

New York State Department of Environmental Conservation
Facility DEC ID: 3334800084



PERMIT
Under the Environmental Conservation Law (ECL)

IDENTIFICATION INFORMATION

Permit Type: Air Title V Facility
Permit ID: 3-3348-00084/00131
Effective Date: 03/28/2006 Expiration Date: 03/27/2011

Permit Issued To: METAL CONTAINER CORP
3636 S GEYER RD SUITE 400
SAINT LOUIS, MO 63127-1237

Contact: ROBERT M LANHAM
METAL CONTAINER CORPORATION
3636 SOUTH GEYER RD
SAINT LOUIS, MO 63127-1218

Facility: METAL CONTAINER CORP
130 BRUENIG RD
NEW WINDSOR, NY 12553

Contact: JOHN GUERRA
METAL CONTAINER CORPORATION
130 BRUENIG RD
NEW WINDSOR, NY 12553
(845) 567-5628

Description:
Title V Permit Renewal 1

The Metal Container Corporation is located in the Town of New Windsor, Orange County, New York. The facility manufactures two piece aluminum beverage cans. Facility emissions are from the cutting and forming of the can bodies as well as coating and decorating operations. Emissions from the facility include Volatile Organic Compounds (VOC's), Hazardous Air Pollutants (HAP) and Oxides of Nitrogen (NOx). NOx emissions are primarily from an existing thermal oxidizer which is used to control VOC's and HAP emissions associated with the can coating operations.

There are two emission units which define the facility. Emission Unit U-1000, Frontend Operations, consist of the process of forming the can body. Particulate and cutting oil emissions are associated with sources under this emission unit. Emission unit U-2000, Backend Operations, consists of lines which apply various coatings to the manufactured aluminum cans. VOC and HAP emissions are generated from sources defined under this emission unit. These emissions are conveyed to an existing thermal oxidizer for destruction.

This Title V Permit Renewal 1 contains Clean Air Act and State requirements including but not limited to a facility limit of natural gas usage to avoid New Source Review, 6NYCRR 228 and 40CFR 60-WW



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VOC limits of coating applied, a facility wide cap of HAP to avoid 40 CFR 63-KKKK and 6NYCRR 212 limit of particulate emissions.

The Standard Industrial Classification Code for this facility is 3411 - Metal Cans and Shipping Containers.

The facility potential air emissions for VOC's exceed major source pollutant thresholds pursuant to 6NYCRR Subpart 201-6. Therefore, the facility is subject to the provisions of Title V.

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: ROBERT J STANTON
 NYS DEC DIVISION OF AIR RESOURCES
 21 SOUTH PUTT CORNERS RD
 NEW PALTZ, NY 12561-1696

Authorized Signature: _____ Date: ___ / ___ / ____



Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees, and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.



LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions

Facility Inspection by the Department

Relationship of this Permit to Other Department Orders and Determinations

Applications for Permit Renewals and Modifications

Permit Modifications, Suspensions and Revocations by the Department

Facility Level

Submission of Applications for Permit Modification or Renewal-REGION 3

HEADQUARTERS



DEC GENERAL CONDITIONS

****** General Provisions ******

For the purpose of your Title V permit, the following section contains state-only enforceable terms and conditions

GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305

Item 1.1:

The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:

The permittee shall provide a person to accompany the Department's representative during an inspection to the permit area when requested by the Department.

Item 1.3:

A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301.2(m)

Item 2.1:

Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 3: Applications for Permit Renewals and Modifications
Applicable State Requirement: 6NYCRR 621.13

Item 3.1:

The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 3.2:

The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

Item 3.3:



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Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

Condition 4: Permit Modifications, Suspensions and Revocations by the Department
Applicable State Requirement: 6NYCRR 621.14

Item 4.1:

The Department reserves the right to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

- a) materially false or inaccurate statements in the permit application or supporting papers;
- b) failure by the permittee to comply with any terms or conditions of the permit;
- c) exceeding the scope of the project as described in the permit application;
- d) newly discovered material information or a material change in environmental conditions, relevant technology or applicable law or regulations since the issuance of the existing permit;
- e) noncompliance with previously issued permit conditions, orders of the commissioner, any provisions of the Environmental Conservation Law or regulations of the Department related to the permitted activity.

****** Facility Level ******

Condition 5: Submission of Applications for Permit Modification or Renewal-REGION 3 HEADQUARTERS
Applicable State Requirement: 6NYCRR 621.5(a)

Item 5.1:

Submission of applications for permit modification or renewal are to be submitted to:

NYSDEC Regional Permit Administrator
Region 3 Headquarters
Division of Environmental Permits
21 South Putt Corners Road
New Paltz, NY 12561-1696
(845) 256-3054



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ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT

IDENTIFICATION INFORMATION

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3636 S GEYER RD SUITE 400
SAINT LOUIS, MO 63127-1237

Facility: METAL CONTAINER CORP
130 BRUENIG RD
NEW WINDSOR, NY 12553

Authorized Activity By Standard Industrial Classification Code:
3411 - METAL CANS

Permit Effective Date: 03/28/2006

Permit Expiration Date: 03/27/2011



LIST OF CONDITIONS

FEDERALLY ENFORCEABLE CONDITIONS

Facility Level

- 1 6NYCRR 200.6: Acceptable Ambient Air Quality
- 2 6NYCRR 201-6.5(a)(7): Fees
- 3 6NYCRR 201-6.5(c): Recordkeeping and reporting of compliance monitoring
- 4 6NYCRR 201-6.5(c)(2): Monitoring, Related Recordkeeping, and Reporting Requirements.
- 5 6NYCRR 201-6.5(c)(3)(ii): Compliance Certification
- 6 6NYCRR 201-6.5(e): Compliance Certification
- 7 6NYCRR 202-2.1: Compliance Certification
- 8 6NYCRR 202-2.5: Recordkeeping requirements
- 9 6NYCRR 215: Open Fires Prohibited at Industrial and Commercial Sites
- 10 6NYCRR 200.7: Maintenance of Equipment
- 11 6NYCRR 201-1.7: Recycling and Salvage
- 12 6NYCRR 201-1.8: Prohibition of Reintroduction of Collected Contaminants to the air
- 13 6NYCRR 201-3.2(a): Exempt Sources - Proof of Eligibility
- 14 6NYCRR 201-3.3(a): Trivial Sources - Proof of Eligibility
- 15 6NYCRR 201-6.5(a)(4): Standard Requirement - Provide Information
- 16 6NYCRR 201-6.5(a)(8): General Condition - Right to Inspect
- 17 6NYCRR 201-6.5(d)(5): Standard Requirements - Progress Reports
- 18 6NYCRR 201-6.5(f)(6): Off Permit Changes
- 19 6NYCRR 202-1.1: Required Emissions Tests
- 20 6NYCRR 211.3: Visible Emissions Limited
- 21 40CFR 68: Accidental release provisions.
- 22 40CFR 82, Subpart F: Recycling and Emissions Reduction
- 23 6NYCRR 201-6: Emission Unit Definition
- 24 6NYCRR 201-6.5(c)(3): Compliance Certification
- 25 6NYCRR 201-7: Facility Permissible Emissions
- *26 6NYCRR 201-7: Capping Monitoring Condition
- *27 6NYCRR 201-7: Capping Monitoring Condition
- 28 6NYCRR 212.4(c): Compliance Certification
- 29 6NYCRR 212.6(a): Compliance Certification
- 30 6NYCRR 228.4: Compliance Certification
- 31 6NYCRR 228.5(a): Compliance Certification
- 32 6NYCRR 228.5(d): Department Access to Obtain Samples
- 33 6NYCRR 228.6(a): Prohibition of Sale

Emission Unit Level

- 34 6NYCRR 201-6: Emission Point Definition By Emission Unit
- 35 6NYCRR 201-6: Process Definition By Emission Unit

EU=U-20000

- 36 6NYCRR 228.7: Compliance Certification



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- 37 6NYCRR 228.7: Compliance Certification
- 38 6NYCRR 228.7: Compliance Certification
- 39 6NYCRR 228.10: Compliance Certification
- 40 40CFR 60.492, NSPS Subpart WW: Compliance Certification
- 41 40CFR 60.493(b), NSPS Subpart WW: Compliance Certification

EU=U-20000,EP=EP999

- 42 6NYCRR 200.7: Compliance Certification

STATE ONLY ENFORCEABLE CONDITIONS

Facility Level

- 43 ECL 19-0301: Contaminant List
- 44 6NYCRR 201-1.4: Unavoidable noncompliance and violations
- 45 6NYCRR 211.2: Air pollution prohibited

NOTE: * preceding the condition number indicates capping.



FEDERALLY ENFORCEABLE CONDITIONS

****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

The items listed below are not subject to the annual compliance certification requirements under Title V. Permittees may also have other obligations under regulations of general applicability.

Item A: Emergency Defense - 6NYCRR Part 201-1.5

An emergency constitutes an affirmative defense to an action brought for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner and/or operator can identify the cause(s) of the emergency;

(2) The equipment at the permitted facility causing the emergency was at the time being properly operated;

(3) During the period of the emergency the facility owner and/or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

(4) The facility owner and/or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner and/or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

Item B: Public Access to Recordkeeping for Title V Facilities - 6NYCRR Part 201-1.10(b)

The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to



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Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

Item C: Timely Application for the Renewal of Title V Permits - 6 NYCRR Part 201-6.3(a)(4)

Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Item D: Certification by a Responsible Official - 6 NYCRR Part 201-6.3(d)(12)

Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Item E: Requirement to Comply With All Conditions - 6 NYCRR Part 201-6.5(a)(2)

The permittee must comply with all conditions of the Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

Item F: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements - 6 NYCRR Part 201-6.5(a)(3)

This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

Item G: Cessation or Reduction of Permitted Activity Not a Defense - 6NYCRR Part 201-6.5(a)(5)

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in

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order to maintain compliance with the conditions of this permit.

Item H: Property Rights - 6 NYCRR Part 201-6.5(a)(6)

This permit does not convey any property rights of any sort or any exclusive privilege.

Item I: Severability - 6 NYCRR Part 201-6.5(a)(9)

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

Item J: Permit Shield - 6 NYCRR Part 201-6.5(g)

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

- i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;
- ii. The liability of a permittee of the Title V facility for any violation of applicable requirements prior to or at the time of permit issuance;
- iii. The applicable requirements of Title IV of the

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Act;

iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Item K: Reopening for Cause - 6 NYCRR Part 201-6.5(i)

This Title V permit shall be reopened and revised under any of the following circumstances:

i. If additional applicable requirements under the Act become applicable where this permit's remaining term is three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the Department pursuant to the provisions of Part 201-6.7 and Part 621.

ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit



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is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

Item L: Permit Exclusion - ECL 19-0305

The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item M: Federally Enforceable Requirements - 40 CFR 70.6(b)

All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

MANDATORY FEDERALLY ENFORCEABLE PERMIT CONDITIONS SUBJECT TO ANNUAL CERTIFICATIONS AT ALL TIMES

The following federally enforceable permit conditions are mandatory for all Title V permits and are subject to annual compliance certification requirements at all times.

Condition 1: Acceptable Ambient Air Quality
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 200.6

Item 1.1:

Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit



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any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

Condition 2: Fees

Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(a)(7)

Item 2.1:

The owner and/or operator of a stationary source shall pay fees to the Department consistent with the fee schedule authorized by ECL 72-0302.

Condition 3: Recordkeeping and reporting of compliance monitoring

Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(c)

Item 3.1:

The following information must be included in any required compliance monitoring records and reports:

- (i) The date, place, and time of sampling or measurements;
- (ii) The date(s) analyses were performed;
- (iii) The company or entity that performed the analyses;
- (iv) The analytical techniques or methods used including quality assurance and quality control procedures if required;
- (v) The results of such analyses including quality assurance data where required; and
- (vi) The operating conditions as existing at the time of sampling or measurement.

Any deviation from permit requirements must be clearly identified in all records and reports. Reports must be certified by a responsible official, consistent with Section 201-6.3 of this Part 201.

Condition 4: Monitoring, Related Recordkeeping, and Reporting Requirements.

Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(c)(2)

Item 4.1:

Compliance monitoring and recordkeeping shall be conducted according to the terms and conditions contained in this permit and shall follow all quality assurance requirements found in applicable



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regulations. Records of all monitoring data and support information must be retained for a period of at least 5 years from the date of the monitoring, sampling, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

Condition 5: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(c)(3)(ii)

Item 5.1:

The Compliance Certification activity will be performed for the Facility.

Item 5.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

To meet the requirements of this facility permit with respect to reporting, the permittee must:

Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

Notify the Department and report permit deviations and incidences of noncompliance stating the probable cause of such deviations, and any corrective actions or preventive measures taken. Where the underlying applicable requirement contains a definition of prompt or otherwise specifies a time frame for reporting deviations, that definition or time frame shall govern. Where the underlying applicable requirement fails to address the time frame for reporting deviations, reports of deviations shall be submitted to the permitting authority based on the following schedule:

(1) For emissions of a hazardous air pollutant (as identified in an applicable regulation) that continue for more than an hour in excess of permit requirements, the report must be made within 24 hours of the occurrence.

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(2) For emissions of any regulated air pollutant, excluding those listed in paragraph (1) of this section, that continue for more than two hours in excess of permit requirements, the report must be made within 48 hours.

(3) For all other deviations from permit requirements, the report shall be contained in the 6 month monitoring report required above.

(4) This permit may contain a more stringent reporting requirement than required by paragraphs (1), (2) or (3) above. If more stringent reporting requirements have been placed in this permit or exist in applicable requirements that apply to this facility, the more stringent reporting requirement shall apply.

If above paragraphs (1) or (2) are met, the source must notify the permitting authority by telephone during normal business hours at the Regional Office of jurisdiction for this permit, attention Regional Air Pollution Control Engineer (RAPCE) according to the timetable listed in paragraphs (1) and (2) of this section. For deviations and incidences that must be reported outside of normal business hours, on weekends, or holidays, the DEC Spill Hotline phone number at 1-800-457-7362 shall be used. A written notice, certified by a responsible official consistent with 6 NYCRR Part 201-6.3(d)(12), must be submitted within 10 working days of an occurrence for deviations reported under (1) and (2). All deviations reported under paragraphs (1) and (2) of this section must also be identified in the 6 month monitoring report required above.

The provisions of 6 NYCRR 201-1.4 shall apply if the permittee seeks to have a violation excused unless otherwise limited by regulation. In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets. Notwithstanding any recordkeeping and reporting requirements in 6 NYCRR 201-1.4, reports of any deviations shall not be on a less frequent basis than the reporting periods described in paragraphs (1) and (4) above.

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In the case of any condition contained in this permit with a reporting requirement of "Upon request by regulatory agency" the permittee shall include in the semiannual report, a statement for each such condition that the monitoring or recordkeeping was performed as required or requested and a listing of all instances of deviations from these requirements.

In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Quality Assurance (BQA) in the DEC central office). Mailing addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.5(e), contained elsewhere in this permit.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2006.
Subsequent reports are due every 6 calendar month(s).

Condition 6: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(e)

Item 6.1:

The Compliance Certification activity will be performed for the Facility.

Item 6.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Compliance certifications shall contain the following information:

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- the identification of each term or condition of the permit that is the basis of the certification;
 - the compliance status;
 - whether compliance was continuous or intermittent;
 - the method(s) used for determining the compliance status of the facility, currently and over the reporting period consistent with the monitoring and related recordkeeping and reporting requirements of this permit;
 - such other facts as the Department may require to determine the compliance status of the facility as specified in any special permit terms or conditions;
- and
- such additional requirements as may be specified elsewhere in this permit related to compliance certification.

Compliance certifications shall be submitted annually. Certification reports are due 30 days after the end of the calendar year.

All compliance certifications shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Please send annual compliance certifications to Chief of the Stationary Source Compliance Section, the Region 2 EPA representative for the Administrator, at the following address:

USEPA Region 2
Air Compliance Branch
290 Broadway
New York, NY 10007-1866

The address for the RAPCE is as follows:

21 South Putt Corners Road
New Paltz, NY 12561-1696

The address for the BCME is as follows:

NYSDEC
Bureau of Compliance Monitoring
and Enforcement
50 Wolf Road



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Albany, NY 12233-3258

Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2007.
Subsequent reports are due on the same day each year

Condition 7: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 202-2.1

Item 7.1:

The Compliance Certification activity will be performed for the Facility.

Item 7.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Emission statements shall be submitted on or before April
15th each year for emissions of the previous calendar
year.

Monitoring Frequency: ANNUALLY

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due by April 15th for previous calendar year

Condition 8: Recordkeeping requirements
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 202-2.5

Item 8.1:

(a) The following records shall be maintained for at least five years:

- (1) a copy of each emission statement submitted to the department; and
- (2) records indicating how the information submitted in the emission statement was determined, including any calculations, data, measurements, and estimates used.

(b) These records shall be made available at the facility to the representatives of the department upon request during normal business hours.

Condition 9: Open Fires Prohibited at Industrial and Commercial Sites
Effective between the dates of 03/28/2006 and 03/27/2011

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Applicable Federal Requirement: 6NYCRR 215

Item 9.1:

No person shall burn, cause, suffer, allow or permit the burning in an open fire of garbage, refuse, rubbish for salvage, or rubbish generated by industrial or commercial activities.

MANDATORY FEDERALLY ENFORCEABLE PERMIT CONDITIONS SUBJECT TO ANNUAL CERTIFICATIONS ONLY IF APPLICABLE

The following federally enforceable permit conditions are mandatory for all Title V permits and are subject to annual compliance certification requirements only if effectuated during the reporting period. [NOTE: The corresponding annual compliance certification for those conditions not effectuated during the reporting period shall be specified as "not applicable".]

Condition 10: Maintenance of Equipment
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 200.7

Item 10.1:

Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.

Condition 11: Recycling and Salvage
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-1.7

Item 11.1:

Where practical, any person who owns or operates an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of the ECL.

Condition 12: Prohibition of Reintroduction of Collected Contaminants to the air
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-1.8

Item 12.1:

No person shall remove, handle or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

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Condition 13: Exempt Sources - Proof of Eligibility
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-3.2(a)

Item 13.1:

The owner and/or operator of an emission source or unit that is eligible to be exempt may be required to certify that it operates within the specific criteria described in this Subpart. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other State and Federal air pollution control requirements, regulations, or law.

Condition 14: Trivial Sources - Proof of Eligibility
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-3.3(a)

Item 14.1:

The owner and/or operator of an emission source or unit that is listed as being trivial in this Part may be required to certify that it operates within the specific criteria described in this Subpart. The owner or operator of any such emission source must maintain all required records on-site for a period of five years and make them available to representatives of the department upon request. Department representatives must be granted access to any facility which contains emission sources or units subject to this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other State and Federal air pollution control requirements, regulations, or law.

Condition 15: Standard Requirement - Provide Information
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(a)(4)

Item 15.1:

The owner and/or operator shall furnish to the department, within a reasonable time, any information that the department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the department copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to the administrator along with a claim of confidentiality, if the administrator initiated the request for information or otherwise has need of it.

Condition 16: General Condition - Right to Inspect
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(a)(8)



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Item 16.1:

The department or an authorized representative shall be allowed upon presentation of credentials and other documents as may be required by law to:

(i) enter upon the permittee's premises where a facility subject to the permitting requirements of this Subpart is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

(ii) have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

(iii) inspect at reasonable times any emission sources, equipment (including monitoring and air pollution control equipment), practices, and operations regulated or required under the permit; and

(iv) sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

Condition 17: Standard Requirements - Progress Reports
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(d)(5)

Item 17.1:

Progress reports consistent with an applicable schedule of compliance are to be submitted at least semiannually, or at a more frequent period if specified in the applicable requirement or by the department. Such progress reports shall contain the following:

(i) dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and

(ii) an explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

Condition 18: Off Permit Changes
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(f)(6)

Item 18.1:

No permit revision will be required for operating changes that contravene an express permit term, provided that such changes would not violate applicable requirements as defined under this Part or contravene federally enforceable monitoring (including test methods), recordkeeping, reporting, or compliance certification permit terms and conditions. Such changes may be made without requiring a permit revision, if the changes are not modifications under any provision of title I of the act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions) provided that the facility provides the administrator and the



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department with written notification as required below in advance of the proposed changes within a minimum of seven days. The facility owner or operator, and the department shall attach each such notice to their copy of the relevant permit.

(i) For each such change, the written notification required above shall include a brief description of the change within the permitted facility, the date on which the change will occur, any change in emissions, and any permit term or condition that is no longer applicable as a result of the change.

(ii) The permit shield described in section 6 NYCRR 201-6.6 shall not apply to any change made pursuant to this paragraph.

Condition 19: Required Emissions Tests
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 202-1.1

Item 19.1:

For the purpose of ascertaining compliance or non-compliance with any air pollution control code, rule or regulation, the commissioner may require the person who owns such air contamination source to submit an acceptable report of measured emissions within a stated time. Such person shall bear the cost of measurement and preparing the report of measured emissions. Failure of such person to submit a report acceptable to the commissioner within the time stated shall be sufficient reason for the commissioner to suspend or deny a certificate to operate.

Condition 20: Visible Emissions Limited
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 211.3

Item 20.1:

Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Condition 21: Accidental release provisions.
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 40CFR 68

Item 21.1:

If a chemical is listed in Tables 1,2,3 or 4 of 40 CFR §68.130 is present in a process in quantities greater than the threshold quantity listed in Tables 1,2,3 or 4, the following requirements will apply:

- a) The owner or operator shall comply with the provisions of 40 CFR Part 68 and;
- b) The owner or operator shall submit at the time of permit issuance (if not previously submitted) one of



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the following, if such quantities are present:

- 1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR §68.10(a) or,
- 2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan. Information should be submitted to:

Risk Management Plan Reporting Center
C/O CSC
8400 Corporate Dr
Carrollton, Md. 20785

Condition 22: Recycling and Emissions Reduction
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 40CFR 82, Subpart F

Item 22.1:

The permittee shall comply with all applicable provisions of 40 CFR Part 82.

The following conditions are subject to annual compliance certification requirements for Title V permits only.

Condition 23: Emission Unit Definition
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6

Item 23.1:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-10000

Emission Unit Description:

FRONTEND BEVERAGE CAN MANUFACTURING
OPERATIONS INCLUDE THE CUPPER PROCESS,
BODYMAKERS, AND WASHERS.

Building(s): B1

Item 23.2:

The facility is authorized to perform regulated processes under this permit for:

Emission Unit: U-20000

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Emission Unit Description:

THE BACKEND BEVERAGE CAN MANUFACTURING CONSISTS OF FOUR COATING LINES WHICH APPLY BASECOAT, DECORATING SYSTEM, AND INSIDE SPRAY. SUPPORT OPERATIONS ASSOCIATED WITH THIS EMISSION UNIT INCLUDE FOUR BULK STORAGE TANKS OF BASECOAT, VARNISH, AND INSIDE SPRAY; SOLVENT CLEANUP AND INK DOT ID SYSTEM; AND A THERMAL OXIDIZER. THE FACILITY UTILIZES COATING SOLUTIONS THAT CONTAIN VOC BELOW THE LIMITS SPECIFIED BY 6NYCRR PART 228 AND 40 CFR 60 SUBPART WW. THE THERMAL OXIDIZER WAS INSTALLED TO OBTAIN ADDITIONAL CONTROL OF VOC AND HAP.

Building(s): B1

Condition 24: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6.5(c)(3)

Item 24.1:

The Compliance Certification activity will be performed for the Facility.

Item 24.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

To meet the requirements of this facility permit with respect to reporting, the permittee must:

Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

In the case of any condition contained in this permit with a reporting requirement of "Upon request by regulatory agency" the permittee shall include in the semiannual report, a statement for each such condition that the monitoring or recordkeeping was performed as required or



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requested and a listing of all instances of deviations from these requirements.

In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Compliance Monitoring and Enforcement (BCME) in the DEC central office). Mailing addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.5(e), contained elsewhere in this permit.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2006.
Subsequent reports are due every 6 calendar month(s).

Condition 25: Facility Permissible Emissions
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-7

Item 25.1:

The sum of emissions from the emission units specified in this permit shall not equal or exceed the following

Potential To Emit (PTE) rate for each regulated contaminant:

CAS No: 0NY100-00-0 PTE: 49,800 pounds per year
Name: HAP

CAS No: 0NY210-00-0 PTE: 76,600 pounds per year
Name: OXIDES OF NITROGEN

Condition 26: Capping Monitoring Condition
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-7

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Item 26.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6NYCRR 231-2

Item 26.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 26.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 26.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 26.5:

The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 26.6:

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 26.7:

Compliance Certification shall include the following monitoring:

Capping: Yes

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

NITROGEN OXIDE EMISSIONS ARE LIMITED TO LESS THAN 40 TPY. THIS IS MAINTAINED BY LIMITING NATURAL GAS USAGE TO 547.5 MMCF PER YEAR OR LESS. RECORDS OF FUEL USAGE SHALL BE MAINTAINED ON A MONTHLY BASIS

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AND REPORTED SEMIANNUALLY. PROPANE IS AVAILABLE AS AN ALTERNATE FUEL AT THE FACILITY DURING PERIODS OF NATURAL GAS CURTAILMENT.

THIS FUEL LIMIT WAS ESTABLISHED DURING THE INTIAL TITLE V PERMITTING TO AVOID NEW SOURCE REVIEW APPLICABILITY.

Monitoring Frequency: MONTHLY
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2007.
Subsequent reports are due every 12 calendar month(s).

Condition 27: Capping Monitoring Condition
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-7

Item 27.1:

Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

40CFR 63-KKKK

Item 27.2:

Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 27.3:

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 27.4:

On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 27.5:



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The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 27.6:

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY100-00-0 HAP

Item 27.7:

Compliance Certification shall include the following monitoring:

Capping: Yes

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

This federally enforceable condition limits total and individual hazardous air pollutants (HAP) potential to emit. The HAPs involved include:

- Xylene (CAS 1330-20-7) (Basecoat)
- Ethyl Benzene (CAS 100-41-4) (Basecoat)
- DGME (CAS 112-34-5) (Basecoat)
- EGHE (CAS 112-25-4) (Basecoat)
- Glycol Ethers (Ink)
- Methanol (CAS 67-56-1) (Ink)
- Formaldehyde (CAS 50-00-0) (Ink)

Individual HAP emissions are limited to less than 10 tons per year. Total HAP emissions are limited to less than 25 tons per year. These annual limits are based on a rolling cumulative total. Compliance with the stipulated limits are dependent on the proper operation of the existing thermal oxidizer.

The following emission calculations apply:

Contaminant (lbs/hr)	Uncontrolled (lbs/hr)	Controlled
Xylene 0.25	0.41	
Ethyl Benzene	0.11	0.07
DGME 0.37	0.61	
EGHE 0.72	3.92	



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Glycol Ethers	2.03	0.94
Methanol	0.02	
0.01		
Formaldehyde	0.009	0.004

All periods of thermal oxidizer shutdown or malfunction shall be accounted for and appropriate emission calculations applied in support of documenting the annual HAP limits. Specific thermal oxidizer operating parameters are defined by separate permit conditions under 6 NYCRR Part 200.7.

Metal Container shall maintain a complete compilation of HAP content with associated monthly emissions for each formulation of basecoat, inside spray, varnish and ink used. The data presented above represent HAP calculations for coatings currently used at the facility. Should coating formulations or suppliers change, Metal Container shall adjust recordkeeping accordingly.

The following assumptions apply.

Usage Rates

- Basecoat - 0.0759 gal/10*6 cans
- Varnish - 0.0531 gal/10*6 cans
- Inside Spray - 0.1338 gal/10*6 cans
- Ink - 0.0077 gal/10*6 cans

Capture Efficiency

- Basecoat - 41.5%
- Decorating - 56.5%
- Inside Spray - 85.1%

Destruction Efficiency - 95% @ 1400 F

Line Speeds

- Line 1 - 1900 cans/min
- Line 2 - 2650 cans/min
- Line 3 - 1900 cans/min
- Line 4 - 2550 cans/min

Monitoring Frequency: MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.



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The initial report is due 1/30/2007.
Subsequent reports are due every 12 calendar month(s).

Condition 28: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 212.4(c)

Item 28.1:

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: U-10000 Emission Point: EP030
Emission Unit: U-10000 Emission Point: EP066
Emission Unit: U-10000 Emission Point: EP067
Emission Unit: U-10000 Emission Point: EP102
Emission Unit: U-20000 Emission Point: EP999
Emission Unit: U-20000 Emission Point: EP037
Emission Unit: U-20000 Emission Point: EP049
Emission Unit: U-20000 Emission Point: EP059
Emission Unit: U-20000 Emission Point: EP062
Emission Unit: U-20000 Emission Point: EP069
Emission Unit: U-20000 Emission Point: EP070
Emission Unit: U-20000 Emission Point: EP071
Emission Unit: U-20000 Emission Point: EP106
Emission Unit: U-20000 Emission Point: EP117

Regulated Contaminant(s):
CAS No: 0NY075-00-0 PARTICULATES

Item 28.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING



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Monitoring Description:

Emissions of solid particulates are limited to less than 0.050 grains per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis. The department reserves the right to request performance testing to demonstrate compliance.

Upper Permit Limit: 0.050 grains per dscf

Reference Test Method: Method 5

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 1-HOUR AVERAGE

Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 29: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 212.6(a)

Item 29.1:

The Compliance Certification activity will be performed for the facility:

The Compliance Certification applies to:

Emission Unit: U-10000

Item 29.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: 6-MINUTE AVERAGE (METHOD 9)

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2007.

Subsequent reports are due every 12 calendar month(s).

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Condition 30: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 228.4

Item 30.1:

The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: U-20000

Item 30.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation

Parameter Monitored: OPACITY

Upper Permit Limit: 20 percent

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING
DESCRIPTION

Averaging Method: 6-MINUTE AVERAGE (METHOD 9)

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2007.

Subsequent reports are due every 12 calendar month(s).

Condition 31: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 228.5(a)

Item 31.1:

The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 31.2:



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Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Metal Container shall maintain and, upon request, provide the Department with a certification from the coating supplier/manufacturer which verifies the parameters used to determine the actual VOC content of each as applied coating, (VOC)a, used at the facility. In addition, purchase, usage and/or production records of the coating material, including solvents, must be maintained in a format acceptable to the Department and, upon request, submitted to the Department.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2007.

Subsequent reports are due every 12 calendar month(s).

Condition 32: Department Access to Obtain Samples
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 228.5(d)

Item 32.1:

Representatives of the Department must be permitted during reasonable business hours, to obtain coating samples for the purpose of determining compliance with 6NYCRR Part 228.

Condition 33: Prohibition of Sale
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 228.6(a)

Item 33.1:

(A) No person shall sell, specify, or require for use the application of a coating on a part or product at a facility with a coating line described in table 1 or 2 in section 228.7 or 228.8 of 6NYCRR Part 228 if such use is prohibited by any of the provisions of this Part. The prohibition shall apply to all written or oral contracts under the terms of which any coating is to be applied to any part or product at this facility. This prohibition shall not apply to the following:

(1) coatings utilized at surface coating lines where control equipment has been installed to meet the maximum permitted VOC content limitations specified in tables 1 and 2 of sections 228.7 or 228.8 of 6NYCRR Part 228;

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(2) coatings utilized at surface coating lines where a coating system is used which meets the requirements specified in section 228.3(d) of 6NYCRR Part 228; and

(3) coatings utilized at surface coating lines that have been granted variances for reasons of technological and economic feasibility per section 228.3(e) of 6NYCRR Part 228.

****** Emission Unit Level ******

Condition 34: Emission Point Definition By Emission Unit
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6

Item 34.1:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-10000

Emission Point: EP030
Height (ft.): 41

Diameter (in.): 90

Building: B1

Emission Point: EP066
Height (ft.): 42

Length (in.): 24

Width (in.): 36
Building: B1

Emission Point: EP067
Height (ft.): 42

Length (in.): 24

Width (in.): 36
Building: B1

Emission Point: EP075
Height (ft.): 41

Diameter (in.): 18

Building: B1

Emission Point: EP078
Height (ft.): 41

Diameter (in.): 18

Building: B1

Emission Point: EP082
Height (ft.): 40

Diameter (in.): 20



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Facility DEC ID: 3334800084

Emission Point: EP084			Building: B1
Height (ft.): 39	Diameter (in.): 20		
		Building: B1	
Emission Point: EP086			
Height (ft.): 41	Diameter (in.): 18		
		Building: B1	
Emission Point: EP088			
Height (ft.): 41	Diameter (in.): 18		
		Building: B1	
Emission Point: EP100			
Height (ft.): 40	Diameter (in.): 20		
		Building: B1	
Emission Point: EP102			
Height (ft.): 42	Length (in.): 24	Width (in.): 36	
		Building: B1	

Item 34.2:

The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-20000			
Emission Point: EP003			
Height (ft.): 34	Diameter (in.): 3		Building: B1
Emission Point: EP004			
Height (ft.): 34	Diameter (in.): 3		Building: B1
Emission Point: EP005			
Height (ft.): 34	Diameter (in.): 3		Building: B1
Emission Point: EP032			
Height (ft.): 40	Diameter (in.): 18		Building: B1
Emission Point: EP033			
Height (ft.): 40	Diameter (in.): 18		Building: B1



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Emission Point: EP034 Height (ft.): 40	Diameter (in.): 18	Building: B1
Emission Point: EP035 Height (ft.): 40	Diameter (in.): 18	Building: B1
Emission Point: EP037 Height (ft.): 40	Diameter (in.): 24	Building: B1
Emission Point: EP049 Height (ft.): 41	Diameter (in.): 24	Building: B1
Emission Point: EP059 Height (ft.): 40	Diameter (in.): 18	Building: B1
Emission Point: EP060 Height (ft.): 41	Diameter (in.): 22	Building: B1
Emission Point: EP061 Height (ft.): 39	Diameter (in.): 22	Building: B1
Emission Point: EP062 Height (ft.): 40	Diameter (in.): 24	Building: B1
Emission Point: EP069 Height (ft.): 39	Diameter (in.): 24	Building: B1
Emission Point: EP070 Height (ft.): 39	Diameter (in.): 24	Building: B1
Emission Point: EP071 Height (ft.): 39	Diameter (in.): 24	Building: B1
Emission Point: EP079 Height (ft.): 41	Diameter (in.): 22	Building: B1



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Emission Point: EP080 Height (ft.): 40	Diameter (in.): 26	Building: B1
Emission Point: EP106 Height (ft.): 40	Diameter (in.): 24	Building: B1
Emission Point: EP108 Height (ft.): 40	Diameter (in.): 18	Building: B1
Emission Point: EP110 Height (ft.): 40	Diameter (in.): 18	Building: B1
Emission Point: EP112 Height (ft.): 40	Diameter (in.): 18	Building: B1
Emission Point: EP114 Height (ft.): 42	Diameter (in.): 18	Building: B1
Emission Point: EP117 Height (ft.): 40	Diameter (in.): 24	Building: B1
Emission Point: EP142 Height (ft.): 41	Diameter (in.): 22	Building: B1
Emission Point: EP143 Height (ft.): 34	Diameter (in.): 3	
Emission Point: EP999 Height (ft.): 75	Diameter (in.): 80	Building: B1

Condition 35: Process Definition By Emission Unit
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 201-6

Item 35.1:

This permit authorizes the following regulated processes for the cited Emission Unit:

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Emission Unit: U-10000

Process: P11

Source Classification Code: 3-09-001-99

Process Description:

THE CUPPER PROCESS CONSISTS OF FOUR CUPPER MACHINES THAT STAMP ALUMINUM CUPS FROM COILS OF ALUMINUM. CIRCULAR PIECES ARE CUT FROM THE ALUMINUM COILS AND PRESSED INTO SHALLOW CUPS. LUBRICATION OIL PRESENT ON THE ALUMINUM SCRAP FROM THE CUPPERS IS COLLECTED BY THE SCRAP CYCLONE. THE SCRAP CYCLONE IS THE ONLY EMISSION POINT AND EMISSION SOURCE FOR THIS PROCESS. EMISSIONS FROM THIS PROCESS ARE LIMITED TO PARTICULATE EMISSIONS (OIL MIST). AN EMISSION FACTOR OF 1 POUND OF OIL MIST EMITTED PER TON OF ALUMINUM SCRAP PROCESSED IS USED TO CALCULATE EMISSIONS FOR THIS PROCESS. THE CYCLONE EFFICIENCY IS CONSERVATIVELY ESTIMATED TO BE 85%.

Emission Source/Control: 00070 - Control

Control Type: SINGLE CYCLONE

Emission Source/Control: 0M111 - Process

Item 35.2:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-10000

Process: P12

Source Classification Code: 3-99-999-94

Process Description:

THERE ARE FOUR BODYMAKER/TRIMMER LINES. CUPS ARE CONVEYED TO THE BODYMAKERS WHERE THEY ARE DRAWN INTO CAN BODIES AND TRIMMED TO THE PROPER HEIGHT. THE CAN BODIES ARE THEN CONVEYED BY ELEVATORS TO THE WASHERS. FOUR MUNTERS UNITS (OIL MIST ELIMINATORS) ARE USED TO CONTROL OIL MIST FROM THE CAN BODYMAKERS AND TRIMMERS ON EACH CAN LINE. THREE CYCLONES ARE USED TO CONTROL OIL MIST FROM THE WET CAN ELEVATORS. EMISSIONS FROM THESE SOURCES ARE PARTICULATES IN THE FORM OF LUBRICANT AEROSOL FROM THE BODYMAKERS AND WET CAN ELEVATORS. THE LUBRICANT AEROSOL WATER CONTENT IS 95.0%. THE MUNTERS UNIT AND OIL MIST ELIMINATORS

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CONTROL EFFICIENCIES ARE 99% BASED ON
MANUFACTURER'S SPECIFICATIONS.

Emission Source/Control: 0M111 - Process

Emission Source/Control: 0M121 - Process

Emission Source/Control: 0M131 - Process

Emission Source/Control: 0M141 - Process

Emission Source/Control: 0W110 - Process

Emission Source/Control: 0W120 - Process

Emission Source/Control: 0W130 - Process

Item 35.3:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-10000

Process: P13

Source Classification Code: 3-99-999-96

Process Description:

CAN BODIES ARE TRANSPORTED BY ELEVATORS FROM THE BODYMAKERS/TRIMMERS (P12) TO THE WASHERS. THE CANS ARE WASHED IN A SIX-STAGE PROCESS. THE STAGES INCLUDE RINSING WITH SULFURIC ACID SOLUTION, SURFACE PREPARATION (ETCHING) WITH HYDROFLUORIC ACID SOLUTION, AND SEVERAL RINSING WITH WATER AND DEIONIZED WATER. THE CANS ARE THEN DRIED IN A NATURAL GAS-FIRED OVEN. THE WASHED CANS ARE THEN ROUTED TO EITHER THE BASECOATERS OR DECORATORS DEPENDING ON THE PRODUCT TYPE. EMISSIONS ASSOCIATED WITH THIS PROCESS ARE INSIGNIFICANT AND CONSIST SOLELY OF WATER VAPOR CONTAINING NEGLIGIBLE QUANTITIES OF SULFURIC ACID AND HYDROFLUORIC ACID. THE WASHER OVEN IS EXEMPT PER 6 NYCRR 201-3.2(c)(1).

Emission Source/Control: 0W111 - Process

Emission Source/Control: 0W121 - Process

Emission Source/Control: 0W131 - Process

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Item 35.4:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-20000

Process: P21

Source Classification Code: 4-02-017-21

Process Description:

SOME CANS ARE CONVEYED FROM THE WASHING PROCESS (P13) TO THE BASECOATERS. BASECOATING IS CONDUCTED ON TWO OF THE FOUR CAN LINES. ONLY A PORTION OF THE CANS PRODUCED AT THIS FACILITY ARE BASECOATED (CANS THAT ARE NOT BASECOATED ARE ROUTED DIRECTLY TO THE DECORATORS). THE BASECOATING OPERATION CONSISTS OF THE APPLICATION OF WHITE WATER-BASED BASECOAT ON THE CAN BODY EXTERIORS WITH SUBSEQUENT CURING IN A NATURAL GAS-FIRED OVEN. EACH BASECOAT LINE CONSISTS OF A DAY TANK (A LOCAL RESERVOIR FOR BASECOAT), APPLICATOR, AND CURING OVEN. EMISSIONS FROM THE HOT ZONE OF EACH CURING OVEN ARE ROUTED TO THE THERMAL OXIDIZER. THE BASECOATED CANS ARE THEN ROUTED TO THE DECORATORS (P22). THIS PROCESS IS ALSO SUPPORTED BY A 10,000 GALLON BULK STORAGE TANK. MASS BALANCES ARE USED FOR CALCULATIONS OF EMISSIONS FROM THIS PROCESS AND INCLUDE ALL MATERIALS USED. THEREFORE, IN ORDER TO PREVENT DOUBLE COUNTING OF EMISSIONS, VOC EMISSIONS ARE NOT REPORTED FOR INDIVIDUAL STORAGE TANKS.

Emission Source/Control: 0C001 - Control
Control Type: THERMAL OXIDATION

Emission Source/Control: 0B211 - Process

Emission Source/Control: 0B212 - Process

Emission Source/Control: 0B221 - Process

Emission Source/Control: 0B222 - Process

Emission Source/Control: 0B231 - Process

Emission Source/Control: 0B232 - Process

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Emission Source/Control: 0T200 - Process

Emission Source/Control: B212A - Process

Emission Source/Control: B222A - Process

Emission Source/Control: B232A - Process

Item 35.5:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-20000

Process: P22

Source Classification Code: 4-02-017-27

Process Description:

CANS ARE CONVEYED EITHER DIRECTLY FROM THE WASHING PROCESS OR THE BASECOAT PROCESS TO THE DECORATORS. THERE ARE FOUR DECORATOR LINES CONSISTING OF SIX DECORATING SYSTEMS AND SIX NATURAL GAS-FIRED OVENS (LINE 2 AND 4 HAVE DUAL DECORATORS). EACH DECORATOR ALSO HAS A DAY TANK WHICH IS USED AS A LOCAL RESERVOIR FOR VARNISH. THE CAN EXTERIORS ARE PRINTED WITH HIGH SOLIDS INKS AND THEN ROLL-COATED WITH A WATER-BASED OVERVARNISH AND BOTTOM VARNISH BEFORE BEING CURED IN NATURAL GAS-FIRED OVENS. EMISSIONS FROM THE HOT ZONE OF EACH CURING OVEN ARE ROUTED TO THE THERMAL OXIDIZER. THIS PROCESS IS ALSO SUPPORTED BY A 10,000 GALLON BULK STORAGE TANKS. MASS BALANCES ARE USED FOR CALCULATIONS OF EMISSIONS FROM THIS PROCESS AND INCLUDE ALL MATERIALS USED. THEREFORE, IN ORDER TO PREVENT DOUBLE COUNTING OF EMISSIONS, VOC EMISSIONS ARE NOT REPORTED FOR INDIVIDUAL STORAGE TANKS.

Emission Source/Control: 0C001 - Control

Control Type: THERMAL OXIDATION

Emission Source/Control: 0P311 - Process

Emission Source/Control: 0P312 - Process

Emission Source/Control: 0P321 - Process



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Emission Source/Control: 0P322 - Process

Emission Source/Control: 0P331 - Process

Emission Source/Control: 0P332 - Process

Emission Source/Control: 0P341 - Process

Emission Source/Control: 0P342 - Process

Emission Source/Control: 0P343 - Process

Emission Source/Control: 0P344 - Process

Emission Source/Control: 0T300 - Process

Emission Source/Control: 0P323 - Process

Emission Source/Control: 0P324 - Process

Emission Source/Control: P312A - Process

Emission Source/Control: P322A - Process

Emission Source/Control: P332A - Process

Emission Source/Control: P342A - Process

Emission Source/Control: P344A - Process

Item 35.6:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-20000

Process: P23

Source Classification Code: 4-02-017-22

Process Description:

CANS ARE CONVEYED FROM THE DECORATORS TO THE INSIDE SPRAY PROCESS. THERE ARE FOUR INSIDE SPRAY LINES, EACH CONSISTING OF A BANK OF INSIDE SPRAY MACHINES AND A NATURAL GAS-FIRED CURING OVEN. THERE IS ALSO A RESPRAY MACHINE WHICH IS USED FOR RESPRAYING CANS WHICH DO NOT PASS A QUALITY CONTROL CHECKPOINT. THE CAN INTERIORS ARE SPRAYED WITH A WATER-BASED INSIDE SPRAY MATERIAL AND THEN CURED IN A NATURAL GAS-FIRED OVEN. EMISSIONS FROM THE HOT ZONE

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OF EACH CURING OVEN ARE ROUTED TO THE THERMAL OXIDIZER. THIS PROCESS IS ALSO SUPPORTED BY TWO BULK STORAGE TANKS WITH CAPACITIES OF 10,000 AND 3,400 GALLONS. MASS BALANCES ARE USED FOR CALCULATIONS OF EMISSIONS FROM THIS PROCESS AND INCLUDE ALL MATERIALS USED. THEREFORE, IN ORDER TO PREVENT DOUBLE COUNTING OF EMISSIONS, VOC EMISSIONS ARE NOT REPORTED FOR INDIVIDUAL STORAGE TANKS.

Emission Source/Control: 0I411 - Process

Emission Source/Control: 0I412 - Process

Emission Source/Control: 0I413 - Process

Emission Source/Control: 0I421 - Process

Emission Source/Control: 0I422 - Process

Emission Source/Control: 0I423 - Process

Emission Source/Control: 0I431 - Process

Emission Source/Control: 0I432 - Process

Emission Source/Control: 0I433 - Process

Emission Source/Control: 0I441 - Process

Emission Source/Control: 0I442 - Process

Emission Source/Control: 0I443 - Process

Emission Source/Control: 0I451 - Process

Emission Source/Control: 0T400 - Process

Emission Source/Control: 0T500 - Process

Item 35.7:

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-20000

Process: P24

Source Classification Code: 4-01-003-99

Process Description:

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MISCELLANEOUS PROCESSES ASSOCIATED WITH THE BACKEND (SURFACE COATING OPERATIONS) OF THE CAN MANUFACTURING FACILITY ARE SOLVENT CLEANUP AND CAN QUALITY CONTROL LABELING WITH THE INK DOT ID SYSTEM. SOLVENT IS USED FOR CLEANING OF THE COATING APPLICATORS AND ASSOCIATED EQUIPMENT. SOLVENT USAGE AND EMISSIONS FROM PARTS CLEANING ARE ALSO INCLUDED WITH THIS PROCESS ALTHOUGH THE PARTS-WASHERS ARE CONSIDERED EXEMPT PER 201-3.2(c)(39)(ii) AND (iii). EMISSIONS FROM THE INK DOT ID SYSTEM ARE INSIGNIFICANT BASED ON 6 NYCRR PART 201-6.3(d)(7).

Emission Source/Control: 0F999 - Process

Emission Source/Control: I499F - Process

Condition 36: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 228.7

Item 36.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-20000

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 36.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

The maximum permitted pounds of VOC per gallon of coating at application, for two and three piece metal can interior body spray coating lines is 4.2

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: COATING LINES

Parameter Monitored: VOC CONTENT

Upper Permit Limit: 4.2 pounds per gallon

Reporting Requirements: ANNUALLY (CALENDAR)



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Permit ID: 3-3348-00084/00131

Facility DEC ID: 3334800084

Reports due 30 days after the reporting period.
The initial report is due 1/30/2007.
Subsequent reports are due every 12 calendar month(s).

Condition 37: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 228.7

Item 37.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-20000

Regulated Contaminant(s):
CAS No: 0NY998-00-0 VOC

Item 37.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC
OPERATIONS

Monitoring Description:

The maximum permitted pounds of VOC per gallon of coating
at application, for two piece metal can exterior basecoat
and over-varnish coating lines is 2.8

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: COATING LINES

Parameter Monitored: VOC CONTENT

Upper Permit Limit: 2.8 pounds per gallon

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2007.

Subsequent reports are due every 12 calendar month(s).

Condition 38: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 228.7

Item 38.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-20000

Regulated Contaminant(s):

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Permit ID: 3-3348-00084/00131

Facility DEC ID: 3334800084



CAS No: 0NY998-00-0 VOC

Item 38.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:

The maximum permitted pounds of VOC per gallon of coating at application, for two piece metal can exterior end (spray or roll) coating lines is 4.2

Work Practice Type: PARAMETER OF PROCESS MATERIAL

Process Material: COATING LINES

Parameter Monitored: VOC CONTENT

Upper Permit Limit: 4.2 pounds per gallon

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2007.

Subsequent reports are due every 12 calendar month(s).

Condition 39: Compliance Certification

Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 228.10

Item 39.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-20000

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 39.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

Within the work area(s) associated with a coating line, Metal Container must:

(a) use closed, non-leaking containers to store or dispose of cloth or other absorbent applicators impregnated with VOC solvents that are used for surface preparation, cleanup or coating removal;



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(b) store in closed, non-leaking containers spent or fresh VOC solvents to be used for surface preparation, cleanup or coating removal;

(c) not use VOC solvents to cleanup spray equipment unless equipment is used to collect the cleaning compounds and to minimize VOC evaporation;

(d) not use open containers to store or dispense surface coatings and/or inks unless production, sampling, maintenance or inspection procedures require operational access. This provision does not apply to the actual device or equipment designed for the purpose of applying a coating material to a substrate. These devices may include, but are not limited to spray guns, flow coaters, dip tanks, rollers, knife coaters, and extrusion coaters;

(e) not use open containers to store or dispose of spent surface coatings, or spent VOC solvents.

(f) minimize spills during the handling and transfer of coatings and VOC solvents.

Open containers, if found, shall be covered and such deviations shall be noted in a log maintained in the operating area. The log shall include the following information:

- date and time of observation
- description of observed deviation from this permit condition
- corrective measures taken, if necessary

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 1/30/2007.

Subsequent reports are due every 12 calendar month(s).

Condition 40: Compliance Certification
Effective between the dates of 03/28/2006 and 03/27/2011

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Applicable Federal Requirement: 40CFR 60.492, NSPS Subpart WW

Item 40.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-20000

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 40.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

METAL CONTAINER MUST USE COATINGS WHICH COMPLY WITH THE VOC LIMITS DEFINED BY 40 CFR 60-WW.492.

(a) 0.29 KILOGRAMS OF VOC PER LITER
(2.42 LBS/GAL) FOR BASE COAT

(b) 0.46 KILOGRAMS OF VOC PER LITER
(3.84 LBS/GAL) FOR CLEAR BASE COAT AND
OVERVARNISH

(c) 0.89 KILOGRAMS OF VOC PER LITER
(7.43 LBS/GAL) FOR INSIDE SPRAY

WITH THE EXCEPTION OF BASE COAT (ITEM A ABOVE), THE VOC LIMITS SPECIFIED BY 40 CFR 60.492 ARE LESS STRINGENT THAN LIMITS DEFINED UNDER 6 NYCRR PART 228 PERMIT CONDITIONS.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2006.

Subsequent reports are due every 6 calendar month(s).

Condition 41: Compliance Certification



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Permit ID: 3-3348-00084/00131

Facility DEC ID: 3334800084

Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 40CFR 60.493(b), NSPS Subpart WW

Item 41.1:

The Compliance Certification activity will be performed for:

Emission Unit: U-20000

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 41.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

METAL CONTAINER MUST COMPLY WITH THE PERFORMANCE TEST AND COMPLIANCE PROVISIONS UNDER 60.493. THIS INCLUDES BUT NOT LIMITED TO:

1. MAINTAINING RECORDS OF VOC CONTENT OF COATINGS FROM MANUFACTURER FORMULATION DATA OR BY ANALYSIS USING REFERENCE METHOD 24.
2. CALCULATE THE VOLUME WEIGHTED AVERAGE OF THE TOTAL MASS OF VOC PER VOLUME OF COATING SOLIDS USED DURING EACH CALENDAR MONTH USING PROCEDURES DEFINED BY 40 CFR.493(b)(1)(i).

Monitoring Frequency: MONTHLY

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.

The initial report is due 7/30/2006.

Subsequent reports are due every 6 calendar month(s).

Condition 42: Compliance Certification

Effective between the dates of 03/28/2006 and 03/27/2011

Applicable Federal Requirement: 6NYCRR 200.7

Item 42.1:

The Compliance Certification activity will be performed for:



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Facility DEC ID: 3334800084

Emission Unit: U-20000 Emission Point: EP999

Regulated Contaminant(s):

CAS No: 0NY998-00-0 VOC

Item 42.2:

Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:

Metal Container shall continue to operate the thermal oxidizer in support of limiting HAP emissions, providing over- control of Volatile Organic Compounds, and control of potential onsite odors.

The thermal oxidizer shall be operated concurrent with facility coating operations. A minimum combustion temperature set point of 1400°F shall be maintained unless a performance test of the thermal oxidizer indicates a higher minimum temperature is required to demonstrate a destruction efficiency equal to or greater than 95 percent.

Metal Container may operate the thermal oxidizer at a lower combustion temperature provided that:

- a. A destruction efficiency performance test is conducted that demonstrates a minimum efficiency of 95 percent will be achieved at the lower combustion temperature.
- b. Testing shall be conducted in accordance with Method 25A of 40 CFR 60 Appendix A. The results of the performance test(s) shall be submitted to NYSDEC within 30 days of the facility receiving the test results.
- c. Conduct a major source evaluation of HAP as well as major modification evaluation of VOC and NOx relating to New Source Review.
- d. Written approval is obtained from NYSDEC prior to operation of the thermal oxidizer at the reduced combustion temperature.

Metal Container shall continue to use 6 NYCRR Part 228 and 40 CFR Part 60 Subpart WW compliant coatings. Should the facility consider alternate coatings which require a

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capture system and control to comply with the specified emission limits, a permit modification is required. Accordingly, DEC must be notified at least 45 days in advance of executing process changes.

Metal Container shall keep record of the date, time and duration of all periods the thermal oxidizer was not in operation during the normal operations of the equipment that it controls, including startup/shutdown, malfunction or curtailment. Metal Container may continue to operate the process lines during periods of thermal oxidizer breakdown, malfunction and necessary scheduled or unscheduled maintenance provided that all coatings comply with the emissions limitations pursuant to permit conditions under 6NYCRR 228 and 40 CFR 60 Subpart WW. Uncontrolled Volatile Organic Compounds and HAP emissions shall be accounted for and reported within annual emission statements and semi-annual compliance reporting.

Thermal Oxidizer malfunctions or maintenance events over 4 days shall require written notification to the Department within 30 days of repair. These notifications shall describe date, time, duration, cause, corrective action and facility manufacturing status during the event.

In addition to any other reporting requirements of this permit, Metal Container shall report to the NYSDEC in writing, within seven (7) days, any deviation from applicable requirements associated with any malfunction or breakdown of the thermal oxidizer for a period of four hours or more which results in excessive emissions. Also, Metal Container is required to report to the NYSDEC if the thermal oxidizer average operating temperature for a 3-hour period, falls 28°C (82 F) below the average temperature of the most recent performance test per 40 CFR 60.495(c)(1).

Parameter Monitored: TEMPERATURE
Lower Permit Limit: 1400 degrees Fahrenheit

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Monitoring Frequency: CONTINUOUS
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED
VALUE - SEE MONITORING DESCRIPTION
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2006.
Subsequent reports are due every 6 calendar month(s).



STATE ONLY ENFORCEABLE CONDITIONS

****** Facility Level ******

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS

This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability

Item A: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS

The following conditions are state applicable requirements and are not subject to compliance certification requirements unless otherwise noted or required under 6 NYCRR Part 201.

**Condition 43: Contaminant List
Effective between the dates of 03/28/2006 and 03/27/2011**

Applicable State Requirement: ECL 19-0301

Item 43.1:

Emissions of the following contaminants are subject to contaminant specific requirements in this



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permit(emission limits, control requirements or compliance monitoring conditions).

CAS No: 0NY100-00-0

Name: HAP

CAS No: 0NY210-00-0

Name: OXIDES OF NITROGEN

CAS No: 0NY075-00-0

Name: PARTICULATES

CAS No: 0NY998-00-0

Name: VOC

Condition 44: Unavoidable noncompliance and violations
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable State Requirement: 6NYCRR 201-1.4

Item 44.1:

At the discretion of the commissioner a violation of any applicable emission standard for necessary scheduled equipment maintenance, start-up/shutdown conditions and malfunctions or upsets may be excused if such violations are unavoidable. The following actions and recordkeeping and reporting requirements must be adhered to in such circumstances.

(a) The facility owner and/or operator shall compile and maintain records of all equipment maintenance or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the commissioner's representative when requested to do so in writing or when so required by a condition of a permit issued for the corresponding air contamination source except where conditions elsewhere in this permit which contain more stringent reporting and notification provisions for an applicable requirement, in which case they supercede those stated here. Such reports shall describe why the violation was unavoidable and shall include the time, frequency and duration of the maintenance and/or start-up/shutdown activities and the identification of air contaminants, and the estimated emission rates. If a facility owner and/or operator is subject to continuous stack monitoring and quarterly reporting requirements, he need not submit reports for equipment maintenance or start-up/shutdown for the facility to the commissioner's representative.

(b) In the event that emissions of air contaminants in excess of any emission standard in 6 NYCRR Chapter III Subchapter A occur due to a malfunction, the facility owner and/or operator shall report such malfunction by telephone to the commissioner's representative as soon as possible during normal working hours, but in any event not later than two working days after becoming aware that the malfunction occurred. Within 30 days thereafter, when requested in writing by the commissioner's representative, the facility owner and/or operator shall submit a written report to the commissioner's representative describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates. These reporting requirements are superceded by conditions elsewhere in this permit which contain reporting and notification provisions for applicable requirements more stringent than those above.



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(c) The Department may also require the owner and/or operator to include in reports described under (a) and (b) above an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions depending on the deviation of the malfunction and the air contaminants emitted.

(d) In the event of maintenance, start-up/shutdown or malfunction conditions which result in emissions exceeding any applicable emission standard, the facility owner and/or operator shall take appropriate action to prevent emissions which will result in contravention of any applicable ambient air quality standard. Reasonably available control technology, as determined by the commissioner, shall be applied during any maintenance, start-up/shutdown or malfunction condition subject to this paragraph.

(e) In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets.

Condition 45: Air pollution prohibited
Effective between the dates of 03/28/2006 and 03/27/2011

Applicable State Requirement: 6NYCRR 211.2

Item 45.1:

No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.