measured emissions shall be submitted, as may be required by the Commissioner, to ascertain compliance or noncompliance with any air pollution code, rule, or regulation. Failure to submit a report acceptable to the Commissioner within the time stated shall be sufficient reason for the Commissioner to suspend or deny an operating permit. Notification and acceptable procedures are specified in 6NYCRR Part 202-1.

Item Z: Visible Emissions Limited - 6 NYCRR Part 211.3

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Item AA: Open Fires - 6 NYCRR Part 215

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, rubbish for salvage, or rubbish generated by industrial or commercial activities.

Item BB: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item CC: Federally Enforceable Requirements - 40 CFR 70.6(b)

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All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

FEDERAL APPLICABLE REQUIREMENTS

The following conditions are subject to annual compliance certification requirements for Title V permits only.

Condition 24: Emission Unit Definition
Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 201-6.

Item 24.1(From Mod 1):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-10100

Emission Unit Description:

This emissions unit contains the basecoat/clearcoat application and cure lines, printing ink, bottom coat, overvarnish application and curing lines and the internal coating application and curing lines, to include respray application and curing.

Building(s): BLDG1

Item 24.2(From Mod 1):

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-20200

Emission Unit Description:

Includes emissions from body makers, trimmers, and associated mist collectors and cyclones.

Building(s): BLDG1

Condition 1-2: Recordkeeping and reporting of compliance monitoring
Effective between the dates of 05/20/2002 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(c)



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Item 1-2.1:

The following information must be included in any required compliance monitoring records and reports:

- (i) The date, place, and time of sampling or measurements;
- (ii) The date(s) analyses were performed;
- (iii) The company or entity that performed the analyses;
- (iv) The analytical techniques or methods used including quality assurance and quality control procedures if required;
- (v) The results of such analyses including quality assurance data where required; and
- (vi) The operating conditions as existing at the time of sampling or measurement.

Any deviation from permit requirements must be clearly identified in all records and reports. Reports must be certified by a responsible official, consistent with Section 201-6.3 of this Part 201.

Condition 1-3: Monitoring, Related Recordkeeping, and Reporting Requirements.

Effective between the dates of 05/20/2002 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(c)(2)

Item 1-3.1:

Compliance monitoring and recordkeeping shall be conducted according to the terms and conditions contained in this permit and shall follow all quality assurance requirements found in applicable regulations. Records of all monitoring data and support information must be retained for a period of at least 5 years from the date of the monitoring, sampling, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

Condition 1-1: Compliance Certification

Effective between the dates of 05/20/2002 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(c)(3)(ii)

Item 1-1.1:

The Compliance Certification activity will be performed for the Facility.

Item 1-1.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

To meet the requirements of this facility permit with

pect to reporting, the permittee must:

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Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

Notify the Department and report permit deviations and incidences of noncompliance stating the probable cause of such deviations, and any corrective actions or preventive measures taken. Where the underlying applicable requirement contains a definition of prompt or otherwise specifies a time frame for reporting deviations, that definition or time frame shall govern. Where the underlying applicable requirement fails to address the time frame for reporting deviations, reports of deviations shall be submitted to the permitting authority based on the following schedule:

(1) For emissions of a hazardous air pollutant or a toxic air pollutant (as identified in an applicable regulation) that continue for more than an hour in excess of permit requirements, the report must be made within 24 hours of the occurrence.

(2) For emissions of any regulated air pollutant, excluding those listed in paragraph (1) of this section, that continue for more than two hours in excess of permit requirements, the report must be made within 48 hours.

(3) For all other deviations from permit requirements, the report shall be contained in the 6 month monitoring report required above.

(4) This permit may contain a more stringent reporting requirement than required by paragraphs (1), (2) or (3) above. If more stringent reporting requirements have been placed in this permit or exist in applicable requirements that apply to this facility, the more stringent reporting requirement shall apply.

If any of the above conditions are met, the source must notify the permitting authority by telephone during normal business hours at the Regional Office of jurisdiction for

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this permit, attention Regional Air Pollution Control Engineer (RAPCE) according to the timetable listed in paragraphs (1) through (4) of this section. For deviations and incidences that must be reported outside of normal business hours, on weekends, or holidays, the DEC Spill Hotline phone number at 1-800-457-7362 shall be used. A written notice, certified by a responsible official consistent with 6 NYCRR Part 201-6.3(d)(12), must be submitted within 10 working days of an occurrence for deviations reported under (1) and (2). All deviations reported under paragraph (1) through (4) of this section must also be identified in the 6 month monitoring report required above.

If the permittee seeks to have a violation excused as provided in 201-1.4, the permittee shall report such violations as required under 201-1.4(b). However, in no case may reports of any deviation be on a less frequent basis than those described in paragraphs (1) through (4) above. In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

In the case of any condition contained in this permit with a reporting requirement of "Upon request by regulatory agency" the permittee shall include in the semiannual report, a statement for each such condition that the monitoring or recordkeeping was performed as required or requested and a listing of all instances of deviations from these requirements.

In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Mailing



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addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.5(e), contained elsewhere in this permit.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 10/30/2002.
Subsequent reports are due every 6 calendar month(s).

Condition 1-4: Compliance Certification
Effective between the dates of 05/20/2002 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 201-6.5(e)

Item 1-4.1:

The Compliance Certification activity will be performed for the Facility.

Item 1-4.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Requirements for compliance certifications with terms and conditions contained in this facility permit include the following:

- i. Compliance certifications shall contain:
 - the identification of each term or condition of the permit that is the basis of the certification;
 - the compliance status;
 - whether compliance was continuous or intermittent;
 - the method(s) used for determining the compliance status of the facility, currently and over the reporting period consistent with the monitoring and related recordkeeping

reporting requirements of this permit;

- such other facts as the Department may require to determine the compliance status of the facility as specified in any special permit terms or conditions; and
- such additional requirements as may be specified elsewhere in this permit related to compliance certification.

- ii. The responsible official must include in the annual certification report all terms and conditions contained in this permit which are identified as being subject to certification, including emission limitations, standards, or work practices. That is, the provisions labeled herein

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as "Compliance Certification" are not the only provisions of this permit for which an annual certification is required.

iii. Compliance certifications shall be submitted annually. Certification reports are due 30 days after the anniversary date of four consecutive calendar quarters. The first report is due 30 days after the calendar quarter that occurs just prior to the permit anniversary date, unless another quarter has been acceptable by the Department.

iv. All compliance certifications shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Please send annual compliance certifications to Chief of the Stationary Source Compliance Section, the Region 2 EPA representative for the Administrator, at the following address:

USEPA Region 2
Air Compliance Branch
290 Broadway
New York, NY 10007-1866

The address for the RAPCE is as follows:

21 South Putt Corners Road
New Paltz, NY 12561-1696

The address for the BCME is as follows:

NYSDEC
and Enforcement
625 Broadway
Albany, NY 12233-3258

Bureau of Compliance Monitoring

Monitoring Frequency: ANNUALLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 10/30/2002.
Subsequent reports are due on the same day each year

Condition 29: Compliance Certification



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Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 202-2.1

Item 29.1:

The Compliance Certification activity will be performed for the Facility.

Item 29.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Emission statements shall be submitted on or before April 15th each year for emissions of the previous calendar year.

Reporting Frequency: ANNUALLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due by April 15th for previous calendar year

Condition 30: Required contents of an emission statement.

Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 202-2.3

Item 30.1:

(a) Emission statements shall include the following:

(1) Certification by a duly authorized representative. A duly authorized representative must sign a form provided by the Department to verify the truth, accuracy, and completeness of the emission statement. This certification shall state that, based on information and belief formed after reasonable inquiry by the duly authorized representative, the statements and information in the document are true, accurate, and complete. The certification shall include the full name, title, original signature, date of signature and telephone number of the duly authorized representative.

(2) Facility level information, consisting of:

(i) verification of full name of facility;

(ii) verification of parent company name;

(iii) verification of street address (physical location) of the facility;

(iv) verification of four digit SIC code(s) for the facility;

(v) calendar year reportable emissions.

(vi) total facility fuel use and fuel sulfur content and heat value (for combustion installations);

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and,

(vii) fugitive emissions.

(3) Emission point level information, consisting of:

(i) average hours of operation per day (peak ozone and carbon monoxide seasons);

(ii) average days of operation per week (peak ozone and carbon monoxide seasons);

(iii) weeks of operation per year (seasonal and annual);

(iv) hours of operation per year; and

(v) percentage annual throughput (percentage of annual activity by season).

(vi) verification of latitude and longitude.

(4) Process level information, consisting of:

(i) maximum heat input (for combustion installations);

(ii) quantity of fuels consumed (for combustion installations);

(iii) estimated actual annual reportable emissions, for each air regulated air pollutant emitted, (in units of pounds per year);

(iv) estimated emissions method (see 6 NYCRR Part 202-2.4(b));

(v) emission factor(s) (if used to determine actual emissions);

(vi) primary and secondary control equipment identification code(s);

(vii) control efficiencies achieved by the control equipment. The control efficiency should reflect the total control efficiency from all control equipment for a specific criteria group (e.g., VOCs and NO_x). If the actual control efficiency is unavailable, the design efficiency or the control efficiency limit imposed by a permit shall be used;

(viii) annual process rate;

(ix) peak ozone season daily process rate.

(b) Petroleum, volatile organic liquid, and fuel storage and distribution facilities must provide the following additional information:

(1) tank capacity (including maximum and average liquid height, and working volume); and

(2) throughput associated with tanks and loading racks (including turnovers per year).

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(c) The Department shall provide instructions concerning the emission statements applicable to a particular facility, when the statement is mailed to the facility. These instructions shall include control equipment identification code(s) and estimated emissions method code(s).

statement methods and procedures

Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 202-2.4

Item 31.1:

Emission statements shall be submitted to the Department on or before April 15 each year for emissions of the previous calendar year.

(a) Emissions estimates shall be based on the owner's or operator's use of the following methods. For each instance, the owner or operator must utilize one of the following emissions estimation methods to represent actual emissions emitted during the calendar year.

- (1) stack samples or other emission measurements;
- (2) material balance using knowledge of the process;
- (3) national emission factors;
- (4) best engineering judgement (including manufacturers' guarantees);
- (5) state or local agency emission factors approved by EPA;
- (6) standard EPA emission factors (SCC emission factor). The Department shall assign the SCC to a particular facility. A source owner may request the Department to change an assigned SCC;
- (7) other published emission factors (please provide); and
- (8) other (please specify).

(NOTE: Emissions testing is generally not required for determining emissions to comply with this regulation. When monitoring or testing data is available and has been validated and verified by the Department and is still applicable to the operations during the reporting period, this monitoring or testing data should be used to calculate emissions for this reporting requirement. In the absence of validated monitoring or testing data, the facility should use the emissions estimation method which would yield accurate emissions data.)

(b) If a source owner or operator is required to use a specific monitoring method to demonstrate compliance with other applicable requirements, the Department may require that the emission estimates for the corresponding processes be based on information obtained from that monitoring method. The Department may reject the use of a proposed method for a particular process if it can be demonstrated that the method does not represent actual emissions.



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(c) Any owner or operator of a reportable facility shall transmit the emission statement to the Department on forms acceptable to the Department. With the prior approval of the Department, an emission statement which meets the requirements of section 202-2.4 may be submitted on computer diskette or transmitted electronically in lieu of a written submission.

(d) The owner or operator may request that information submitted in emission statements be designated as a trade secret, in accordance with Part 616 of this Title. Data elements not considered to be confidential include: emissions, estimated emissions method, and the SCC. The Department will evaluate claims for confidentiality in accordance with Part 616 of this Title.

Condition 32: Recordkeeping requirements
Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 202-2.5

Item 32.1:

(a) The following records shall be maintained for at least five years:

- (1) a copy of each emission statement submitted to the department; and
- (2) records indicating how the information submitted in the emission statement was determined, including any calculations, data, measurements, and estimates used.

(b) These records shall be made available at the facility to the representatives of the department upon request during normal business hours.

Condition 1-5: Facility Permissible Emissions
Effective between the dates of 05/20/2002 and 10/01/2006

Applicable Federal Requirement: 40CFR 52.21(j), Subpart A

Item 1-5.1:

The sum of emissions from the emission units specified in this permit shall not exceed the following Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 0NY998-00-0 (From Mod 1) PTE: 514,000 pounds per year
Name: VOC

Condition 1-6: Compliance Certification
Effective between the dates of 05/20/2002 and 10/01/2006

Applicable Federal Requirement: 40CFR 52.21(j), Subpart A

Item 1-6.1:

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):



CAS No: 0NY998-00-0 VOC

Item 1-6.2:

Compliance Certification shall include the following monitoring:

Capping: Yes

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

BALL METAL CONTAINER DIVISION WILL CONDUCT AN INVENTORY OF THEIR COATING USAGE MONTHLY. MONTHLY SUMMARIES DESCRIBING TOTAL COATING USAGE AND ESTIMATED VOW EMISSIONS WILL BE AVAILABLE

ION BY THE 15TH DAY OF THE

FOLLOWING MONTH. AN ANNUAL REPORT DESCRIBING TOTAL VOW EMISSIONS, COATINGS, INK AND SOLVENT USAGE AND VOW CONTENT OF EACH COATING, INK, AND SOLVENT MUST BE SUBMITTED WITHIN THIRTY (30) DAYS OF THE

NDER YEAR TO MEET CAP FOR

PSI.

TOTAL VOW EMISSIONS FOR THE FACILITY ARE NOT TO EXCEED 254 TONS PER YEAR INCLUDING FUGITIVES.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: COATING LINES

Parameter Monitored: VOC

Upper Permit Limit: 257 tons per year

Monitoring Frequency: MONTHLY

Averaging Method: ANNUAL MINIMUM ROLLED MONTHLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

al report is due 10/30/2002.

Subsequent reports are due every 12 calendar month(s).

**Condition 1-7: Accidental release provisions.
Effective between the dates of 05/20/2002 and 10/01/2006**

Applicable Federal Requirement: 40CFR 68.

Item 1-7.1:

If a chemical is listed in Table 1 of 40 CFR §68.130 is present in a process in quantities greater than the threshold quantity listed in Table 1, the following requirements will apply:

- a) The owner or operator shall comply with the provisions of 40 CFR Part 68 and;

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b) The owner or operator shall submit (if not previously submitted) one of the following if such quantities are present at the time of permit issuance:

1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR §68.10(a) or,

2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan. Information should be submitted to:

USEPA Region 2
Air Compliance Branch
290 Broadway
New York, NY 10007-1866

ie Program contact

****** Emission Unit Level ******

**Condition 36: Emission Point Definition By Emission Unit
Effective between the dates of 10/01/2001 and 10/01/2006**

Applicable Federal Requirement: 6NYCRR 201-6.

Item 36.1(From Mod 1):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-10100

Emission Point: 11EP1

Height (ft.): 47 Diameter (in.): 12
NYTMN (km.): 4589.833 NYTME (km.): 553.176 Building: BLDG1

Emission Point: 21EP2

Height (ft.): 47 Diameter (in.): 14
NYTMN (km.): 4589.791 NYTME (km.): 553.171 Building: BLDG1

Emission Point: 21EP3

Height (ft.): 47 Diameter (in.): 14
NYTMN (km.): 4589.791 NYTME (km.): 553.175 Building: BLDG1

Emission Point: 2AEP1

Height (ft.): 47 Diameter (in.): 27
NYTMN (km.): 4589.81 NYTME (km.): 553.164 Building: BLDG1

Item 36.2(From Mod 1):

The following emission points are included in this permit for the cited Emission Unit:

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Emission Unit: U-20200

Emission Point: 40EP1

Height (ft.): 47 Length (in.): 12 Width (in.): 43
NYTMN (km.): 4589.798 NYTME (km.): 553.111 Building: BLDG1

Emission Point: 40EP2

Height (ft.): 47 Length (in.): 12 Width (in.): 43
NYTMN (km.): 4590.008 NYTME (km.): 553.19 Building: BLDG1

Emission Point: 40EP3

Height (ft.): 42 Diameter (in.): 44
NYTMN (km.): 4589.779 NYTME (km.): 530.97 Building: BLDG1

Emission Point: 41EP1

Height (ft.): 47 Diameter (in.): 27
NYTMN (km.): 4590.008 NYTME (km.): 553.19 Building: BLDG1

Emission Point: 42EP1

Height (ft.): 47 Diameter (in.): 27
NYTMN (km.): 4589.84 NYTME (km.): 553.162 Building: BLDG1

Item 36.3(From Mod 0):

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-10100

Emission Point: 11EP2

Height (ft.): 47 Diameter (in.): 16
NYTMN (km.): 4589.839 NYTME (km.): 553.183 Building: BLDG1

Emission Point: 11EP3

Height (ft.): 47 Diameter (in.): 21
NYTMN (km.): 4589.845 NYTME (km.): 553.181 Building: BLDG1

Emission Point: 12EP1

Height (ft.): 47 Diameter (in.): 12
NYTMN (km.): 4589.835 NYTME (km.): 553.17 Building: BLDG1

Emission Point: 12EP2

Height (ft.): 47 Diameter (in.): 16
NYTMN (km.): 4589.842 NYTME (km.): 553.17 Building: BLDG1

Emission Point: 12EP3

Height (ft.): 47 Diameter (in.): 21
NYTMN (km.): 4589.845 NYTME (km.): 553.172 Building: BLDG1



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Emission Point: 13EP1
Height (ft.): 47 Diameter (in.): 12
NYTMN (km.): 4589.834 NYTME (km.): 553.168 Building: BLDG1

Emission Point: 13EP2
Height (ft.): 47 Diameter (in.): 16
NYTMN (km.): 4589.842 NYTME (km.): 553.165 Building: BLDG1

Emission Point: 13EP3
Height (ft.): 47 Diameter (in.): 21
NYTMN (km.): 4589.846 NYTME (km.): 553.166 Building: BLDG1

Emission Point: 14EP1
Height (ft.): 47 Diameter (in.): 12
NYTMN (km.): 4589.834 NYTME (km.): 553.162 Building: BLDG1

Emission Point: 14EP2
Height (ft.): 47 Diameter (in.): 16
NYTMN (km.): 4589.852 NYTME (km.): 553.159 Building: BLDG1

Emission Point: 14EP3
Height (ft.): 47 Diameter (in.): 26
NYTMN (km.): 4589.843 NYTME (km.): 553.156 Building: BLDG1

Emission Point: 22EP2
Height (ft.): 47 Diameter (in.): 17
NYTMN (km.): 4589.801 NYTME (km.): 553.172 Building: BLDG1

Emission Point: 23EP2
Height (ft.): 47 Diameter (in.): 8
NYTMN (km.): 4589.816 NYTME (km.): 553.17 Building: BLDG1

Emission Point: 3AEP1
Height (ft.): 47 Diameter (in.): 8
NYTMN (km.): 4589.809 NYTME (km.): 553.169 Building: BLDG1

Emission Point: 3AEP2
Height (ft.): 47 Diameter (in.): 8
NYTMN (km.): 4589.808 NYTME (km.): 553.173 Building: BLDG1

Emission Point: 3AEP3
Height (ft.): 47 Diameter (in.): 27
NYTMN (km.): 4589.808 NYTME (km.): 553.176 Building: BLDG1

Emission Point: 3AEP4
Height (ft.): 47 Diameter (in.): 27
NYTMN (km.): 4590.089 NYTME (km.): 553.332 Building: BLDG1



Emission Point: AAEP1
Height (ft.): 47 Diameter (in.): 27
NYTMN (km.): 4590.089 NYTME (km.): 553.332 Building: BLDG1

**Condition 37: Process Definition By Emission Unit
Effective between the dates of 10/01/2001 and 10/01/2006**

Applicable Federal Requirement: 6NYCRR 201-6.

Item 37.1(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-10100
Process: 100 Source Classification Code: 4-02-008-43

Process Description:

THE INSIDE SPRAY CONSISTS OF ONE (1) SPRAY
BANK PER MANUFACTURING LINE. THE RESPRAY
LINE HAS ONE (1) SPRAY BANK USED TO REPAIR

DO NOT RECEIVE THE REQUIRED

AMOUNT OF INSIDE COATING. THE RESPRAY LINE
IS USED INTERMITTENTLY.

Emission Source/Control: 11ES1 - Process

Emission Source/Control: 11ES2 - Process

Emission Source/Control: 12ES1 - Process

Emission Source/Control: 12ES2 - Process

Emission Source/Control: 13ES1 - Process

Emission Source/Control: 13ES2 - Process

Emission Source/Control: 14ES1 - Process

Emission Source/Control: 14ES2 - Process

Item 37.2(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-10100
Process: 200 Source Classification Code: 4-02-008-42

Process Description:

PRINTER LINES WITH ASSOCIATED DRYING
OVENS. THE PRINTERS APPLY INK AND
OVERVARNISH TO THE EXTERIOR OF EACH CAN.

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Emission Source/Control: 21ES1 - Process

Emission Source/Control: 21ES2 - Process

Emission Source/Control: 22ES1 - Process

Emission Source/Control: 22ES2 - Process

Emission Source/Control: 23ES1 - Process

Emission Source/Control: 23ES2 - Process

Item 37.3(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-10100

Process: 300

Source Classification Code: 4-02-017-21

Process Description:

BASECOATING OPERATIONS WITH A NATURAL GAS

DRYING OVEN FOR EACH LINE.

Emission Source/Control: 3AES1 - Process

Emission Source/Control: 3AES2 - Process

Item 37.4(From Mod 1):

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-20200

Process: 400

Source Classification Code: 3-09-001-99

Process Description:

THE SCRAP ALUMINUM FROM THE CUTTING &
TRIMMING OPERATION IS COLLECTED BY DUCT
WORK AND TRANSFERRED TO THE CYCLONES. THE
SCRAP ALUMINUM WITH THE WATER AND OIL
LUBRICANT IS BROUGHT THROUGH THE CYCLONES

ALUMINUM DROPS OUT AND IS

TRANSFERRED TO A COMPACTORS TO BE RECYCLED.
EMISSIONS FROM THIS PROCESS IS LIMITED TO
A MIXTURE OF WATER AND OIL DROPLETS AND IS
ESTIMATED AT ONE (1) TON PER YEAR.

THE WATER AND OIL DROPLET MIXTURE USED TO
LUBRICATE THE ALUMINUM DURING THE CUTTING
AND TRIMMING OPERATION FOR CREATING THE CAN
BODIES IS COLLECTED BY DUCT WORK AND SENT
TO THE TWO KIRK AND BLUM MIST ELIMINATORS.
THE COLLECTED AIR, WATER AND OIL DROPLET



MIXTURE IS FILTERED THROUGH THE TWO UNITS TO ASSIST IN FILTERING THE AIR FOR THE WORK FORCE WITHIN THE FACILITY. THE KIRK AND BLUM MIST ELIMINATORS ARE 95% EFFICIENT IN REMOVING THE OIL DROPLETS AND UNCONTROLLED AEROSOL EMISSIONS FROM THE CAN LINES. THE YEARLY EMISSIONS AFTER THE CONTROL ARE ESTIMATED AT 0.45 TONS PER YEAR.

Emission Source/Control: 40ES1 - Control
Control Type: SINGLE CYCLONE

Emission Source/Control: 40ES2 - Control
Type: SINGLE CYCLONE

Emission Source/Control: 40ES3 - Control
Control Type: SINGLE CYCLONE

Emission Source/Control: 41ES1 - Control
Control Type: FIBERGLASS FILTER

Emission Source/Control: 41ES2 - Control
Control Type: FIBERGLASS FILTER

Emission Source/Control: 4XESX - Process

Emission Source/Control: 4YESY - Process

Condition 38: Compliance Certification
Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 228.4

Item 38.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-10100

Item 38.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall cause or allow emissions to the outdoor atmosphere having an average opacity of 20 percent or greater for any consecutive six-minute period from any emission source subject to 6NYCRR Part 228.



The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Averaging Method: 6-MINUTE AVERAGE (METHOD 9)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 39: Compliance Certification
Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 228.5(a)

Item 39.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-10100

Item 39.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Certification from the coating supplier/manufacturer which verifies the parameters used to determine the actual VOC content of the as applied coating, for each coating used at the facility, must be maintained and, upon request, be provided to the department's representative. In addition, purchase, usage and/or production records of the coating material, including solvents, must be maintained and, upon request, be submitted to the department. Records must be maintained at the facility for a period of five years.

Monitoring Frequency: PER DELIVERY

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 40: samples
Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 228.5(d)

Item 40.1:

This Condition applies to Emission Unit: U-10100

**Item 40.2:**

Representatives of the department shall be permitted, during reasonable business hours, to obtain coating samples for the purpose of determining compliance.

Condition 41: Compliance Certification
Effective between the dates of 10/01/2001 and 10/01/2006**Applicable Federal Requirement: 6NYCRR 228.7****Item 41.1:**

The Compliance Certification activity will be performed for:

Emission Unit: U-10100
Process: 100

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 41.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC
OPERATIONS

Monitoring Description:

Coatings applied to the interior of two-piece and three-piece cans may contain no more than 4.2 pounds of volatile organic compounds per gallon of coating, (minus water and excluded VOC) as applied.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: PAINT

Parameter Monitored: VOC CONTENT

Upper Permit Limit: 4.2 pounds per gallon

Reference Test Method: Method 24 (40CFR60)

Monitoring Frequency: AS REQUIRED - SEE MONITORING
DESCRIPTION

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY
TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 42: Compliance Certification
Effective between the dates of 10/01/2001 and 10/01/2006**Applicable Federal Requirement: 40CFR 60.492(c), NSPS Subpart WW****Item 42.1:**

The Compliance Certification activity will be performed for:



Emission Unit: U-10100
Process: 100

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 42.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

Emissions from inside spray coating must not exceed 0.89 kilograms of VOC per liter of coating solids on a volume-weighted calendar-month average. Continuous use of compliance coatings assures compliance with this requirement.

Work Practice Type: PARAMETER OF PROCESS MATERIAL
Process Material: PAINT

Monitored: VOC CONTENT

Upper Permit Limit: 0.89 kilograms VOC per liter of coating solids

Reference Test Method: Method 24 (40CFR60)

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 43: Compliance Certification

Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 228.7

Item 43.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-10100
Process: 200

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 43.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC

New York State Department of Environmental Conservation

Permit ID: 3-3352-00039/00029

Facility DEC ID: 3335200039



OPERATIONS

Monitoring Description:

Coatings basecoats (exterior and interior over-varnish) used to coat metal cans may not contain more than 2.8 pounds of VOC per gallon of coating, (minus water and excluded VOC) as applied.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: PAINT

Monitored: VOC CONTENT

Upper Permit Limit: 2.8 pounds per gallon

Reference Test Method: Method 24 (40CFR60)

Monitoring Frequency: AS REQUIRED - SEE MONITORING

DESCRIPTION

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 1-8: Compliance Certification

Effective between the dates of 05/20/2002 and 10/01/2006

Applicable Federal Requirement: 40CFR 60.492(b), NSPS Subpart WW

Item 1-8.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-10100

Process: 200

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 1-8.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

Emissions from clear base coating and overvarnish must not exceed 0.29 kilograms of VOC per liter of coating solids on a volume-weighted calendar-month average. Continuous use of compliance coatings assures compliance with this requirement.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: PAINT

Parameter Monitored: VOC

Upper Permit Limit: 0.29 kilograms VOC per liter of



New York State Department of Environmental Conservation

Permit ID: 3-3352-00039/00029

Facility DEC ID: 3335200039

coating solids

Reference Test Method: Method 24 (40CFR60)

Monitoring Frequency: AS REQUIRED - SEE MONITORING

DESCRIPTION

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY

TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 45: Compliance Certification

Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement:

6NYCRR 228.7

Item 45.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-10100

Process: 300

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 45.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

Coatings basecoat and over-varnish) applied to the exterior of two-piece cans may not contain more than 2.8 pounds of VOC per gallon of coating, (minus water and excluded VOC) as applied.

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: PAINT

Parameter Monitored: VOC CONTENT

Upper Permit Limit: 2.8 pounds per gallon

Reference Test Method: Method 24 (40CFR60)

Monitoring Frequency: AS REQUIRED - SEE MONITORING

DESCRIPTION

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY

TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 46: Compliance Certification

Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 40CFR 60.492(a), NSPS Subpart WW

New York State Department of Environmental Conservation
Facility DEC ID: 3335200039



Item 46.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-10100
Process: 300

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 46.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC
OPERATIONS

Monitoring Description:

Emissions from exterior base coating must not exceed 0.29 kilograms of VOC per liter of coating solids on a volume-weighted calendar-month average. Continuous use of compliance coatings assures compliance with this requirement.

Work Practice Type: PARAMETER OF PROCESS MATERIAL
Process Material: PAINT

Monitored: VOC CONTENT

Upper Permit Limit: 0.29 kilograms VOC per liter of
coating solids

Reference Test Method: Method 24 (40CFR60)

Monitoring Frequency: AS REQUIRED - SEE MONITORING
DESCRIPTION

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY
TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 48: Compliance Certification
Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 212.4(c)

Item 48.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-20200

Regulated Contaminant(s):
CAS No: 0NY075-00-0 PARTICULATES

Item 48.2:



New York State Department of Environmental Conservation

Permit ID: 3-3352-00039/00029

Facility DEC ID: 3335200039

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

Emissions of solid particulates are limited to less than 0.050 grains of particulates per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis. Compliance testing will be conducted at the discretion of the Department.

Parameter Monitored: PARTICULATES

Upper Permit Limit: 0.05 grains per dscf

Reference Test Method: EPA Method 5

Monitoring Frequency: AS REQUIRED - SEE MONITORING DESCRIPTION

Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

Condition 49: Compliance Certification
Effective between the dates of 10/01/2001 and 10/01/2006

Applicable Federal Requirement: 6NYCRR 212.6(a)

Item 49.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-20200

Regulated Contaminant(s):

CAS No: 0NY075-00-0 PARTICULATES

Item 49.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING

Monitoring Description:

No person will cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation at any time during facility operation.

Parameter Monitored: OPACITY

Permit Limit: 20 percent

Reference Test Method: Method 9



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Monitoring Frequency: AS REQUIRED - SEE MONITORING
DESCRIPTION

Averaging Method: 6-MINUTE AVERAGE (METHOD 9)

Reporting Requirements: UPON REQUEST BY REGULATORY AGENCY

New York State Department of Environmental Conservation

Permit ID: 3-3352-00039/00029

Facility DEC ID: 3335200039



E ONLY ENFORCEABLE CONDITIONS

****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state only enforceable and are not subject to annual compliance certification requirements for Title V permits.

Condition 1-9: Contaminant List

Effective between the dates of 05/20/2002 and 10/01/2006

Applicable State Requirement: ECL 19-0301.

Item 1-9.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this permit(emission limits, control requirements or compliance monitoring conditions).

New York State Department of Environmental Conservation
Facility DEC ID: 3335200039



CAS No: 0NY075-00-0
Name: PARTICULATES

CAS No: 0NY998-00-0
Name: VOC

Condition 53: Air pollution prohibited
Effective between the dates of 10/01/2001 and 10/01/2006

Applicable State Requirement: 6NYCRR 211.2

Item 53.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.